

PALI WINE CO | 2016 PINOT NOIR 'PALI VINEYARD RESERVE'

ABOUT OUR 'PALI VINEYARD RESERVE' PINOT NOIR

Throughout the harvest season, we pick each block planted to Pinot Noir separately depending on its ripeness. In the winery, we continue to ferment each block in individual small lots and eventually age the wines separately in barrels. Naturally, certain barrels emerge as more concentrated, intense and profound than others. This 'Pali Vineyard Reserve' Pinot Noir is crafted from the best barrels and the best blocks on our vineyard. Only the best, intense, and most-concentrated of the barrels are selected for this estate wine—blended together prior to bottling. It most elegantly expresses the nuanced flavors of the Pinot Noir grape and the land they come from—a gentle, southeast facing slope comprising of mostly sandy soil. All grapes are hand harvested and hand sorted before fermented in small lots and aged in 100% new French oak barrels for 540 days.

WINEMAKER NOTES

Aromas of candied black cherry, vanilla, crushed slate and red flowers make for a plump yet intensely focused nose. The palate's boysenberry and black cherry flavors are enhanced by accents of sarsaparilla, gamey funk and clove.

TECHNICAL INFORMATION

- **VINEYARD(S)** : Pali Vineyard
- **FARMING** : Sustainable (SIP Certified)
- **ABV** : 15.2%
- **AVA** : Sta. Rita Hills
- **VARIETALS** : 100% Pinot Noir, Clones 777, 23 and 2A
- **PRODUCTION** : 150 Cases
- **FIRST VINTAGE** : 2016
- **ACCOLADE(S)** : 95 Points, Wine Enthusiast

ABOUT PALI WINE CO.

To craft world class, critically acclaimed, site-specific Pinot Noirs and Chardonnays.

Our original Pali brand produces premium Pinot Noir and Chardonnay sourced primarily from vineyards in the Sta. Rita Hills and neighboring wine-growing regions. The region's terroir, including its transverse ranges, limestone rich soils, and cool ocean fog, is ideal for growing Pali's poised Pinot Noir and Chardonnay wine grapes. Pali produces a wide-range of bottlings from entry-level to esoteric vineyard and clonal-specific, from still to sparkling, and from white to pink and red. While most of our grapes come from our Sta. Rita Hills estate 'Pali Vineyard,' Pali partners with a handful of other family-owned and world-renowned vineyards in the area among the likes of Fiddlestix, Rancho La Viña, and Bien Nacido Vineyards. Most recently, Pali has introduced its 'Wild Series,' natural wines made using only wild, naturally occurring yeasts that remain unfined and unfiltered.

