

PALI WINE CO | 2016 PINOT NOIR 'FIDDLESTIX VINEYARD'

ABOUT OUR 'FIDDLESTIX VINEYARD' PINOT NOIR

We've known about Fiddlestix Vineyard since before Pali Wine Co. existed. That's because Fiddlestix boasts a decorated roster of local and well-regarded winemakers, who have consistently produced beautiful Pinot Noirs from the vineyard site. So when we earned the opportunity to work with Kathy Joseph, who owns and farms the vineyard, to source Pinot Noir for Pali we jumped on and never looked back. Since 2006, we have made a Fiddlestix Vineyard Pinot Noir each vintage without a break. Typical of the Sta. Rita Hills appellation, the site benefits from low hanging morning fog, mild-sunny afternoons and sea air and soils. This wine is a combination of Dijon clones 667, 777, 115 and Pommard 4. All grapes are hand-harvested and hand sorted before fermented in small lots and aged in 50% new French oak barrels and 50% neutral French oak barrels before being bottled. All of our vineyard designated wines express the nuanced characteristics discovered on remarkably unique and excellent vineyards.

WINEMAKER NOTES

Heavy aromas of black cherry, root beer, purple flowers and crushed clove show on the nose of this rich yet complex bottling from a vineyard planted in 1998. The intensity continues on the palate, where black cherry and chai spices make for a powerful experience.

TECHNICAL INFORMATION

- **VINEYARD** : Fiddlestix Vineyard
- **FARMING** : Sustainable
- **ABV** : 14.8%
- **AVA** : Sta. Rita Hills
- **VARIETALS** : 100% Pinot Noir, Clones 667, 777 and Pommard
- **PRODUCTION** : 150 Cases
- **FIRST VINTAGE** : 2006
- **ACCOLADES(S)** : 93 Points, Wine Enthusiast / 93 Points, Wine Spectator/ 93 Points, Wine Advocate

ABOUT PALI WINE CO.

To craft world class, critically acclaimed, site-specific Pinot Noirs and Chardonnays.

Our original Pali brand produces premium Pinot Noir and Chardonnay sourced primarily from vineyards in the Sta. Rita Hills and neighboring wine-growing regions. The region's terroir, including its transverse ranges, limestone rich soils, and cool ocean fog, is ideal for growing Pali's poised Pinot Noir and Chardonnay wine grapes. Pali produces a wide-range of bottlings from entry-level to esoteric vineyard and clonal-specific, from still to sparkling, and from white to pink and red. While most of our grapes come from our Sta. Rita Hills estate 'Pali Vineyard,' Pali partners with a handful of other family-owned and world-renowned vineyards in the area among the likes of Fiddlestix, Rancho La Viña, and Bien Nacido Vineyards. Most recently, Pali has introduced its 'Wild Series,' natural wines made using only wild, naturally occurring yeasts that remain unfined and unfiltered.

