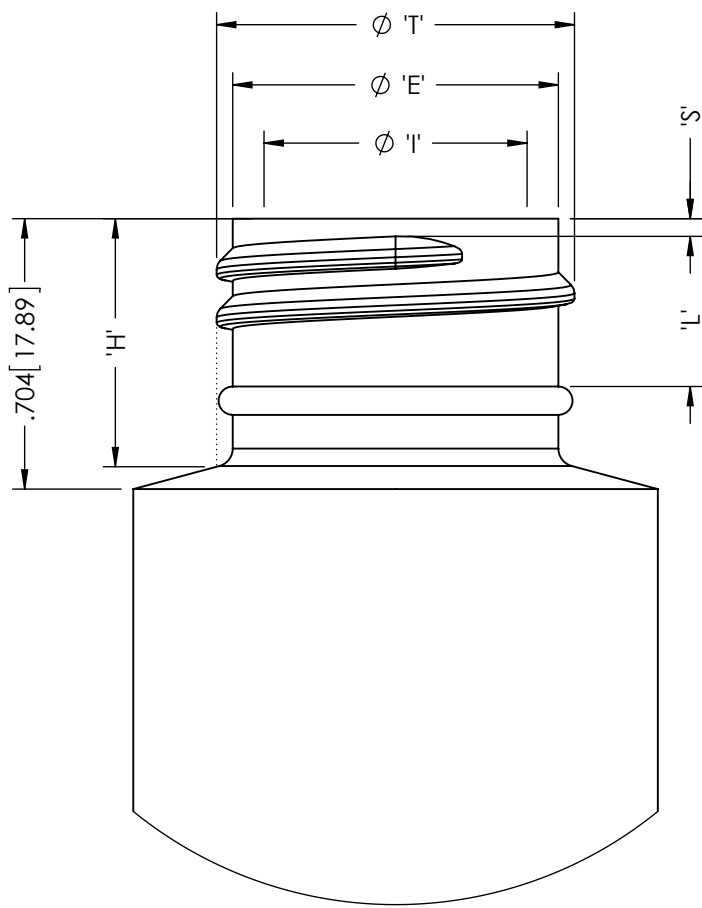
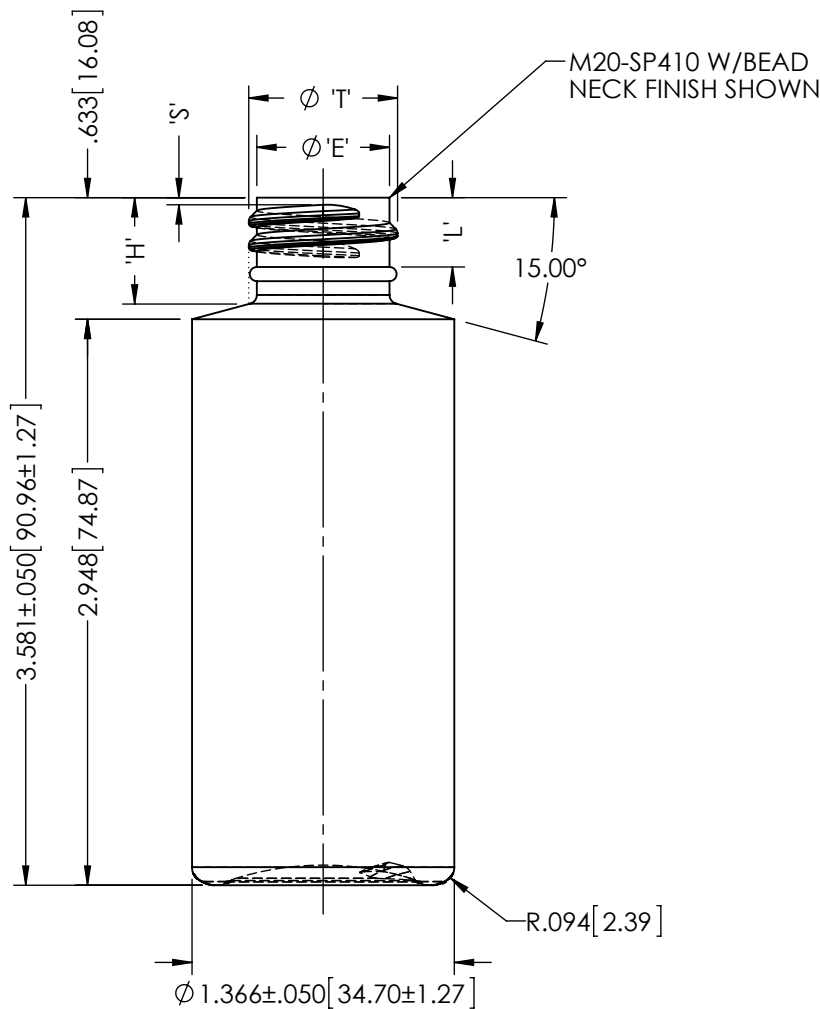
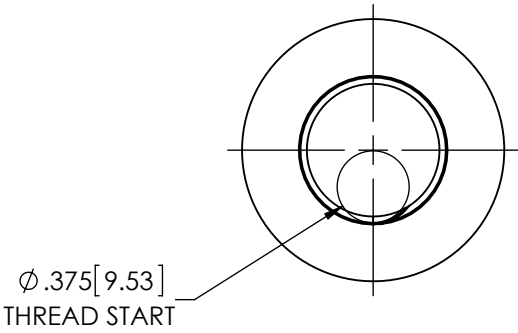
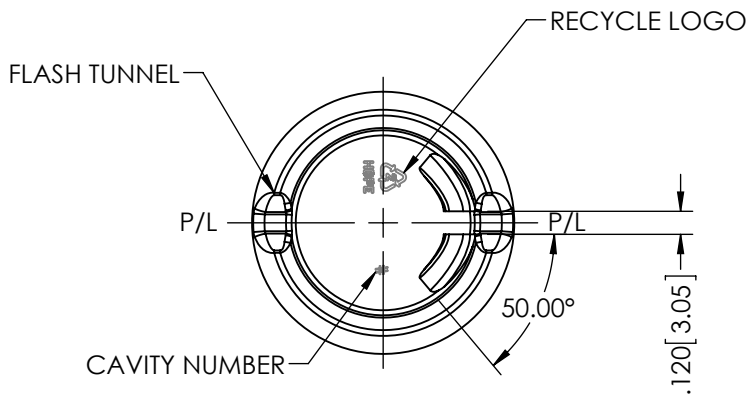


Compact Mould



ALTERNATE NECK - M24 SP410 W/BEAD
OAH: 3.652" ±.050



A1

THIS IS A SUGGESTED DESIGNED FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

NECK FINISH: M24 SP410 W/BEAD			GRAM WT. 9g ± 1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	.685 ±.005
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	17.40 ±0.13
HELIX :<	2° 34'	T.P.I.:	8	CUTT. DIA.:	.375[9.53]

DRAWING CHECKED SPECIFICALLY FOR:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.
APPROVED BY
DATE
This drawing subject to standard industry tolerances S.P.I.

A2					DEC 10/15
A1					DEC 10/15
NO.	REV. BY	DESCRIPTION			DATE
NECK FINISH:			M20 SP410 W/BEAD	GRAM WT.	9g ± 1.5
'T'	'E'	'H'	'S'	'L'	'W'
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015	.361 MIN	_____
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38	9.14 MIN.	_____
HELIX < : 3° 7'		T.P.I.: 8		CUTT. DIA.: .375 [9.53]	
CAPACITY TO FILL LEVEL BEFORE DECORATING				59ml ± 3	
CAPACITY TO FILL LEVEL AFTER DECORATING				_____	
OVERFLOW CAPACITY BEFORE DECORATING				65ml ± 3.5	
OVERFLOW CAPACITY AFTER DECORATING				_____	
 CITADEL —PACKAGING— CitadelPackaging.com • 208-550-3393					
DRAWN BY:			DESC. 2oz Cylinder		
SCALE: 1:1	DATE: SEPT/03/15		DRAWING NO. PB2043-MD		
BOTTLE MAT'L: HDPE			MOULD NO.		
CAD NAME:					