



DETAIL A
SCALE 5 : 1 (B1)

C1	CML	THREAD PITCH WAS .157" NOW .167"	28AUG/15			
B1	CML	DETAIL VIEW 'A' ADDED	25AUG/15			
A5	CML	'H' WAS .422" NOW .424"	24AUG/15			
A4	CML	COUNTRY CODE ADDED TO BOTTOM ENGV	24AUG/15			
A3	CML	THREAD INTERUPPTION REMOVED	24AUG/15			
A2	CML	'T' WAS 2.206", 'E' WAS 2.112	24AUG/15			
A1	CML	'T' AND 'E' CHANGED AS PER CUST SUPP DWG	24AUG/15			
NO. REV. BY		DESCRIPTION	DATE			
NECK FINISH:		M58-SP400 SPECIAL	GRAM WT. 16g ±1			
(A1)	'T' (A2)	'E' (A2)	'H' (A3)	'S'	'I'	'W'
	2.213 ±.017	2.114 ±.017	.424±.015	.046 ±.015	2.008 ±.017	_____
	56.20 ±.43	53.70±.43	10.77±.38	1.16 ±.38	51.00±.43	_____
	HELIX <: 1° 20'		PITCH .167[4.24mm] (C1)		CUTT. DIA.: .500	

DRAWING CHECKED SPECIFICALLY FOR:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.

APPROVED BY
DATE

This drawing subject to standard industry tolerances S.P.I.

CAPACITY TO FILL LEVEL BEFORE DECORATING 118cc ± 5
CAPACITY TO FILL LEVEL AFTER DECORATING
OVERFLOW CAPACITY BEFORE DECORATING 148cc ± 5
OVERFLOW CAPACITY AFTER DECORATING



DRAWN BY: CML	DESC: 4oz JAR
SCALE: 1:1	DATE: 21AUG/15
BOTTLE MAT'L: PETE	DRAWING NO: 4J58400CPET-MD
CAD NAME: PD	MOULD NO. ----

TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.