

# Environmental Product Declaration

Pato 4 Leg – Seat upholstered, 4201



## Design story of the product

Pato is a versatile chair concept based on a shell in 100% recycled polypropylene, which is also available with seat upholstery or fully upholstered, and with a wide range of bases. This version with a four-leg tube base is stackable and certified with the EU eco-label. Keeping material flows as clean and recyclable as possible, the Pato components are kept homogeneous to a degree where they can be recycled in the future as needed.

## Company description

Encouraging customers to buy fewer but better products has been at the core of Fredericia's company ethics, ever since we began in 1911. With the ultimate goal of creating furniture that becomes more beautiful with age, intended to be passed down from one generation to the next. These core values are rooted in our sense of responsibility, seen in our use of natural materials, our ethical methods of production and our respect for the people using our furniture every day.

## Supplier support

At Fredericia Furniture, we have established partnerships with selected supplier to collaborate in the matter of minimizing the environmental impact of our products. Through our ongoing implementation of a Sustainable supplier selection and Code of Conduct, we ensure that our suppliers meet our conditions regard to human rights and environmental standards among other things.

## Design for environment criteria

In the phase of developing new products or re-engineering existing products Fredericia Furniture follows the below listed principles:

- Timeless design
- Long material lifetime
- Crafted to last
- Easing disassembly of products to increase circularity and ease repair of broken parts
- Increase the use of recycled materials

## Material declaration

Stacking chair with upholstered seat. Shell of 100% recycled coloured-through polypropylene. Mounted plywood seat with CMHR or HR foam, covered in fabric or leather. Frame of steel tube chromed or powder coated. Mounted with interchangeable plastic glides.

## Environmental data

The whole product incl. packaging material

Recycled content: 91%

Virgin content: 9%

## Life cycle assessment data

Climate footprint = **38 kg of CO<sub>2</sub>e** in a level 2 screening validated by the Danish Company, Målbar. This result is Målbar's guesstimate on the outcome within the boundaries of 32 – 44 kg of CO<sub>2</sub>e.

## Environmental Certifications:

EU Ecolabel variants: Black powder coated frame frame together with upholstery in Omni leather, Connect, Remix or Re-Wool fabric.

## Test

EN 16139:2013 (L2)

## Warranty

Fredericia Furniture A/S offers a 7-year guarantee against manufacturing defects in standard products (materials and construction). The warranty does not cover wear and damage to covers, surface treatment, inappropriate use and the like.

## Disclaimer

Be aware of the variety of assumptions when comparing different EPDs and life cycle assumptions from different companies. The level of detail of the assessments across the industry can vary. This is a Self-declared Environmental Claim compliant with ISO 14021.


# Content Declaration


The charts below describe the materials used in the product.

MATERIAL	MASS [KG]	SHARE	CONTENT
Polypropylene (PP)	2,9	50%	Recycled content
Steel	1,8	31%	Recycled content
Plywood	0,4	7%	Recycled content
Polyethylene (PE)	0,4	5,5%	Virgin
Textile	0,2	3,5%	Virgin
Foam	0,1	1,3%	Virgin
Polyamid	0,1	0,9%	Virgin
Glue	0,04	0,7%	Virgin
Brass	0,004	0,1%	Virgin
<b>Total</b>	<b>5,7</b>		


PACKAGING MATERIAL	MASS [KG]	SHARE	CONTENT
Cardboard	3,5	75%	Recycled content
HDF	0,9	19%	Recycled content
Polyethylene (PE)	0,3	6%	Virgin
<b>Total</b>	<b>1,6</b>		

## Detailed Life Cycle Assessment Data


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**Disposal:** At Fredericia Furniture, we recommend our customers to handle our products with care when the product have served its use. We emphasis therefore that spare parts are reused/recycled when possible and/or products repaired with thought of the future. Sort the spare parts according to your country's regulations.
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**Use phase:** This is the longest phase of the life cycle. During the use phase of our products, a limited environmental impact occurs.
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**Transport:** Includes the transport between Fredericia's suppliers and the transport to Fredericia.
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**Packaging:** Includes all packaging material.
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**Production:** This phase includes both the manufacturing of components but also the assembly of finished goods.
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**Production waste:** Includes the waste that is generated during the different production processes that is needed to manufacture the product.
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**Cover:** Expresses the environmental impact that the cover has if the product consists of it.
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**Upholstery:** Expresses the environmental impact that the cover has if the product consists of it.
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**Surface treatment:** Showcases the total environmental impact that the product has concerning surface treatments.
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**Materials:** Includes the extraction of materials, and the benefit of recycled content is considered.

