SAFETY DATA SHEET

Section 1. IDENTIFICATION

Product Identifier

Product Name: Thred Tape for OXYGEN (GREEN).

Other means of Identification

Product Code: GT90-24, GT90.

Recommended Use: PTFE Sealing Tape.

Recommended Restrictions: None Known.

Manufacturer

Company Name: Federal Process Corporation
Address: 4520 Richmond Road
          Cleveland OH 44128
Telephone: 1-800-846-7325

Emergency Telephone Number: Call Chemtrec at 1-800-424-9300

Section 2. HAZARDS IDENTIFICATION

Classification: PHYSICAL STATE: Solid Tape
               Not Classified

Signal Word: Not Classified

Hazard Statements: None

Precautionary Statements:

Prevention: Not expected to present a hazard during normal use.

Response: Not expected to present any hazard.
OXYGEN (GREEN) PTFE Thred Tape.

Disposal: P501 - Dispose of contents/container to an approved waste disposal plant.

Other Hazards: None known.

Unknown Acute Toxicity: None known

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### Section 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polytetrafluoroethylene (PTFE)</td>
<td>9002-84-0</td>
<td>99.99</td>
</tr>
</tbody>
</table>

---

### Section 4. FIRST AID MEASURES

First Aid Measures:

Eye Contact: Not expected to present any hazard.

Skin Contact: Not expected to present any hazard.

Inhalation: Not expected to present any hazard.

Ingestion: Not expected to present any hazard.

Most Important Symptoms and effects:

Symptoms: Direct contact with eyes may cause temporary irritation.

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### Section 5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: Not applicable.

Unsuitable Extinguishing Media: Not applicable.
Specific Hazards Arising from the Chemical:
Noxious fumes may be generated at temperatures exceeding 700F (371C).

Protective Equipment and Precautions for Firefighters:
As in any fire, wear self-contained breathing apparatus and other protective clothing.
(approved or equivalent) and full protective gear.

Section 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures:

Personal Precautions: Not applicable.

Methods and Material for Containment and Cleaning Up:

Methods for Containment: Not applicable.

Methods for Clean-Up: Not applicable.

Section 7. HANDLING AND STORAGE

Precautions for Safe Handling:

Advice on Safe Handling: Avoid prolonged or repeated skin contact.

Conditions for Safe Storage, including Any Incompatibilities: Not applicable.

Storage Conditions: Not applicable.
KEEP OUT OF REACH OF CHILDREN.

Incompatible Materials: None known based on information supplied.

Section 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TWA</th>
<th>ACGIH STEL</th>
<th>OSHA TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polytetrafluoroethylene. (CAS 9002-84-0)</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Appropriate Engineering Controls:
OXYGEN (GREEN) PTFE Thred Tape.

Engineering Controls: Not applicable.

Individual Protection Measures, such as
Personal Protective Equipment:

Eye/Face Protection: Avoid contact with eyes. Not applicable.

Skin and Body Protection: Not applicable. Not an expected route of exposure.

Respiratory Protection: Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations: Handle in accordance with good industrial hygiene and safety practice. Wash exposed areas thoroughly before eating, drinking, smoking or leaving work area. Launder contaminated clothing before reusing.

Section 9. PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Solid.</td>
</tr>
<tr>
<td>Appearance</td>
<td>Roll of tape.</td>
</tr>
<tr>
<td>Color</td>
<td>Green.</td>
</tr>
<tr>
<td>pH</td>
<td>N/A</td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>N/A</td>
</tr>
<tr>
<td>Flash Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>N/A</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>N/A</td>
</tr>
<tr>
<td>Upper Flammability Limit</td>
<td>N/A.</td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>N/A.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>N/A.</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>N/A.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>N/A.</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>None.</td>
</tr>
<tr>
<td>Solubility in other Solvents</td>
<td>N/A.</td>
</tr>
<tr>
<td>Partition Coefficient (n-octanol/water)</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>N/A.</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>N/A.</td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>N/A.</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>N/A.</td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>N/A.</td>
</tr>
</tbody>
</table>
Section 10. STABILITY AND REACTIVITY

Reactivity: Not reactive under normal conditions.

Chemical Stability: Stable.

Possibility of Hazardous Reactions: None under normal processing.

Conditions to Avoid: Keep out of reach of children.

Incompatible Materials: None known.

Hazardous Decomposition Products: Under recommended usage conditions, hazardous decomposition products are not expected.

Section 11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure:

Eye Contact: Not applicable.

Skin Contact: Avoid prolonged skin contact.

Inhalation: Not considered to be an inhalation hazard.

Ingestion: Do not taste or swallow.

Component Information:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polytetrafluoroethylene. (CAS 9002-84-0)</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects:

Symptoms: Please section 4 of this SDS for symptoms.

Delayed and Immediate Effects as Well as Chronic Effects From Short and Long Term Exposure:
OXYGEN (GREEN) PTFE Thread Tape.

Sensitization: Not applicable.

Carcinogenicity: Not classifiable as a human carcinogen.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polytetrafluoroethylene. (CAS 9002-84-0)</td>
<td>Not classifiable as a carcinogen.</td>
<td>Not classifiable as a carcinogen.</td>
<td>No Data</td>
<td>No Data</td>
</tr>
</tbody>
</table>

Legend
IARC (International Agency for Research on Cancer).
Group3 IARC components are “not classifiable as human carcinogens”.
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Numerical Measures of Toxicity:
Not Determined.

Section 12. ECOLOGICAL INFORMATION

Ecotoxicity:
No Data.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to Microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polytetrafluoroethylene. (CAS 9002-84-0)</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/D</td>
</tr>
</tbody>
</table>

Persistence/Degradability: Not determined.

Bioaccumulation: Not determined.

Mobility: Not determined.

Other Adverse Effects: Not determined.
Section 13. DISPOSAL CONSIDERATIONS

Waste Treatment Method:

Disposal of Wastes: Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging: Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. TRANSPORT INFORMATION

DOT: Not Regulated

PROPER SHIPPING NAME: N/A.

IDENTIFICATION NUMBER: N/A

IATA: Not regulated

IMDG: Not regulated.

Section 15. REGULATORY INFORMATION

International Inventories: Not determined.


Petroleum oil SARA 313: N/A

TSCA Inventory: Complies.

U.S Right-to-Know Regulations: Not determined.
### Section 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA:</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>Not determined</td>
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**Issue Date:** 1<sup>st</sup> March 2014  
**Revision Date:** 26<sup>th</sup> March 2018

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End of Safety Data Sheet