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青岛威特锐智能装备有限公司
MOTIMAC INTERNATIONAL MACHINERY CO.,LTD

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产品不断改良，机器外观与技术参数变更时，均以实样为准，恕不另行通知
All parameters and machinery pictures are subject to MOTIMAC's modification
without prior notice.

PRINTED 2026



Realm of possibilities

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ABOUT US MOTIMAC

作为研磨领域技术创新者，威特锐需要承担更多的责任。这份责任不仅来自对工艺技术不断创新的决心，同样来自同行业的尊重，以及无数合作伙伴的信任。

威特锐智能装备成立于 2001 年 2 月，总部设立于美丽的青岛，并在加拿大设立分公司，越南设立办事处，全球设有 60 余家代理商。26 年以来我们一直不断突破，不断给磨削技术注入新的脉冲并推进，砥砺前行。

威特锐技术和产品的至高目标是提高用户的市场竞争力，使用户的工作更简单、高效，这个目标适用于我们全系列产品。

As a technology innovator in the field of grinding, MOTIMAC needs to assume more responsibilities. This responsibility not only comes from the determination to continuously innovate process technology, but also from the respect of the same industry and the trust of countless partners.

MOTIMAC was established in February 2001. It is headquartered in Qingdao, and has branches in Canada, an office in Vietnam, and more than 60 agents around the world. For more than 26 years, we have been making continuous breakthroughs, constantly injecting innovation and momentum into grinding technology.

The goal of MOTIMAC's technology and products are to improve users' market competitiveness and make users' work simpler and more efficient. This goal applies to our entire range of products.

PRODUCT APPLICATION CENTER: TEST PIECE PROCESSING AND PROCESS INSPECTION

产品应用中心：试件加工与工艺检评



现代化、高效的产品应用中心，为客户提供全产品系列及服务。
在这里，可进行现场演示，为您打造定制化技术咨询和方案。

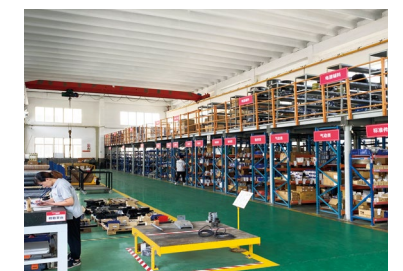
A modern and efficient product application center provides customers with a full range of products and services. Here, on-site demonstrations can be conducted to create customized technical consultation and solutions for you.



物料检验
Material inspection



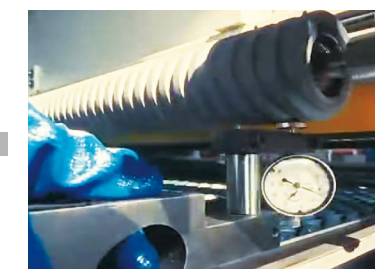
入库（出库）- PDA 操作
Inbound (outbound) - PDA operation



物料仓库管理
Spare parts management



整机检验
Machine inspection



生产安装
Production and installation



核心总成安装
Core assembly installation

未来
To be continued...

2023

基于 NBS31 平台开发出第三代金属研磨装备 X3，完全改写了宽带研磨装备的技术范式
Launched the third-generation X3 series metal grinding machines, redefining the technical paradigm of wide belt grinding equipment

2020

被认定为青岛市“专精特新”企业
Awarded Specialized, Refined, Unique, and Innovative Enterprise (A Chinese government-endorsed recognition for SMEs with niche expertise)

2018

公司与意大利砂光机之父 Tagliabue 签署联合研发协议，填补国内真正意义电子琴键式砂光机空白
Signed a joint research and development agreement with Tagliabue, the pioneer of Italian sanding technology, filling the gap of segmented pad sanding machines in Chinese market.

2014

引入 6S 管理体系
被列入青岛市知识产权优势企业培训项目
Implementation of the 6S Management System
Selected as a partner in the Qingdao Intellectual Property Advantage Enterprise Training Program.

2006

研发出第二代砂光机 T 系列，并获得“中国林业机械协会推荐产品”荣誉
Developed the second generation sander T Series sanding machine

2003

欧洲理念生产，获得出口产品质量许可证
通过 ISO9001 质量管理体系认证
Follow up European production standard
Certified by ISO 9001 Quality Management System

与荣耀同行 与时代共进
KEEPING UP WITH THE TIMES

2024

荣获山东省首台（套）技术装备生产企业及产品
高端琴键式砂光机销售突破 100 台
Awarded Shandong Province First (Set) Major Technical Equipment Manufacturer and Product
Sales of high-end segmented pad sanding machine exceeded 100 sets

2021

全产业链借助于 SAP+OA 信息化管理系统实现精益化生产
Motimac's The entire industry chain leverages the SAP + OA information management system to achieve lean production.

2019

成立 MOTIMAC USA 美国分公司
参展德国汉诺威展会
美国拉斯维加斯展会荣获最佳外观设计奖
MT 系列产品诞生
The U.S. branch of MOTIMAC was established.
Attended LIGNA exhibition with brush sanders.
Awarded the “Best Appearance Design Award” at the Las Vegas exhibition
Pioneered the first generation MT Series segmented pad sanding machine.

2016

研发全新一代 S6 砂光机
研发第一代金属研磨装备 X1，并与丹麦专业磨料公司签署战略合作协议
Pioneered the next-generation S6 Series sanding machine.
Pioneered the first generation X1 Series metal grinding machine.
Achieved strategic cooperation with Danish Flex Trim (professional brush sanding abrasive company)

2012

研发第三代 S3 砂光机，通过欧盟 EMC 认证
获国家高新技术企业
Launched the third generation S3 Series sanding machine and certified by European EMC

2005

通过欧盟 CE 认证
13000 m² 现代化工厂投入使用
Certified by EU CE
13,000 m² modern factory was put into use

2001

成立青岛威特动力木业机械有限公司
MOTIMAC International Machinery CO.,LTD was established

荣誉，亦是责任

严格把控产品研发、生产、检验全过程
全面执行标准化制造与服务体系
以现代化经营理念稳步地向未来迈进

ISO9001 质量管理体系认证

知识产权管理体系认证

中国知名品牌产品

砂光机国家标准起草单位

高新技术企业

专精特新企业

科技型中小企业

近百项专利技术

绿色工厂认定

青岛市技术创新中心

首台套山东省级重大技术装备认定

通过 TÜV 德国 CE 认证

ISO 9001 Quality Management System Certification
Intellectual Property Management System Certification
China Renowned Brand Product
Participating Organization in the Formulation of National Standards for Sanding Machines
National High-Tech Enterprise
Technology-based Small and Medium-sized Enterprise
Holder of Nearly 100 Granted Patent Technologies

Specialized, Refined, Unique, and Innovative Enterprise
(A Chinese government-endorsed recognition for SMEs with niche expertise)
Green Factory Certification
Qingdao Municipal Technology Innovation Center
Shandong Provincial First (Set) Major Technical Equipment Manufacturer and Product
TÜV Germany CE certification



X3 宽带研磨加工中心

Wide belt grinding CNC

MGS 砂削系统 MGS grinding system

多功能砂削模块组合，打造多样化表面纹理效果。
Multifunctional grinding module combination realize diverse surface texture effects.

MCS 清洁系统 MCS cleaning system

经专业计算和 CAE 分析优化的除尘系统，确保 99% 以上高效除尘。

The dust removal system optimized by professional calculation and CAE analysis ensures 99% dust removal.

MBS 加工定位系统 MBS processing positioning system

伺服驱动控制，重复定位精度 0.015mm，持久精准。
Servo motor drive control system make the repeatable positioning accuracy keep within 0.015mm which is long-lasting.



欧洲标准的宽带研磨设备，专为金属表面处理而设计，集高性能技术于一体。它广泛应用于工业领域，擅长于金属的去毛刺、圆角处理及表面打磨。凭借其出色的高效率和稳定性，以及对先进技术和市场需求的深刻洞察，为您带来无与伦比的金属表面处理效果，满足您对触感和视觉的极致追求。

Engineered to European standards, our wide-belt grinding machines are specially designed for metal surface treatment. Integrating advanced technologies, they are widely used across industrial applications, excelling in deburring, edge radiusing, and surface grinding of metal workpieces. With outstanding efficiency and stability, coupled with deep insights into cutting-edge technologies and market demands, we deliver unmatched metal surface finishing results that meet your highest expectations for both tactile quality and visual appearance.

MHB 传送系统 MHB conveyor system

超强耐用的意大利进口橡胶输送带，具备卓越的抗拉、耐磨、耐火花特性，以及超宽厚设计和强大粘附力，耐高温性能卓越，使用寿命远超行业标准。

Super durable imported Italian rubber conveyor belt with excellent tensile, abrasion and spark resistance. In addition to its extra-wide, extra-thick design and superb adhesion, it has excellent high-temperature resistance and a service life that far exceeds industry standards.

MME 控制系统 MME control system

15 寸触控大屏，一键参数切换，故障预警，易耗品更换提示，分区清晰，降低误操作风险。
15-inch touch screen, one-click parameter switching, fault warning, consumable replacement prompts, and clear partitions to reduce the risk of misoperation.

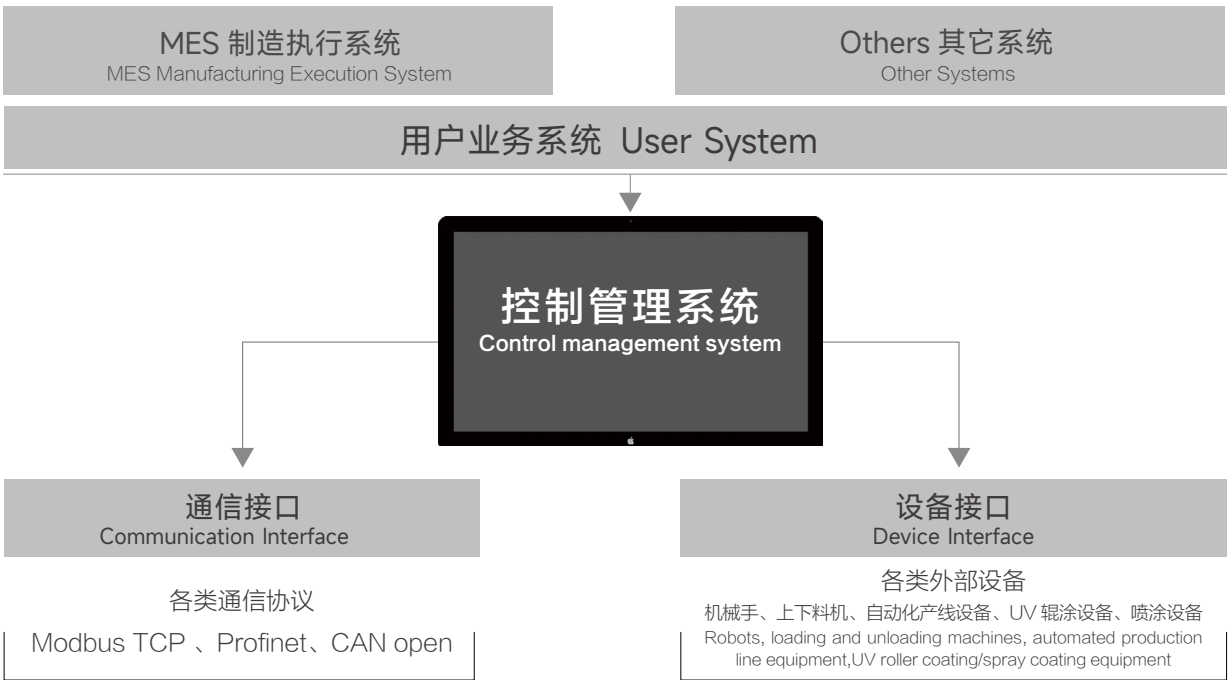
MSS 安全系统 MSS safety system

九重安全技术，确保人机作业全面安全。
Nine safety technologies to ensure overall safety for human and machine operations.

智造 Manufacturing

威特锐研磨砂光设备支持接入 MES 系统，可联动自动化产线，实现自动化上下料与智能生产。设备可无缝嵌入钣金工厂整体自动化项目及改造升级，助力客户构建高效、智能、柔性的现代化制造体系。

MOTIMAC grinding machines support connection to the MES system and can be integrated with automated production lines to realize automatic loading, unloading and intelligent production. They can be seamlessly embedded into the overall automation projects and upgrading of sheet metal factories, helping customers build an efficient, intelligent and flexible modern manufacturing system.



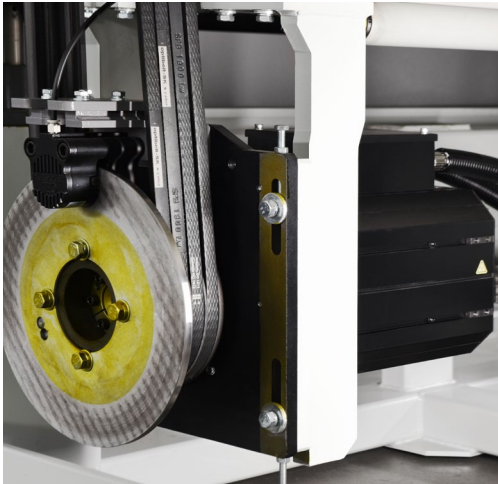
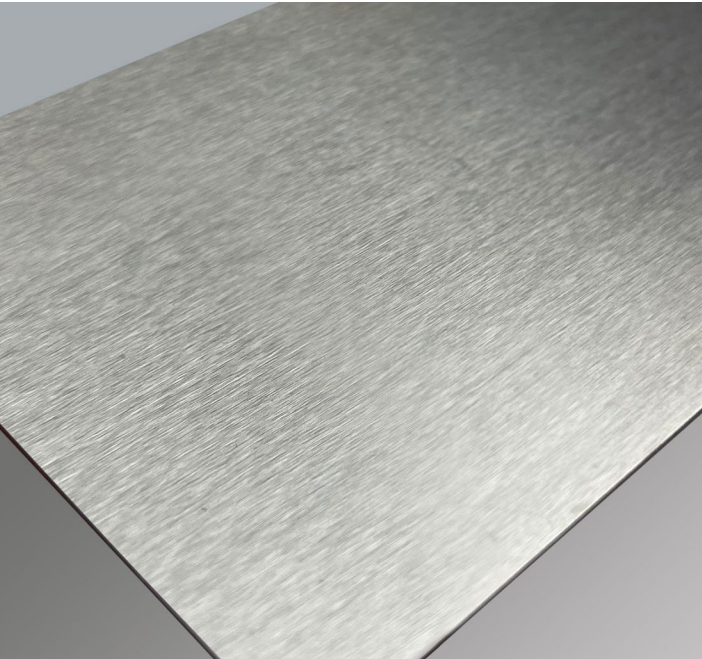
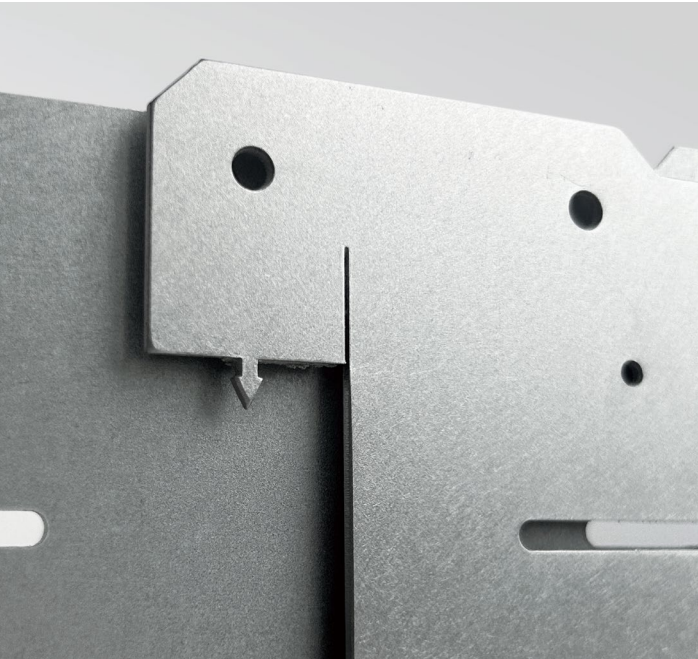
MME 智能控制系统，触控管理，多配方任务分配，支持单机及联动作业，无缝对接现有产线和 MES。

MME intelligent control system, touch management, multi-recipe task allocation, supports stand-alone and linkage operations, seamless connecting existing production lines and MES.

品质 Quality

公司品质对标欧洲标准，远超行业要求。执行四级全过程检验，核心配件采用国际顶级品牌，设计与工艺严格遵循欧洲规范。企业通过 ISO9001 质量管理体系认证，并运用 SAP 系统进行生产全流程管控，确保每台出厂设备品质稳定可靠。

Our machines' quality is benchmarked against European standards and far exceeds industry requirements. We implement a four-stage full-process inspection system. Core components are sourced from top international brands, and design and manufacturing strictly comply with European norms. The company has obtained ISO9001 quality management system certification, and uses the SAP system to control the entire production process, ensuring stable and reliable quality for every machine delivered.



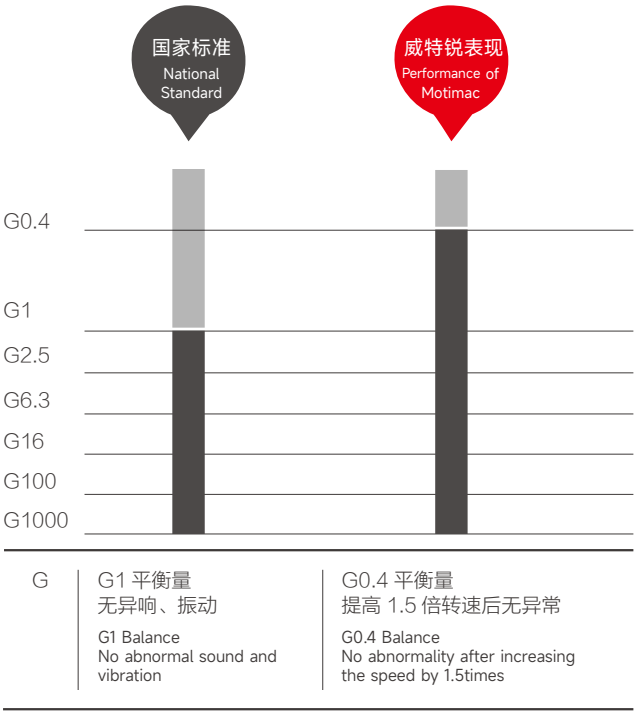
伺服驱动主轴电机，确保磨削质量稳定。
Servo-driven spindle motor: Ensures stable and consistent grinding quality.



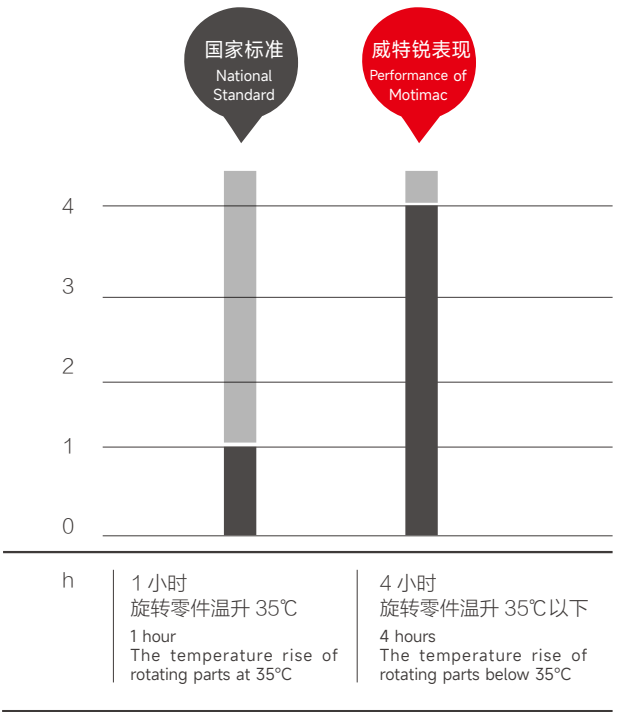
滚珠丝杠传动效率大幅提升，定位精度可达微米级。
Ball screw drive: Significantly improves drive efficiency; positioning accuracy up to micron level.



CNC 手摇脉冲发生器，操作更便捷、更安全。
CNC manual pulse generator (MPG): More convenient and safer operation.



砂光辊、张紧砂带辊、带轮动平衡量检测
Sanding roller, tension belt roller, pulley dynamic balance detection



设备连续空运转时间检测
Detection of equipment continuous idling time

安全 Safety

安全是产品设计与生产的底线。威特锐全系列产品严格遵循欧盟 CE 标准，从电气安全到机械防护均满足国际严苛要求，以体系化管控为用户安全与设备稳定保驾护航。

Safety is the bottom line in product design and manufacturing. All MOTIMAC products strictly comply with EU CE standards, meeting stringent international requirements for both electrical safety and mechanical protection. Through systematic management and control, we safeguard user safety and machine stability.



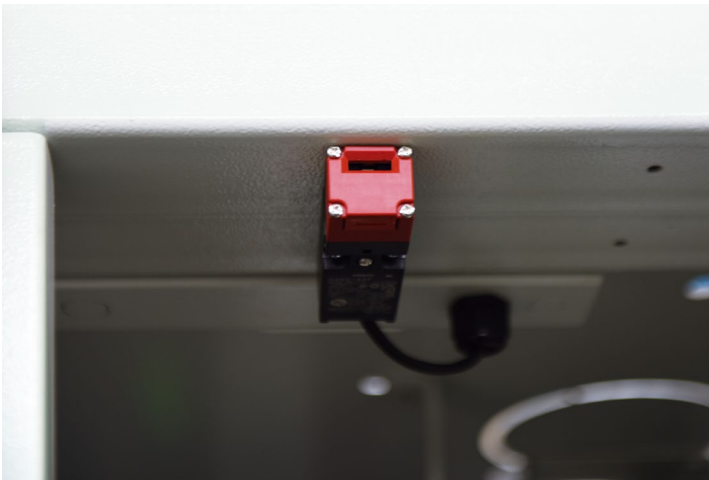
断路器延长手柄，维修、保养工作时可挂锁，方便、安全。

Circuit breaker extended handle: Can be padlocked during maintenance/servicing for safer, more convenient lockout.



多重接地保护，降低漏电隐患，保障设备与人员安全。

Multiple grounding protection reduces electric leakage risks and ensures safety for equipment and personnel.



开门断电，杜绝误操作风险。
Power-off upon Door Opening: Eliminates the Risk of Misoperation



多重急停装置，全方位保障设备运行与人员操作安全。
Multiple emergency stop functions provide all-round safety for equipment operation and personnel



砂削量自动监测，设备出现过载时，自动停止运行，保护砂带、输送带、工件等。
Automatic stock-removal monitoring: Stops automatically during overload to protect the abrasive belt, conveyor belt, workpiece, and other components.



防跟手设计，杜绝作业中手掌跟进设备风险。
Anti-drag-in design: Prevents the risk of hands being drawn into the machine during operation.



4 秒制动技术，紧急状况下 22m/s 至 0m/s 快速安全停稳，确保人机与产品安全。
4 seconds braking technology, slow down from 22m/s to 0m/s in an emergency, it can stop the machine quickly and safely, ensuring human and machine and product safety.

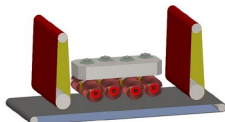
MG R8Z1300

实现最大加工目标兼容性和多种材质加工

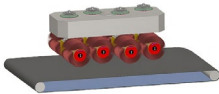
兼容多工艺多材质，高效去除激光、等离子、水刀、冲压件毛刺挂渣，同步表面拉丝，镀锌板去毛刺，倒角不伤镀铝锌层，厚碳钢一次性倒圆角最大 R2.0mm，适配不锈钢、碳钢、铝、铜等金属非金属工件。

Achieve maximum compatibility with processing targets and enable machining of multiple materials.

Compatible with multiple processes and materials. Efficiently removes burrs and slag from laser, plasma, waterjet and stamped parts. Simultaneously achieves surface finishing. Deburring and chamfering galvanized sheets without damaging the galvalume coating. One-pass chamfering for thick carbon steel up to max. R2.0mm. Suitable for metal and non-metal workpieces such as stainless steel, carbon steel, aluminum, copper, etc.



R8ZR1300



8Z1300



客户受益 Benefits

- 15 寸触控大屏，一键调参、分区防误操作，支持故障与耗材提醒。
- 可接入 MES 系统，适配自动化、无人化生产。
- 强力真空吸附，小工件稳定加工；砂带、辊刷更换便捷。
- 自带照明与安全防护，超厚料报警，磨料自动补偿。
- 15-inch touch screen, one-click parameter adjustment, anti-misoperation design. Fault and consumable reminder.
- MES system compatible, suitable for automated & unmanned production lines.
- Powerful vacuum adsorption, ensuring stable processing of small workpieces. Easy replacement of sanding belts and rotary brushes.
- Built-in lighting and safety protection. Over-thickness alarm. Automatic abrasive compensation.

技术参数 Technical Parameters

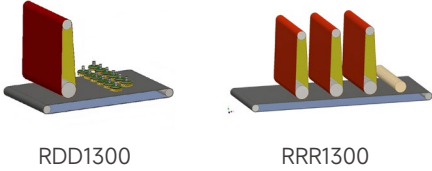
加工宽度 (mm) Working width (mm)	加工厚度 (mm) Working thickness (mm)	总功率 (KW) Total power (KW)	外形尺寸 (mm) Dimensions (mm)	总重量 (kg) Weight (kg)
1300	0.5-100	43	2260x4100x2570~2670	5640



MG RDR1300

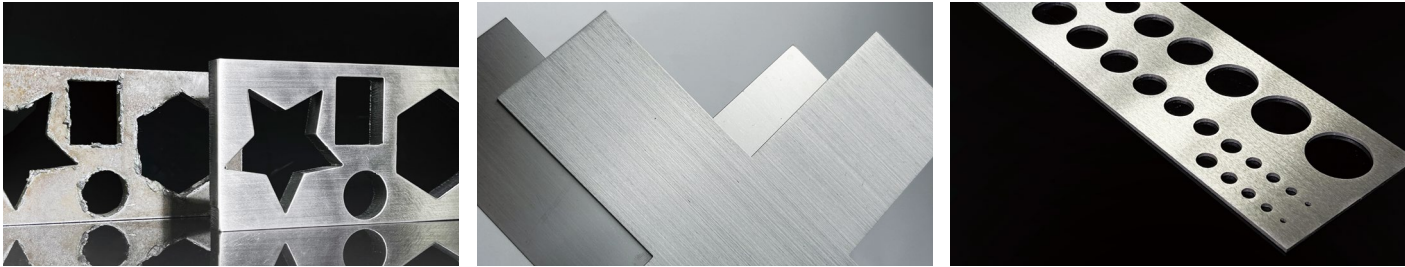
重型稳 BUFF，实现多样化表面处理

Heavy-duty stable BUFF, enabling diversified surface treatment.



技术参数 Technical Parameters

加工宽度 (mm) Working width (mm)	加工厚度 (mm) Working thickness (mm)	总功率 (KW) Total power (KW)	外形尺寸 (mm) Dimensions (mm)	总重量 (kg) Weight (kg)
1300	0.5-150	41	2235x3210x2520~2670	4900



应用场景 Application scenarios

- 去除经激光切割、等离子切割、水刀切割、冲压等工艺后工件上的毛刺或者挂瘤，小批量工件表面拉丝，工件倒圆角 R0.1-R0.2。
- 可加工材料：不锈钢、碳钢、铝、铜等。
- 根据工艺实际要求，可进行模块化设计。
- It removes burrs and slag from workpieces produced by laser cutting, plasma cutting, waterjet cutting, stamping and other processes. It performs surface wire drawing for small-batch workpieces, and provides workpiece rounding with a radius of R0.1-R0.2.
- Processable materials: Stainless steel, carbon steel, aluminum, copper, etc.
- Modular design: Configurable based on actual process requirements.



客户受益 Benefits

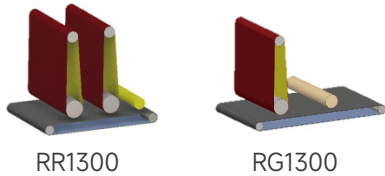
- 操控简单：15 寸触摸大屏，一键参数切换；分区清晰，降低误操作风险；配置故障预警及易耗品更换提示。
- 可接入 MES 系统，实现自动化流水线或无人化成产车间。
- 配置输送带自动清洁单元。
- 磨料更换便捷。
- 伺服驱动控制，重复定位精度 0.02mm，持久精准。
- Easy operation: 15-inch touchscreen; one-touch parameter switching; clear zoning reduces misoperation; fault pre-warning and consumable replacement reminders.
- MES connectivity: Supports MES integration for automated lines or unmanned workshops.
- Automatic conveyor belt cleaning unit.
- Fast abrasive changeover.
- Servo control with repeat positioning accuracy of 0.02 mm for long-term precision.



MG RD1300

轻装驰骋：高效、专业的、简便、耐用

Efficient, Professional, Simple and Durable



技术参数 Technical Parameters

加工宽度 (mm) Working width (mm)	加工厚度 (mm) Working thickness (mm)	总功率 (KW) Total power (KW)	外形尺寸 (mm) Dimensions (mm)	总重量 (kg) Weight (kg)
1300	0.5-150	23	2220x2710x2470~2620	3600



应用场景 Application scenarios

- 去除经激光切割、等离子切割、水刀切割、冲压等工艺后工件上的毛刺或者挂瘤，小批量工件表面拉丝，工件倒圆角 R0.1-R0.2。
- 可加工材料：不锈钢、碳钢、铝、铜等。
- 根据工艺实际要求，可进行模块化设计。
- It removes burrs and slag from workpieces produced by laser cutting, plasma cutting, waterjet cutting, stamping and other processes. It performs surface wire drawing for small-batch workpieces, and provides workpiece rounding with a radius of R0.1-R0.2.
- Processable materials: Stainless steel, carbon steel, aluminum, copper, etc.
- Modular design: Configurable based on actual process requirements.

客户受益 Benefits

- 操控简单：一键参数切换；分区清晰，降低误操作风险。
- 可接入 MES 系统，实现自动化流水线或无人化产车间。
- 配置输送带自动清洁单元。
- 磨料更换便捷。
- 伺服驱动控制，重复定位精度 0.02mm，持久精准。
- Easy operation: One-touch parameter switching; clear zoning reduces misoperation.
- MES connectivity: Supports MES integration for automated lines or unmanned workshops.
- Automatic conveyor belt cleaning unit.
- Fast abrasive changeover.
- Servo control with repeat positioning accuracy of 0.02 mm for stable long-term precision.

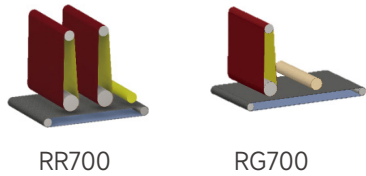
MG RD700

灵活多变：实现多方位去毛刺、倒角、抛光等表面处理

Flexible and changeable: multi-directional deburring, edge rounding, polishing and other surface treatment



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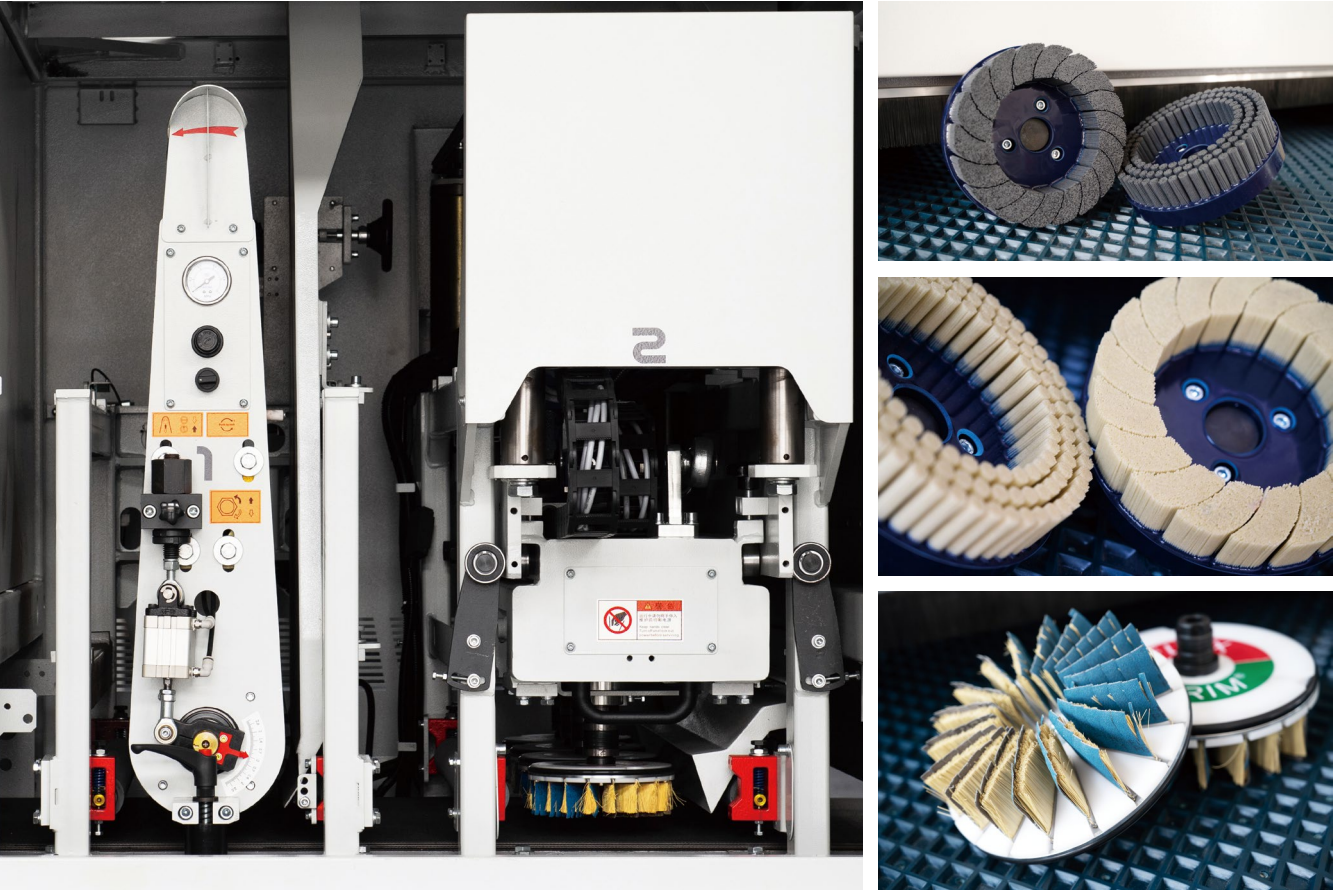
RR700

RG700



技术参数 Technical Parameters

	加工宽度 (mm) Working width (mm)	加工厚度 (mm) Working thickness (mm)	总功率 (KW) Total power (KW)	外形尺寸 (mm) Dimensions (mm)	总重量 (kg) Weight (kg)
MG RD700	700	0.5-150	15	1580x2300x2220~2370	2450
MG RR700	700	0.5-150	20	1580x2300x2220~2370	2150
MG RG700	700	0.5-150	17	1580x2300x2220~2370	2250



应用场景 Application scenarios

- 去除经激光切割、等离子切割、水刀切割、冲压等工艺后工件上的毛刺或者挂瘤，小批量工件表面拉丝，工件倒圆角 R0.1-R0.2。
- 可加工材料：不锈钢、碳钢、铝、铜等。
- 根据工艺实际要求，可进行模块化设计。
- It removes burrs and slag from workpieces produced by laser cutting, plasma cutting, waterjet cutting, stamping and other processes. It performs surface wire drawing for small-batch workpieces, and provides workpiece rounding with a radius of R0.1-R0.2.
- Processable materials: Stainless steel, carbon steel, aluminum, copper, etc.
- Modular design: Configurable based on actual process requirements.

客户受益 Benefits

- 操控简单：一键参数切换；分区清晰，降低误操作风险。
- 可接入 MES 系统，实现自动化流水线或无人化成产车间。
- 配置输送带自动清洁单元。
- 磨料更换便捷。
- 伺服驱动控制，重复定位精度 0.02mm，持久精准。
- Easy operation: One-touch parameter switching; clear zoning reduces misoperation.
- MES connectivity: Supports MES integration for automated lines or unmanned workshops.
- Automatic conveyor belt cleaning unit.
- Fast abrasive changeover.
- Servo control with repeat positioning accuracy of 0.02 mm for stable long-term precision.

技术参数 Technical Parameters



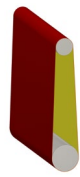
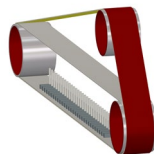
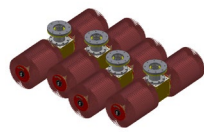
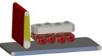
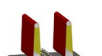
				
模块代号 Module designation	R	T	H	Z(8)
模块名称 Module name	纵向砂带 Wide belt	横向砂带 Triangular belt	锤渣辊 Slag cleaning hammer roller	旋转辊刷 Rotating brusher
模块作用 Modular function	拉短丝，表面砂光 Hair Line brushing, Surface grinding	激光大熔渣清除 Heavy laser slag removal	预清理敲击大割渣 Cleaning heavy slag in advance	均匀倒圆角 Uniform edge rounding

示意图 Schematic drawing	设备型号 Model	加工宽度 (mm) Working width (mm)	加工厚度 (mm) Working thickness (mm)	总功率 (KW) (不含除尘) Total power (KW) (excluding dust removal)	外形尺寸 (mm) Dimensions (mm)	总重量 (kg) Weight (kg)
	MG R8Z1300	1300	0.5-100	43 (含真空吸附)	2260x4100x2570~2670	5640
	MG R8ZR1300	1300	0.5-100	65 (含真空吸附)	2260x4900x2570~2670	7000
	MG TT8Z1300	1300	0.5-100	65 (含真空吸附)	2260x4900x2570~2670	7000
	MG 8Z1300	1300	0.5-100	27 (含真空吸附)	2260x3600x2570~2670	5200
	MG TT1300	1300	0.5-100	45 (含真空吸附)	2260x3000x2570~2670	4200
	MG RDR1300	1300	0.5-150	41(不含真空吸附)	2235x3210x2520 ~ 2670	4900
	MG RDR700	700	0.5-150	26(不含真空吸附)	1580x2800x2220 ~ 2370	3000
	MG RRD1300	1300	0.5-150	41(不含真空吸附)	2235x3210x2520 ~ 2670	4900
	MG RDD1300	1300	0.5-150	29(不含真空吸附)	2235x3210x2520 ~ 2670	5000
	MG DDR1300	1300	0.5-150	29(不含真空吸附)	2235x3210x2520 ~ 2670	5000

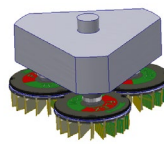
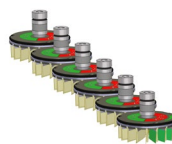
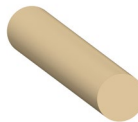
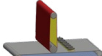
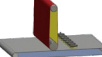
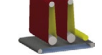
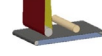
			
模块代号 Module designation	3D	D	G
模块名称 Module name	刷盘 Brush disc	刷盘 Brush disc	抛光辊 Polishing roller
模块作用 Modular function	去毛刺、倒钝 Deburring, Edge rounding	去毛刺、倒钝 Deburring, Edge rounding	表面抛光 Surface polishing

示意图 Schematic drawing	设备型号 Model	加工宽度 (mm) Working width (mm)	加工厚度 (mm) Working thickness (mm)	总功率 (KW) (不含除尘) Total power (KW) (excluding dust removal)	外形尺寸 (mm) Dimensions (mm)	总重量 (kg) Weight (kg)
	MG RD1300	1300	0.5-150	23(不含真空吸附)	2220x2710x2470~2620	3600
	MG RD700	700	0.5-150	15(不含真空吸附)	1580x2300x2220~2370	2450
	MG RR700	700	0.5-150	20(不含真空吸附)	1580x2300x2220~2370	2150
	MG RG700	700	0.5-150	17(不含真空吸附)	1580x2300x2220~2370	2250

>> Solution <<
始终提供出色的解决方案

专注金属表面处理技术，以稳定可靠的设备，为您解决毛刺、挂渣、拉丝、倒角等工艺难题。

Specialized in metal surface treatment technologies, we deliver stable and reliable machines to solve your technical challenges, including deburring, slag removal, surface finishing, and edge chamfering.

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We sincerely appreciate the long-term trust and support from our customers. We always honor every commitment with reliable products and professional services. Your recognition drives us to continuously upgrade our technologies and improve product quality. Going forward, we will remain professional and pragmatic, strive for steady cooperation with all partners and achieve mutual growth together.



客户名录

以下为部分客户名录，排名不分先后

- | | | |
|------------------|---------------|--------------|
| 安徽森泰木塑集团 | 南兴装备股份有限公司 | 王斌集团 |
| 布勒设备（西安） | 青岛高通机械有限公司 | 温州瑞资智能装备有限公司 |
| 杭州老板电器 | 青岛宏驰机械有限公司 | 亚士创能 |
| 杭州金迪控股集团 | 青岛凯盛伟业机械有限公司 | 英科再生资源股份 |
| 杭州圣奥控股 | 青岛顺泰精工有限公司 | 浙江春天 |
| 杭州尚居环保科技 | 青岛优菲汉唐 | 浙江久顺科技新材料 |
| 黑马赵防护技术（青岛）有限公司 | 青岛俊盛德机械配件有限公司 | 浙江精通新材料 |
| 河北唯佳金属网股份有限公司 | 青岛聚瑞工业装备有限公司 | 浙江王力集团 |
| 河北福润达新材料科技有限责任公司 | 秦皇岛乔氏体育器材制造 | 浙江伟拓科技有限公司 |
| 海尔集团 | 融捷股份 | 浙江星筑科技 |
| 江苏贝尔家居科技股份 | 山西绿建佳品科技 | 中国群升集团 |
| 江苏森森电力环保科技有限公司 | 山西熙炆能源科技 | 世纪王牌 |
| 江苏中鑫新材料股份 | 山东永源建筑装饰配套集团 | 江西飞友实业 |
| 肯帝亚集团 | 圣象集团 | 浙江飞友康体设备 |
| 鲁丽集团 | 苏州贝特创意股份 | |
| 绿洲森工股份 | 唐山来源金属制品 | |
| 米亚斯物流设备（昆山）有限公司 | 唐山泽奥金属制品 | |

