



DETAIL A
SCALE 5 : 1

3						
A2	CML	M20-SP410 NECK 2 FULL TURNS WAS 1.5 TURNS			AUG,27/18	
A1	CML	OFC 38cc ± 2.5 WAS 40cc ± 5.0			AUG,27/18	
NO.	REV.	BY	DESCRIPTION			DATE
NECK FINISH:		M20-SP410 SPECIAL	GRAM WT. 6.5g ± 1			
	'T'	'E'	'H'	'S'	'L'	'W'
	.775 ± 0.008	.691 ± 0.008	.585 ± 0.015	.037 ± 0.015	.437 ± 0.004	.039 ± 0.004
	19.69 ± 0.20	17.55 ± 0.20	14.86 ± 0.38	0.94 ± 0.38	11.10 ± 0.10	1.00 ± 0.10
HELIX <:		3° 07'	T.P.I.:	8	CUTT. DIA.: .375 [9.53]	
CAPACITY TO FILL LEVEL BEFORE DECORATING					29.6cc ± 5	
CAPACITY TO FILL LEVEL AFTER DECORATING						
OVERFLOW CAPACITY BEFORE DECORATING					38cc ± 2.5 (A1)	
OVERFLOW CAPACITY AFTER DECORATING						
DRAWN BY: CML		SCALE: 2:1		DATE: 29/AUG/18		
BOTTLE MAT'L: PETE		CAD NAME: PD		DESC. 1 OZ. 20-410 Cosmo Round		
				PB1903-MD		