



# TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO  
FINAL PRODUCTION QUALIFICATIONS.

NO.		REV. BY		DESCRIPTION			DATE		
NECK FINISH:				M28 SP410		GRAM WT. 58.0 ± 3.0g			
'T'		'E'		'H'		'S'		'L'	'W'
1.078 ±.010		.984 ±.010		.708 ±.015		.046 ±.015		.463 MIN.	_____
27.38 ±0.25		24.99 ±0.25		17.98 ±0.38		1.17 ±0.38		11.94 MIN.	_____
HELIX <:		2' 57'		T.P.I.: 6		CUTT. DIA.: .500[12.70]			
CAPACITY TO FILL LEVEL BEFORE DECORATING							946.0 ±15.0ml		
CAPACITY TO FILL LEVEL AFTER DECORATING							_____		
OVERFLOW CAPACITY BEFORE DECORATING							1022.0 ±15.0ml		
OVERFLOW CAPACITY AFTER DECORATING							_____		

DRAWING CHECKED  
SPECIFICALLY FOR:  
NECK FINISH .....  
WEIGHT .....  
CAPACITY .....  
MATERIAL .....  
SPECIAL REQUESTS .....  
PRODUCT DESIGN TO BE  
APPROVED BEFORE MOULD  
CAVITIES ARE MACHINED.  
APPROVED BY .....  
DATE .....  
This drawing subject to  
standard industry tolerances  
S.P.A.



DRAWN BY: 303	DESC. 32oz HDPE CYLINDER
SCALE: 1:1 DATE: JUL 17/08	DRAWING NO. PB1693-MD
BOTTLE MAT'L: HDPE	MOULD NO.
CAD NAME:	