Item# 45-6071SU



# 48" Soccer Table



### Please keep this instruction manual for future reference

If you have any problems with your new product, please visit our website <u>www.triumphsportsusa.com</u> for the fastest expedited service possible for your replacement part ordering needs. Please have a copy of your receipt of purchase. For any technical support or warranty issues, please contact Triumph Sports USA at 1-866-815-4173 or email us at <u>csr@triumphsportsusa.com</u>

# Limited 90-Day Triumph Sports USA, Inc. Warranty

All Triumph Sports USA, Inc. (TSU) games have a limited 90-day from date of purchase warranty. This warrants the retail purchaser for any TSU game purchased to be free from any defect in materials and construction for 90 days from the date of purchase. The only exceptions to the warranty include main frames, tabletops, playing surfaces, batteries or tools. Damaged main frames, tabletops, playing surfaces need to be returned to the store as we are unable to replace these parts. Normal play wear and usage is not covered under the warranty, nor is wear or damage due to improper use of the TSU game. This will void any and all TSU warranties.

A PURCHASE RECEIPT (or other proof of purchase date) will be required before any warranty service is initiated. All requests for warranty service can be submitted by email, in writing or by contacting our Customer Service Department at: 1-866-815-4173 or email us at csr@triumphsportsusa.com.

# Warnings

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**WARNING:**Choking Hazard--Product contains small balls and/or small parts. Not for children under 3 years of age.



WARNING: Adult Assembly Required.

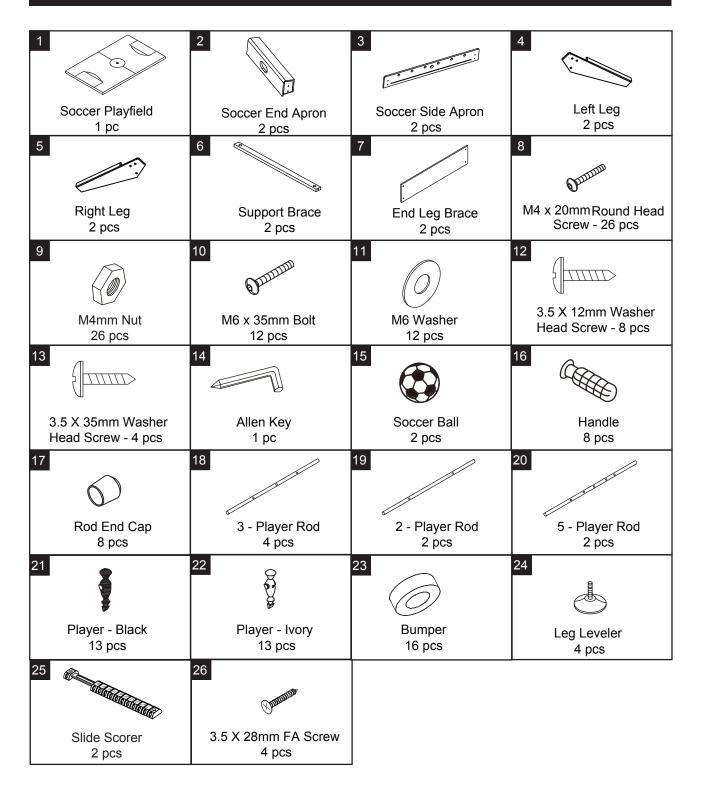
**WARNING:** This is not a child's toy. Adult supervision is required for children playing this game.Please read instructions carefully. Proper use of this set can prevent damage or injury.

# Be sure to check out all the exciting games *Sports usa* has to offer. Visit our web site at:

# WWW.triumphsportsusa.com Image: state state

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# Parts List



# Assembly Tips:

**Attention:** If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely

# **Assembly Instructions**

**NOTE:** We recommend that two adults work together to assemble this game.

### Step.1

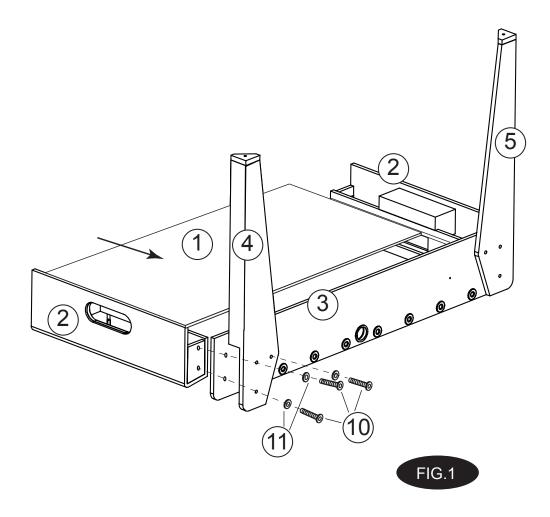
Find a clean, level place to begin the assembly of your Soccer Table. The table will be assembled upside down and then turned over on its legs once the assembly is completed

### Step.2

Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

### Step.3

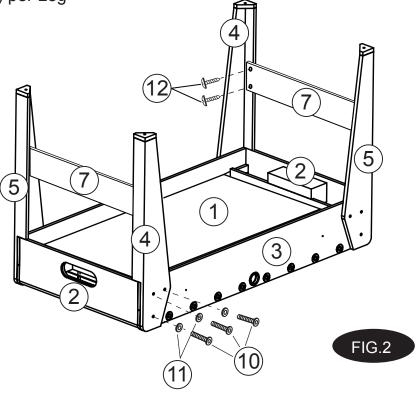
Attach the Left Leg (#4) and Right Leg (#5) to the Side Apron (#3) and End Aprons (#2) using three Bolts (#10) and three Washer (#11) per Leg, and then slide the Playfield (#1) with the graphic facing down into the grooves of the End Aprons (#2) and Side Apron (#3). **Note:** Do not tighten the Bolts at this time



Step.4.

Now attach the other Left Leg (#4), Right Leg (#5) and Side Apron (#3) to the End Aprons (#2) using three Bolts (#10) and three Washer (#11) per Leg,

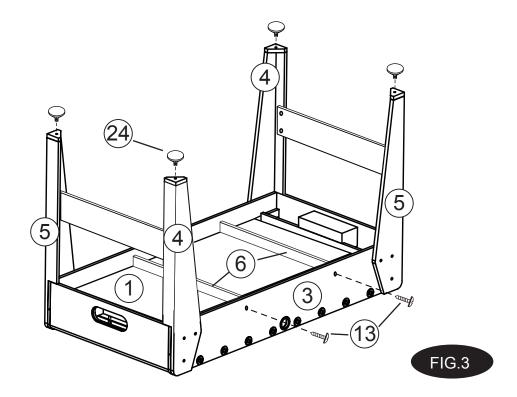
Attach the End Leg Braces (#7) to the Left and Right Legs (#4 and #5) using two Screws (#12) per Leg



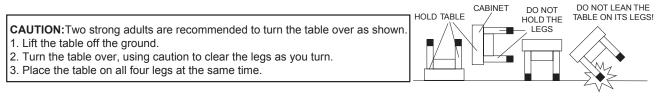
### Step.5.

Attach the two Support Braces (#6) to the Side Aprons (#1) using two Screws (#13) per Support Brace (#6).

Screw one Leg Leveler (#24) into the bottom of each leg.



Step.6 .Lift the table assembly from the floor with at least two strong adults, turn it over, and set the table assembly on its legs in the location where you play.



### Step.7.

Slide the Player Rods (#18-20) through the bushings of one Side Apron in the order shown below. **NOTE:** The Player Rods have a hole on the end where the Rod Grips will go. (The goalie should be at your left and your team facing to the right.).

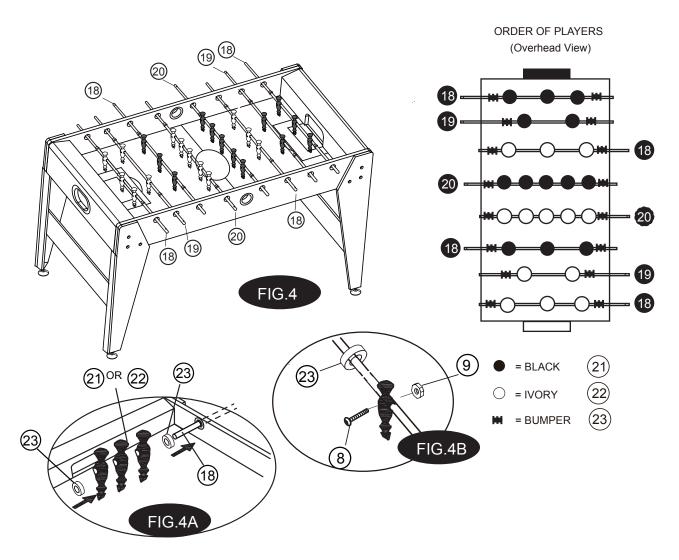
Player Rod Assembly:

- Place one Bumper (#23) on the rod.

- Place the Players (#21, #22) on the rod as shown in Fig.4A

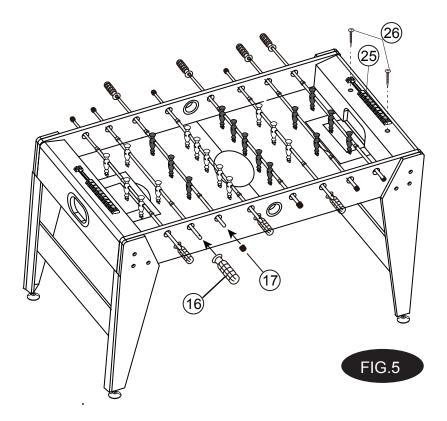
- Place a second Bumper (#23) on the rod. Then slide the player rod through the bushing of the other side apron.

- Attach the Players (#21 and 22) to the rod using one Screw (#8) and one Nut (#9) per Player as shown in Fig.4B.



Step.8.

Insert the Handles (#16) onto the end of the rods with the Hole. Slide the Rod End Cap (#17) onto the opposite end of the Rods. Attach the Slide Scorers (#25) to the end top board using Screws (#26).



## YOU ARE NOW READY TO PLAY.