



Maschinenbau

Double Advantage



Gluing Presses



Gluing Presses

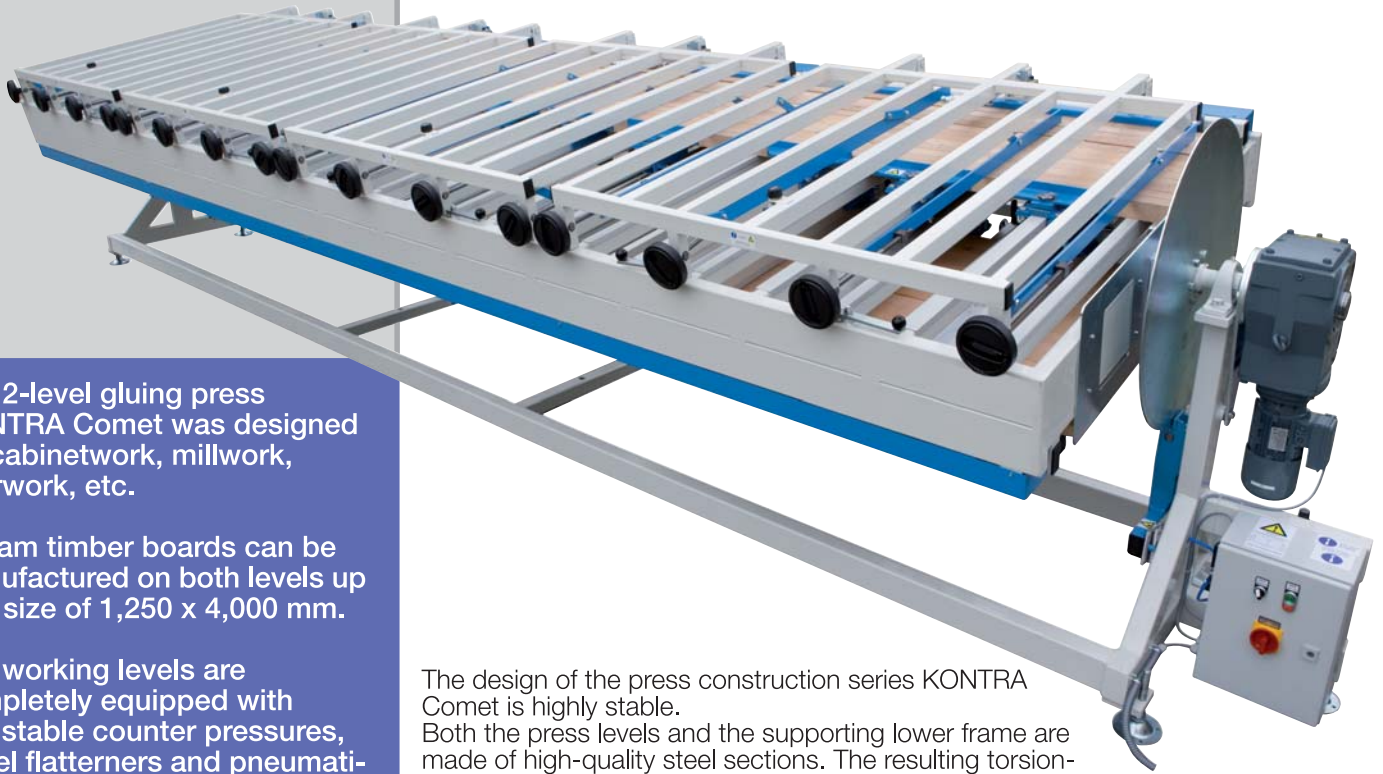
The 2-level gluing press KONTRA Comet was designed for cabinetwork, millwork, stairwork, etc.

Glulam timber boards can be manufactured on both levels up to a size of 1,250 x 4,000 mm.

The working levels are completely equipped with adjustable counter pressures, panel flatteners and pneumatically operated pressure beams.

The design of the press construction series KONTRA Comet is highly stable. Both the press levels and the supporting lower frame are made of high-quality steel sections. The resulting torsion-free construction ensures an absolutely exact working result in practice.

**KONTRA
Comet**



Every level possesses up to 4 panel flattening aggregates depending on model, size and make.

They may be folded upwards easily and without effort and release the press levels.

In this way wood strips can be inserted easily and the ready workpieces can be taken out without effort either.



The panel flattening aggregates which can be folded upwards ensure free access to the two working levels. The levels may be fed and emptied easily and the exact adjustment of the infinitely variable counter bearings can be carried out quickly and easily either.



The two working planes of KONTA Comet may be rotated on the horizontal axis.

The rotary motion is carried out manually via a centrally fixed crank handle through a self-locking helical reducer or – by request – through an electrical driving motor.

Panel flatteners are essential for an exact working result. A sufficient number of them is included in each press level. The thickness of the wood to be processed can be adjusted individually through firmly mounted hand wheels.

As an option pressure pads can also be delivered in the pneumatically operated version.





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Technical Data

KONTRA Comet

- pneumatic gluing press with 2 levels
- universal use, such as board gluing for glulam timber boards, kitchen doors, fronts, frames, etc.
- stable section tube welded designs
- rotary motion of the levels through crank handle and helical reducer or through electric motor
- pneumatic pressure beams evenly distribute pressure along the entire work area
- panel flattening aggregates can be folded upwards, infinitely variable pressure pad

		Model				
		B 3	F 4	F 6	G 2	G 3
Clamping depth max.	mm	850/1,050/1,250				
Pressing length max.	mm	2,400	2,600	3,900	2,900	4,000
Pressure beam/level	piece	3	4	6	2	3
length/height	mm	750/70	600/70	600/70	1,200/70	1,200/70
Pressure pad frame/le.	piece	1	2	3	2	3
Pressure pad/level	piece	6	8	12	8	12
Press. pad/setting range	mm	15-70	15-70	15-70	13-70	13-70
Counter bearing/level	piece	3	4	6	6	9
	length	750	600	600	320	320
Bearing arms/level	piece	9	12	24	14	21
Switch-over valves/level	piece	1	2	3	2	3

Special designs on request.

