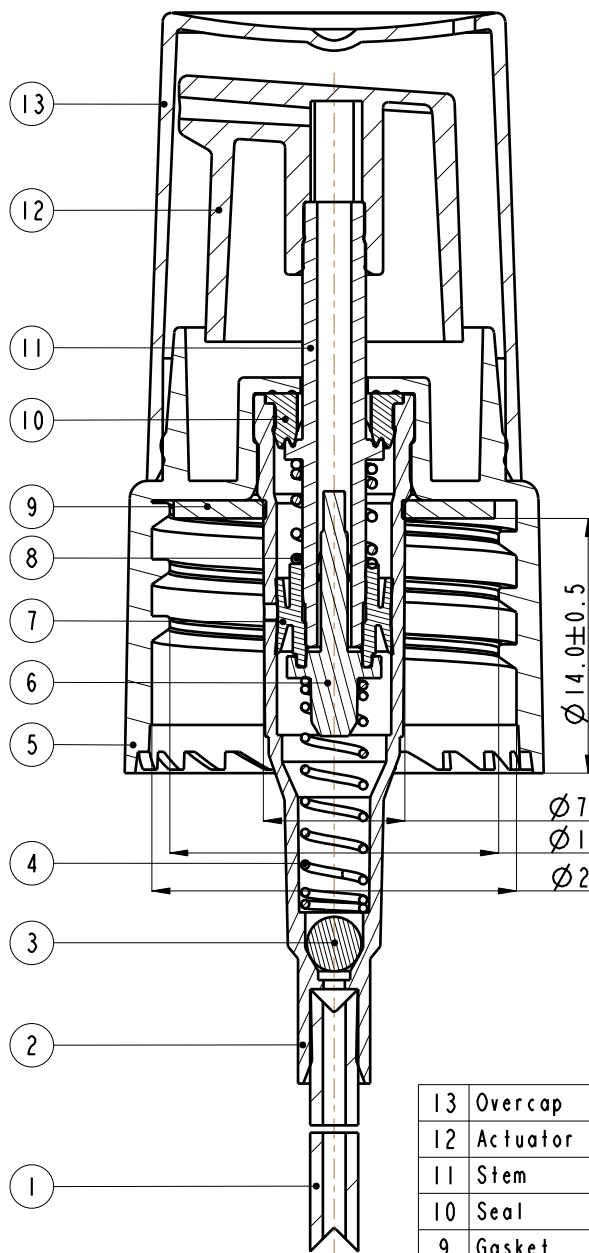
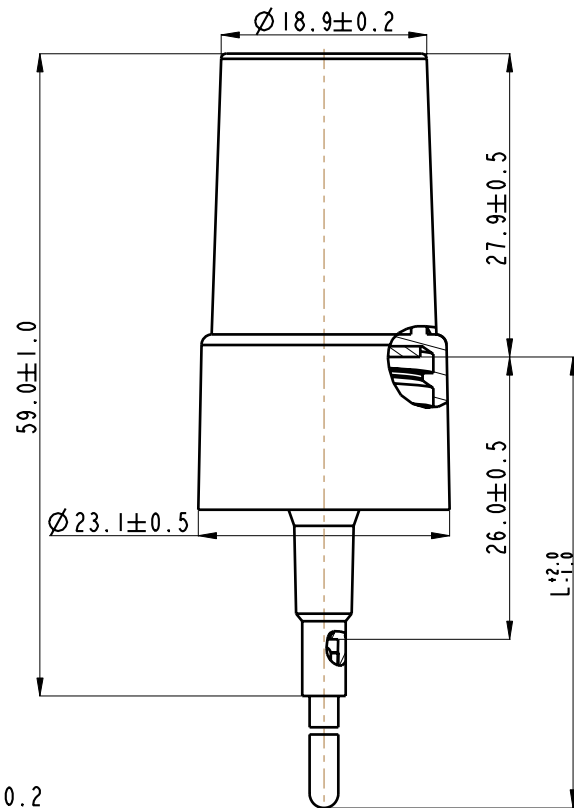


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Section A-A

MARK	REVISER	DESCRITRN	DATE



Scale 1.5

13	Overcap	PP	Color for order form	SLM606-07YI	I	
12	Actuator	PP	Color for order form	SLM801-08AI	I	
11	Stem	POM	Natural	SLM606-04CI	I	
10	Seal	LDPE	Natural	SLM606-22AI	I	
9	Gasket	PE	Ø17.7*1.0 thickness	SLM606-98SI	I	
8	Short Spring	304H	Ø0.53*7.2L*5.5 circle	SLM606-96AI	I	
7	Piston	LDPE	Natural	SLM606-03AI	I	
6	Cone	POM	Natural	SLM606-17AI	I	
5	Closure	PP	Color for order form	SLM606-05QI	I	
4	Long Spring	304H	Ø0.45*17.0L*13 circle	SLM606-96BI	I	
3	Glass Ball	GLASS	Ø3.0	SLM606-97AI	I	
2	Housing	PP	White W030	SLM606-01BI	I	
1	Dip Tube	LDPE	Ø2.65*0.7 thickness	SLM606-95BI	I	
No.	Component	Material	Specification	Part No.	QTY	Remark

TP1770-MD

TOLERANCE			○	APPROVED:	UNIT: mm	CITADEL PACKAGING CitadelPackaging.com - 208-550-3393	
0mm-15mm	±0.05	±0.10	±0.50				
15mm-30mm	±0.05	±0.15	±1.00	CENSOR:	MODEL NAME:	TITLE: 20/410 Assemble	
30mm-50mm	±0.10	±0.20	±1.50		SCALE: 5:2	VISUAL ANGLE	Q'TY: 1/1
50mm-99mm	±0.15	±0.30	±2.00	CHECKED:			REV: A0
ABOVE 99mm	±0.20	±0.40	±2.50				
CENTER	±0.10	±0.50	±1.00	DRAFTER: 2013.04.17	PART NO.	FILE NO.	
ANGLER	±0.25°	±0.50°	±2.00°				