## PALI WINE CO 2018 PINOT NOIR 'CARGASACCHI VINEYARD'

# ABOUT OUR 'CARGASACCHI VINEYARD' PINOT NOIR

Our single-vineyard Pinot Noirs feature a highly selective and worthy collection of vineyard-designated wines, bottled individually to showcase the nuanced characteristics of Pinot Noir. Pali's 'Cargasacchi Vineyard' Pinot Noir is made exclusively from their Dijon clone 115. Their vineyard's mari-time influences create a long growing season, developing balanced flavor and tannins, along with a distinct minerality. All grapes were fermented in small lots and punched down by hand multiple times daily. It was barrel-aged in 50% new French oak for 18 months.

#### **TECHNICAL INFORMATION**

- VINEYARD : Cargasacchi Vineyard
- **ABV**:13.8%
- **AVA :** Sta. Rita Hills
- VARIETALS: 100% Pinot Noir, Clones 115
- FIRST VINTAGE : 2006

### **ABOUT PALI WINE CO.**

#### To craft world class, critically acclaimed, site-specific Pinot Noirs and Chardonnays.

Our original Pali brand produces premium Pinot Noir and Chardonnay sourced primarily from vineyards in the Sta. Rita Hills and neighboring wine-growing regions. The region's terroir, including its transverse ranges, limestone rich soils, and cool ocean fog, is ideal for growing Pali's poised Pinot Noir and Chardonnay wine grapes. Pali produces a wide-range of bottlings from entry-level to esoteric vineyard and clonal-specific, from still to sparkling, and from white to pink and red. While most of our grapes come from our Sta. Rita Hills estate 'Pali Vineyard,' Pali partners with a handful of other family-owned and world-renowned vineyards in the area among the likes of Fiddlestix, Rancho La Viña, and Bien Nacido Vineyards. Most recently, Pali has introduced its 'Wild Series,' natural wines made using only wild, naturally occurring yeasts that remain unfined and unfiltered.

