.733±.005 "I" .046±.015 "S" .848±.008 "E" .512 "L" Ref. Top of Preform .932±.008 "T" .646±.015 "H" @ "T" R.079 -10.00° (5.246±.050) Maximum 3.950 Label Area The state of the s R.098 -.438 Ref. Ø1.550±.050 R.563 Deco Ramp Cavity I.D. .203 Deco Ramp

Notes:

All dimensions and capacities, excluding neck finish, are before deco and oven dry where applicable.

Label area subject to label type and application equipment. Full wrap p/s labels should be applied as two seperate labels front and back registered to P/L

		Fr.	· -	
3.950				
	 1.030 ♀	-	5 Ç -	←
	_	4.49	25 —	

Revisions

"A" 3-8-2004	Revised overall height to reduce B.O.N. to 125ml plus 5% head space.			
"B" 10-3-2006	Increased weight to 15 grams ±.5			
Rev. C 5-27-2010	Updated drawing notes. Added "L" Re & shoulder angle dimensions. Added			
	screen print label template.			

Rev. D Added inspection dimensions and 3-3-2011 established minimum wall thickness at .010 per Estée Lauder request.

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	<u>DATE</u> 12-16-2003	DESCRIPTION		
DRAWN BY F.P.C.		125ml PET Cylinder (PB5013-MDB		
FILE NAME 125ml O-PET Cylinder Rev		CAPACITY D 132.2ml B.O.N.	<u>WEIGHT</u> 15gr ± .5	
	TOLERANCE S.P.I.	0.F.C. 136.7ml ±5	FINISH M24SP410	
	REV Rev. D 3-3-2011	MATERIAL PET	SCALE 1:1	

Maximum recommended label area per OMSO North America specifications for NOVAX M equipment

