

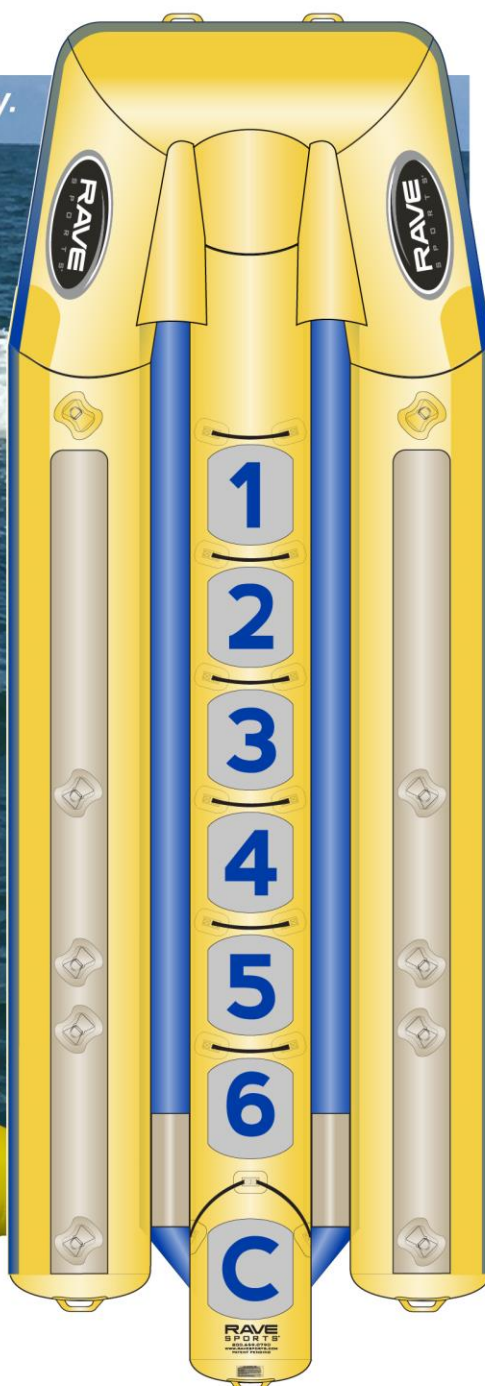
# Owner's Manual RAVE Sports Super Shuttle™

RAVE Item # 02964

*Engineered to exceed the needs of the Parasail Industry.*



Patent pending



[WWW.RAVESPORTS.COM](http://WWW.RAVESPORTS.COM)

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## Table of Contents:

Introduction.....	2
Product instructions and warnings.....	3
Inflation and set up .....	8
Preparation for use.....	10
Operation .....	12
Cleaning and repair.....	17

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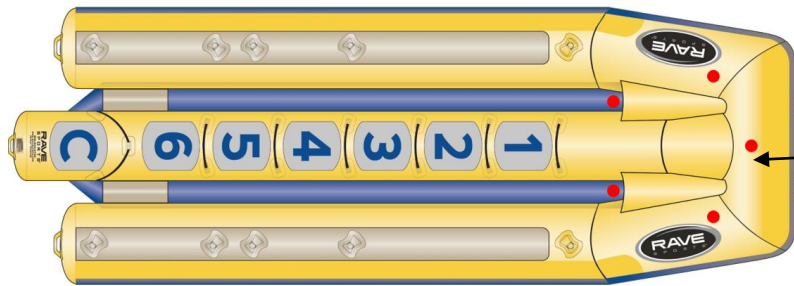
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**Date Purchased:** \_\_\_\_\_

**Purchased from:** \_\_\_\_\_

**Serial Number:** \_\_\_\_\_

(Serial # is located next to the inflation valve on the bow tube.)



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## Contents:

- Qty 1- Super Shuttle™ with Tow Harness (RAVE item #02964)
- Qty 1- Repair Kit, owner manual, warranty card
- Qty 1- High Speed Inflator/Deflator (RAVE item #01083)
- Qty 1- 0-15PSI Digital Pressure Gauge (RAVE item #02809)
- Qty 2- Tear Aid® emergency patches (RAVE item #20100)

## **INTRODUCTION**

Thank you for purchasing the RAVE Sports® Super Shuttle™.

This Owner's Manual is presented to enhance your customers' enjoyment of the Parasailing experience and is intended to alert you to some of the potentially dangerous conditions that can arise in all water-based activities. It also contains important safety instructions and information about how to inflate, use and care for your product.

Please take a few minutes to read this manual before inflating and using the product. Although the Super Shuttle™ is easy to use while under the supervision of professionals, this manual contains important safety information that you and all riders must understand to safely operate and enjoy the Super Shuttle.

Make sure that everyone who operates this product also receives proper education and supervision and understands the safety instructions and warnings presented in this manual. Be sure to save this manual for future reference.

If you have any questions regarding this product, please call RAVE Sports at:  
1-800-659-0790 or visit *[www.ravesports.com](http://www.ravesports.com)*

Please have your serial number available. The serial number is located next to the inflation valve on the center bow tube.

### **Liability**

While every attempt is made to embody the highest degree of protection in all equipment, we cannot guarantee freedom from injury. The user assumes all risk of injury due to use. All merchandise is sold on this condition, which no representative of the company can waiver or change.



# WARNING

## USE OF THIS PRODUCT AND PARTICIPATION IN PARASAILING INVOLVES INHERENT RISKS OF INJURY OR DEATH.

1. The Super Shuttle™ is designed to carry no more than 7 persons or 1,500 lbs/680kg. Shuttle can carry 6 Passengers plus 1 supervising Crew Member.
2. Use only tow lines approved for marine towables and 6,000lb minimum tensile strength rating.
3. Read Operator's Manual before use. Do not remove warnings from the product.

## PRODUCT INSTRUCTIONS AND WARNINGS

To reduce the risk of injury or death using the Super Shuttle™, follow these guidelines:

- Carefully read this manual and follow all instructions.
- Teach anyone operating the Shuttle how to attach it to a PWC with the proper tow rope, how to tow it and its passengers safely, and how to properly maintain it.
- Do not exceed the manufacturer's recommended number of riders- 7 people (max 1500lbs).
- Take extra precautions to avoid sudden maneuvers or impacts with large waves/surf that could send passengers colliding with each other or could eject them from the Shuttle.
- Never strap or attach anyone to the Shuttle. Never put your feet or hands through the towing system or handles. Never wedge your hands or feet under the protective covers or between the protective covers and the tubes.
- Never attempt jumps or dangerous maneuvers with the Shuttle. If more than one Shuttle is being towed in the area, avoid collisions with other Shuttles or watercraft.
- Scout the area before use to avoid any debris or obstacles that might present a safety hazard.
- Check the tow rope, harness and connectors for frays, cuts, sharp edges, knots, or wear before each use. Discard and replace rope if any such condition exists or if rope appears to be worn. Such conditions may lead to breaks.

- Do not use a tow rope with elastic or bungee material to pull Shuttle. Such an addition can break or stretch, which may lead to injury of PWC operators or Shuttle occupants.
- The stress on the tow rope is different than the stress on the Shuttle. Stress will vary with the weight of the riders combined with the force of wind, waves and currents acting on the Shuttle as well as Shuttle impact with waves and surf.
- Rope is subject to deterioration when exposed to prolonged direct sunlight. The life of the Shuttle and tow harness will be extended when stored away from sunlight when not in use.
- The tow rope and/or tow harness should be replaced when signs of deterioration appear, indicated by the existence of discoloration, wearing, fraying or unraveling.
- Do not add hardware or attachments that are not otherwise supplied by the manufacturer.
- Tow Rope length- We recommend a nominal rope length of 50-60ft. However, use a rope length that is appropriate for your specific conditions of use.
  - Shuttling to/from beach- You might consider using a longer line to allow the Shuttle to reach the shallow water of the beach for passenger transfer while the tow craft remains in slightly deeper water.
  - Shuttling to/from a dock or pier- You might consider using a slightly shorter tow line for more maneuverability around the dock/pier or other waterway obstructions.



## **WARNING**

**USE OF THIS PRODUCT AND PARTICIPATION IN  
PARASAILING INVOLVES INHERENT RISKS OF  
INJURY OR DEATH.**



# WARNING

- **To reduce the risk of injury, follow all safety instructions and warnings by Crew. Read and follow all instructions in the Super Shuttle Owner's Manual.**
- **Do not exceed 7 passengers or 1,500 lb. capacity.**
- **Do not use without professional adult supervision. Not for children under age 6.**
- **Always wear a U.S. Coast Guard approved life jacket (PFD).**
- **Only use Tow Lines approved for Marine Towables and minimum 6,000 lb. Tensile Strength rating. Do not use bungee cord for towing.**
- **Always have an observer on the Tow Craft or Shuttle. Use water safety hand signals.**
- **Avoid unsafe speeds. Never exceed 20 MPH (15 MPH for children).**
- **Slow down and use caution when towing through high waves or surf.**
- **Shuttle surfaces are slippery when wet. Use caution and ensure solid footing when entering and exiting the Shuttle.**
- **Stay seated at all times. Seat facing forward only.**
- **Do not place Feet or Wrists near Ropes, Rings or through any handles.**
- **Do not attempt to tip, roll, or stand on Shuttle while being towed.**
- **Do not use after consuming alcohol or drugs.**
- **If unclear about these Warnings or the proper use of the Super Shuttle, call RAVE Sports customer service (1-800-659-0790).**



## **Water Sports Responsibility Code**

Water sports are fun and challenging but involve inherent risks of injury or death. To increase your enjoyment of water sports and to reduce your risks, use common sense and follow these rules.

### **Before you start:**

- Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment.
- Know the waterways.
- Always have a person other than the watercraft driver as an observer.
- All Crew members and watercraft driver must agree on hand signals.
- Never start underway until riders and Crew member signal they are ready.
- Carbon Monoxide (CO) poisoning from engine exhaust may cause injury or death. Do not stay around the rear of the parasail boat for prolonged time while the boat engine is running. This may lead to excessive CO exposure which may cause injury or death. If you can smell engine exhaust while in or around the boat, do not stay in that area for prolonged periods. An improperly tuned engine will produce excessive exhaust. Have your engine checked and corrected by a mechanic. Changing boat speed or direction relative to the wind can reduce or increase boat exhaust from accumulating near the boat and Shuttle. Consult your boat Owners Manual, or the United States Coast Guard's website: [www.uscgboating.org](http://www.uscgboating.org) for more information on how to help protect others and yourself from the dangers of CO poisoning.
- Use caution and common sense.

### **Your equipment and your tow rope:**

- Inspect all equipment prior to use. Check Shuttle and attachment points prior to each use. Do not use if damaged.
- Always wear a U.S. Coast Guard approved Type III Life Vest (PFD) when on board the Shuttle.
- Ropes should be attached to the watercraft in an approved fashion with hardware designed for pulling.
- Tow ropes stretch during use. If a rope breaks or is suddenly released, it can snap back into the watercraft or Shuttle. Warn all riders and occupants of the danger of the rope recoil.

- Keep away from the tow rope and Shuttle tow harness to avoid injury. Passengers can be hit or become entangled in the ropes.
- Ensure tow rope is clear of all body parts prior to starting out or during use.
- Inspect tow rope and its attachments before using. Do not use tow rope if frayed, knotted or damaged. Replace when signs of excessive deterioration are indicated by discoloration, broken filaments, unraveling or other obvious signs of wear on the rope or hardware.
- Keep persons and tow rope away from propeller/impeller when engine is running, even in neutral. Should rope become entangled in propeller/impeller, **SHUT OFF ENGINE AND REMOVE IGNITION KEY BEFORE RETRIEVING ROPE.**

### **When you ride:**

- Attempting land or dock starts can increase the risk of injury or death. **USE THIS PRODUCT ONLY ON WATER.** When starting from the beach, make sure Shuttle is freely floating when fully loaded with passengers. **DO NOT** attempt to pull Shuttle with passengers if any part of the Shuttle is sitting on land.
- Always remove any slack in the rope between watercraft and Shuttle before starting. Sudden shock loads may cause injury to the riders or failure of rope, resulting in snap-back or breakage.
- Use extreme caution when towing passengers in shallow water, near shore, pilings, docks, rafts, swimmers, other boats or other obstacles. Maintain safe distance & pay attention to waves/surf that could force the shuttle into contacting these obstacles.
- Make sure passengers on board Shuttle are seated at all times while under tow. Stop towing immediately if passengers are seen standing or conducting themselves in an unsafe manner.
- Riders should hold on securely to the handle immediately forward of their respective seating position while Shuttle is under tow.
- Falling and the injuries that may result are inherent risks in the sport.
- Use a flag to signal to others if a rider falls off the Shuttle and is in the water.
- Watercraft driver must use extra caution when approaching a fallen rider. Keep eye contact on fallen rider at all times.
- Put the watercraft in neutral when near a fallen rider. Turn the engine off when people are getting in or out of the craft, or while in the water near the craft.
- Do not operate watercraft or ride under the influence of alcohol or drugs.



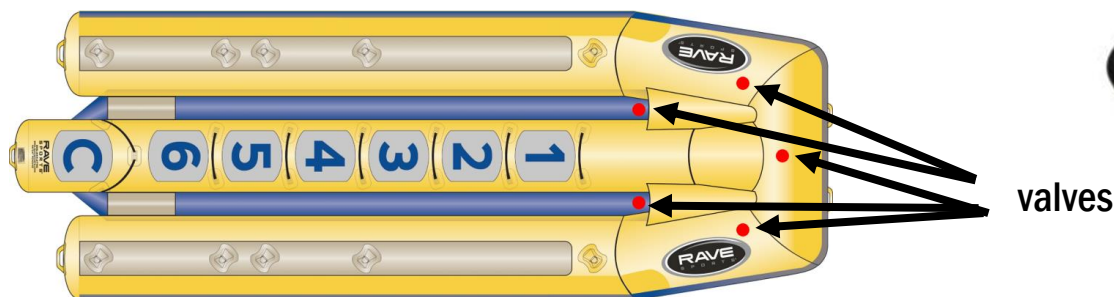
## ***Inflating Your Super Shuttle:***

### **Step 1**

Carefully unfold and lay the Super Shuttle on a flat surface with top facing upward. Make sure there are no sharp objects under the product that might puncture the tubes.

### **Step 2**

Before starting the inflation process, locate all 5 air chamber valve openings on the Super Shuttle. Use the RAVE Sports Inflator/Deflator (item #01083) for inflating the Shuttle.



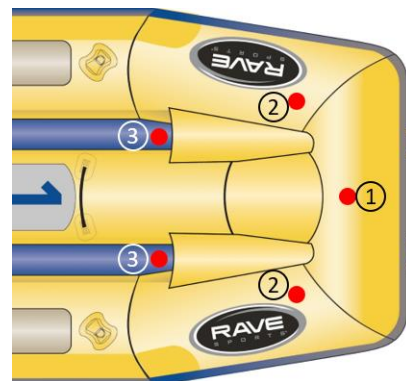
**IMPORTANT:** Inflate tubes only until the Super Shuttle takes shape (about 80% to 90% air volume).

For best results, inflate the Super Shuttle air chambers in this order:



1. Inflate the main **CENTER** yellow tube first.
2. Inflate the 2 main **OUTER** yellow tubes.
3. Finally, inflate the 2 blue **Foot Support** tubes.

Following the same order, finish inflating all 5 chambers to the specified pressure. Use the included RAVE Digital Pressure Gauge to insure proper inflation pressure of all 5 chambers:

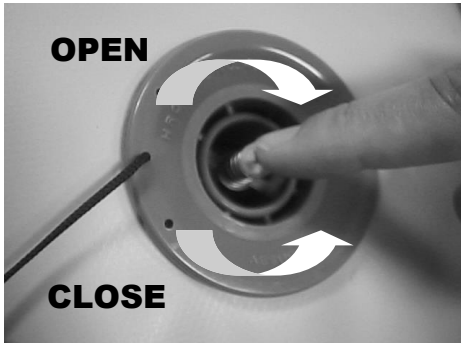
- 3 Main Tubes (Yellow): 1.25 to 1.5 PSI (each)
- 2 Foot Support Tubes (Blue): 2.00 to 2.5 PSI (each)



To operate gauge:

1. Depress "ON" button.
2. Wait for Self-Calibration to complete and "0.00" digital display to appear.
3. Insert gauge into valve & turn ¼ turn **Clockwise**  to lock it in. Wait for gauge reading to stabilize.
4. To remove gauge: Rotate 1/4 turn **Counter Clockwise**. 
5. Add/Remove air to achieve minimal operating pressure as stated for each module.
6. Close Valve Cap.





### ***VALVE POSITIONS:***

To OPEN valve (for deflating), depress center stem and rotate clockwise.

To CLOSE valve (for inflating), depress center stem and rotate counter-clockwise.

**NOTE:** *Using the adapter on the RAVE inflator hose will automatically open and close the valves.*

When using the RAVE Sports High Speed Inflator, simply lock the adaptor shown at right onto the end of the inflation hose, turn on inflator, then insert adaptor into valve body. Align slot in adaptor with cross bar on valve. Push in full and turn ¼ turn to lock in place.



**NOTE:** RAVE Sports' special adaptor found on the High Speed Inflator and Digital Pressure Gauge will automatically open the valve when inserted and will close the valve when removed. This will ensure no air is lost when you remove the inflation nozzle. You do not need to manually open/close the valve when using this special adaptor.

Replace cap on valve after inflation and pressure checks to ensure airtight seal.

### ***To Deflate:***

Rapid deflation can be achieved using the “deflate” side of the motor housing. Attach the hose to the deflate side of the motor housing and lock the valve adaptor into the valve. Or you can simply “Open” the valve on each air chamber.



## **WARNING**

**DO NOT OVER-INFLATE!** Use of an air compressor can cause rapid over-inflation, causing the inflatable to burst with potentially damaging force to eyes, ears, skin and limbs. Use of an air compressor can damage the product beyond repair, thus voiding the warranty.

### Step 3

Carry (DO NOT DRAG) the Shuttle and place in shallow water.

### Step 4

Attach proper rated tow line/rope (not included) to the Shuttle Towing Harness.

- Feed tow line through the open forward hole of **BOTH** nylon sliding rings. It is critical to tow with both rings together. This will reduce friction on the Shuttle harness rope and provide a smoother action of the sliding rings. These rings **MUST** slide freely between the two floats.
  - You can tie the tow line directly to the two sliding rings as shown above
- OR
- You may choose to use an intermediary coupling rope as shown at right.

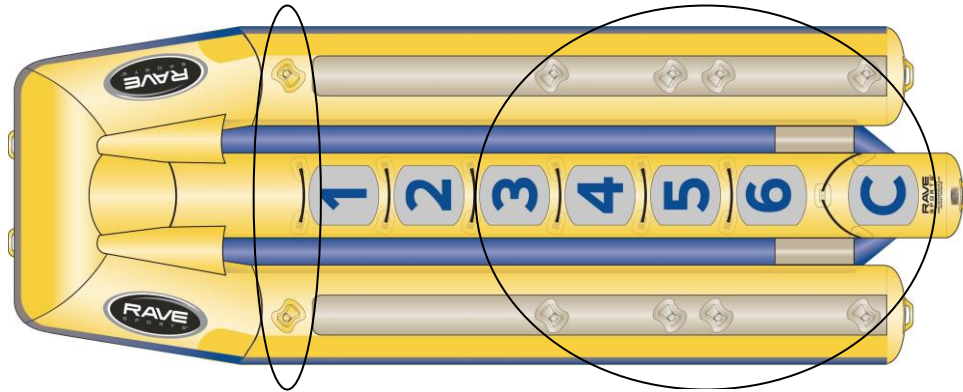


**IMPORTANT:** Do NOT modify the Shuttle Tow Harness or prevent the movement of the sliding rings. The sliding rings must have freedom of movement from side to side between the two sets of foam floats. This ensures the towing forces are uniformly distributed throughout the Shuttle towing components.

### *Preparation for first use*

- The Super Shuttle must dock securely along the side of the moving Parasail Boat. Operators should determine in advance which side of their boat (Port or Starboard) will be used for transferring passengers. Pretest without passengers to determine which boat cleats and D-Ring locations on the Shuttle are best suited for docking the Shuttle to the Parasail boat. **IMPORTANT: The forward-most D-Ring must always be used to secure the Shuttle to the parasail boat.** Determine which of the rearward D-Rings best aligns with a cleat on the boat. See diagram on following page for optimum orientation and D-ring selection.
- Attach docking lines (approx. 5ft long) to the appropriate D-Ring locations on the Shuttle that correspond to the cleats on the parasail boat.

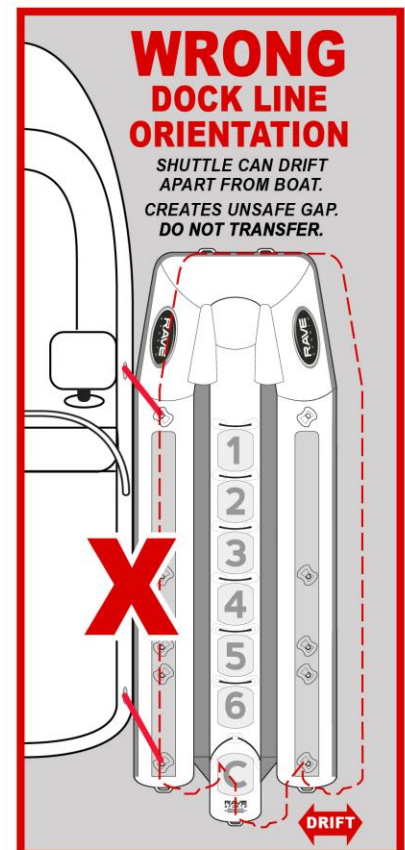
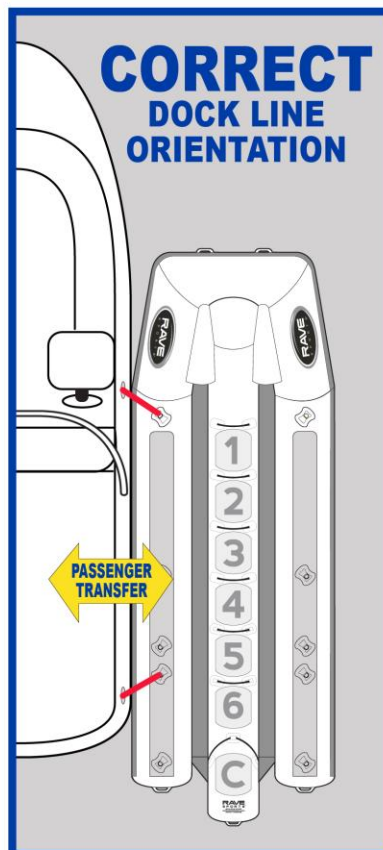
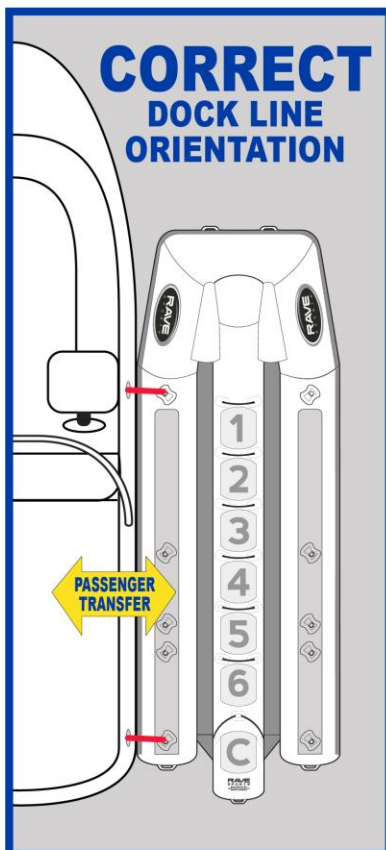
- Conduct test runs without passengers to gain experience with the Shuttle docking procedure, approach angles, speeds, securing Shuttle to parasail boat, releasing Shuttle from boat, etc.



Always attach docking line to forward D-Ring

Attach second docking line to shuttle D-Ring which best aligns with aft boat cleat

**IMPORTANT:** For safe passenger transfer, Shuttle must be tightly secured to the Parasail Boat with **NO GAP** between Shuttle and Boat. To avoid Shuttle from separating from Parasail Boat during passenger transfers, ensure the docking lines are drawn as tight as possible and are oriented as shown in the “**CORRECT**” diagrams below. Do not orient dock lines as shown in “**WRONG**” diagram below as this can allow the Shuttle to drift apart from the Boat, creating an unsafe gap.



# ***SAFELY OPERATING YOUR RAVE SUPER SHUTTLE***

## ***Beach Boarding Procedure:***

- Always secure Super Shuttle on the beach in a position that will not allow the Surf to pull it out to sea. Orient the Shuttle so the bow is facing away from the beach towards open water. Do not allow the Shuttle to position itself sideways against incoming waves.
- Before boarding passengers, double check tow harness lines and all components for signs of wear, damage or potential failure.
- Double check the condition of Tow Line and correct connection to the PWC/Jet Ski. Only use Tow Lines approved for Marine Towables and minimum 6,000 lb. tensile strength rating. Never use bungee cords for towing.
- Temperatures can affect air pressure in all inflatable watercraft. Periodically check for correct Air Pressure in all Shuttle Tubes using the provided RAVE Digital Air Pressure Gauge:
  - 3 Main Yellow Tubes: 1.25 to 1.5 PSI (each)
  - 2 Blue Foot Support Tubes: 2.00 to 2.5 PSI (each)
- Do not allow anyone to board the Super Shuttle without wearing a proper fitting U.S. Coast Guard approved Type III Life Vest (PFD).
- Before boarding the Shuttle, crew members **MUST** instruct all Riders about safety during the Shuttle and Boat Transfer processes. Riders should be familiar with the process to safely execute transfers on the water, as directed by the Boat Captain and Crew members.
- Always board and exit the Super Shuttle from the rear/aft of the Shuttle when on the beach.
- Step carefully onto Shuttle using foot tubes and handles.
- Sit only on the CENTER Tube in a numbered seating position as directed by Crew member.
- Sit upright, facing forward. Lean slightly forward. Firmly grasp Rider handle with both hands. Place both feet flat on the blue foot support tubes.
- Once all Riders are secure, wearing PFDs and in correct seating positions, Crew members will position the Shuttle in water and will use hand signals to alert the PWC driver to proceed.
- PWC driver should slowly take up any slack on the tow line and slowly turn the Shuttle towards open water. Be extremely cautious if close to docks, piers or other obstructions to ensure the Shuttle is fully clear of all obstacles before accelerating.





- PWC driver will tow the Super Shuttle to meet the moving Parasail Boat in open water.
- All riders **MUST** stay seated and follow directions of Crew Members while the Super Shuttle is underway.

### ***Dock/Pier Boarding Procedure:***

- Use extreme caution when maneuvering and docking the Shuttle to the Dock/Pier.
- Position and secure the Shuttle to the Dock/Pier using appropriate bumpers and dock lines.
- Before boarding passengers, double check tow harness lines and all components for signs of wear, damage or potential failure.
- Temperatures can affect air pressure in all inflatable watercraft. Periodically check for correct Air Pressure in all Shuttle Tubes using the provided RAVE Digital Air Pressure Gauge:
  - 3 Main Yellow Tubes: 1.25 to 1.5 PSI (each)
  - 2 Blue Foot Support Tubes: 2.00 to 2.5 PSI (each)
- Do not allow anyone to board the Super Shuttle without wearing a proper fitting U.S. Coast Guard approved Type III Life Vest (PFD).
- Before boarding the Shuttle, Crew members **MUST** instruct all Riders about safety during the Shuttle and Boat Transfer processes. Riders should be familiar with the process to safely execute transfers on the water, as directed by the Boat Captain and Crew members.
- Board and exit the Super Shuttle in a manner that is appropriate for your specific dock/pier.
- Step carefully onto Shuttle. Crew members should assist.
- Sit only on the CENTER Tube in a numbered seating position as directed by Crew member.
- Sit upright, facing forward. Lean slightly forward. Firmly grasp Rider handle with both hands. Place both feet flat on the blue foot support tubes.
- Once all Riders are secure, wearing PFDs and in correct seating positions, Crew member will disconnect Shuttle from dock/pier and use hand signals to alert the PWC driver to proceed.
- PWC driver should slowly take up any slack on the tow line and slowly turn the Shuttle towards open water. Be extremely cautious to ensure the Shuttle is fully clear of all obstacles before accelerating.
- PWC driver will tow the Super Shuttle to meet the moving Parasail Boat in open water.
- All riders **MUST** stay seated and follow directions of Crew Members while the Super Shuttle is underway.

## ***Super Shuttle & Parasail Boat Docking Procedure***

- The Super Shuttle must dock along the side of the moving Parasail Boat.
- The PWC and Shuttle should approach from the stern of the moving Parasail Boat, on a parallel course with the Boat.
- PWC slowly passes the moving Boat and positions itself in Front of the Boat to carefully position the Super Shuttle next to the side of the Boat.
- Shuttle is correctly positioned when the forward docking line of the Shuttle is aligned with the desired and predetermined cleat of the Boat.
- Once the Shuttle is in the correct position, the Boat Captain will signal the PWC driver to **MATCH** the speed of the Parasail Boat so the Shuttle can be securely tied and docked.
- Boat Crew secures Shuttle **TIGHTLY** to the side of Boat using pre-attached dock lines on the Shuttle. Dock lines are tied to the stainless steel D-Rings located on the Shuttle's side tubes.
- Shuttle dock lines must be secured **TIGHTLY** to the Parasail Boat cleats, in this order:
  1. Forward/nearest the bow of Boat (or use cleat nearest to Captain).
  2. Rear/aft of Boat (use cleat nearest the stern of boat).
- **IMPORTANT:** Make sure the shuttle is drawn tightly against the side of the parasail boat before transferring passengers.
- To undock the Super Shuttle from the moving Parasail Boat, reverse this procedure.





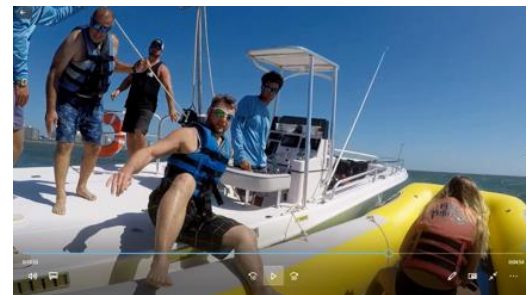
### ***Transferring Passengers from the Super Shuttle to the Parasail Boat:***

- Only after the Super Shuttle is secured TIGHTLY to the side of the Parasail Boat, Riders may safely transfer to the Parasail Boat under the direction of the Boat Crew.
- Only one Rider at a time, will let go of handle and shift weight to the Boat side of the Shuttle.
- Rider steps up onto the outer tube closest to the Boat, using the non-slip surface on the top of the outer tube. A Crew member will assist the Rider to safely step onto the Boat deck.
- Rider will be instructed to sit safely on the Boat until it is time to experience Parasailing.



### ***Transferring Passengers from the Parasail Boat to the Super Shuttle:***

- Only after the Super Shuttle is secured TIGHTLY to the side of the Parasail Boat, Riders may safely transfer back to the Shuttle under the direction of the Boat Crew.
- Only one Rider at a time, will approach the side of the deck nearest the shuttle.
- Moving into a seated position, the Rider will transfer/slide onto the Shuttle, feet first.
- Once the Rider is on the Shuttle, they will be instructed by a Crew member to sit on a numbered seating position on the CENTER tube of the Shuttle.
- Riders must sit upright, facing forward. Lean slightly forward. Firmly grasp Rider handle with both hands. Place both feet flat on the blue foot support tubes.
- Once all Riders are secure and in correct seating positions, Crew members will release the docking lines and alert the PWC driver to proceed.
- Shuttle will move away from Boat and into open water as tension on tow harness tightens.
- PWC driver will then tow the Super Shuttle and passengers back to the Beach.



- All riders **MUST** follow directions of Crew Members while the Super Shuttle is underway.
- Upon returning to the Beach and after Crew members have secured the Shuttle, Riders may exit to the rear of the Super Shuttle.

### ***Emergency Re-Boarding of the Super Shuttle in Open Water:***

- In the rare case of a Rider or a Crew Member falling off the Super Shuttle while operating in open water, follow this emergency procedure to re-board the Shuttle:
- Crew member should call out loudly, use hand signals or use a whistle to alarm other Riders and PWC Driver as soon as possible. Maintain visual contact with the person in the water at all times.
- PWC Driver should slow forward progress and circle back toward the person in the water.
- PWC Driver should safely position the rear of the Shuttle as close to the Swimmer as possible. Driver stops the PWC.
- Swimmer proceeds to the rear of the Shuttle, facing the front of the Shuttle (bow).
- Swimmer reaches out with one hand to firmly grasp one of the molded handles on the rear of the main yellow tubes.
- With their other hand, Swimmer grasps the angled handle just forward of the Crew Member seat. This handle extends rearward and downward to the Blue Foot Support tubes.
- Swimmer should pull themselves up onto the Blue Foot Support Tube, swinging up one leg at a time while shifting their weight forward.
- Crew Member or another Rider may carefully assist the Swimmer to re-board the Shuttle by grasping the Swimmer's outreached hand or Swimmer's PFD.
- **IMPORTANT:** One hand of the assisting Rider or Crew Member must be firmly grasping a Handle to ensure they do not fall off the Shuttle while helping a re-boarding Swimmer.



## ***Cleaning and Storage***

- When the Super Shuttle is not being used, store it in a covered, shaded area. This will help protect it against ultraviolet (UV) rays and extend the life of the product. Do not allow the Shuttle to sit in hot sun on the beach for prolonged periods. Air pressure within the Shuttle could increase to levels which could cause damage or unrepairable rupture of the product. Release air periodically to maintain proper and safe air pressure.
- Clean the Shuttle completely with mild soap and fresh water. **NEVER USE PETROLEUM BASED PRODUCTS OR SOLVENTS FOR CLEANING.**
- Never use a power washer to clean the Shuttle. The high pressure spray will permanently damage the soft PVC material beyond repair, thus voiding the warranty.
- Shuttle should be completely dry and remain dry while in storage.
- Roll the product loosely and place in a ventilated container, preferably one that rodents can't chew through.
- Secure the product to prevent unauthorized or unsupervised use.
- Store in a cool, dry location. Do not store product directly on concrete surface. Place mothballs around stored inflatable to keep mice and insects away.

## ***Repairs***

For large holes, tears or seam damage, contact RAVE Sports Customer Service at 1-800-659-0790. **IMPORTANT:** repair glue is not included with this product. Repair glue and additional patch material is available from RAVE Sports.

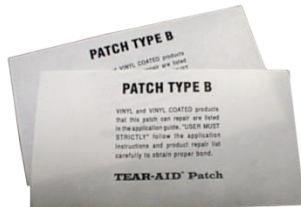
For minor holes or tears:

- Inflate the product properly and locate the leak by spraying the tube with mild soapy water.
- Determine the hole size and cut a patch 1-2 (3-5cm) inches wider than the diameter of the hole. Make sure all corners of the patch are rounded.
- Deflate product and clean the patch and area around the hole with rubbing alcohol. Let dry.
- **READ AND UNDERSTAND THE WARNINGS ON THE GLUE CONTAINER.**
- Apply glue to patch and the area around the hole. Let the glue dry until it is tacky to the touch.
- Lay the product on a flat, hard surface and apply the patch. Working from the center to the outer edge, rub out any air bubbles between the patch and the product.
- Let the patch dry for 24 hours before attempting to inflate the product.

## ***Patching small holes/punctures and emergency repairs -***

- To keep your Super Shuttle operational at all times, we strongly recommend you have a supply of Tear Aid® patch material on hand. This self-adhesive patch is quick and easy to apply without the need to completely deflate the product! Great for emergency or mid-day repairs.
- Thoroughly clean area around the hole and wipe with isopropyl alcohol to remove any film or oily residue.
- Cut a piece of Tear Aid® patch material at least 3/4" larger than the puncture. Round or oval shaped patches are best. Peel backer from patch and apply over hole.
- Using a dull, hard tool and working from the center to the outer edges, rub out any air bubbles between the patch and the inflatable.
- Product may be re-inflated to proper pressure and used immediately after patching.
- NOTE: Adhesion of the patch will increase with time. If you can wait before inflating and using, the adhesion of the patch will be increased.

### ***3" x 6" Tear Aid® Type B clear patch material:***



Item #20100- order from RAVE Sports.

To purchase, Contact RAVE Customer Service (1-800-659-0790)

or purchase on our website ([www.ravesports.com](http://www.ravesports.com))



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