



Be sure to write your model number and serial number here for future reference. You can find these numbers printed on the bottom of the table.

MODEL NO.: T8576W/F
DATE CODE : CPSIA#2-T8576W/F-_____-SY
PURCHASE DATE : _____

OWNER'S MANUAL

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts slightly loose until you are instructed to tighten them.
4. **Tools required for assembly:** Wrenches or adjustable wrenches (not provided) are helpful.
5. To make assembly as easy as possible, place all parts of the table tennis in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
6. Avoid scratching table tennis top and metal tube parts during the assembly process.
7. Assemble product on clean, level and flat surface.
8. **Take time to correctly orientate parts exactly as per each assembly diagram.**
9. **Save this instruction in the event that the manufacturer has to be contacted for replacement parts.**



CAUTION:

READ ASSEMBLY, OPERATING AND SAFETY INSTRUCTIONS CAREFULLY! AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER!

Thank you for buying our product. We try hard to ensure that our products are of high quality and free of problems, such as Manufacturing defects or missing parts. However, if you have any problems with your new product, please **DO NOT RETURN IT TO THE STORE!**

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-866-873-3528

Toll-Free!

Mailing Address (correspondence only):

Fax: 1-866-873-3533

Toll-Free!

Escalade Sports

E-mail: tabletennis@escaladesports.com

PO Box 889

Evansville, IN 47706

Please provide model number and/or part number of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

Please visit our website at: www.escaladesports.com

ON-LINE TROUBLE SHOOTING

TECHNICAL ASSISTANCE

ON-LINE PARTS REQUESTS

FREQUENTLY ASKED QUESTIONS

ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMATION

ESCALADE®

S P O R T S

Escalade® Sport products may be manufactured and/or licensed under the following patents.

6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563

Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

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ONE YEAR LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of one (1) years from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ONE (1) year warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and/or Product, or component thereof, for any product which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-866-873-3528 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

tabletennis@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE ONE(1) YEAR WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.



**THIS IS A TABLE TENNIS TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON TABLE!
FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR
PROPERTY DAMAGE!**

UNLEVEL FLOORS

If table does not seem level, it is probably because floor is not level. Move table several inches (set table in playing position) in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer legs.

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps you will add to the life of your new table. The top (playing surface) of your table is of aluminum construction. It can be affected by atmospheric conditions, meaning both temperature and humidity. This may cause a slight sag or distortion as top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table.

STORAGE OF YOUR TABLE

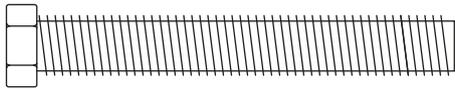
Wind gusts can blow over or unexpectedly open the table; Store in protected area. When your table is not in use, it should be folded up in a dry area.

CLEANING YOUR TABLE

To clean your table use a soft damp **NOT WET** cloth only. To prevent damage to your table's playing surface **DO NOT** use any chemicals, abrasive, or cleaning products on your table's playing surface.

IMPORTANT: Periodically, lubricate all moving parts, including pivot points, to assure smooth opening and closing. A light lubricant such as WD-40 is recommended.

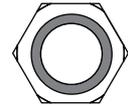
HARDWARE IDENTIFIER (To Scale)



H1 - 8 mm x 55 mm
Hex Head Bolt
(8 pcs)



H2 - 8 mm x 16 mm
Plastic Flat Washer
(16 pcs)



H3 - 8 mm Nylon
Lock Nut
(8 pcs)

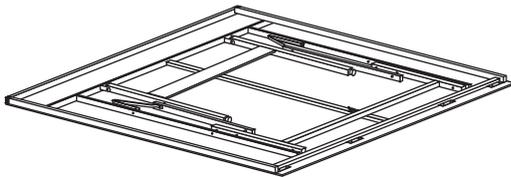


H4 - 8 mm x 16 mm
Thick Plastic Flat Washer
(32 pcs)

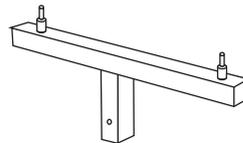


H5 - 6 mm Nylon
Lock Nut
(16 pcs)

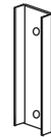
PARTS IDENTIFIER (Not to Scale)



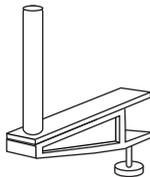
P1 - Table Tennis Table Top
Frame Assembly
(2 pcs)



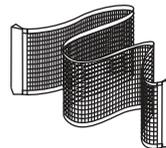
P2 - Leg with Caster Bracket
(4 pcs)



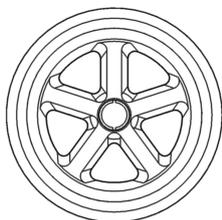
P3 - Connector
(8 pcs)



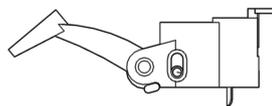
P4 - Net Post
(2 pcs)



P5 - Net (1 pc)



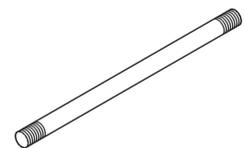
P6 - Wheel
(16 pcs)



P7 - Brake Unit
(8 pcs)



P8 - Wheel Cap
(16 pcs)



P9 - Wheel Rod
(8 pcs)



P10 - Plastic Bushing
(16 pcs)



T1 - Allen Wrench
(2 pcs)

IMPORTANT NOTE: Place table half top with playing surface face down on a **CLEAN** flat surface for ease of correct assembly and to prevent any scratches or blemishes to the playing surface.

PARTS REQUIRED

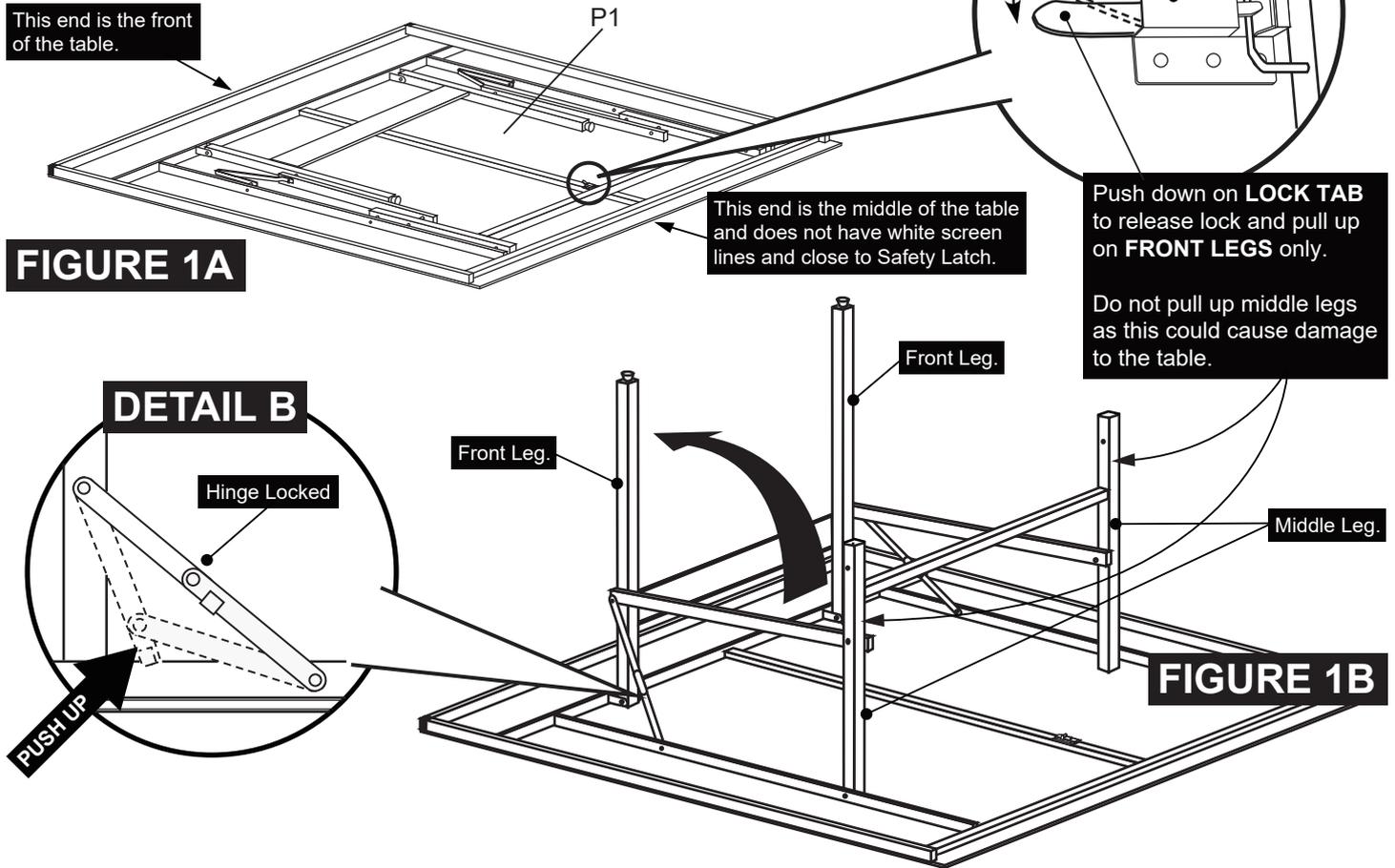
1 pc - **P1** Table Tennis Table Top Frame Assembly
 2 pcs - **P2** Leg with Caster Bracket
 4 pcs - **P3** Connector

4 pcs - **H1** Hex Head Bolt
 8 pcs - **H2** Flat Washer
 4 pcs - **H3** Lock Nut

STEP 1:

Lay one piece **P1** Table Tennis Table Top Frame Assembly flat with playing surface facing down as shown in **FIGURE 1A**.

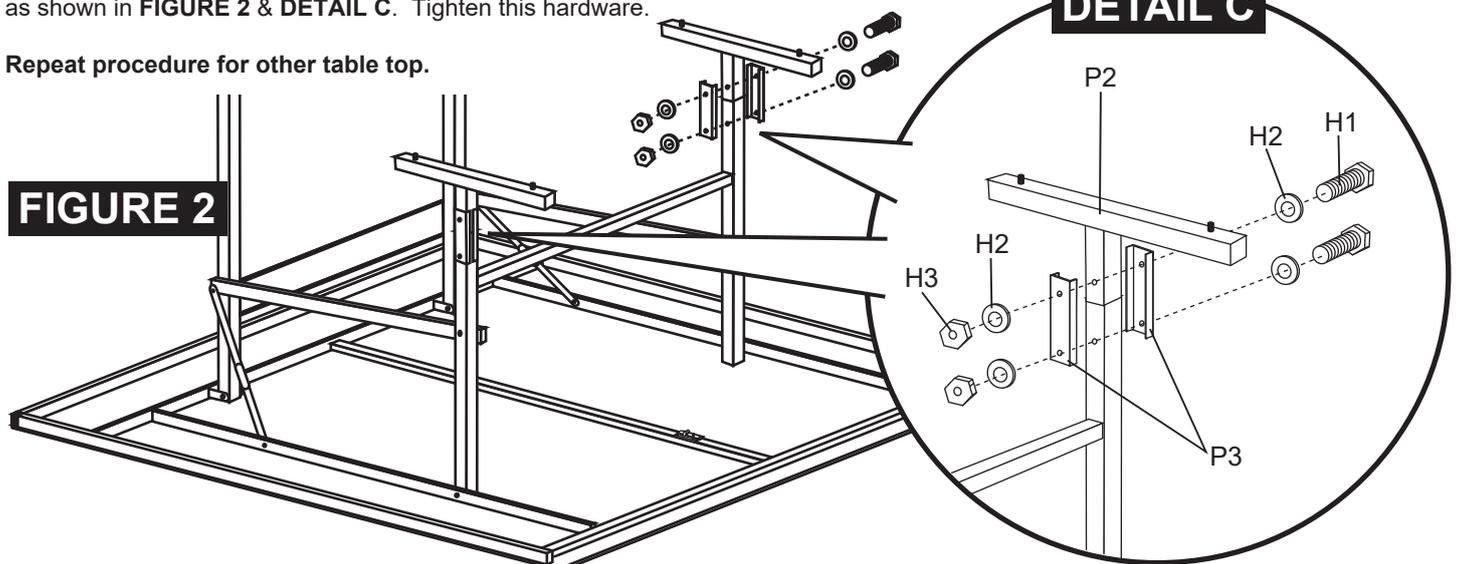
Unlock the **SAFETY LOCK** as shown in **DETAIL A** and raise **FRONT LEGS** to a vertical position and lock both hinges as shown in **FIGURE 1B & DETAIL B**.



STEP 2:

Install **P2** Leg with Caster Bracket with **P3** Connectors using **H1** Hex Head Bolts, **H2** Flat Washers and **H3** Lock Nuts as shown in **FIGURE 2 & DETAIL C**. Tighten this hardware.

Repeat procedure for other table top.



IMPORTANT NOTE: Place table half top with playing surface face down on a **CLEAN** flat surface for ease of correct assembly and to prevent any scratches or blemishes to the playing surface.

PARTS REQUIRED

16 pcs - P6 Wheel	8 pcs - P9 Wheel Rod	16 pcs - H5 Nylon Lock Nut
8 pcs - P7 Brake Unit	16 pcs - P10 Plastic Bushing	2 pcs - T1 Allen Wrench
16 pcs - P8 Wheel Cap	32 pcs - H4 Thick Plastic Flat Washer	

STEP 3:

Install 4 sets caster as shown in **FIGURE 3** using 2 pcs **T1** Allen Wrench.

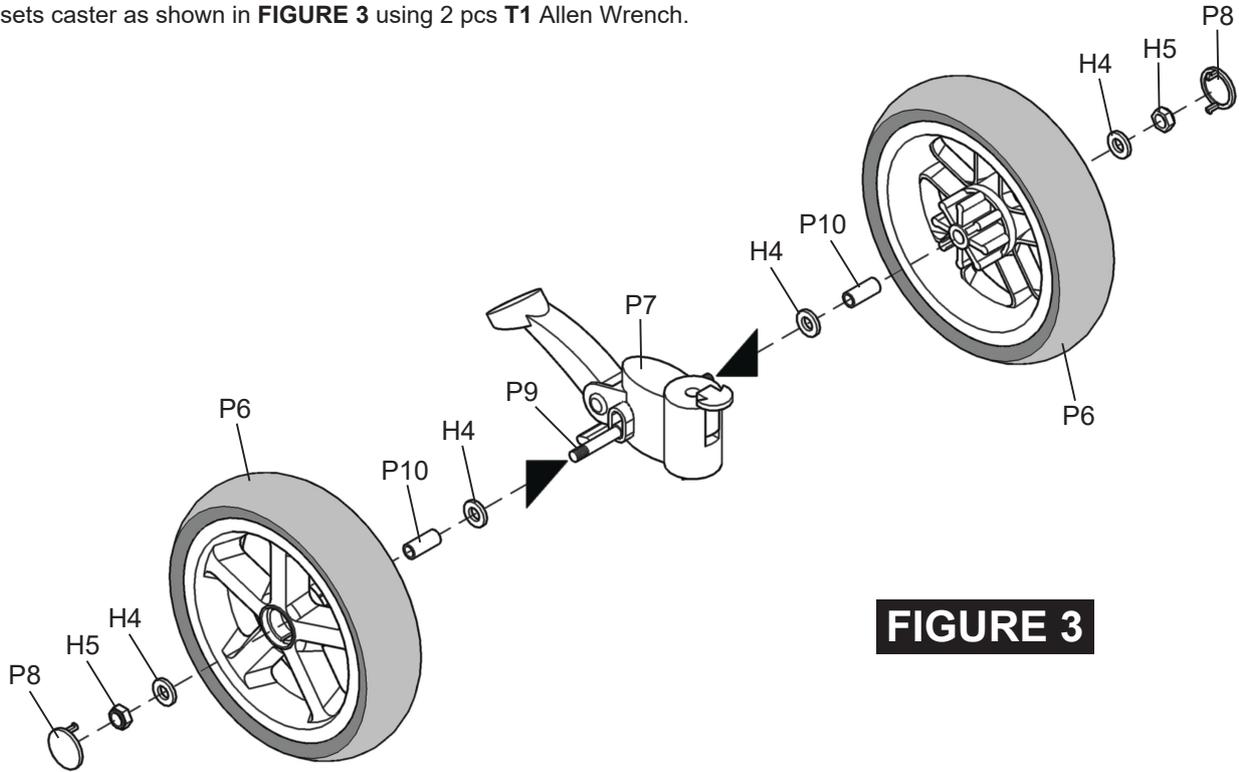


FIGURE 3

STEP 4:

Install **caster sets** from Step 3 to the **P2** Legs as shown on **DETAIL D** Step 1.

Repeat procedure for other table top.

OPTIONAL STEP: Push down the tab on **P7** Brake Unit to lock casters direction as shown on **DETAIL D** Step 2.

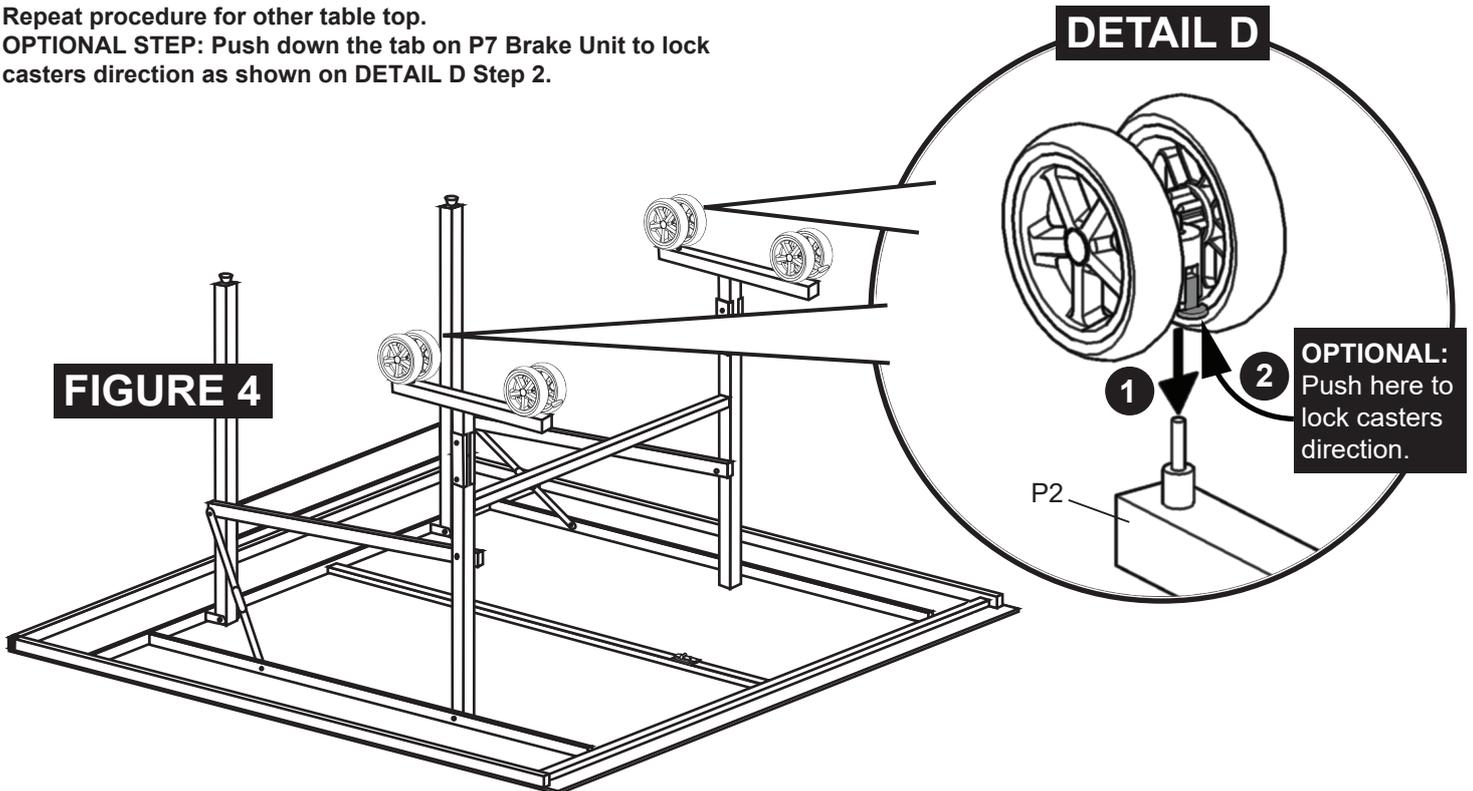


FIGURE 4

! WARNING:

**THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON
ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY.**

PARTS REQUIRED

- 2 pcs - P4 Net Post
- 1 pc - P5 Net

STEP 3:

Attach P4 Net Posts and P5 Net to the middle of the table halves as shown in **FIGURE 5** and **NET ASSEMBLY STEP**.

NET ASSEMBLY STEP



STEP 1:
Attach P4 Net Posts
on the middle edge
of table halves.



STEP 2:
Rotate bottom thread
to release Net Post
Cap.



STEP 3:
Remove Net Post
Cap from the tube.



STEP 4:
Slide P5 Net inside
the tube.



STEP 5:
Close the tube using
Net Post Cap again.



STEP 6:
Secure Net Post Cap
by rotating bottom
thread again.



STEP 7:
Secure cord on Net
Post hook with knot.

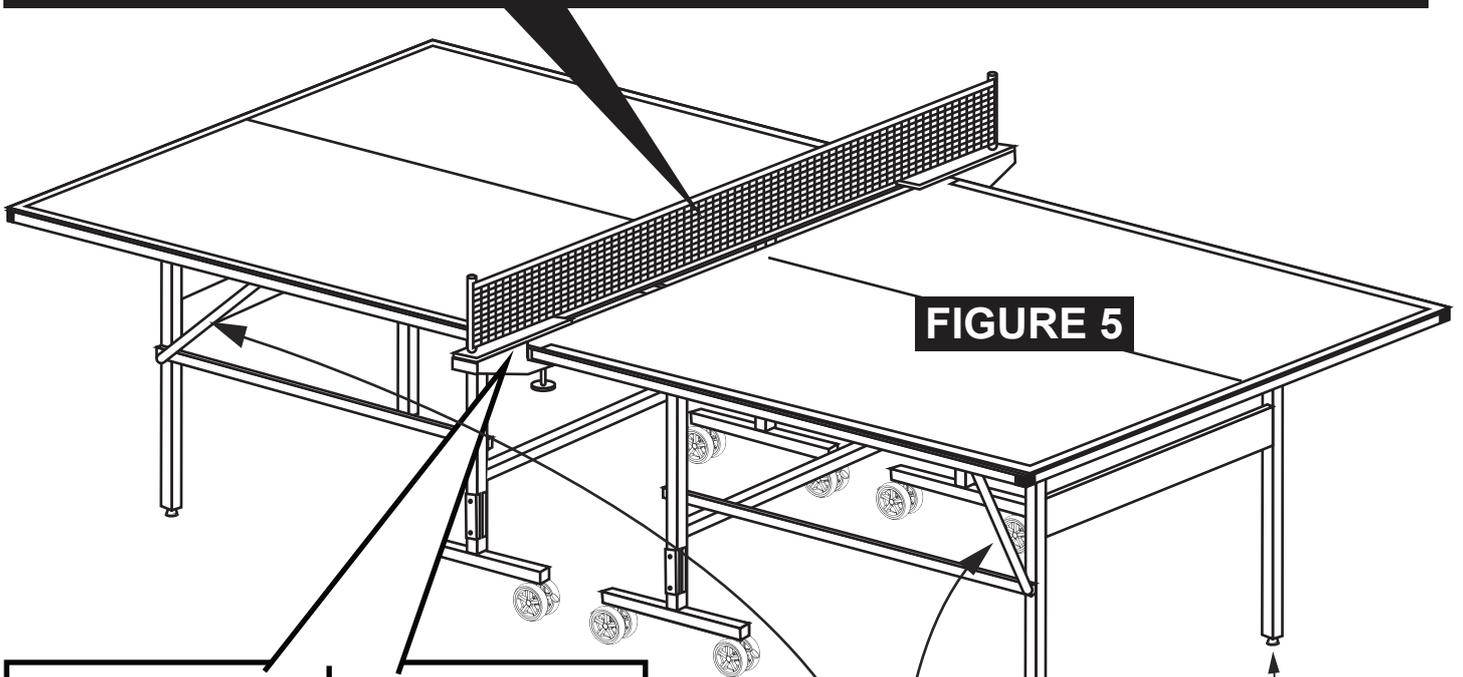
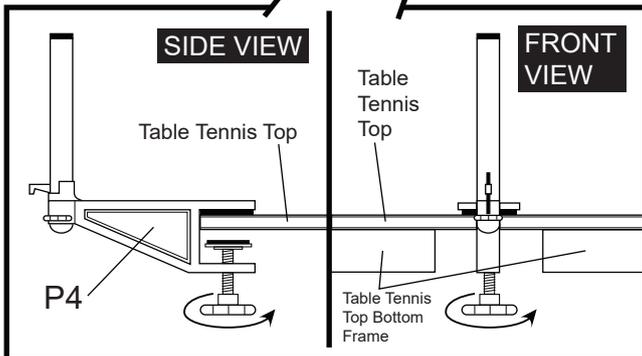


FIGURE 5



NOTE:
Level table using
Leg Levelers.

IMPORTANT NOTE:
Be sure to break all four(4) hinges, using the palm
of your hand before folding table upright.
Lock hinges when table is in playing positions.

CAUTION:

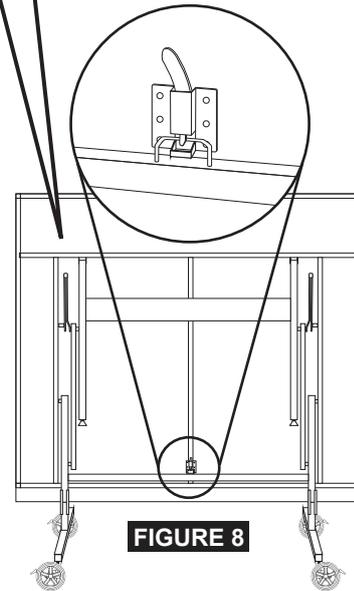
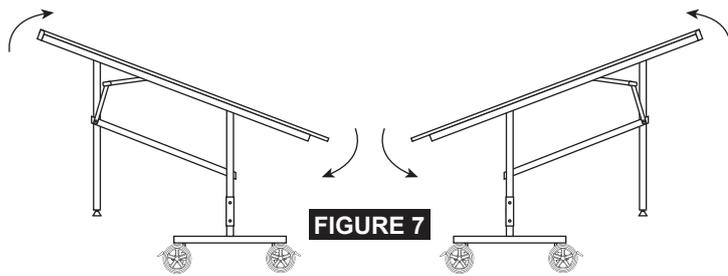
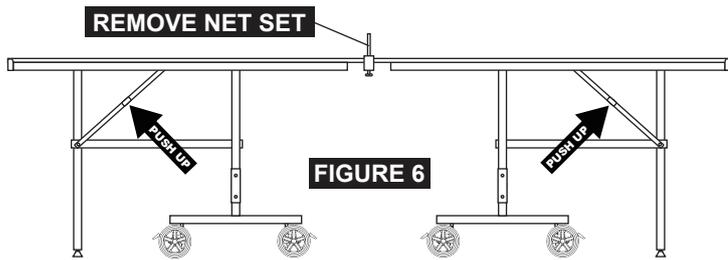
READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE! DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

WARNING:

IN FOLD CONDITION, DO NOT PUSH OR LEAN ON TABLE TOP! SERIOUS AND FATAL INJURY MAY RESULT!

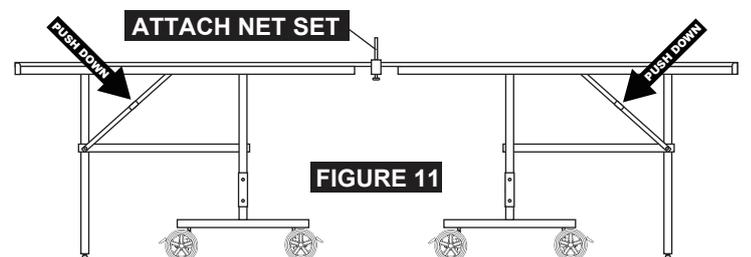
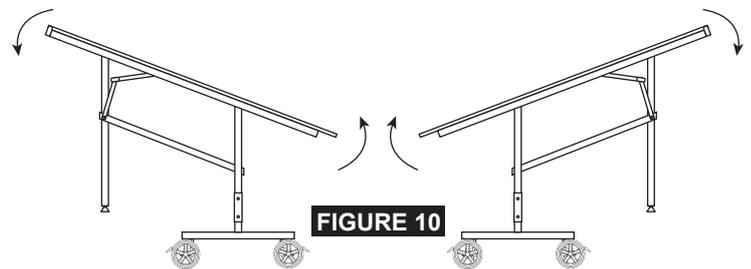
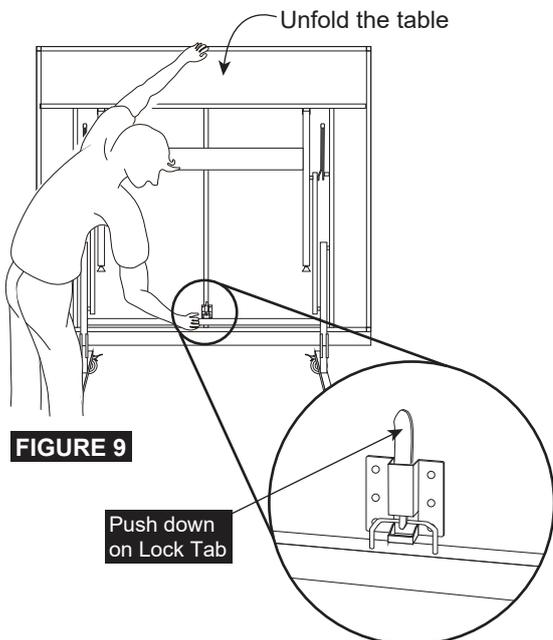
FOLD THE TABLE:

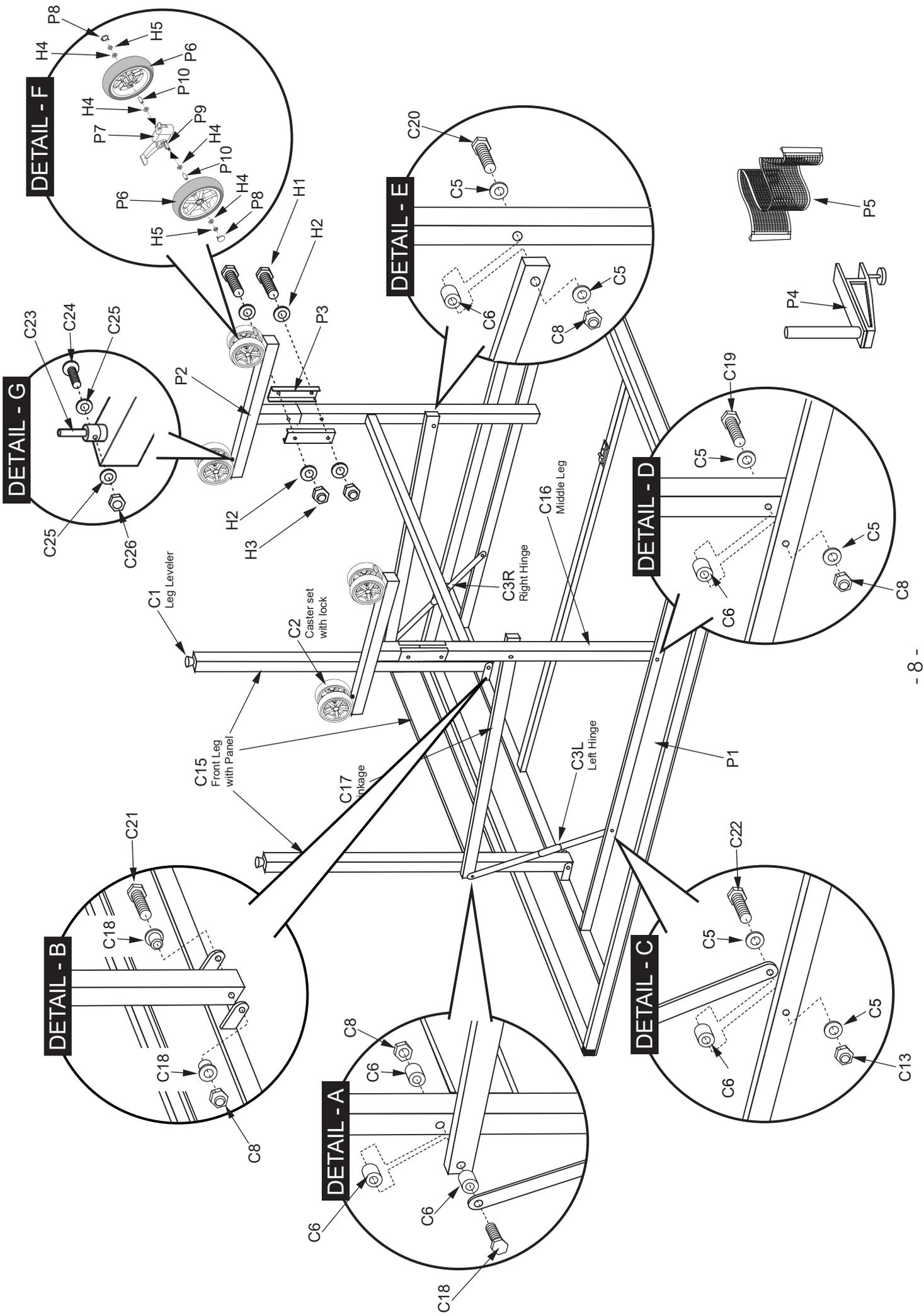
1. Remove the Net Set and push hinges up as shown in **FIGURE 6**.
2. Fold each halves table as shown **FIGURE 7**.
3. Secure table fold position using Safety Lock as shown in **FIGURE 8**.



UNFOLD THE TABLE:

1. Push down on Lock Tab to release lock as shown in **FIGURE 9**.
2. Fold each halves table as shown **FIGURE 10**.
3. Push down hinges as shown in **FIGURE 11**.





T8576 TABLE TENNIS TABLE SPARE PARTS

Key#	Part No.	Description	Qty
H1	T8576SY-H1	8 mm x 55 mm Hex Head Bolt	8
H2	T8576SY-H2	8 mm x 16 mm Plastic Flat Washer	16
H3	T8576SY-H3	8 mm Nylon Lock Nut	8
P1	T8576SY-P1	Table Tennis Table Top Frame Assembly	2
P2	T8576SY-P2	Leg with Casters Bracket	4
P3	T8576SY-P3	Connector	8
P4	T8576SY-P4	Net Post	2
P5	T8576SY-P5	Net	1
C1	T8576SY-C1	Leg Leveler	4
C2	T8576SY-C2	Caster set with Lock	8
C3R	T8576SY-C3R	Right Hinge	2
C3L	T8576SY-C3L	Left Hinge	2
DETAIL A			
C18	T8576SY-C18	8 mm x 100 mm Hex Head Bolt	4
C5	T8576SY-C5	8 mm x 16 mm Plastic Flat Washer	4
C6	T8576SY-C6	8.5 mm x 19 mm x 15 mm Long Spacer	8
C8	T8576SY-C8	8 mm Nylon Lock Nut	4
DETAIL B			
C21	T8576SY-C21	8 mm x 70 mm Hex Head Bolt	4
C18	T8576SY-C18	8.5 mm x 19 mm x 7 mm Plastic Bushing	8
C8	T8576SY-C8	8mm Nylon Lock Nut	4
DETAIL C			
C22	T8576SY-C22	6 mm x 40 mm Hex Head Bolt	4
C5	T8576SY-C5	8 mm x 16 mm Plastic Flat Washer	8
C6	T8576SY-C6	8.5 mm x 19 mm x 15 mm Long Spacer	4
C13	T8576SY-C13	6 mm Nylon Lock Nut	4
DETAIL D			
C19	T8576SY-C19	8 mm x 80 mm Hex Head Bolt	4
C5	T8576SY-C5	8 mm x 16 mm Plastic Flat Washer	8
C6	T8576SY-C6	8.5 mm x 19 mm x 15 mm Long Spacer	4
C8	T8576SY-C8	8 mm Nylon Lock Nut	4
DETAIL E			
C20	T8576SY-C20	8 mm x 85 mm Hex Head Bolt	4
C5	T8576SY-C5	8 mm x 16 mm Plastic Flat Washer	8
C6	T8576SY-C6	8.5 mm x 19 mm x 15 mm Long Spacer	4
C8	T8576SY-C8	8 mm Nylon Lock Nut	4
DETAIL F			
P6	T8576SY-P6	Wheel	16
P7	T8576SY-P7	Brake Unit	8
P8	T8576SY-P8	Wheel Cap	16
P9	T8576SY-P9	Wheel Rod	8
P10	T8576SY-P10	Plastic Bushing	16
H4	T8576SY-H4	8 mm x 16 mm Thick Plastic Flat Washer	32
H5	T8576SY-H5	6 mm Nylon Lock Nut	16
DETAIL G			
C23	T8576SY-C23	Caster Vertical Bracket & Pin	8
C24	T8576SY-C24	M4 Round Headed Screw	8
C25	T8576SY-C25	M4 Flat Washer	16
C26	T8576SY-C26	M4 Hex Nut	8

T8576 TABLE TENNIS TABLE SPARE PARTS

Key#	Part No.	Description	Qty
C15	T8576SY-C15	Front Leg with Panel	2
C16	T8576SY-C16	Middle Leg	4
C17	T8576SY-C17	Linkage	4
C2S	T8576SY-C2S	Caster Full Set (Caster Set with Lock & Caster Bracket)	8
T1	T8576SY-T1	Allen Wrench	2
K1	T8576SY-K1	Hardware Kit	1
M1	T8576SY-M1	Owner's Manual	1

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