SAFETY DATA SHEET

Section 1. IDENTIFICATION

Product Identifier
Product Name: Gasoila® Dark Cutting Oil.

Other means of Identification

Recommended Use
Lubricant.

Recommended Restrictions
None Known.

Manufacturer
Company Name: Federal Process Corporation
Address: 4520 Richmond Road
Cleveland OH 44128
Telephone: 1-800-846-7325

Emergency Telephone Number: Call Chemtrec at 1-800-424-9300

Section 2. HAZARDS IDENTIFICATION

PHYSICAL STATE: Liquid

Classification:

<table>
<thead>
<tr>
<th>Serious eye damage</th>
<th>Category 2</th>
</tr>
</thead>
</table>

Signal Word: Warning.

Hazard Statements: H319 – Causes serious eye irritation.
Precautionary Statements:

Prevention: Not expected to be present a hazard during normal use.

Response: P301 + P311 + P331 – IF SWALLOWED: Call a POISON CENTER or doctor/physician. Do NOT induce vomiting. P305 + P351 + P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 – If eye irritation persists: Get medical advice/attention.

Disposal: P501 - Dispose of contents/container to an approved waste disposal plant.

Other Hazards: None known.

Unknown Acute Toxicity: 2% of the mixture consists of ingredient(s) of unknown toxicity.

Section 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Highly Refined Petroleum oil</td>
<td>64742-53-6</td>
<td>60-99</td>
</tr>
</tbody>
</table>

Section 4. FIRST AID MEASURES

First Aid Measures:

Eye Contact
Rinse thoroughly with plenty of water, for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

Skin Contact
If skin irritation occurs, rinse affected area with water. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation
Remove to fresh air. If signs/symptoms continue, get medical attention. Give oxygen or artificial respiration as needed.
Ingestion
Do NOT induce vomiting. Get medical attention immediately. Rinse mouth with water. Never give anything by mouth to an unconscious individual.

Most Important Symptoms and effects:

Symptoms
Direct contact with eyes may cause temporary irritation.
Do NOT ingest.

Section 5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:
Use foam, dry chemical, carbon dioxide or water fog.

Unsuitable Extinguishing Media:
Avoid solid water stream as it may scatter and spread fire.

Specific Hazards Arising from the Chemical:
Carbon oxides expected to be the primary hazardous combustion product.

Protective Equipment and Precautions for Firefighters:
As in any fire, wear self-contained breathing apparatus and other protective clothing (approved or equivalent) and full protective gear.

Section 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures:

Personal Precautions:
Use personal protective equipment as required. Keep unnecessary personnel away.

Methods and Material for Containment and Cleaning Up:

Methods for Containment:
Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up:
Keep in suitable, closed containers for disposal.

Section 7. HANDLING AND STORAGE

Precautions for Safe Handling:

Advice on Safe Handling:
Avoid breathing vapors or mists. Contaminated work-clothing should not be allowed out of the workplace.
Conditions for Safe Storage, including Gasoila® Dark Cutting Oil.

Any Incompatibilities:

Storage Conditions: Keep containers tightly closed in a dry, cool and well-ventilated place. Do not store near heat, sparks, or open flames. KEEP OUT OF REACH OF CHILDREN.

Incompatible Materials: None known based on information supplied.

Section 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TWA</th>
<th>ACGIH STEL</th>
<th>OSHA TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Highly Refined Petroleum oil (CAS 64742-53-6)</td>
<td>5 mg/m³</td>
<td>N/A</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

Appropriate Engineering Controls:

Engineering Controls: Apply technical measures to comply with the occupational exposure limits.

Individual Protection Measures, such as Personal Protective Equipment:

Eye/Face Protection: Avoid contact with eyes.

Skin and Body Protection: No protective equipment is needed under normal use conditions.

Respiratory Protection: Ensure adequate ventilation, especially in confined areas. If confined in poorly ventilated areas use NIOSH/MSHA

General Hygiene Considerations: Handle in accordance with good industrial hygiene and safety practice. Wash exposed areas thoroughly before eating, drinking, smoking or leaving work area. Launder contaminated clothing before reusing.

Section 9. PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Odor</th>
<th>Odor Threshold</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td>Mild</td>
<td>Not available</td>
</tr>
<tr>
<td>Appearance</td>
<td>Light</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Amber</td>
<td></td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>N/A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Melting Point/Freezing Point  Not determined.
Boiling Point/Boiling Range  Not determined.

Flash Point  >400F (>205C) Closed Cup.
Evaporation Rate  Not determined.
Flammability (Solid, Gas)  n/a-liquid
Upper Flammability Limit  Not determined.
Lower Flammability Limit  Not determined.
Vapor Pressure  Not determined.
Vapor Density  Not determined.
Specific Gravity  Not determined.
Water Solubility  None.
Solubility in other Solvents  Not determined.
Partition Coefficient (n-octanol/water)  Not determined.
Auto-ignition Temperature  Not determined.
Decomposition Temperature  Not determined.
Kinematic Viscosity  Not determined.
Explosive Properties  Not determined.
Oxidizing Properties  Not determined.

Section 10. STABILITY AND REACTIVITY

Reactivity:  Not reactive under normal conditions.
Chemical Stability:  Stable under recommended storage conditions.
Possibility of Hazardous Reactions:  None under normal processing.
Conditions to Avoid:  Keep out of reach of children.
Incompatible Materials:  None known.
Hazardous Decomposition Products:  Oxides of carbon.

Section 11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure:
Eye Contact: Causes serious eye irritation.

Skin Contact: May cause an allergic skin reaction.

Inhalation: Not considered to be an inhalation hazard.

Ingestion: Do not taste or swallow.

Component Information:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Highly Refined Petroleum oil</td>
<td>&gt;5,000 mg/kg (Rat)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>(CAS 64742-53-6)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects:

Symptoms: Please section 4 of this SDS for symptoms.

Delayed and Immediate Effects as Well as Chronic Effects From Short and Long Term Exposure:

Sensitization: May cause an allergic skin reaction.

Carcinogenicity: Not classifiable as a human carcinogen.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Highly Refined Petroleum oil</td>
<td>Group A4</td>
<td>3</td>
<td>No Data</td>
<td>No Data</td>
</tr>
<tr>
<td>(CAS 64742-53-6)</td>
<td>Not classifiable as a carcinogen.</td>
<td>Not classifiable as a carcinogen.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Legend
IARC (International Agency for Research on Cancer).
Group3 IARC components are “not classifiable as human carcinogens”.
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Numerical Measures of Toxicity:

Not Determined.

Section 12. ECOLOGICAL INFORMATION
Ecotoxicity:

Toxic to aquatic life with lasting effects.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to Microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Highly Refined Petroleum oil (64742-53-6)</td>
<td>N/D</td>
<td>N/D</td>
<td>Expected to be non-toxic. LL/EL/IL50 &gt;100 mg/L</td>
<td>N/D</td>
</tr>
</tbody>
</table>

Persistence/Degradability: Not determined.

Bioaccumulation: Not determined.

Mobility: Not determined.

Other Adverse Effects: Not determined.

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Section 13. DISPOSAL CONSIDERATIONS

Waste Treatment Method:

Disposal of Wastes: Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging: Disposal should be in accordance with applicable regional, national and local laws and regulations.

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Section 14. TRANSPORT INFORMATION

DOT: Not Regulated

PROPER SHIPPING NAME: N/A.

IDENTIFICATION NUMBER: N/A

IATA: Not regulated

IMDG: Not regulated
Section 15. REGULATORY INFORMATION

International Inventories: Not determined.


Petroleum oil SARA 313: N/A

TSCA Inventory: Yes

U.S Right-to-Know Regulations: Not determined.

Section 16. OTHER INFORMATION

NFPA: Health Hazards Flammability Instability Special Hazards
1 1 0 Not determined

HMIS Health Hazards Flammability Instability Special Hazards
1 1 0 Not determined

Issue Date: 1St March 2014

Revision Date: 6th March, 2018.

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End of Safety Data Sheet