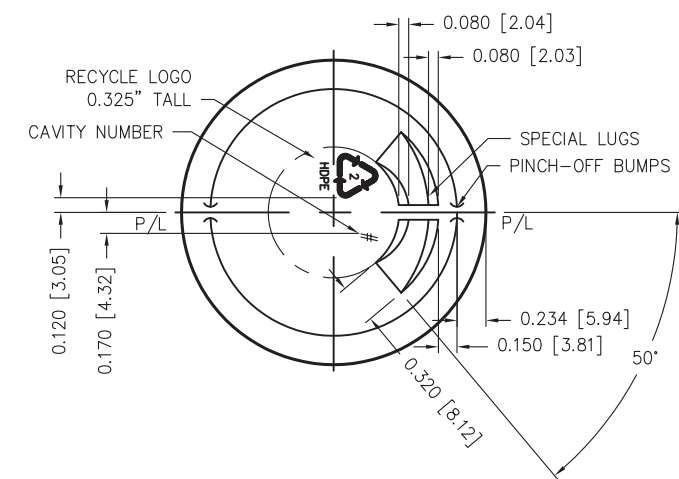
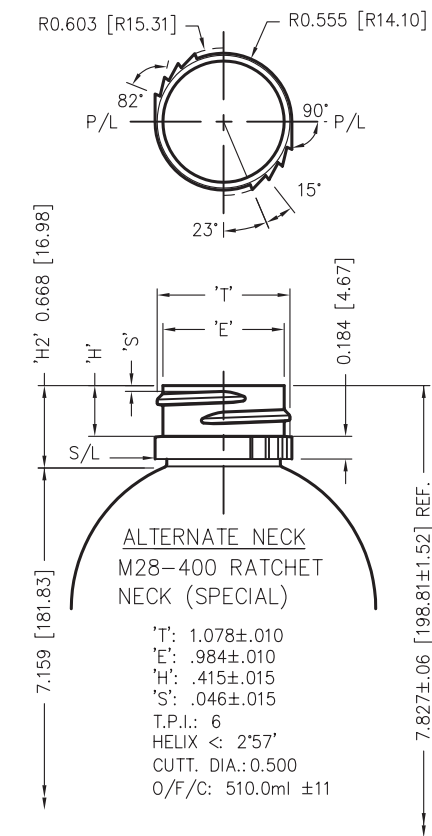
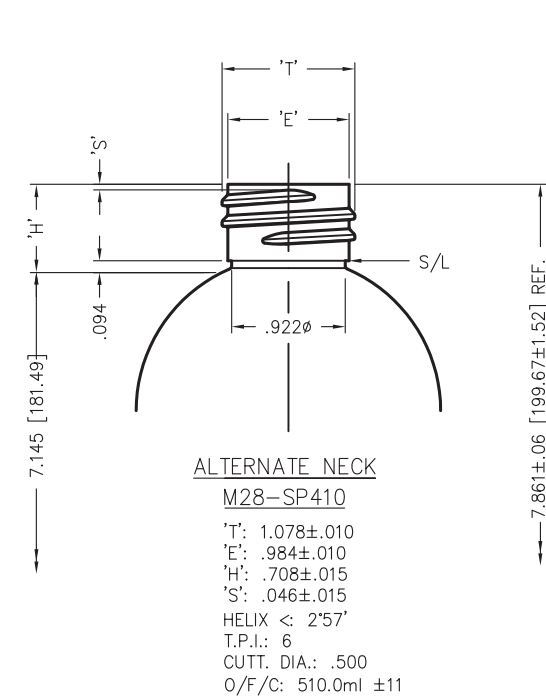
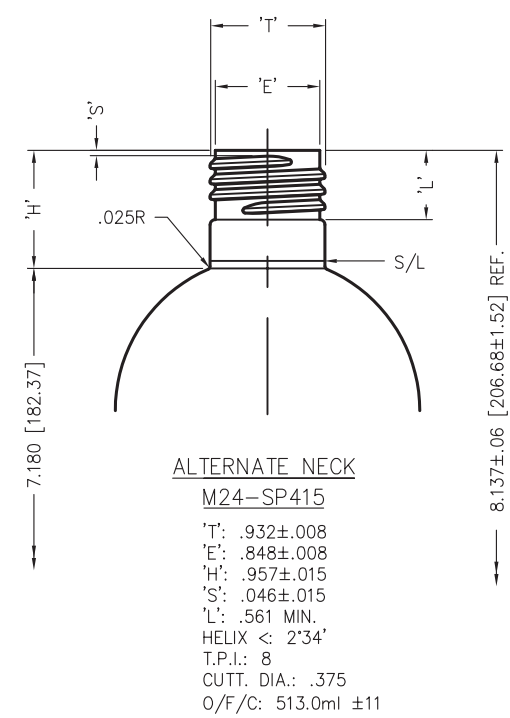
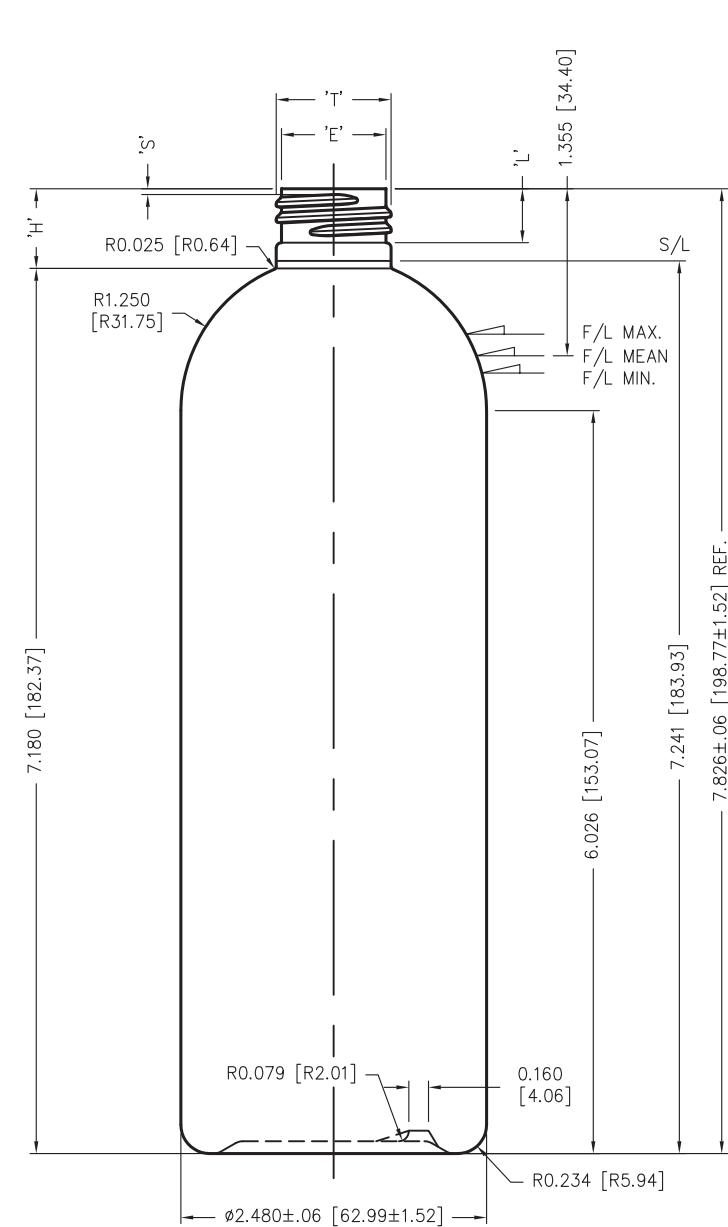




TEMPORARY DRAWING
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

NO.	REV.	BY	DESCRIPTION		DATE
NECK FINISH:			M24 SP410	GRAM WT.	32.0g ±2
'T'	'E'	'H'	'S'	'L'	'W'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	
HELIX <: 2° 34'		T.P.I.: 8	CUTT. DIA.: .375		
CAPACITY TO FILL LEVEL BEFORE DECORATING				473.0ml ±11	
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING				510.0ml ±11	
OVERFLOW CAPACITY AFTER DECORATING					

DRAWING CHECKED
SPECIFICALLY FOR:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
PRODUCT DESIGN TO BE
APPROVED BEFORE MOULD
CAVITIES ARE MACHINED.
APPROVED BY
DATE
This drawing subject to
standard industry tolerances
S.P.I.



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DRAWN BY:		DESC. 16oz BULLET ROUND
SCALE: 1:1	DATE: MAR 27/06	
BOTTLE MAT'L: HDPE		PB1696-MD
CAD NAME:		