

Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com

Date received: 27/10/17

Date of issue: 28/12/17

Report consists of 17 test reports.

Defects before testing: None

Sample name: THOMAS stool

SAMPLE N° 240468

Overall dimensions: 520 x 470 x 950 (h) mm

List performed tests:

- 1. Safety requirements EN 16139:2013+AC:2013
- 2. Seat and back static load test EN 1728:2012+AC:2013
- 3. Vertical load on back rest EN 1728:2012+AC:2013
- 4. Foot rest static load test EN 1728:2012+AC:2013
- 5. Arm sideways static load test EN 1728:2012+AC:2013
- 6. Arm downwards static load test EN1728:2012+AC:2013
- 7. Vertical upwards static load on arm rests EN 1728:2012+AC:2013
- 8. Seat and back fatigue test EN 1728:2012+AC:2013
- 9. Seat front edge durability test EN 1728:2012+AC:2013
- 10. Arm fatigue test EN 1728:2012+AC:2013
- 11. Foot rest durability test EN 1728:2012+AC:2013
- 12. Leg forward static load test EN 1728:2012+AC:2013
- 13. Leg sideways static load test EN 1728:2012+AC:2013 14. Seat impact test EN 1728:2012+AC:2013
- 15. Back impact test EN 1728:2012+AC:2013
- 16. Arm rest impact test EN 1728:2012+AC:2013
- 17. Stability EN 1022:2005



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Managing Director Dr. Andrea Giavon



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SAMPLE N° 240468

Date of issue: 28/12/17

Sample weight: Not determined Sample name: THOMAS stool



Side view



Bottom view



Rear view



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LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

240468 / 1

Date received: 27/10/17 Date of test: 03/11/17 Date of issue: 28/12/17

THOMAS stool Sample name:



Safety requirements EN 16139:2013+AC:2013

Safety requirements clause 4

Statement checked	Remarks
Corner and edges in contact with the users:	
Absence of sharp edges and corners	Yes
Edges on the handles:	
Absence of sharp edges and corners in the direction of the force	Handles not present
Other edges:	
Absence of sharp edges and corners	Yes
Accessible hollow components:	
The ends of hollow components are closed or capped	Yes
Movable and adjustable parts:	
 It shall not be possible for any movable and adjustable part of the chair to come operate unintentionally. 	Movable and adjustable parts not present
Connections between parts of the structure:	
It shall not be possible for any load bearing part of the seating to come loose unintentionally	No
Parts which are lubricated:	
All the parts which are lubricated shall be designed to protect users	Lubricated parts not present
Shear and squeeze points between movable parts ≥ 7 mm ≤ 18 mm:	
Shear and squeeze points under influence of powered mechanism	Mechanism not present
Shear and squeeze points during normal use and during normal movements and actions	No
Conformity to clauses 4.1 and 4.2 of standard EN 16139:2013:	YES

Conformity to clauses 4.1 and 4.2 of standard EN 16139:2013:

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TEST REPORT

240468 / 2

27/10/17 Date received: Date of test: 03/11/17 Date of issue: 28/12/17

THOMAS stool Sample name:



Seat and back static load test EN 1728:2012+AC:2013

Seat and back static load test, clause 6.4

Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	500	10	No defects

Note:

According to EN 1728:2012, back force has been reduced from 560 N to 500 N to avoid tipping.

Seat front edge static load, clause 6.5

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:

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TEST REPORT

240468 / 3

Date received: 27/10/17 Date of test: 14/11/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Vertical load on back rest EN 1728:2012+AC:2013

Vertical static load on back rest clause 6.6

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.300	600	10	No defects

Note:

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TEST REPORT

240468 / 4

Date received: 27/10/17 Date of test: 14/11/17 Date of issue: 28/12/17

THOMAS stool Sample name:



Foot rest static load test EN 1728:2012+AC:2013

Foot rest static load test, clause 6.8

Test results:

Force on foot rest N	Number of cycles	Remarks
1.300	10	No defects

Note:

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TEST REPORT

240468 / 5

Date received: 27/10/17 Date of test: 14/11/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Arm sideways static load test EN 1728:2012+AC:2013

Arm sideways static load test clause 6.10

Test results:

Horizontal force N	Number of applications	Remarks
400	10	No defects

Note:

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TEST REPORT

240468 / 6

Date received: 27/10/17 Date of test: 14/11/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Arm downwards static load test EN1728:2012+AC:2013

Arm downwards static load test clause 6.11

Test results:

Vertical force N	Number of applications	Remarks
750	5	No defects

Note:

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TEST REPORT

240468 / 7

 Date received:
 27/10/17

 Date of test:
 14/11/17

 Date of issue:
 28/12/17

Sample name: THOMAS stool



Vertical upwards static load on arm rests EN 1728:2012+AC:2013

Vertical upwards static load on arm rests clause 6.13

Stacking seating clause 6.13.2

Number of stacking seating declared by the customer: 4

Maximum load: 25 kg

Test results:

Number of lifting cycles	Time of application s	Remarks
10	10	No defects

Note:

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TEST REPORT

240468 / 8

 Date received:
 27/10/17

 Date of test:
 23/11/17

 Date of issue:
 28/12/17

Sample name: THOMAS stool



Seat and back fatigue test EN 1728:2012+AC:2013

Seat and back fatigue test, clause 6.17

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	100.000	No defects

Note:

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TEST REPORT

240468 / 9

Date received: 27/10/17 Date of test: 30/11/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Seat front edge durability test EN 1728:2012+AC:2013

Seat front edge durability test clause 6.18

Test results:

Points of application	Seat force N	Number of cycles	Remarks
100 mm back from the front edge	800	50.000	No defects

Note:

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TEST REPORT

240468 / 10

 Date received:
 27/10/17

 Date of test:
 05/12/17

 Date of issue:
 28/12/17

Sample name: THOMAS stool



Arm fatigue test EN 1728:2012+AC:2013

Arm fatigue test clause 6.20

Test results:

Force on arm rest N	Number of cycles	Remarks
400	30.000	No defects

Note:

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TEST REPORT

240468 / 11

Date received: 27/10/17 Date of test: 13/12/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Foot rest durability test EN 1728:2012+AC:2013

Foot rest durability test clause 6.21

Test results:

Force on footrest N	Number of cycles	Remarks
1.000	50.000	No defects

Note:

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TEST REPORT

240468 / 12

Date received: 27/10/17 Date of test: 19/12/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Leg forward static load test EN 1728:2012+AC:2013

Leg forward static load test clause 6.15

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
330	1.000	10	No defects

Note:

According to EN 1728:2012, horizontal force has been reduced from 500 N to 330 N, to avoid tipping.

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TEST REPORT

240468 / 13

Date received: 27/10/17 Date of test: 19/12/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Leg sideways static load test EN 1728:2012+AC:2013

Leg sideways static load test clause 6.16

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
220	1.000	10	No defects

Note:

According to EN 1728:2012, horizontal force has been reduced from 400 N to 220 N, to avoid tipping.

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TEST REPORT

240468 / 14

Date received: 27/10/17 Date of test: 19/12/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Seat impact test EN 1728:2012+AC:2013

Seat impact test clause 6.24

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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TEST REPORT

240468 / 15

 Date received:
 27/10/17

 Date of test:
 20/12/17

 Date of issue:
 28/12/17

Sample name: THOMAS stool



Back impact test EN 1728:2012+AC:2013

Back impact test clause 6.25

Test results:

Angle	Mass of impactor kg	Number of cycles	Remarks
38	6,5	10	No defects

Note:

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TEST REPORT

240468 / 16

Date received: 27/10/17 Date of test: 20/12/17 Date of issue: 28/12/17

Sample name: THOMAS stool



Arm rest impact test EN 1728:2012+AC:2013

Arm rest impact test clause 6.26

Test results:

Angle	Mass of impactor kg	Number of cycles	Remarks
38	6,5	10	No defects

Note:

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TEST REPORT

240468 / 17

Date received: 27/10/17 Date of test: 20/12/17 Date of issue: 28/12/17

THOMAS stool Sample name:



Stability - EN 1022:2005

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 80 N

Forwards overturning

Horizontal force 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force 80 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat

Sideways overturning for chairs with arms

Horizontal force 20 N does not overturn

Sideways overturning for chairs without arms

Horizontal force

Forwards overturning for chairs with footrest

Horizontal force 20 N does not overturn

Test passed

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