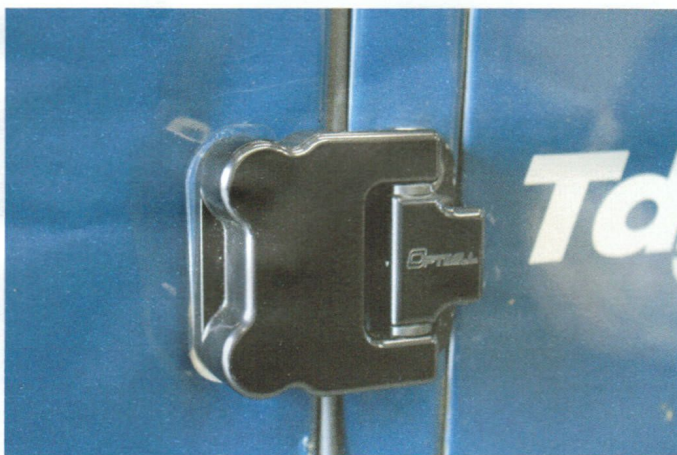
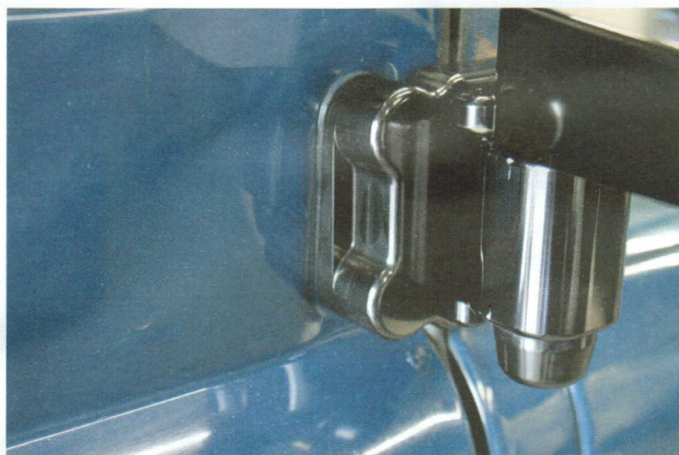




## Front Door Hinge Fitting Guide

To fit follow these simple instructions:

- Remove the door card.
- Remove the old hinges 1 at a time.
- Clean around the door and the bulkhead where the new hinges are to be fitted.
- To prevent scratching the bodywork, use masking tape around where the hinge fits to the bodywork.
- Check original spire clips/nuts in the bulkhead, and fit new ones if required (not supplied).
- Fit one gasket over the tenon on the back of the new Optimill hinge.
- Hook the long end of the tenon through the rectangular hole/cut out in the bulkhead. To do this you must have the hinge at 45 degrees to the car.
- When fully hooked in, rotate the hinge through 45 degrees to line up with the holes in the door and bulkhead.
- Fit the M8 x 20 screws into the bulkhead side of the hinge, only finger tight at this stage.
- Fit the gasket to the back of the door side hinge.
- Fit the M8 x 50 screws from the back side of the door.
- Adjust the door to align the panel gaps
- Tighten all the bolts to 18Nm.
- Refit the door card.



## **Care Instructions for Optimill Products**

**Thank you for your order! We want you to get the best out of your purchase therefore please take a moment to read the care instructions below.**

This product has been anodised and requires the following notes to be taken into consideration when fitting to and washing your vehicle. When fitting your products, we recommend that you use an anti-seize grease or some form of lubrication on the thread of any of the stainless steel bolts provided. This will prevent the bolts from "picking up".

**A caustic free shampoo** suitable for anodised products must be used on this product as a caustic base product will eat away at the anodised surface leaving your products dull and patchy and over time could cause surface corrosion. We sell our own caustic free shampoo which we recommend on all our products (see Optiwash on our website).

**We cannot accept responsibility if these instructions are not adhered to.**

Any problems please call us on: 01282 844443 or email us on: [sales@optimill-uk.com](mailto:sales@optimill-uk.com)