# PALI WINE CO 2017 PINOT NOIR 'RADIAN VINEYARD'

## ABOUT OUR 'RADIAN VINEYARD' PINOT NOIR

Our single-vineyard Pinot Noirs feature a highly selective and worthy collection of vineyard-designated wines, bottled individually to showcase the nuanced characteristics of Pinot Noir. Pali's 'Radian Vineyard' Pinot Noir is complex, elegant, and age-worthy This vineyard is the western most vineyard along Santa Rosa Road in Sta Rita Hills. The vineyard's distinctive topography consists of dramatic changes in altitude and soils laden with gravel, diatomaceous earth and fossils of ancient sea creatures. All grapes are hand harvested and hand sorted before fermented in small lots and aged in 50% new French oak barrels and 50% neutral French oak barrels for 540 days before bottled.

## WINEMAKER NOTES

Roasted cherry and boysenberry aromas meet with an earthy iodine and rust touch on the nose. The palate combines dried thyme and oregano against grilled black-plum flavors, and there's a lingering hint of tobacco toward the finish.

## TECHNICAL INFORMATION

VINEYARD : Radian VineyardFARMING : Sustainable

• **ABV**: 14.5%

• **AVA :** Sta. Rita Hills

• VARIETALS: 100% Pinot Noir, Clones 777 and 113

PRODUCTION: 100 CasesFIRST VINTAGE: 2015

ACCOLADES(S): 91 Points, Wine Enthusiast

#### **ABOUT PALI WINE CO**

#### To craft world class, critically acclaimed, site-specific Pinot Noirs and Chardonnays.

Our original Pali brand produces premium Pinot Noir and Chardonnay sourced primarily from vineyards in the Sta. Rita Hills and neighboring wine-growing regions. The region's terroir, including its transverse ranges, limestone rich soils, and cool ocean fog, is ideal for growing Pali's poised Pinot Noir and Chardonnay wine grapes. Pali produces a wide-range of bottlings from entry-level to esoteric vineyard and clonal-specific, from still to sparkling, and from white to pink and red. While most of our grapes come from our Sta. Rita Hills estate 'Pali Vineyard,' Pali partners with a handful of other family-owned and world-renowned vineyards in the area among the likes of Fiddlestix, Rancho La Viña, and Bien Nacido Vineyards. Most recently, Pali has introduced its 'Wild Series,' natural wines made using only wild, naturally occurring yeasts that remain unfined and unfiltered.

