

MOTIMAC

MOTIMAC INTERNATIONAL MACHINERY CO.,LTD

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Products are constantly being improved. When the appearance and technical parameters of the machine are changed, the actual sample shall prevail without further notice.

V 2025



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品牌全案策划设计：天扬设计 18661625267

MOTIMAC

威特动力

motimoti

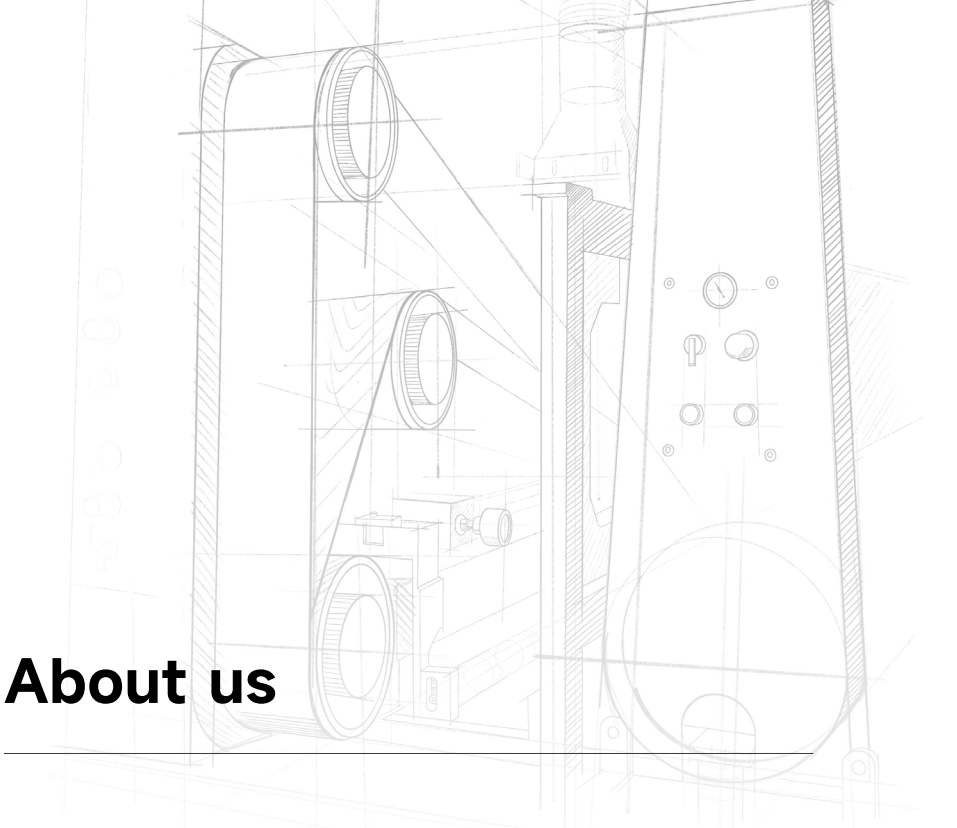
www.motimac.com

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- ISO 9001 Quality Management System Certification
- Intellectual Property Management System Certification
- China Renowned Brand Product
- Participating Organization in the Formulation of National Standards for Sanding Machines
- National High-Tech Enterprise
- Technology-based Small and Medium-sized Enterprise
- Holder of Nearly 100 Granted Patent Technologies
- Specialized, Refined, Unique, and Innovative Enterprise
(A Chinese government-endorsed recognition for SMEs with niche expertise)
- Green Factory Certification
- Qingdao Municipal Technology Innovation Center
- Shandong Provincial First (Set) Major Technical Equipment Manufacturer and Product
- TÜV Germany CE certification



About us

As a technology pioneer and innovator in the field of grinding, Motimac needs to assume more responsibilities. This responsibility not only comes from the determination to continuously innovation process technology , but also from the respect of the industry and the trust of countless partners.

Motimac was established in 2001. It is headquartered in Qingdao, and has branches in the United States and Canada, an office in Vietnam. It has more than 60 agents around the world. For more than 25 years, we have been making continuous breakthroughs, constantly delivering new-vitality into grinding technology and moving ahead.

The goal of Motimac's technology and products is to improve users' market competitiveness and make users' work simpler and more efficient.

This goal applies to our entire range of products.

Motimac Driving Your Business Forward!



To be continued...

2023

Advanced the third generation X3 Series metal grinding machine. Totally changed the technical paradigm of wide belt grinding equipment.

2020

Awarded Specialized, Refined, Unique, and Innovative Enterprise (A Chinese government-endorsed recognition for SMEs with niche expertise)

2018

Signed a joint research and development agreement with Tagliabue, the pioneer of Italian sanding technology, filling the gap of segmented pad sanding machines in Chinese market.

2014

Implementation of the 6S Management System
Selected as a partner in the Qingdao Intellectual Property Advantage Enterprise Training Program.

2006

Developed the second generation sander T Series sanding machine

2003

Follow up European production standard
Certified by ISO 9001 Quality Management System

2024

Awarded Shandong Province First (Set) Major Technical Equipment Manufacturer and Product Sales of high-end segmented pad sanding machine exceeded 100 sets

2021

Motimac's entire industry chain leverages the SAP + OA information management system to achieve lean production.

2019

The U.S. branch of Motimac was established.
Attended LIGNA exhibition with brush sanders.
Awarded the "Best Appearance Design Award" at the Las Vegas exhibition
Pioneered the first generation MT Series segmented pad sanding machine.

2016

Pioneered the next-generation S6 Series sanding machine.
Pioneered the first generation X1 Series metal grinding machine.
Achieved strategic cooperation with Danish Flex Trim (professional brush sanding abrasive company)

2012

Launched the third generation S3 Series sanding machine and certified by European EMC

2005

Certified by EU CE
13,000 m² modern factory was put into use

2001

Motimac International Machinery CO.,LTD was established

KEEPING UP
WITH THE TIMES

QUALITY

Quality is not just a standard—it's our commitment.

Quality is the core of the product.

Motimac incorporates the concept of "quality-oriented" into every detail of R&D and production. Before each machine is shipped, it must undergo a set of standard quality tests and inspections to ensure that its various performance and parameters meet or even surpass industry standards.

Continuous learning and training, the application of SAP's ERP management system software, and the construction and operation of the ISO9001 quality management system provide strong support for quality control.

Careful and thoughtful brand service is a reliable guarantee of quality. From pre-sales consultation, sales follow-up to after-sales service, Motimac provides customers with a full-process high-quality service experience.



Material Inspection



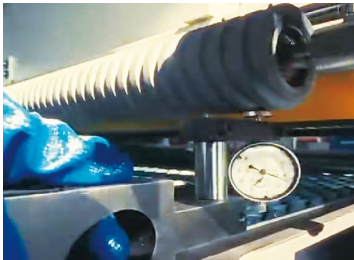
Warehousing - PDA Operation



Spare Parts Warehouse Management



Whole Machine Inspection



Production Installation



Core Assembly Installation

MT Segmented Pad Sander Series

Present the panel surface in a nature touch

QUALITY CORE: machine body frame + technology.

Quality meets European standards;

Unique 80-section electronic segmented pad sanding system;

An alternative to European machines.

MAC Modular Sanding System

The sanding system composed of multiple groups of sanding units with specific functions which achieves a variety of sanding surface texture effects.

MCS Cleaning System

Dust removal system ensures the cleanliness of workpieces and on-site hygiene.

This system is designed after professional aerodynamic design calculation + CAE analysis.

The characteristic is low-pressure, low-speed to high-pressure, high-speed.

MBS Machining Positioning System

Fully closed-loop technology.

Repeated positioning accuracy is up to 0.015mm and the accuracy is maintained for a long time.

MSS Security System

9 security technologies are used to ensure the safety of workers and machines.

MEKS Control System

Intelligent and information-based control system precisely controls and adjusts the 80-section electronic segmented pad sanding unit.

Completely solve the sanding headaches: sanding through, not fully sanding, over sanding the head and tail of the panel.

MEP Detection System

More than 400 digital multi scanning point intelligent scanning technology accurately collects the contour of the workpiece.

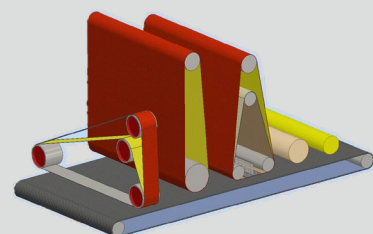
Providing accurate data in real time for different plate shapes, and digitalization completely replaces the traditional mechanical detection structure.

MFS Conveyor System

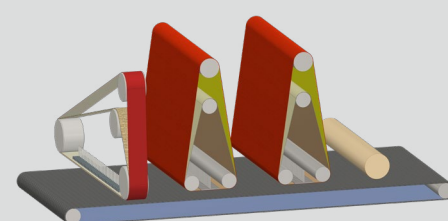
Italian 100% rubber belt: ultra-wide, tensile-resistant and wear-resistant .

Releasing the uneven stress on the edge of the conveyor belt.

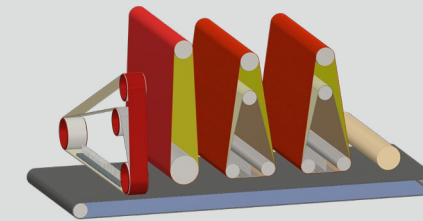
Improve sanding effect by 30% and the transmission efficiency by 5%.



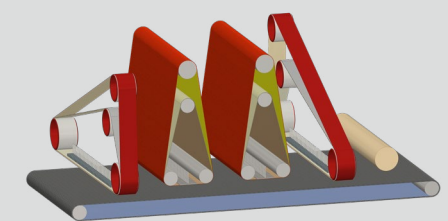
MT TRHG1300



MT THHG1300



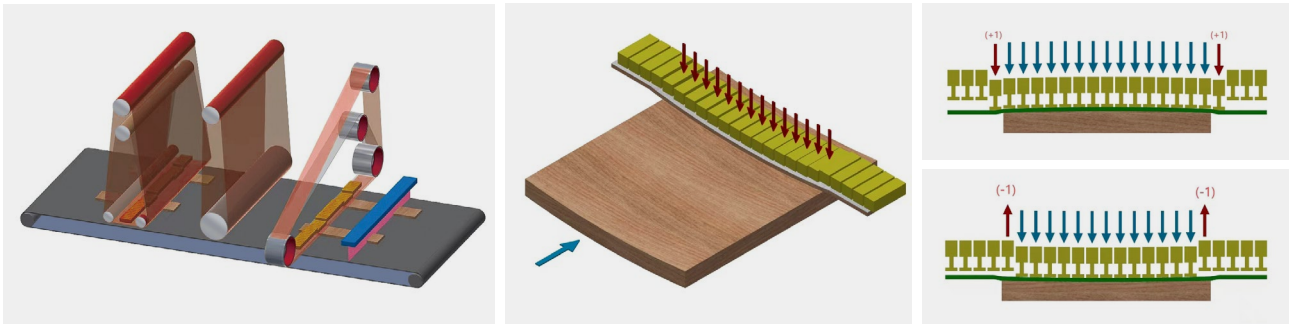
MT TRHHG1300



MT THHTG1300

Advantage of MT models

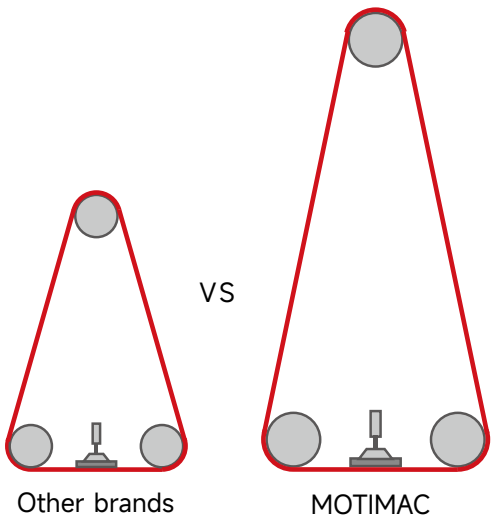
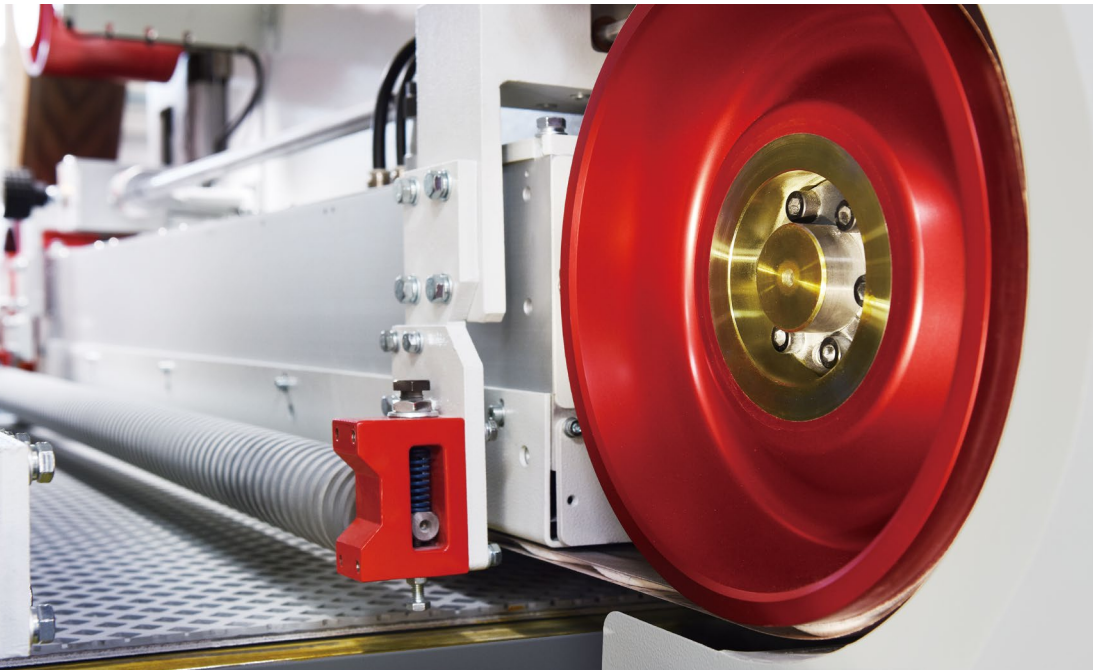
Defining new standards in the ginding industry



80-section electronic sanding system

Better adaptability to the shape of the board: The smaller single-section width allows the sections to better fit the board surface. Whether it is a flat board or with a certain curvature or warping, it fully contacts the sanding surface to ensure uniform sanding and avoid partial insufficient-sanding or over-sanding.

Reduce sanding blind area: The 16mm single-section width effectively reduces the gap between adjacent sections, making the sanding area more coherent, reducing the possibility of blind areas during sanding process, and performs comprehensive and complete sanding treatment on the board.



- The length of belt is increased by **50%**, which is conducive to the cleaning and cooling of the belt, and the service life is extended by **60%**.
- Reduce the number of downtime for sanding belt replacement which saves **60%** of the wasted working hours.
- Improve the sanding quality by **30%**.

Quality Improved

- The 80-section electronic segmented sanding system thoroughly resolves sanding headaches unmanageable by traditional methods, such as warping, edge swelling, uneven color, inconsistent thickness, and composite-induced depressions.
- Workpiece thickness sanding compensation technology: thickness tolerance within 2.5mm can be sanded equally, and the sanding volume is precisely controlled in multiple dimension.
- Automatic sanding belt centering technology ensures excellent belt adaptability and low-frequency oscillation, producing straight sanding patterns and enhancing the clarity and natural beauty of wood grain textures.

Safe Production

- The non-independent suspension over-thickness detection system has a detection accuracy of up to 0.2mm, which avoids over-thickness detection errors and production line stoppages, while effectively protecting the safety of workers and machines.
- Workpiece anti-rebound technology fully complies with the EU CE safety certification.
- Emergency buttons are in all directions of the machine.
- The 4s braking technology reduces the equipment from a high operating speed of 22m/s to 0m/s within 4 seconds in an emergency.

Advantage of MT models

Defining new standards in the ginding industry

Motimac electronic segmented pad sander is equipped with Italian AI algorithm control system and highly customized software. Through digital 400-point intelligent scanning, it accurately collects the contour dimensions of the workpiece and provides accurate data in real time for different workpiece shapes. The optical fiber transmits data in real time and stably at high speed. The millisecond-level data processing center processes multiple sets of sensors at high speed, and the instructions are transmitted to the execution unit at the speed of light. The sander action is adjusted in real time to ensure processing accuracy and efficiency, and perfectly meets the complex and high-precision sanding needs.

Unique 80-section electronic sanding system in China

Special feature: **Each section is with 16mm width.**

Precisely fit to the board surface

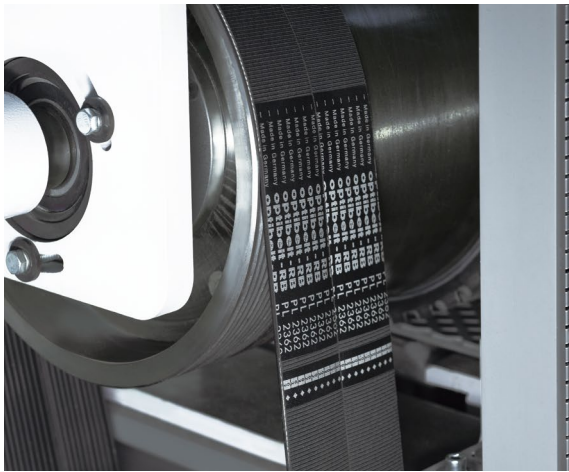
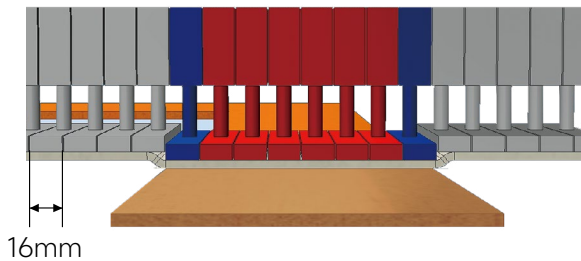
- Better adaptability to board shape
- Reduced sanding blind area

Uniform and stable pressure

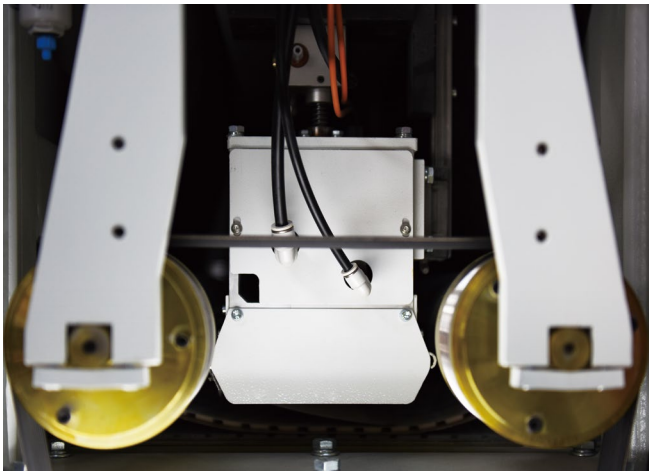
- Dispersed sanding pressure
- Stable sanding force

Efficient sanding operation

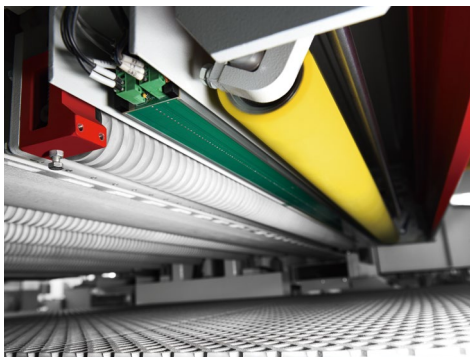
- Covering a larger area
- Optimized sanding path



All drive pulleys have undergone strict dynamic balancing inspections, with a dynamic balancing grade of G0.4, which is 3 grades higher than the industry standard, and reduces the vibration value of the machine by 26%. The high-speed power transmission belt uses German Optibelt brand, which has no lateral vibration, ensuring transmission accuracy, with an extremely high friction coefficient, and a transmission efficiency of up to 98%. It is close to gears, preventing the sanding roller from stalling due to stress, acquiring a higher in sanding quality, extending service life, and maintaining stable operation.



The 80-section electronic segmented sanding system thoroughly resolves sanding headaches unmanageable by traditional methods, such as warping, edge swelling, uneven color, inconsistent thickness, and composite-induced depressions. The ultra-wide polishing pad design increases the contact area between the sanding belt and the workpieces by more than 3 times, making the surface smoothness of the workpieces 15% higher.



Stable and reliable

Each component is optimized and redesigned after parameter calculation + CAE analysis. Whether the welding, casting, heat treatment, machining, other manufacturing processes or purchased parts, they are all within the controllable range, making the mechanical structure solid and stable without deformation, and improving the stability of the equipment.

Extensive application

High gloss, skin-touch, super-matt, brushed, antique, serrated, Italian semi-open effect sanding. All kinds of paint polishing, like water-based paint, UV paint, PU paint, PE paint, NC paint, AC paint, etc.

Friendly human-computer interaction

Ergonomic design, the operator's operating angle can be adjusted as needed. The control buttons, emergency buttons and emergency automatic judgment sensors are reasonably laid out to improve user-friendliness and ease of operation.

Quick deployment

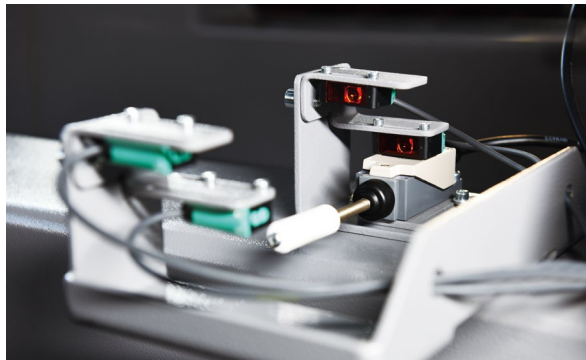
Featuring the MEKS intelligent electronic segmented control system, users can effortlessly retrieve sanding recipes with a single touch. The system offers intuitive menu-based fault alerts, ensuring rapid and accurate identification of issues, making machine operation more convenient and efficient.



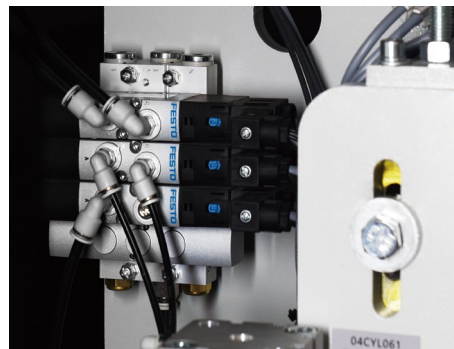
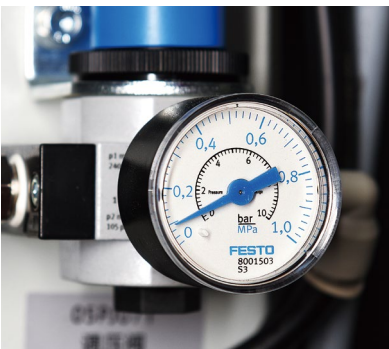
The **servo motor** has extremely high stability and reliability, and maintains stable performance output under long-term, high-load operating conditions. Its advanced control algorithm and drive technology, as well as precise manufacturing processes and high-quality material selection, ensure that the motor's speed, torque and other parameters remain stable during the long-term operation of the sanding machine, thereby ensuring the stability of the sanding effect.



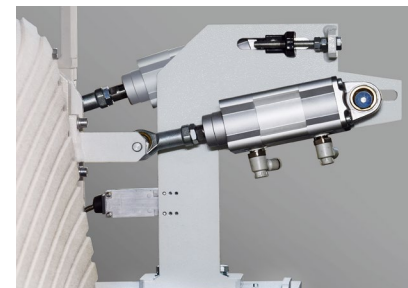
Lifting servo motor is equipped with MBS processing positioning system. It delivers rapid response and a repeated positioning accuracy of up to 0.015mm, ensuring long-lasting accuracy.



The automatic sanding belt centering technology is combined with **the multi-group photoelectric control system of Germany's Pepperl+Fuchs** to accurately detect the position of the belt from different angles or positions at the same time, and quickly adjust abnormal situations such as belt deviation.



German FESTO pneumatic control system, an expert in the field of pneumatic control in the world, has good compatibility and can be seamlessly integrated with other automation components in the segmented pad sanding equipment, such as control systems, sensors, etc., to facilitate the automation and intelligent control of the entire sanding system, and improve production efficiency and quality stability.



All adopt German FESTO high positioning precision sanding belt swing cylinder, combined with belt automatic centering technology, to accurately control the belt swing position and pressure, avoiding uneven sanding caused by cylinder shaking or unstable movement.

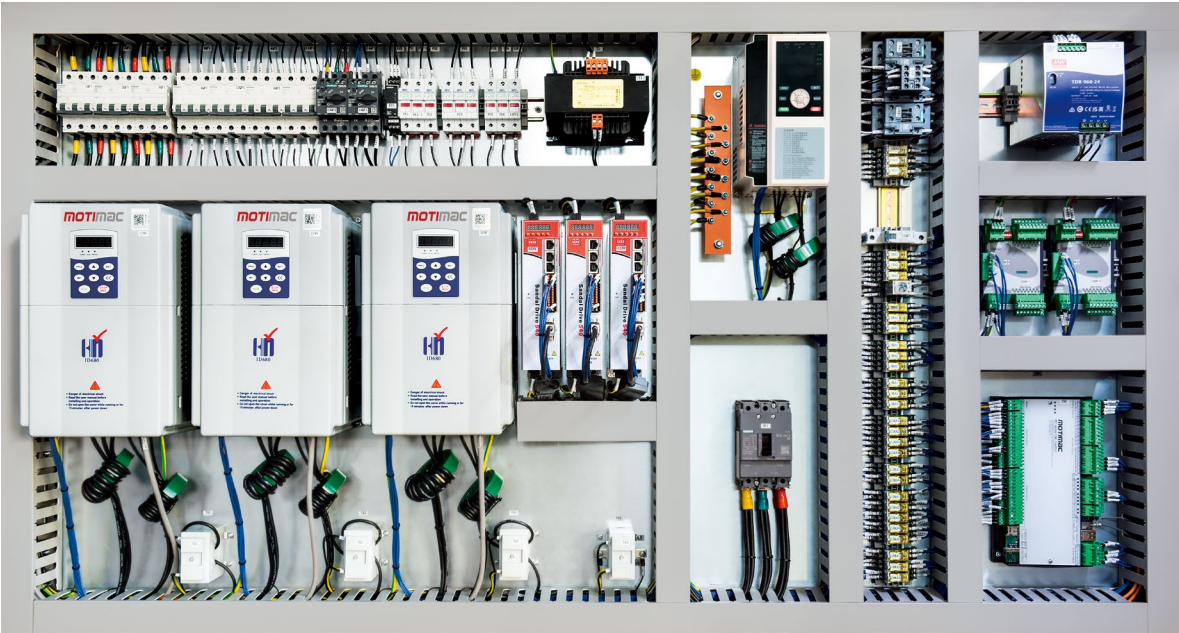


The MAC sanding system features precision-ground sanding rollers with a surface finish of Ra 0.4. The radial runout is strictly controlled within 0.01mm. After rigorous dynamic balancing tests, the system achieves a dynamic balancing grade of G0.4, which is three grades higher than industry standards. This results in a 26% year-on-year reduction in machine tool vibration.



Efficient conveyor belt cleaning ensures that the sanded panels are not contaminated by secondary pollution, while preventing dust from being emitted to the outside of the equipment, reducing dust pollution in the workshop.

Modular intelligent sanding platform



Energy-saving

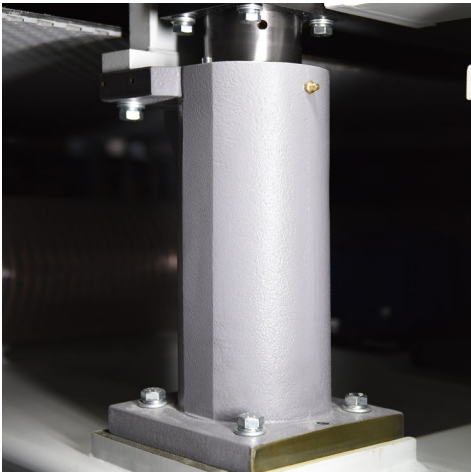
- The dust collection system uses professional aerodynamic design calculation + CAE analysis to design a low-pressure and low-speed to high-pressure and high-speed dust removal system, which effectively ensures the cleanliness of the on-site environment.
- The innovative sand belt cleaning system automatically cleans the sand belt in operation, and uses the air cooling to cool the sand belt, and increases the service life of the sand belt by 33%.
- The lifting system adopts BS transmission technology to reduce the lifting friction during positioning, and a small power motor can output a large torque value, which saves 50% energy compared with traditional transmission technology.
- The conveying system adopts a high-efficiency reducer, and the transmission efficiency is increased by 30% compared with common reducers, which is energy-saving and efficient.



All power is servo-driven



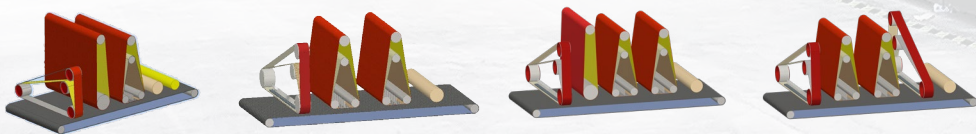
Italian micron-level digital sensor display system



Grinding-grade ball screw ensures lifting accuracy is controlled within 0.015mm

MT models parameter

Flexible modular design meet customers' different sanding process requirements, and the sanding units can be freely combined.
With the application of new materials and the adjustment of processes, when customers put forward new requirements, Motimac provides technical services and consultation for them, and replace the sanding unit to meet customer needs.



Parameter	MT TRHG1300	MT THHG1300	MT TRHHG1300	MT THHTG1300
Max Working Width(mm)	1300	1300	1300	1300
Min. Working Length(mm)	490(200x200)	490(200x200)	490(200x200)	490(200x200)
Working Thickness(mm)	3-150	3-150	3-150	3-150
Feeding Speed(m/min)	7-36	7-36	7-36	7-36
Total Motor Power(kw)	64	64	80	80
Abrasive Belt Size(mm)	150x5320 1350x3250	150x5320 1350x3250	150x5320 1350x3250	150x5320 1350x3250
Overall Dimensions(mm)	2260x4222x2940	2260x4222x2940	2260x4522x2940	2260x4522x2940
Net Weight(kg)	8500	8500	9100	8800



More details please visit:
www.motimac.com

WT Segmented Pad Sanding Machine Series

Modular intelligent sanding platform

MEP Detection System

More than 400 digital multi scanning point intelligent scanning technology accurately collects the contour of the workpiece. Providing accurate data in real time for different plate shapes, and digitalization completely replaces the traditional mechanical detection structure.

MFS Conveyor System

Ultra-wide, tensile-resistant and wear-resistant. Releasing the uneven stress on the edge of the conveyor belt. Improve sanding effect by 30% and the transmission efficiency by 5%.

MBS Machining Positioning System

Fully closed-loop technology. Repeated positioning accuracy is up to 0.015mm and the accuracy is maintained for a long time.

MSS Security System

9 security technologies are used to ensure the safety of workers and machines.

MAC Modular Sanding System

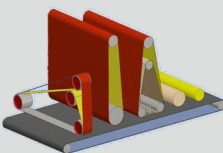
The sanding system composed of multiple groups of sanding units with specific functions which achieves a variety of sanding surface texture effects.

MEKS Control System

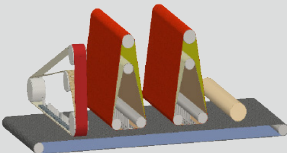
Intelligent and information-based control system precisely controls and adjusts the 80-section electronic segmented pad sanding unit. Completely solve the sanding headaches: sanding through, not fully sanding, over sanding the head and tail of the panel.

MCS Cleaning System

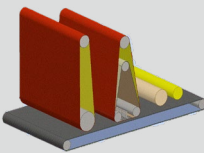
Dust removal system ensures the cleanliness of workpieces and on-site hygiene. This system is designed after professional aerodynamic design calculation + CAE analysis. The characteristic is low-pressure, low-speed to high-pressure, high-speed.



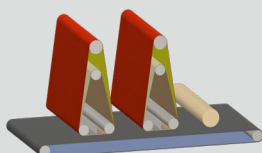
WT TRHG1300



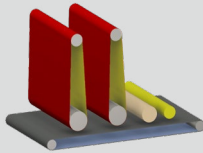
WT THHG1300



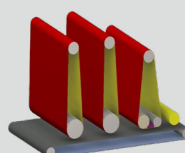
WT RHG1300



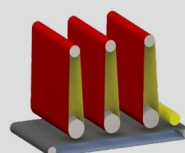
WT HHG1300



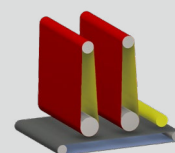
WT RRG1300V



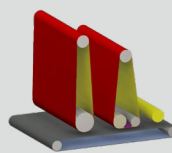
WT RRC1300



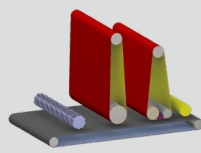
WT RRR1300



WT RR1300V



WT RC1300



WT KRC1300

Company

MT Series

WT Series

S Series

BSG Series

F Series

Cases

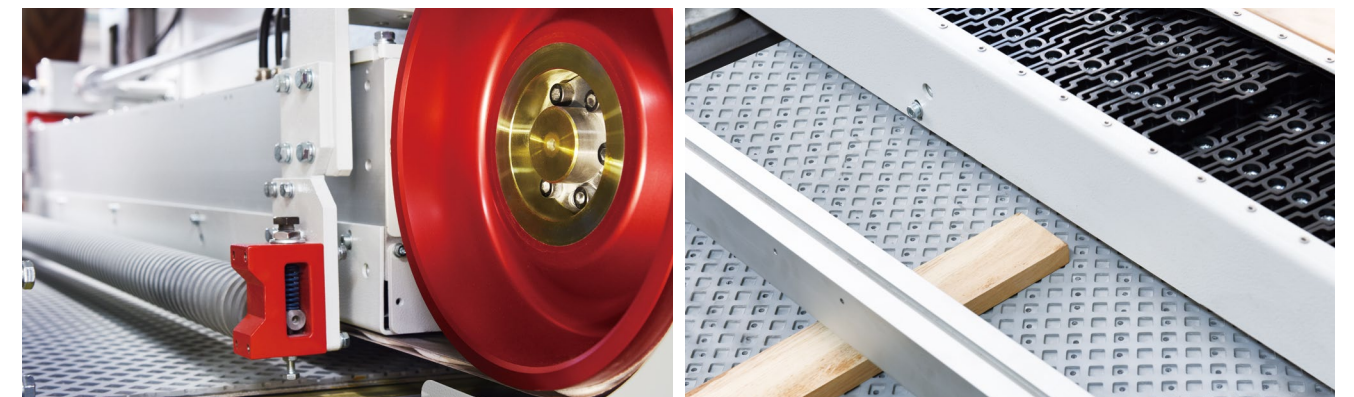
Advantage of WT models

Modular intelligent sanding platform

80-section electronic segmented sanding system

Better adaptability to the shape of the board: The smaller single-section width allows the sections to better fit the board surface. Whether it is a flat board or with a certain curvature or warping, it fully contact the sanding surface to ensure uniform sanding and avoid partial under-sanding or over-sanding.

Reduce sanding blind area: The 16mm single-section width effectively reduce the gap between adjacent sections, making the sanding area more coherent, reducing the possibility of blind areas during the sanding process, and perform comprehensive and complete sanding treatment on the board.



Quality Improved

- Automatic sanding belt centering technology has strong adaptability to belts, and the belt oscillates at a low frequency, so that the sanding finishing forms a straight grain effect which is clear and natural.
- The ultra-wide polishing pad design structure increases the area of the sanding belt contacting the board surface by more than 3 times per unit time compared to shorter belt, making the board surface smoother.
- The use of ultra-wide, tensile-resistant and wear-resistant conveyor belts is conducive to releasing the uneven stress on the edge of the conveyor belt. Improve sanding effect by 2%.

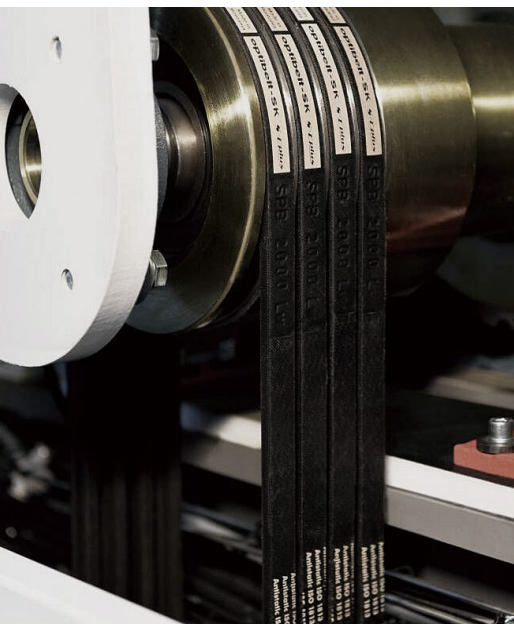
Low maintenance cost

- The automatic lifting technology of the sand roller quickly lift the sand roller in abnormal situations to protect the workpiece and the sand roller, reduce the phenomenon of over sanding the head and tail of the workpiece, and improve the qualified rate of finished products.
- The sanding belt's 20% longer circumference reduces belt change frequency and downtime, which saves 30% of the wasted working hours. The unified belt size across all models also lowers procurement and inventory costs.
- The innovative sand belt cleaning system automatically cleans the sand belt in operation, and uses the air cooling to cool the sand belt, and increases the service life of the sand belt by 33%.



Intelligence / Modularity / Adaptability

Customer interests are always the motivation and direction of our innovation. The WT series is a highly adaptable grinding product forged based on the modular concept. It has a high degree of intelligence and its ultimate goal is to improve production efficiency, shorten order completion time, and obtain higher product quality and output.



Advantage of WT models

Modular intelligent sanding platform

Stable and reliable — Each component is optimized and redesigned after parameter calculation + CAE analysis. Whether it is welding, casting, heat treatment, machining and other manufacturing processes or purchased parts, they are all within the controllable range, making the mechanical structure solid and stable without deformation, and improving the stability of the equipment.

Friendly human-computer interaction — Ergonomic design, the operator's operating angle can be adjusted as needed, and the control buttons, emergency buttons and emergency automatic judgment sensors are reasonably laid out to improve the comfort of operation.

Energy-saving — High-speed air jet workpiece cleaning technology makes the surface of the workpiece clean and flawless after sanding, and the next process can be carried out directly without any cleaning process.

— The dust collection system uses professional aerodynamic design calculation + CAE analysis to design a low-pressure and low-speed to high-pressure and high-speed dust removal system, which effectively ensures the cleanliness of the on-site environment.

— Adaptive frequency conversion technology automatically adjusts the output horsepower according to the working conditions, which saves 20% energy costs.

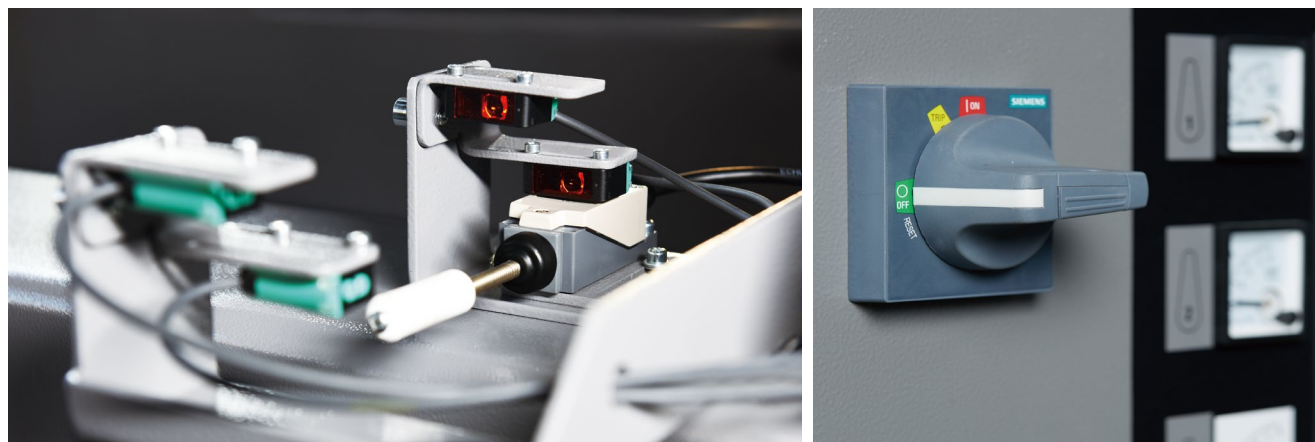
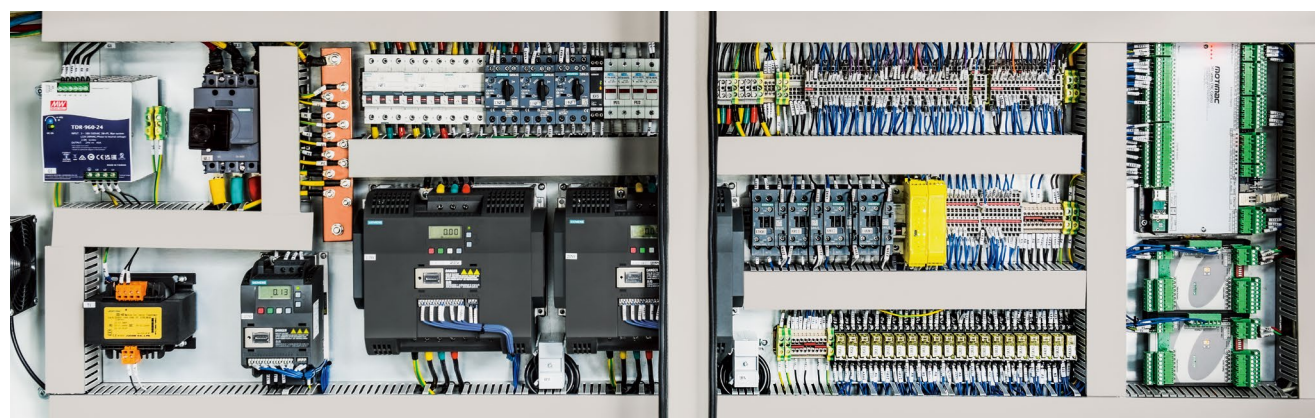
— The lifting system adopts BS transmission technology to reduce the lifting friction during positioning, and a small power motor output a large torque value, which saves 50% energy compared with traditional transmission technology.



Equipped with LED lights, it illuminate the surface of the sanded workpiece in all directions, making it convenient for inspectors to monitor the sanding quality at any time.

Safe Production

- Workpiece anti-rebound technology fully complies with the EU CE safety certification.
- The sand roller automatic lifting technology quickly lifts the sand roller in abnormal situations to protect the workpiece and equipment.
- Emergency buttons in all directions of the machine.
- The 4s braking technology reduces the machine speed from 22m/s to 0m/s within 4 seconds in an emergency.



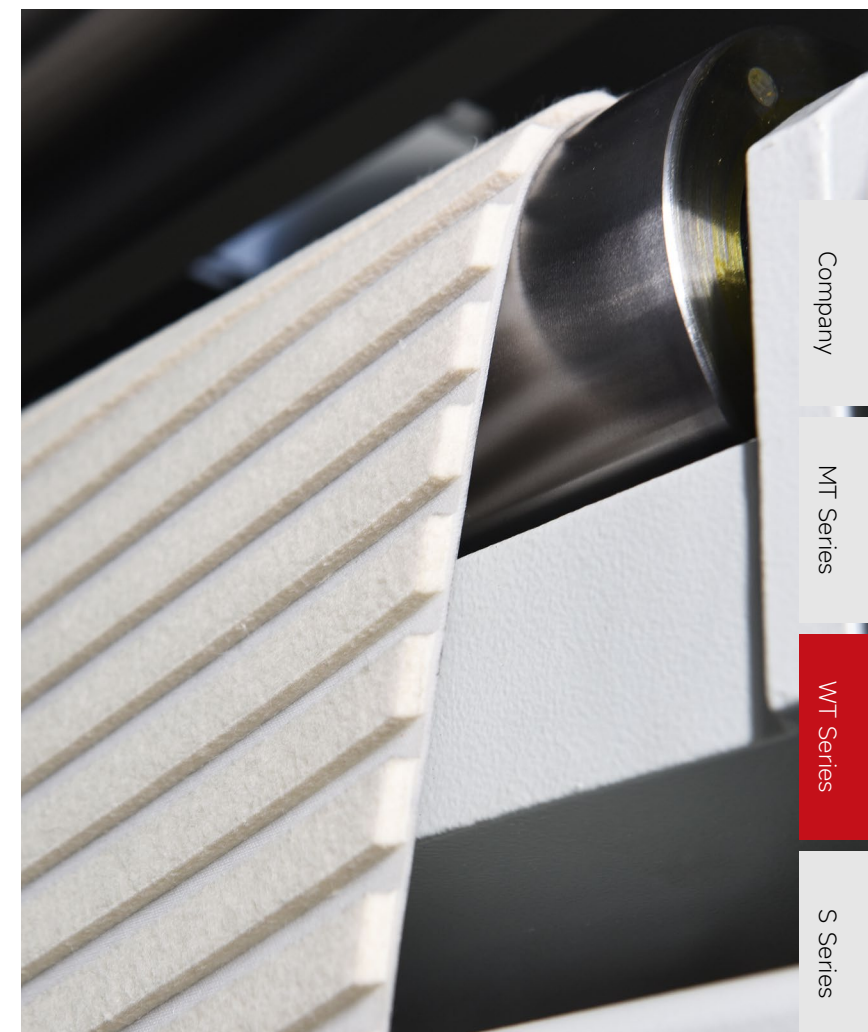
The automatic sanding belt centering technology is combined with **the multi-group photoelectric control system of Germany's Pepperl+Fuchs** to accurately detect the position of the belt from different angles or positions at the same time, and quickly adjust abnormal situations such as belt deviation.



Circuit braker extension handle is padlocked which is easy and safe for workers when you do repair and maintenance work.



High-speed air jet workpiece cleaning technology makes the surface of the workpiece clean and flawless after sanding.



The imported chevron belt is soft and with good elasticity, ensuring the uniformity of sanding without excessive or insufficient sanding. It is used in the fine sanding stage to finely polish the workpiece to obtain a smoother surface.

Quick deployment

- MME intelligent control system, production line, MES and other intelligent controls are all connected, fast and stable.
- Warning of maintenance time for consumables (sand belts, V-belts, etc.), reducing maintenance downtime.
- Accurately calculating energy consumption, and providing with cost analysis data.
- One-click to call sanding recipe.
- Fault Alarm.

High expandability

- The application of system standardized interfaces and unified platform height facilitate information integration, which is conducive to the access of flexible production lines, the replacement of new and old equipment, and improves the utilization rate of production lines and reduces the cost of production line renovation.

Company

MT Series

WT Series

S Series

BSG Series

F Series

Cases

Modular intelligent sanding platform

Flexible modular design meet customers' different sanding process requirements, and the sanding units can be freely combined.

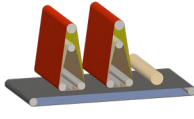
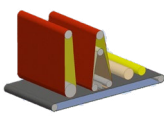
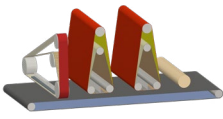
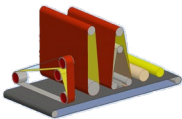
With the application of new materials and the adjustment of processes, when customers put forward new requirements, Motimac provides technical services and consultation for them, and replace the sanding unit to meet customer needs.



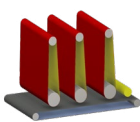
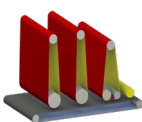
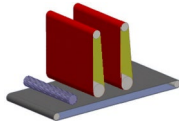
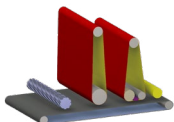
KRC planer sander

WT models parameter

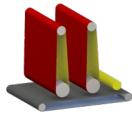
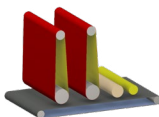
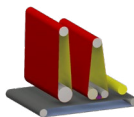
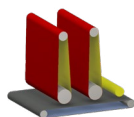
This sanding solution launched by Motimac effectively improve the economy and efficiency of buyer’s production operations.



Parameter	WT TRHG1300			WT THHG1300			WT RHG1300	WT HHG1300
Max Working Width(mm)	1300			1300			1300	1300
Min. Working Length(mm)	490			490			490	490
Working Thickness(mm)	3 ~ 150			3 ~ 150			3-150	3-150
Feeding Speed(m/min)	5 ~ 26			5 ~ 26			5 ~ 26	5 ~ 26
Total Motor Power(kw)	59			59			45	45
Abrasive Belt Size(mm)	150x5320	1350x2620	1350x2620	150x5320	1350x2620	1350x2620	1350x2620	1350x2620
Overall Dimensions(mm)	2235x3600x2450~2600			2235x3600x2450~2600			2235x3050x2450~2600	2235x3050x2450~2600
Net Weight(kg)	6300			6300			5750	5750



Parameter	WT KRC1300	WT KRR1300	WT RRC1300	WT RRR1300
Max Working Width(mm)	1300	1300	1300	1300
Min. Working Length(mm)	490	280	490	280
Working Thickness(mm)	10-150	10-150	3-150	3-150
Feeding Speed(m/min)	5-30	5-30	5-30	5-30
Total Motor Power(kw)	77	77	77	77
Abrasive Belt Size(mm)	1350x2620	1350x2620	1350x2620	1350x2620
Overall Dimensions(mm)	2235x3050x2450~2600	2235x3050x2450~2600	2235x3050x2450~2600	2235x3050x2450~2600
Net Weight(kg)	5500	5500	5700	5700



Parameter	WT RR1300	WT RC1300	WT RRG1300V	WT RR1300V
Max Working Width(mm)	1300	1300	1300	1300
Min. Working Length(mm)	280	490	280	280
Working Thickness(mm)	3-150	3-150	3-150	3-150
Feeding Speed(m/min)	5-30	5-30	5-30	5-30
Total Motor Power(kw)	58	39	38	36
Abrasive Belt Size(mm)	1350x2620	1350x2620	1350x2620	1350x2620
Overall Dimensions(mm)	2235x2700x2450~2600	2235x2700x2450~2600	2235x3050x2450~2600	2235x2700x2450~2600
Net Weight(kg)	4500	4500	4900	4500

WT segmented pad sanding machine with 2 ultra-long belts

Digital segmented sanding machine replaces manual hand sanding to achieve ultra-flat and high-gloss effects

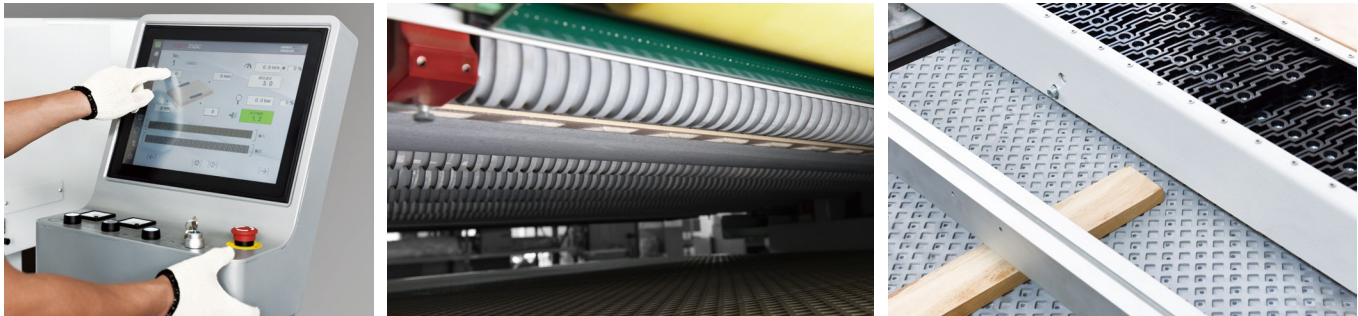
80-section electronic sanding system

80-section electronic sanding system

The smaller single-section width allows the sections to better fit the board surface. Whether it is a flat board or with a certain curvature or warping, it fully contact the sanding surface to ensure uniform sanding and avoid partial under-sanding or over-sanding.

Reduce sanding blind area

The 16mm single-section width effectively reduces the gap between adjacent sections, making the sanding area more coherent, reducing the possibility of blind areas during the sanding process, and perform comprehensive and complete sanding treatment on the board.



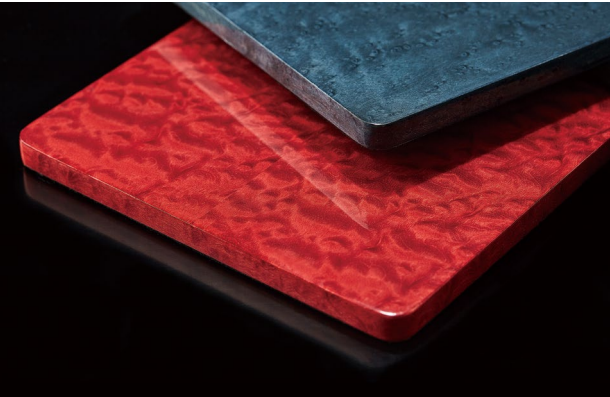
The Motimac electronic segmented pad sander is equipped with an Italian AI algorithm control system and highly customized software. Through digital 400-point intelligent scanning, it accurately collects the contour dimensions of the workpiece and provides accurate data in real time for different workpiece shapes. The optical fiber transmits data in real time and stably at high speed. The millisecond-level data processing center processes multiple sets of sensors at high speed, and the instructions are transmitted to the execution unit at the speed of light. The sander action is adjusted in real time to ensure processing accuracy and efficiency, and perfectly solve the complex and high-precision sanding needs.



Highlights

Professional high-gloss paint sanding, extra-long sanding belt length 8500mm, 80-section segmented pad, meet the needs of high-end and ultra-fine sanding. Use ultra-wide, tensile and wear-resistant rubber conveyor belt to prevent workpieces slippage and release uneven stress on the edge of the conveyor belt. The support power of belt is improved by 30% and the efficiency by 5%, which meets the EU CE standard and provides users with an efficient and safe experience.

Parameter	WT TT1300
Max Working Width(mm)	1300
Min. Working Length(mm)	265
Working Thickness(mm)	3-150
Feeding Speed(m/min)	5-26
Total Motor Power(kw)	38
Abrasive Belt Size(mm)	150×8500
Overall Dimensions(mm)	4300×3200×1500
Net Weight(kg)	4200



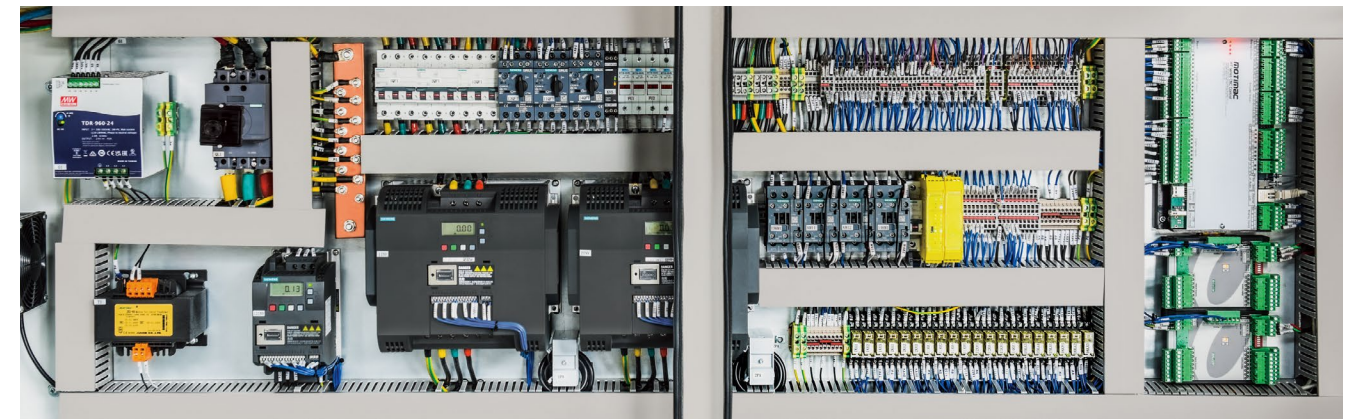


More than 400 digital multi scanning point intelligent scanning technology can accurately collect the contour of the workpiece.

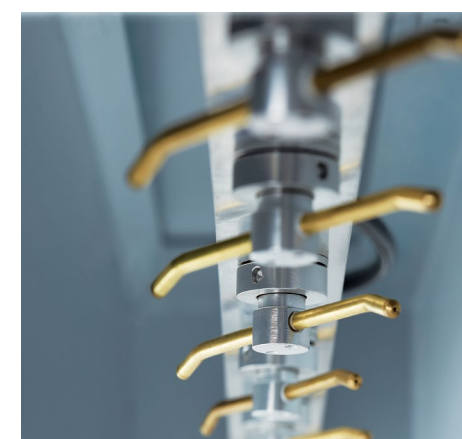
Providing accurate data in real time for different board shapes, and digitalization completely replaces the traditional mechanical detection structure.



German FESTO pneumatic control system, an expert in the field of pneumatic control in the world, has good compatibility and can be seamlessly integrated with other automation components in the segmented pad sanding equipment, such as control systems, sensors, etc., to facilitate the automation and intelligent control of the entire sanding system, and improve production efficiency and quality stability.



MEKS control system, a professional CNC-level controller from Italy, provides data output to ensure execution accuracy.



High-speed air jet workpiece cleaning technology makes the surface of the workpiece clean and flawless after sanding.



A high speed air-jet sanding belt cleaning device cools down and cleans the sanding belt, extending the service life of the sanding belt by 30% and improving the sanding effect.

Sanding Line(top and bottom sander)

The top and bottom sand system processes are combined to meet all functions and requirements in the automation line-machines integrated automation system, standard automation system, flexible automation production unit and production line.

Benefits

Advanced technology supports large-scale production, allowing enterprises to operate efficiently all the time.
One-pass sanding meet both sides sanding, greatly reducing labor and improving work efficiency by 50%.
Integrated sanding line is the future of sanding technology.



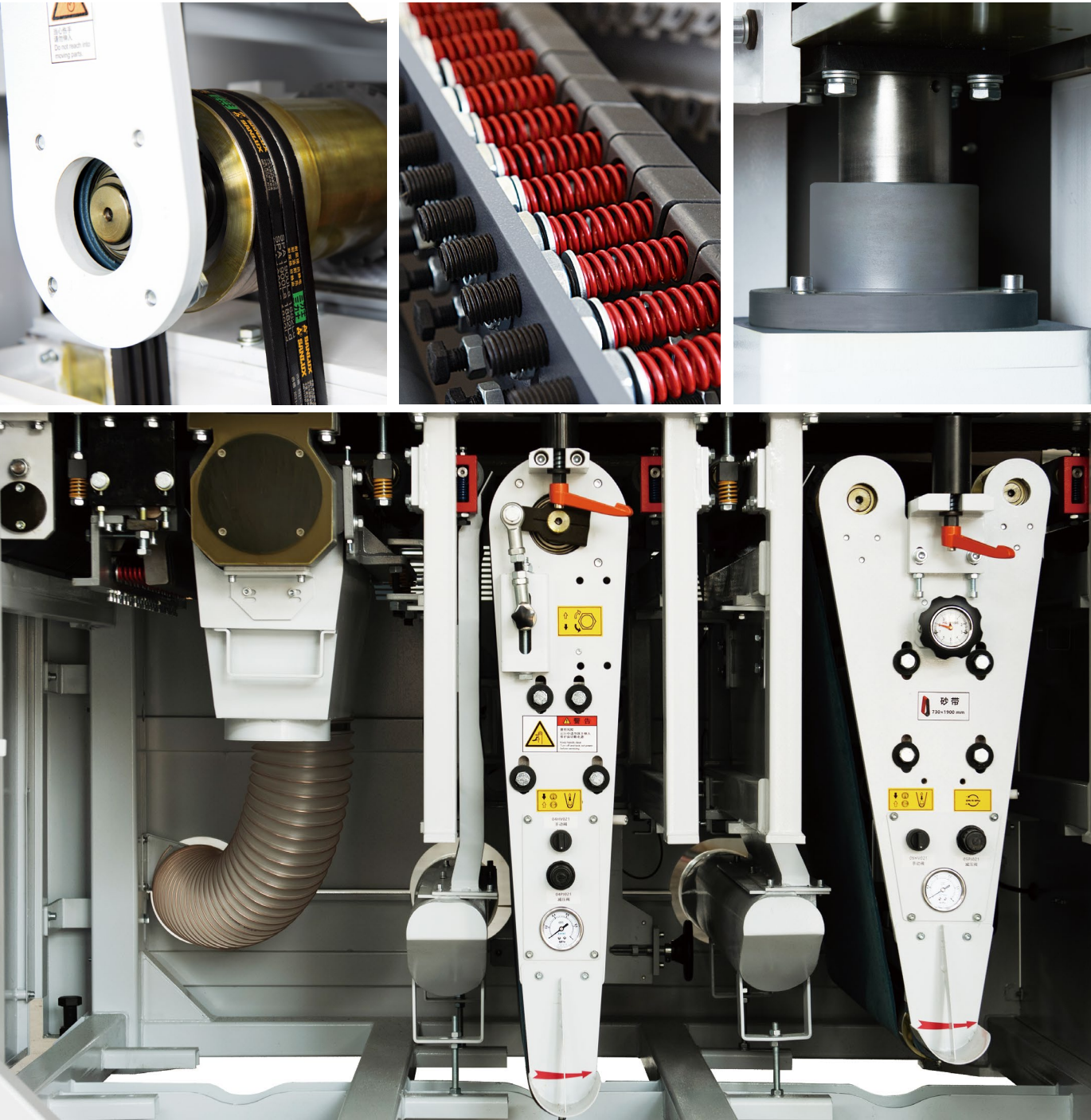
Highlights

Platform design concept and modular sand unit structure flexibly meet the diverse process production requirements.



Flexible modular design meet customers' different sanding process requirements, and the sanding units can be freely combined.

With the application of new materials and the adjustment of processes, when customers put forward new requirements, Motimac provides technical services and consultation for them, and replace the sanding unit to meet customer needs.





More details please visit:

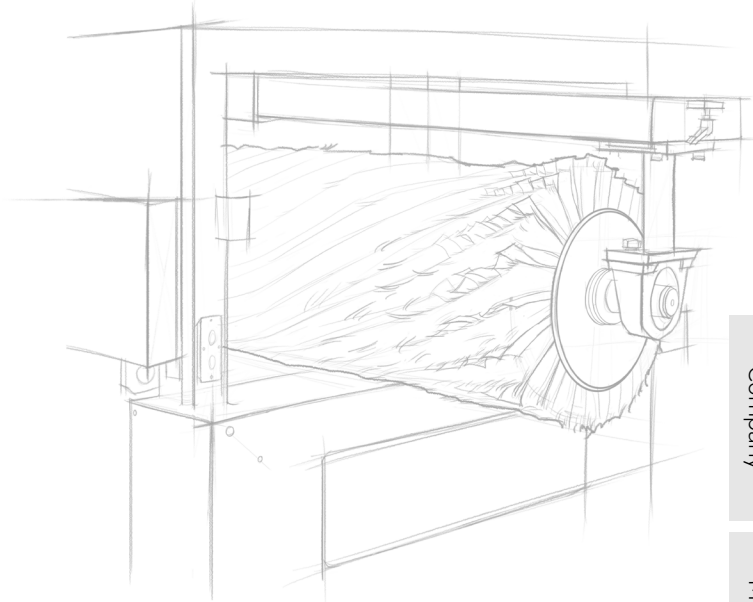
www.motimac.com

Parameters

Parameter	WTU RRR700	WTU RRC700	WTU RR700	WTU RC700
Max Working Width(mm)	700	700	700	700
Min. Working Length(mm)	260	390	260	390
Working Thickness(mm)	10 ~ 150	10 ~ 150	10 ~ 150	10 ~ 150
Total Motor Power(kw)	52	52	26	26
Feeding Speed(m/min)	5 ~ 19	5 ~ 19	5 ~ 19	5 ~ 19
Abrasive Belt Size(mm)	730×1900	730×1900	730×1900	730×1900
Overall Dimensions(mm)	1470×2450×2450	1470×2450×2450	1470×2000×2450	1470×2000×2450
Net Weight(kg)	2800	2800	2000	2000

Parameter	WT RRR700	WT RRC700	WT RR700	WT RC700
Max Working Width(mm)	700	700	700	700
Min. Working Length(mm)	260	390	260	390
Working Thickness(mm)	3 ~ 150	3 ~ 150	3 ~ 150	3 ~ 150
Total Motor Power(kw)	48	48	22	26
Feeding Speed(m/min)	5 ~ 20	5 ~ 20	5 ~ 20	5 ~ 20
Abrasive Belt Size(mm)	730×1900	730×1900	730×1900	730×1900
Overall Dimensions(mm)	1580×2700×2220-2380	1580×2700×2220-2370	1580×2240×2220-2370	1580×2240×2220-2370
Net Weight(kg)	2700	2700	2100	2100

Parameter	WTU KRC700	WTU KRR700	WT KRC700	WT KRR700	WT RR700V
Max Working Width(mm)	700	700	700	700	700
Min. Working Length(mm)	390	260	390	260	260
Working Thickness(mm)	10 ~ 150	10 ~ 150	10 ~ 150	10 ~ 150	3 ~ 150
Total Motor Power(kw)	41	41	37	37	19
Feeding Speed(m/min)	5 ~ 19	5 ~ 19	5 ~ 20	5 ~ 20	5 ~ 20
Abrasive Belt Size(mm)	730×1900	730×1900	730×1900	730×1900	730×1900
Overall Dimensions(mm)	1470×2450×2450	1470×2450×2450	1580×2700×2220-2370	1580×2700×2220-2370	1580×2100×2220-2370
Net Weight(kg)	2800	2800	2700	2700	2100



S6 Bottom Sanding Machine

SUR-R-P1300/SUR-R1300

Improve the traditional process, sanding line supporting equipment

Benefits

Increase production capacity

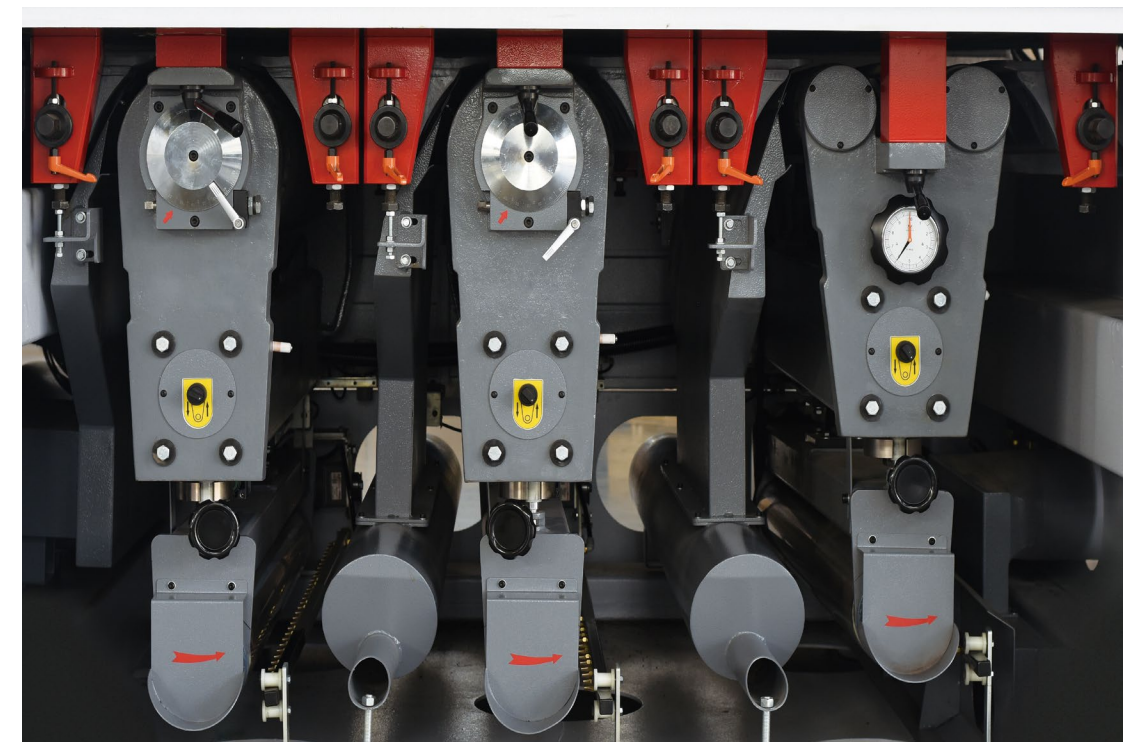
Integrated with the upper-floating sanding machine to double the production capacity.

Wide application

It achieves the sanding of short materials, narrow materials, plywood, fiber boards and other workpieces.

Durable and stable

The thickened high-strength body is CAE-optimized, is with heat-stabilized steel structure. The use of top-grade international standard accessories achieves outstanding sturdiness and reliability.



Highlights

Integrated into sanding line. Sanding both sides at one time. Save space, save costs, and save time!



Parameter	SUR-R-P1300	SUR-R-R1300	SUR-R1300
Max Working Width(mm)	1300	1300	1300
Min. Working Length(mm)	460	320	320
Working Thickness(mm)	10-100	10-100	10-100
Feeding Speed(m/min)	5-30	5-30	5-30
Total Motor Power(kw)	95	83	68
Abrasive Belt Size(mm)	1320×2000	1320×2000	1320×2000
Overall Dimensions(mm)	2175×3060×2727	2175×3060×2727	2175×2635×2727
Net Weight(kg)	7370	7370	6170



S6

Planer Sanding Machine

SPR-RP1300A

Heavy-duty and high-speed; Used both as planer and sander.

Benefits

One machine for either planer or sanding

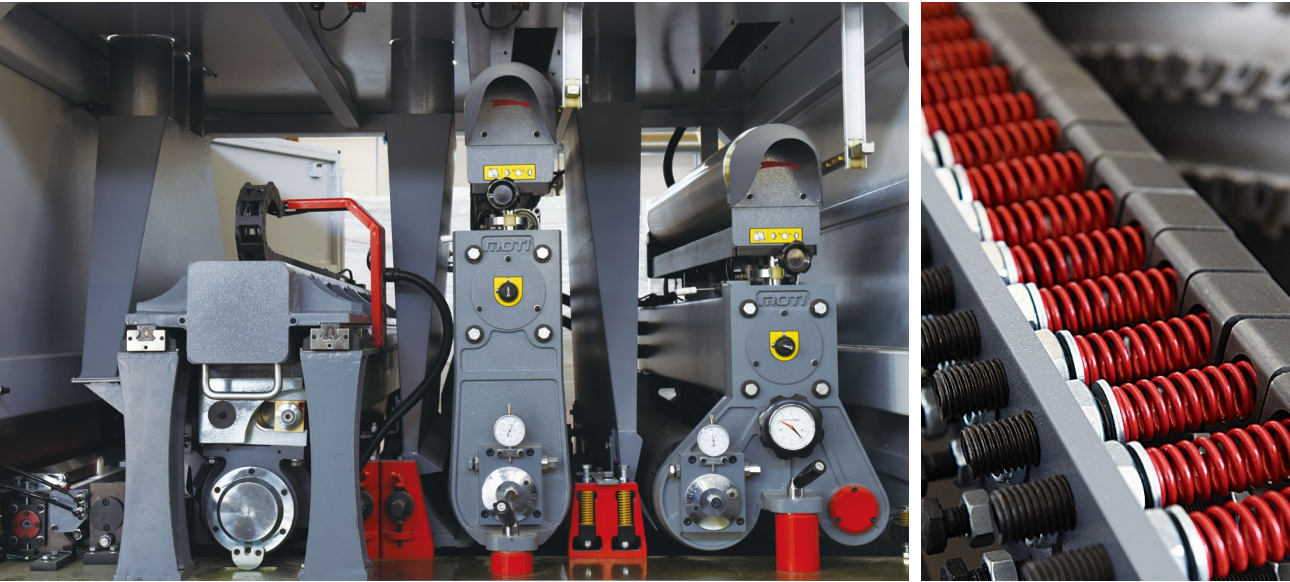
One machine for either planing or sanding. It can be used as a planer alone, or as a 2 units sanding machine. It can be used as both planer and sander at the same time.

Quick blades replacement

The planer unit can be pulled out for quick replacement. Save time. Improve production efficiency.

Suitable for different thicknesses of workpieces

The segmented press shoe system solves the sanding of uneven thickness of spliced panels. It realizes the planer and sanding of narrow materials at the same time.



Highlights

The planer unit is lifted and lowered controlled by the interface, realizing multiple functions of one machine. Convenient and fast.

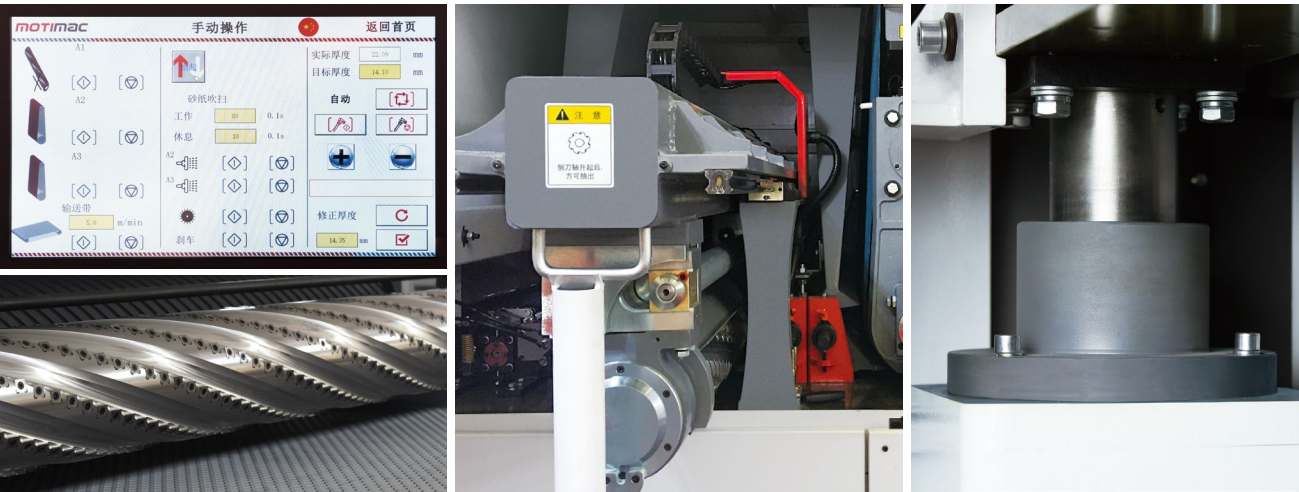
The planer unit can be pulled out and the blades can be replaced quickly.

The segmented pressure shoe structure design meets the simultaneous processing of small and narrow materials. Prevent uneven pressure from causing material jamming.

Featuring a robust heavy-duty lifting mechanism and ball screw-driven rolling friction, the system delivers superior transmission accuracy and maintains consistent sanding precision over time.

Parameter	SPR-RP1300A
Max Working Width(mm)	1300
Min. Working Length(mm)	580
Working Thickness(mm)	10 ~ 160
Total Motor Power(kw)	79
Feeding Speed(m/min)	5 ~ 30
Abrasive Belt Size(mm)	1330×2200

Parameter	SPR-RP1300A
Working air pressure(Mpa)	0.6
Air consumption(m³/h)	20
Volume of Dust Collection Device(m³/h)	16786
Overall Dimensions(mm)	2110×3020×2500
Net Weight(kg)	7200



S6

Lacquer/Primer Sanding Machine

SFR-R1300VH

Machine for automatic coating production line

Benefits

Low cost but perfect sanding finishing

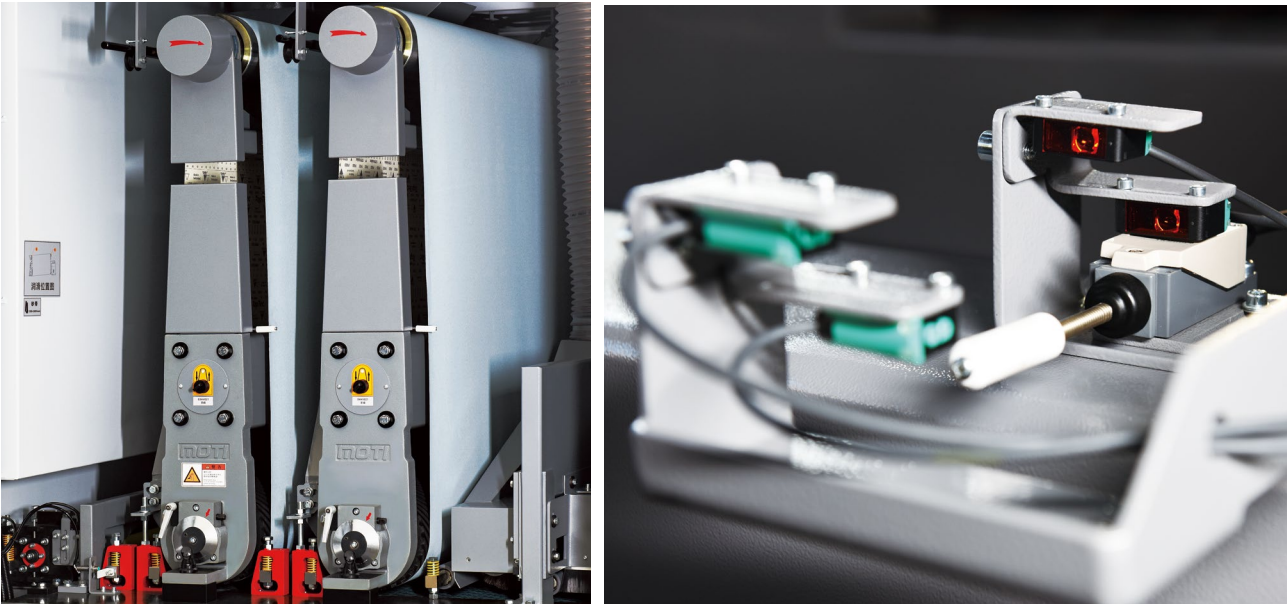
Achieve the practicality and productivity pursued by manufacturer.
Meet your production needs and get well prepared for the next production process.

Wide applicability

Realize the sanding of painted workpieces, like short materials, narrow materials, plywood, density material, etc.

Quick connection

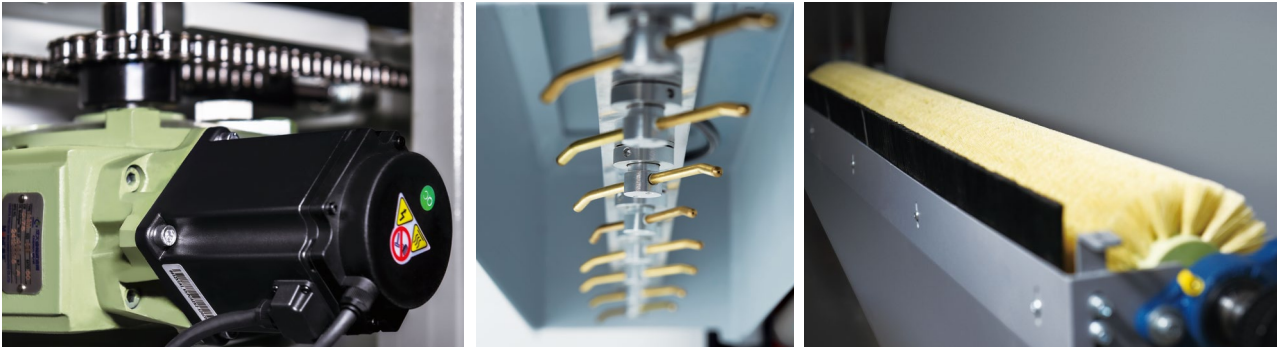
The application of system standardized interface and unified platform height facilitates information integration and is conducive to the access of flexible production lines.



Highlights

Achieve the practicality and productivity pursued by manufacturer.
Meet your production needs and get well prepared for the next production process.
Our comprehensive approach, encompassing process selection, dynamic balancing, heat treatment, and surface treatment technologies, guarantees superior sanding quality for machine.

Parameter	SFR-R1300VH	SFR-R-G1300VH
Max Working Width(mm)	1300	1300
Min. Working Length(mm)	260	260
Working Thickness(mm)	3 ~ 100	3 ~ 100
Total Motor Power(kw)	18	19
Feeding Speed(m/min)	3 ~ 15	3 ~ 15
Abrasive Belt Size(mm)	1350x2620	1350x2620
Working air pressure(Mpa)	0.6	0.6
Air consumption(m³/h)	≥ 57	≥ 57
Volume of Dust Collection Device(m³/h)	11190	11190
Overall Dimensions(mm)	2050×2130×2565	2050×2130×2565
Net Weight(kg)	3600	3800



Lifting servo motor is equipped with MBS processing positioning system. It delivers rapid response and a repeated positioning accuracy of up to 0.015mm, ensuring long-lasting accuracy.

High-speed air jet workpiece cleaning technology makes the surface of the workpiece clean and flawless after sanding.

Efficient conveyor belt cleaning ensures that the sanded panels are not contaminated by secondary pollution, while preventing dust from being emitted to the outside of the equipment, reducing dust pollution in the workshop.

S6

Wide Belt Sanding Machine

SR-R-RP1300/1000/700/SR-RP1300

Heavy-duty; High sanding precision

Benefits

Durable and stable

The thickened high-strength body frame, CAE-optimized and heat-stabilized steel structure, and the use of top-grade international accessories achieve outstanding sturdiness and reliability.

Multi-field application

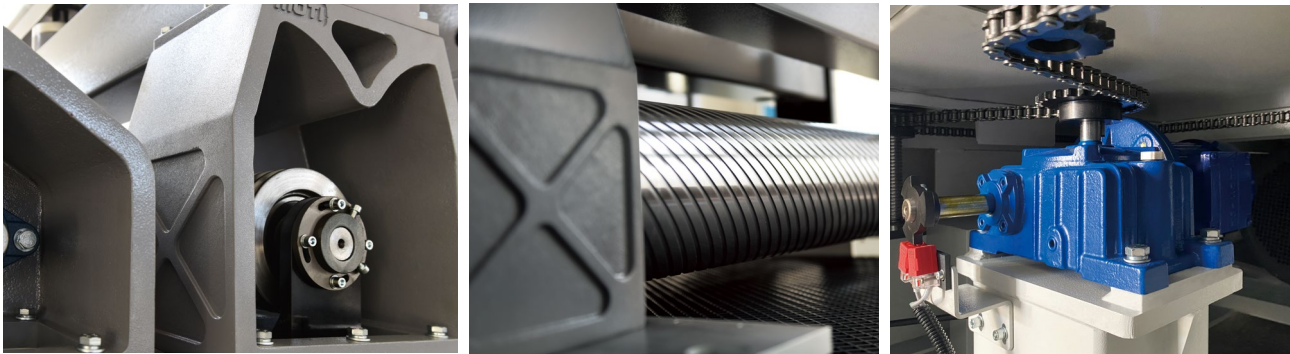
Applicable to the wood industry, construction industry, electronics industry, wind power industry, wood plastic industry, etc.



Highlights

5 innovative structures, 18 upgraded configurations, it is a verified practical solution.

Parameter	SR-R-RP1300	SR-R-RP1000	SR-RP1300
Max Working Width(mm)	1300	1000	1300
Min. Working Length(mm)	555	580	580
Working Thickness(mm)	3-150	3-110	3-110
Total Motor Power(kw)	76	64	56
Feeding Speed(m/min)	5-30	5-30	5-30
Abrasive Belt Size(mm)	1330×2200	1030×2200	1330×2200
Working air pressure(Mpa)	0.6	0.6	0.6
Air consumption(m³/h)	≥ 17	≥ 17	≥ 17
Volume of Dust Collection Device(m³/h)	9670	9670	6960
Overall Dimensions(mm)	2040×3060×2180	1740×3060×2180	2040×2650×2160
Net Weight(kg)	5100	4400	3900



S6

Wide Belt Sanding Machine

SR-RP1000/SER-RP700

Outstanding, flexible and reliable, energy-saving and efficient

Benefits

Small size, Powerful performance

The sanding precision is 1.2 times that of other brands models. Strong horsepower and heavy duty sanding meet the needs of powerful thickening sanding.

Satisfy needs of various parts

Applicable to the wood industry, construction industry, electronics industry, wind power industry, wood plastic industry, etc.



Highlights

With high rigidity and excellent thermal stability, this solution offers a compact, intelligent design and exceptional cost-effectiveness.

Parameter	SR-RP1000	SER-RP700
Max Working Width(mm)	1000	700
Min. Working Length(mm)	470	400
Working Thickness(mm)	3-160	3-160
Total Motor Power(kw)	39	24
Feeding Speed(m/min)	5-25	4-18
Abrasive Belt Size(mm)	1030×2200	730×1900
Working air pressure(Mpa)	0.6	0.6
Air consumption(m³/h)	≥ 17	≥ 12
Volume of Dust Collection Device(m³/h)	3052	3052
Overall Dimensions(mm)	1795×2150×2080	1390×1680×1990
Net Weight(kg)	2300	1400



S6 Heavy-duty Wide Belt Sanding Machine (Oblique Beam)

BSG2213X/2113X

Specialized machine for sanding artificial boards, super heavy-duty body, powerful thickening, full rigidity, stable and reliable

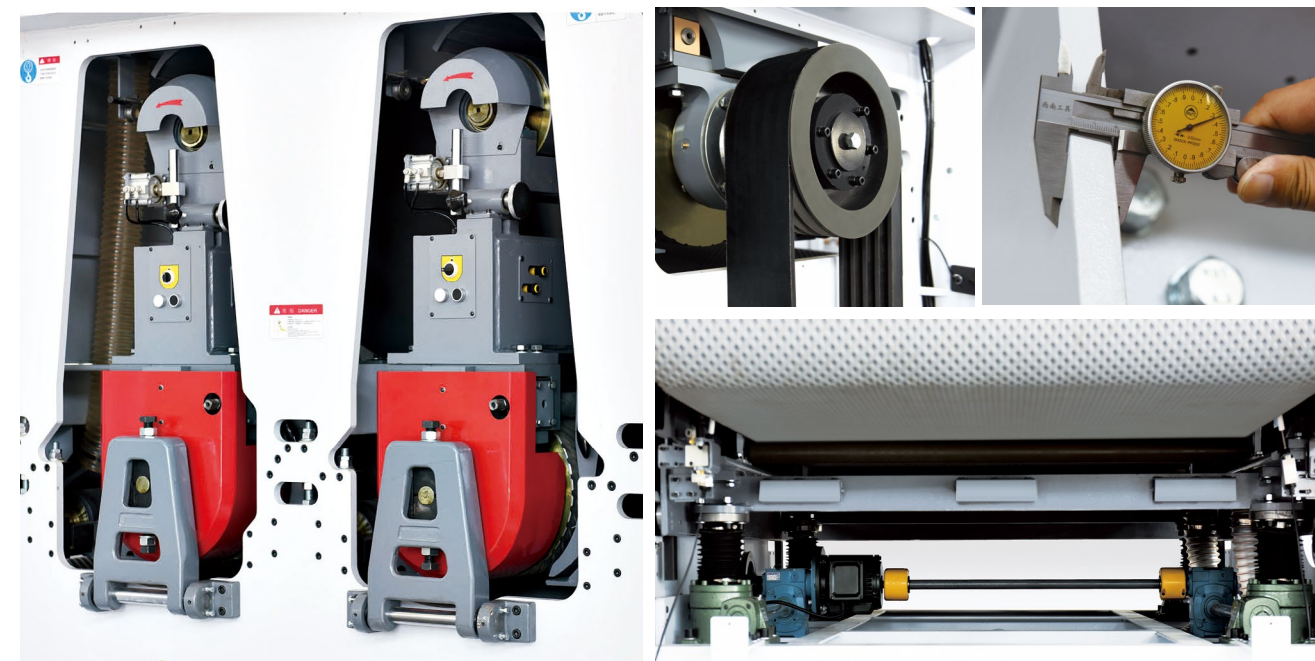
Benefits

Improve production capacity

Production efficiency is 80% higher than that of the same level models. Automatic centering technology reduces downtime and save 60% of useless working hours.

Improve sanding quality

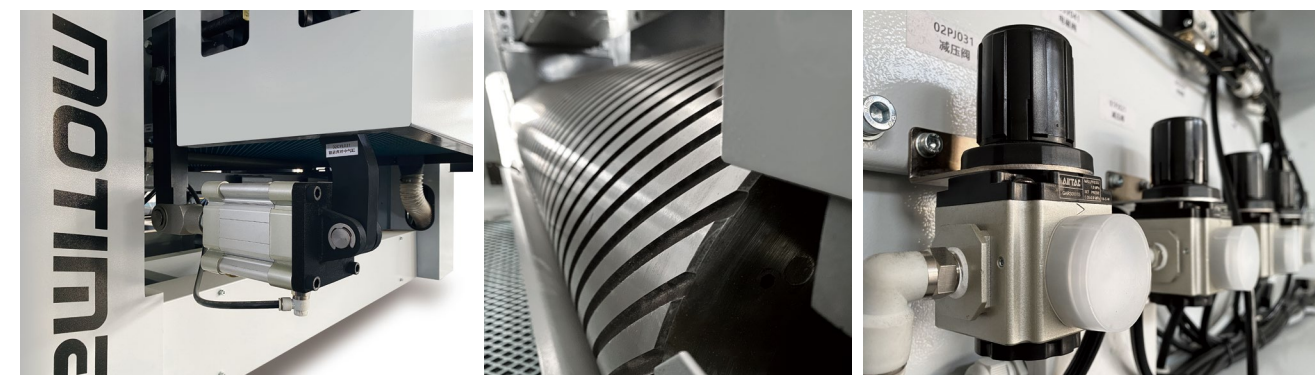
Working in a high linear velocity, the sanding flatness is doubled and the finish is improved by 30%.



Highlights

Up to 13 technical software and hardware upgrades, machine value is highly increased. Its user-friendly design ensures operator safety, and all main motors are Siemens motors.

Parameter	BSG2213X	BSG2113X
Max Working Width(mm)	1300	1300
Min. Working Length(mm)	856	856
Working Thickness(mm)	3 ~ 100	3 ~ 100
Total Motor Power(kw)	143	85
Feeding Speed(m/min)	10 ~ 65	10 ~ 65
Abrasive Belt Size(mm)	1350×2800	1350×2800
Working air pressure(Mpa)	0.6	0.6
Air consumption(m ³ /h)	≥ 17	≥ 15
Volume of Dust Collection Device(m ³ /h)	17640	12300
Overall Dimensions(mm)	3200×3070×2470	3185×2315×2470
Net Weight(kg)	10800	7400



S6

Brush Sander
FHDR1300/1000

Taking usability and management into account, we have improved traditional craftsmanship, optimized design structure. Shaped curved wood sanding is no longer a headache issue.

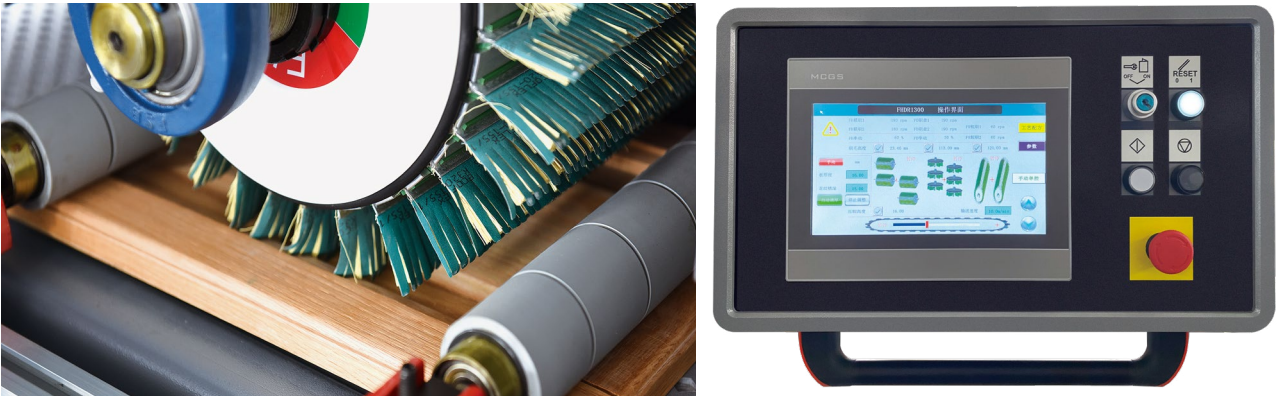
Benefits

Reduce comprehensive management costs

The system provides digitalized production capacity tracking and automatically calculates consumable grinding time, minimizing the need for manual grinding and significantly reducing labor costs.

Wide applicability

Various wooden doors, cabinets, artworks, cribs, decorative lines, customized furniture, raw wood of corner grooves and primer polishing.

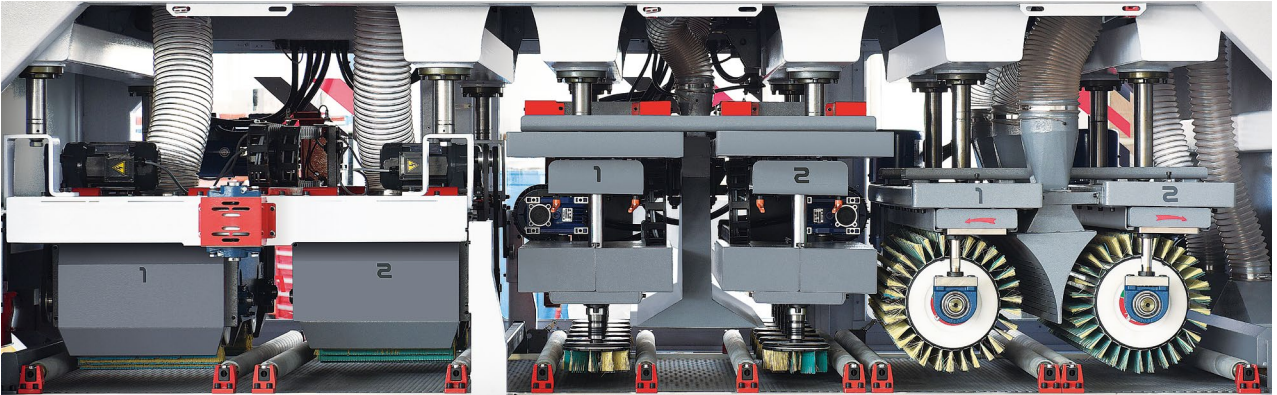


Highlights

Realize unmanned production and iterative products. Integrate cross, disc, and straight direction sanding in one single machine, effectively utilize space and facilitate observation. Each group of sand unit and pressing system can be automatically raised and lowered separately or as a whole, which is easy to adjust.



Parameter	FHDR1300	FHDR1000
Max Working Width(mm)	1300	1000
Min. Working Length(mm)	460	320
Working Thickness(mm)	3 ~ 120	3 ~ 120
Total Motor Power(kw)	20	11
Feeding Speed(m/min)	2*3.7	Optional 3.7
Abrasive Belt Size(mm)	3 ~ 17	3 ~ 17
Working air pressure(Mpa)	0.6	0.6
Air consumption(m³/h)	70	50
Volume of Dust Collection Device(m³/h)	15000	11200
Overall Dimensions(mm)	2230×4650×2135	1930×4000×2100
Net Weight(kg)	5800	4700



S6

Brush Sander
FH1300N/FD1300N/FR1300N

With versatile configurations, high quality and efficiency, it serves as an ideal solution for replacing manual labor in the field of special-shaped brushing.

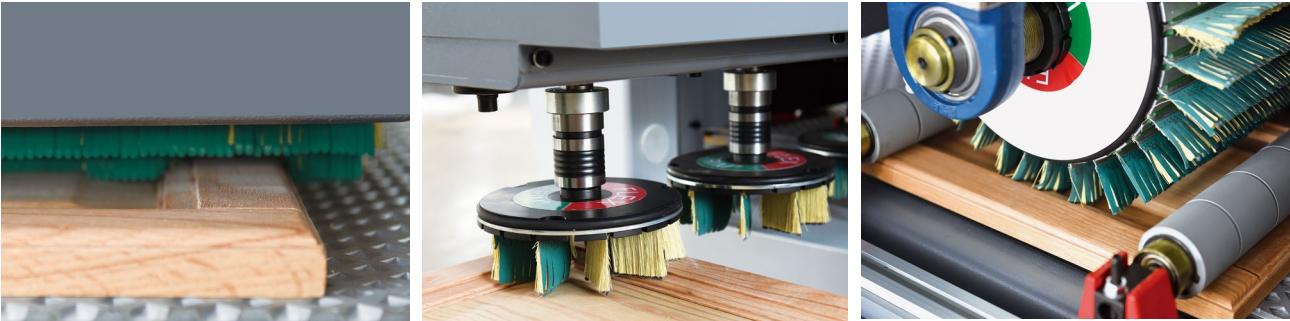
Benefits

Free combination

The sanding processes are reasonably adjusted according to actual production needs.

Wide applicability

Various wooden doors, cabinets, artworks, cribs, decorative lines, customized furniture, raw wood of corner grooves and primer polishing.



Parameter	FH1300N	FD1300N	FR1300N
Max Working Width(mm)	1300	1300	1300
Min. Working Length(mm)	460	260	380
Working Thickness(mm)	3 ~ 160	3 ~ 160	3 ~ 160
Total Motor Power(kw)	9	6	6
Motor Power of Vacuum Fan(kw)	3.7	Optional 3.7	Optional 3.7
Feeding Speed(m/min)	3 ~ 22	3 ~ 22	3 ~ 22
Volume of Dust Collection Device(m³/h)	6100	8800	8800
Overall Dimensions(mm)	2250×1930×2100	2250×1930×2100	2250×1930×2100
Net Weight(kg)	2100	2000	1900



Highlights

Realize unmanned production supporting equipment.
The flexible sanding system can operate as a separate machine or be integrated into a line system operation, fully realizing 2.5D sanding.

Wire Brush Sander

FLMR1300

Present the board surface in a nature touch and make creativity a reality.

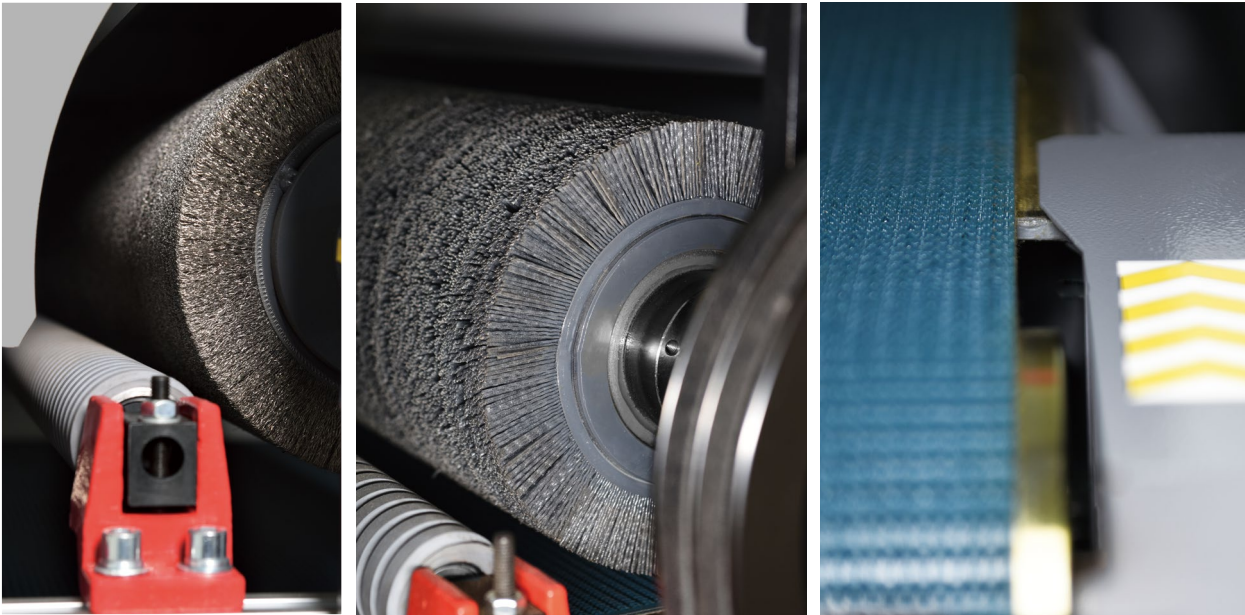
Benefits

Quality improvement

Wire brushing and polishing can be completed through one pass. Each Unit of steel brush roller is easily adjusted based on production needs. The change of each set of rollers is easily done to fulfill one machine to handle multipurpose.

Energy saving and environmental protection

The adaptive frequency inverter technology automatically adjusts the output horsepower according to the working conditions, which saves 20% off electricity costs.



Parameter	FLMR1300
Max Working Width(mm)	1300
Min. Working Length(mm)	260
Working Thickness(mm)	3 ~ 160
Total Motor Power(kw)	14
Feeding Speed(m/min)	4 ~ 21
Working air pressure(Mpa)	0.6
Air consumption(m³/h)	70
Volume of Dust Collection Device(m³/h)	4000
Overall Dimensions(mm)	2055X2245X1455
Net Weight(kg)	2100

Highlights

With minimal energy consumption, it achieves the natural texture of wood veneer, delivering clear and transparent surface without wire marks. Thanks to the equipment's inherent precision, it controls the depth of wire drawing, allowing operators to achieve optimal results effortlessly, without relying on manual experience.



Brush Sander

FR650 / FR365

With versatile configurations, high quality and efficiency, it serves as an ideal solution for replacing manual labor in the field of special-shaped brushing.

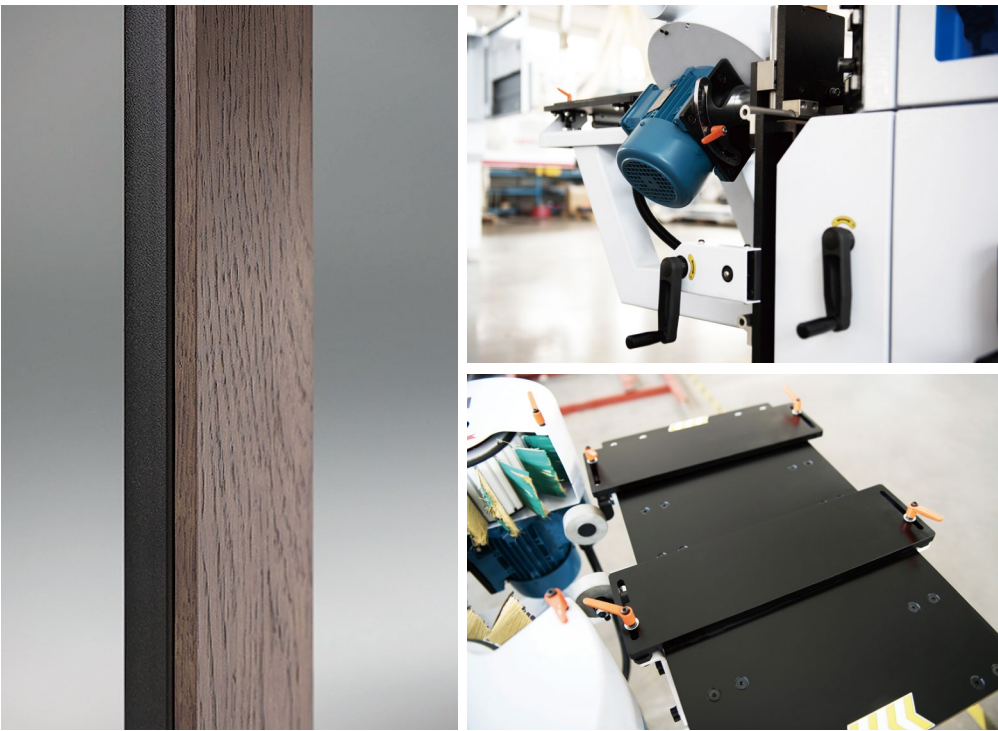
Benefits

Low Cost of consumable parts

Professional sanding brushes improve the sanding effect by **50% up** and have a long service life of up to **600** hours, which is more than **3** times that of other brands brush abrasives.

Efficiency improvement

Sanding the edges and surfaces at the same time, effectively improving production efficiency.



Highlights

By modularizing sanding production and techniques, we quantitatively evaluate the actual application effects of customers and infiltrate the concept of "serving customers wholeheartedly" into all aspects of the enterprise.

Parameter	FR650	FR365
Max Working Width(mm)	640(25.2in)	365(14.4in)
Min. Working Length(mm)	550(21.6in)	550(21.6in)
Working Thickness(mm)	3-100(0.12-4in)	3-100(0.12-4in)
Feeding Speed(m/min)	3-17(9.8-55.8ft/min)	3-17(9.8-55.8ft/min)
Total Motor Power(kw)	11.5(15.5HP)	6.5(8.5HP)
Overall Dimensions(mm)	1200X2726X1390(47X137.3X54.7in)	975X2745X1390(38.4X108X54.7in)
Net Weight(kg)	1150(2535 lb)	960(2116 lb)



SMART Sander

P600-600/100-100/100

Benefits

Wide applicability

It sand both flat and curved surfaces. The machine's working height is easily adjusted with a single touch, offering a fast and user-friendly operation. Two brush rollers sand at the same time, reducing production costs. It is applicable to composite materials, wood products and metal products.

Low Cost of consumable parts

Professional sanding brushes improve the sanding effect by **50% up** and have a long service life of up to **600** hours, which is more than **3** times that of other brands brush abrasives.

P100-100

Equipped with two sets of brush discs, it is convenient for two workers to operate at the same time to achieve different sanding effects, and the two sets of brush discs can rotate at different angles to meet the requirements of various products.

P600-600

Two brush rollers sand at the same time, reducing production costs. It is applicable to composite materials, wood products and metal products.



P100

The brush roller device is equipped with an electric lifting device, which process workpieces of different thicknesses; it is also equipped with a rotatable shaft, and the brush roller is replaced with different diameters or replaced with a short brush roller or brush disc to meet the requirements of various products.



Parameter	P600-600	P100-100	P100
Rotation speed	100-450rpm	100-450rpm	100-450rpm
Total Motor Power(kw)	0.55	1	0.5
Diameter of dust collector(mm)	2xφ120	2xφ100	1xφ100
Overall Dimensions(mm)	1820x820x1150	1700x1200x1395	1200x1200x1320
Net Weight(kg)	200	235	190

Our Client Factories



图森木作



M77



法洛可家居



松霖集团



A8 空间



玛格



森凯美家



莫霞家居



越南凯盛集团



山西绿建集团



恒源洁具



英伦丹顿（青岛九江）



上海赋烁装饰



尚居科技



客来福



KCT

Company

MT Series

WT Series

S Series

BSG Series

F Series

Cases

Our Client Factories



郑州意利宝



TATA 木门 (20 余家工厂)



大连盛友



美国 ADORNUS



江苏德昶环保科技有限公司



久顺木业



威海嘉林



威海嘉林—墨西哥工厂



江苏洛克弗实业有限公司



杭州汇家



温州木墨



木木马丁



天长双丰



亚洲意大利门板厂



金华星筑科技



南通双欧木业

Company	MT Series	WT Series	S Series	BSG Series	F Series	Cases
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Our Client Factories



双枪竹木



弘嘉木业



白玉兰（泰国）



索菲亚家居



亚士创能



越南汇家



箭牌卫浴



海尔集团



红树林



闽联木业



大连美森



赖氏家具



圣象集团



松源木业



欧派股份

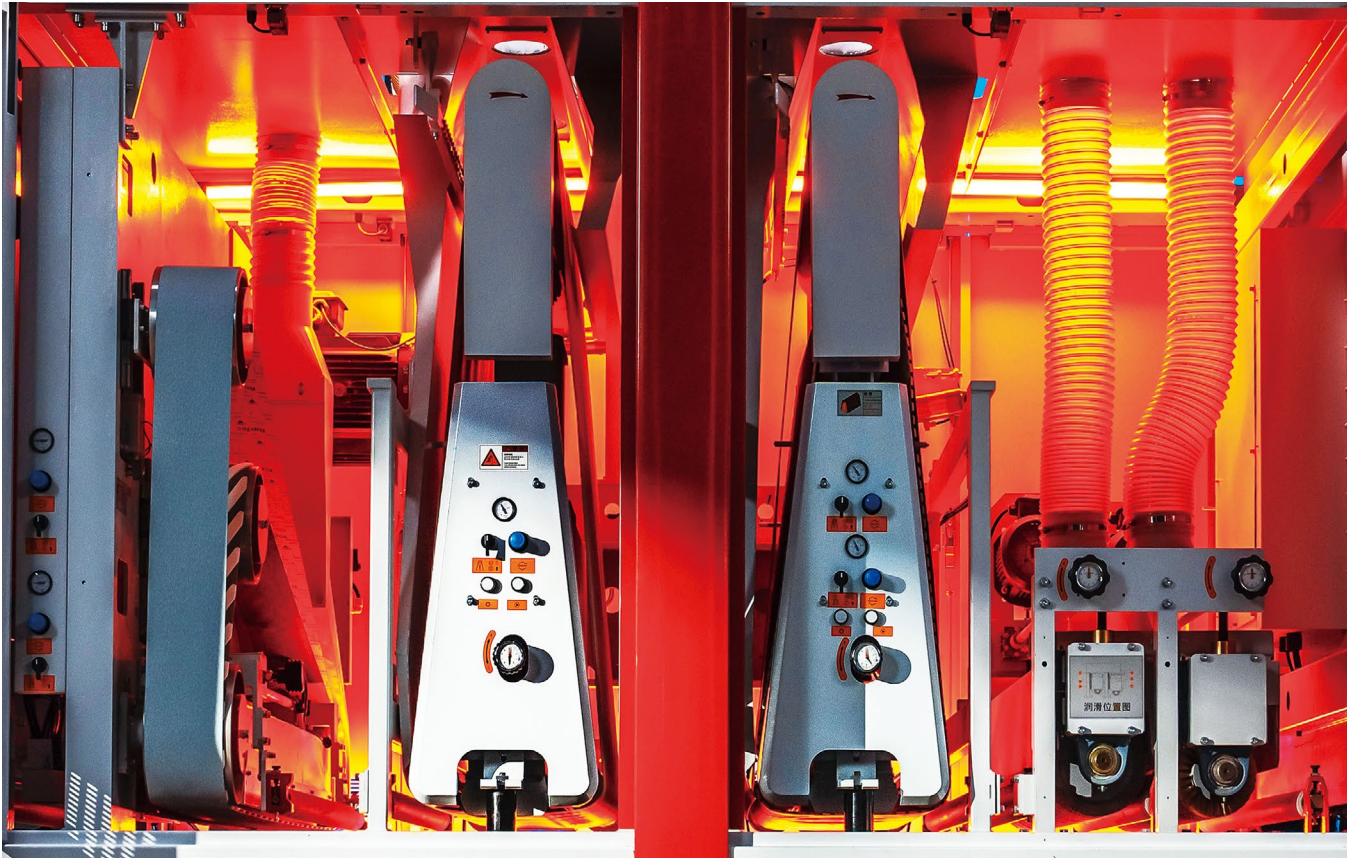


全友家私

Company	MT Series	WT Series	S Series	BSG Series	F Series
Cases					

Our Client Name List: Segmented Pad Sanding Machines onsite

Our Client Factories



图森木作	梦森定制	许愿树智能家居	荣丰木业
A8 空间	春晓定制家居	一启集成木业	优克家居
M77	宏利全屋定制	KCT 力森装饰材料	贝加莫新型建材
鲁丽集团	上海海华家居	群益木业	龙洋木业
FRROCO 法洛可	上海港艺装饰	雪莲花木业	松源木业
赖氏家具	盛罗兰木业	美家板业	杜氏木业
玛格家居	北斯特木业	展志天华家居集团	森实美木业
世友定制	莫霞家居	华荣木业	加拿大 D&H
那图木作	瑞典兰定制	皇黎 U9 木奢定制	墨西哥 RAMON
森凯美家	客来福智能科技	木心家居	意大利 ALEX
瑞澄定制	卓盟整木家居	飞友实业	乌兹别克 F&M
阿玛尼定制	大也家居	Navian 纳威雅整木定制	越南 TRẦN DUC
尚居科技	忆翔木业	金佰威高定家	凯胜集团
云兮木作	奕驰智能家居	意利宝家居	俄罗斯 Kami 集团
恒源洁具	意格丽智能家居	欧标门业	重庆德琅定制
乾鑫智能家居	简木智能家居	英伦丹顿智能家居	木与空间
温尚教玩具	一体家整木定制	欧佰特木业	普泽健康产业集团
名碟木作	鑫惠森木业		

图森木作	亚士创能科技（上海）股份	海尔集团	索菲亚家居股份
A8 空间	安徽海螺集团责任	鲁丽集团	欧派家居集团股份
梦天木门	南京我乐家居股份	济南虫洞智能家居设施（海尔）	中山时兴集团
TATA 木门	安徽森泰木塑集团	美克国际家私（天津）	全友家居
世友木门	江苏贝尔家居科技股份	曲美家居集团股份	广东玛格家居
江山欧派木门	菲林格尔家具科技（江苏）	南洋迪克	江西皇黎澳威家居
宁波柏厨集成厨房	重庆德琅定制	路易法洛可（天津）家具	江西木心家居
莫干山定制	肯帝亚集团	山东赖氏家具股份	江西飞友实业
顾家家居	江苏中鑫新材料股份	英科再生资源股份	福建杜氏木业
亚士创能	南京国家装饰安装工程股份	青岛优菲汉唐	漳州喜梦宝家居科技
圣象集团	苏州金螳螂建筑装饰股份	青岛一木集团	福建凯士捷木业
乔金斯木业	安信地板	青岛英伦丹顿智能家居	福建闽联木业
关亨美学木作	融捷股份	山东金佰威家居	福建新创立竹木家居用品
浙江尺木造木业	江苏斯可欣家居股份	山东永源建筑装饰	福州文丰木业
莫霞家居	美勒森家居科技股份	秦皇岛·凯旋木艺品	宁德中和家居用品
浙江尚居环保科技有限公司	绿洲森工股份	秦皇岛乔氏体育器材	福州逸铭家居
湖州久凯智能家居	博洛尼家居用品股份	唐山来源金属制品	福州谊邦家居
湖州富朗定制木作	苏州贝特创意股份	诸城市松源木业	福建华田家具
温州木与空间定制木作	南京我乐家居股份	唐山泽奥金属制品	福建湘楠竹材家居用品
浙江乾鑫智能家居	江苏艾沐柒柒科技（M77）	威利家具制品	邵武绿丰竹木制品
浙江久顺科技新材料	客来福智能科技股份	天津兴叶家具	福建味家竹科技集团
双枪竹木科技股份	黄山卓盟整木家居	天津世纪腾达家具	湖南嘉宝家居
杭州圣奥控股	滁州大也家居	天津红日家具	江西国拓实业
杭州荣正家具	安徽忆翔木业	天津市江南家具	漳州晖华工贸
浙江精通新材料股份	江苏安驰智能家居	天津市南洋胡氏家具	江西润华教育装备集团
世纪王牌木门	意格丽南通职能家居	河北智享门业	江西由校教育装备集团
浙江春天木门	南通贝加莫新型建材	武安市百福家具	江西珍材实业
浙江世友木门	安徽简木智能家居	河北迪莱美家具	松霖智能家居
浙江王力集团	安徽鑫惠森木业	河北晨缘家具	福州希达木业
浙江星筑科技	安徽万林建材（一体家）	山西绿建住品科技	福州德尔塔儿童用品
中国群升集团	江苏许愿树智能家居科技	山西熙炆能源科技	福建碧全集团
浙江飞友康体设备	江苏一启集成木业	河北欧佰特木业	王斌集团
宁波怡人玩具	湖北优克家居	宁夏大亚木业	福建德诺林业
杭州金迪控股集团	黄山力森装饰材料（KCT）	河南中科顺展新材料	福建建伟竹业
雅马哈乐器	安徽群益木业	郑州意利宝家居	佛山乐华陶瓷
浙江永保家具科技	常熟市雪莲花木业	河南一宅一生家居用品	江西日门建材
宁波胜龙阿玛妮家具	泰州市龙洋木业	宁夏华泰家俱	广西志光办公家具
宁波美罗堡全屋定制	昆山白玉兰	宁夏大亚木业	江西天龙教育装备集团
宁波材源帝木业	江苏弘嘉	北京东方宏业家具（深圳）	江西志宏教育装备集团
浙江益嘉智能科技	江苏洛克弗实业	河南盛世邦瑞家具	福建华昌竹木
湖州御豪家居	安徽实慕家居	山东大立华家具	大连盛友木业
绍兴市怡盛家俱	江苏荣欣橱柜	青岛彬圣木业	大连鑫盛木业
浙江优柏智能科技	安徽新远大木业	青岛彬诚木业	大连美森木业
浙江览春木业	安徽建联木业	河北润尔新材料科技	大连瀚川木业
嘉兴智华家居	江苏江山木业	河南艾迪嘉家具	大连天柏木业
杭州丽博橱柜	徐州盛和木业	山东龙腾木业	大连协成木业
免宝宝装饰材料股份	徐州科林家具	山东福茂装饰材料	大连兴森木业
欧路莎股份	徐州伟昌木业	临沂富友木业	大连贝尔蓝天木业
浙江恒源洁具股份	安徽尚佰木业	山东东盛明珠木业板材	哈尔滨利鑫达木业
浙江贝拉乔家居	楷模居品	长葛市欧琳卫浴	哈尔滨伊美佳门业
北新建材	千川木门	山东普泽健康产业集团	抚松金秋木业
浙江喜盈门全屋定制	安宿木门	郑州田园康居木业	沈阳美佳板业
浙江惠美工贸	泰州华丽集团	山东省高密市吉涛木业	牡丹江银龙木业
浙江吴氏门业	安徽韩华股份	河南郁林木业	齐齐哈尔云鹤木业
浙江顶丰家具	黄山市保尔森装饰材料	天津弘叶家具	沈阳华荣家具
浙江百富豪家私	安徽科居新材料	天津东升家具	鞍山天华木业
杭州老板电器	泰州艺博家具	华日家具	河南艾迪嘉家具
顾家家居	泰州华晨曲木业	山东康贝德木业	唐山惠达陶瓷集团
宁波材源帝木业	安徽信诺家具	山东美迪雅家具	河南维尼雅家具
宁波欧客启发家具	无锡爱邦辐射技术	山东巧夺天空木业	河南美庭世家家具
四川全友家私	西安得宝迪赞尼家居用品	山东福王红木	河南英菲尔木业
四川双虎家私	西安振驰家居	山东七步木业	河南雅宝家具
成都汉唐家具	烟台格尔斯新材料	河北荣丰木业	河南省盛世邦瑞家具
重庆德琅全屋定制	石家庄牛牛木业	河北依丽木门	布勒设备（西安）
青岛宝刚木业	山东造境智能家居	河北华杰木业	山西寿阳深度实木门
青岛朗格	寿光童安木业	山东东方汇兴家具	太原法赛德门业
青岛盛世家瑞	日照贯通木业	济南天霸家具	山东金富通家具
青岛有屋智能家居	济南信和家具	青岛迪美木业	山东艺隆家具