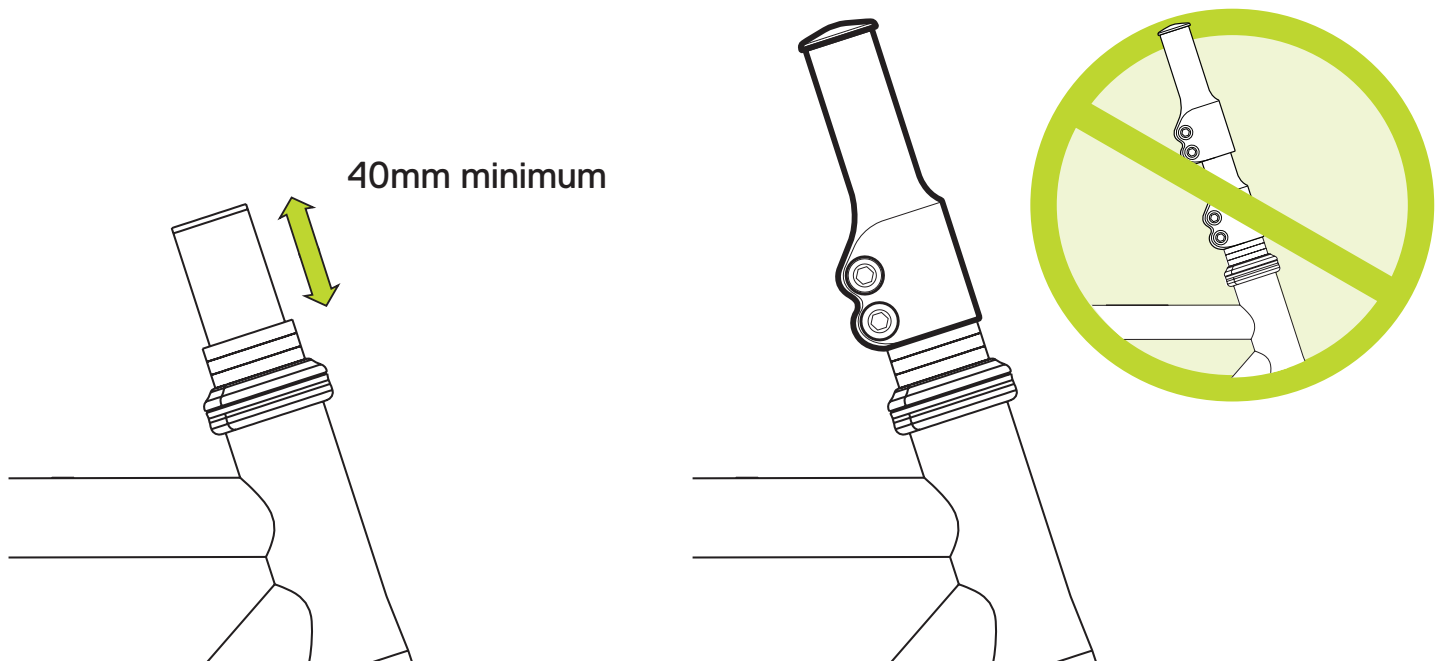


Stem Raiser Pro

Assembly instructions TD3418

- 1 Ensure you have the correct size. (1 1/ 8").
- 2 Make sure side bolts on Stem Raiser Pro are loose and mount raiser to steerer, pushing down to ensure snug fit.
- 3 Tighten bolt to star-fangled nut to remove play from headset bearings per headset manufacturers recommendations.
- 4 Tighten side bolts to snug fit so that you cannot rotate it. Do not overtighten.
- 5 Attach stem to upper portion of Stem Raiser Pro. Center stem so that bars are in proper alignment and tighten side bolts of the Stem Raiser to 10 Nm using a torque wrench. Do not overtighten.
- 6 Screw on dust cover cap and get out and ride!



WARNING

Incorrect installation could result in an accident causing serious injury. Installation should only be performed by a properly trained bicycle technician. For ongoing maintenance, periodically check to make sure the stem raiser bolts are tightened to the proper torque specification.