



# B&F SPECIALIST TIMBER

## GRADE & QUALITY DESCRIPTION

ThermoWood® Pine

Thermally Modified Nordic Pine (*Pinus sylvestris*) Cladding & Boards.

### Grading Criteria

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### General Notes

Graded to BS1186-3 Part 4 Class 2

Live knotted A/B grade European Redwood

Well manufactured live knotted wood fibre

Supplied at 8% (+/-2%) moisture content. In outdoor use (20° Celsius, RH 85%) the equilibrium moisture content stabilizes at 10%.

PEFC certified.

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### Wood Fibre

Produced from high quality Nordic Pine grown in Finland, one of the best areas in the world for tree growth. Sub-zero winters alternate with short warm summers which results in slow growth to provide the best possible straight-grained timber.

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### Knots

#### Permitted

Mostly sound tight (live / intergrown) knots typically between 10 and 30mm in diameter. Knots can be up to 35mm diameter on boards with a nominal thickness of up to 25mm and width of 115mm. This rises to 55mm on boards up to 25 x 225mm and 60mm for boards with a thickness of 50mm and width up to 150mm. Average of four knots per metre over total length of board (excluding pin knots). A small percentage of these knots will be unsound or loose.

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### Shakes

#### Permitted

Occasional shakes permitted up to 25% of the length of a piece.

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### Wane

#### Permitted

Occasional wane permitted up to 40% of the piece.

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### Deformation (Warp)

#### Permitted

Boards with minor curvature and twisting, as far as proper installation is ensured.

## Beesley & Fildes Ltd

Clare Sawmills, Hale Road,  
Widnes, WA8 8PX

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## Checks

### Permitted

Occasional small surface checks permitted.

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## Splits

### Permitted

Short splits permitted equal in length to the width of the board.

Splits may be present in small percentage of boards.

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## Torn or Raised Grain

### Permitted

Light torn or raised grain permitted.

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## Machining / Handling Marks

### Permitted

Minor marks / blemishes may be present.

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## Colour Variation

### Permitted

The heat treatment process alters the colour of the wood to a warm brown colour consistent throughout the section of the piece. Colour can vary slightly between boards and within boards.

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## Notes

- B&F offers this information as a general guide to the main characteristics likely to be encountered in any shipment.
- Since no two pieces of timber are identical, complete uniformity throughout a shipment is impossible.
- Grading is not an exact science because it is based on a visual inspection of each piece and the grader's judgment.
- Most boards will be fully usable; however, the installer will be required to trim some boards to remove undesirable defects.
- Boards are graded on one face only. Boards are not reversible and, as such, some surface/roller marks may be expected on the rear of the boards.
- Other minor wood characteristics not listed may occasionally be present but would not detract from the material's usability.

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- On occasion, knot sizes and other characteristics may fall outside of the typical sizes quoted.
- Grading applies to the visible area of the board once installed. Damage to unseen edges, such as the tongue, is acceptable.
- To achieve a better quality finish to the face of the board, we remove less material from the reverse side and more from the face side as the boards pass through the moulder. The reverse side is not machined to the same standard as the face, and therefore this product should not be considered 'dual-sided'.

*Reference Paragraph: Nordic Softwood Grading Rules Blue Book.*

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