### **User Manual**

# ILUMIPOD LL



**Model ID: ILUMIPODLL** 



#### **Edition Notes**

The Ilumipod LL User Manual includes a description, safety precautions, installation, programming, operation and maintenance instructions for the Ilumipod LL as of the release date of this edition.

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#### **Document Printing**

For best results, print this document in color, on letter size paper (8.5 x 11 in), double-sided. If using A4 paper (210 x 297 mm), configure the printer to scale the content accordingly.

#### Intended Audience

Any person installing, operating, and/or maintaining this product should completely read through the guide that shipped with the product, as well as this manual, before installing, operating, or maintaining this product.

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#### **Document Revision**

This Ilumipod LL User Manual is the 3<sup>rd</sup> edition of this document. Go to <a href="https://www.iluminarc.com">www.iluminarc.com</a> for the latest version.

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### 1. Before You Begin

#### What Is Included

- · Ilumipod LL
- Filter frame
- Quick Reference Guide

#### **Claims**

Carefully unpack the product immediately and check the container to make sure all the parts are in the package and are in good condition.

If the box or the contents (the product and included accessories) appear damaged from shipping, or show signs of mishandling, notify the carrier immediately, not Chauvet. Failure to report damage to the carrier immediately may invalidate your claim. In addition, keep the box and contents for inspection.

For other issues, such as missing components or parts, damage not related to shipping, or concealed damage, file a claim with Chauvet within 7 days of delivery.

#### **Text Conventions**

Convention	Meaning
1–512	A range of values
50/60	A set of values of which only one can be chosen
Settings	A menu option not to be modified
<enter></enter>	A key to be pressed on the product's control panel

#### **Symbols**

Symbol	Meaning
	Critical installation, configuration, or operation information. Not following these instructions may make the product not work, cause damage to the product, or cause harm to the operator.
<b>(i)</b>	Important installation or configuration information. The product may not function correctly if this information is not used.
	Useful information.



Any reference to data or power connections in this manual assumes the use of proprietary IP67-rated cables.



The term "DMX" used throughout this manual refers to the USITT DMX512-A digital data transmission protocol.

### **FCC Compliance**

This device complies with Part 15 Part B of the FCC Rules. Operation is subject to the following two conditions:

- 1. This device may not cause harmful interference, and
- 2. This device must accept any interference received, including interference that may cause undesired operation.

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

#### Safety Notes

Read all the following safety notes before working with this product. These notes contain important information about the installation, usage, and maintenance of this product.



This product contains no user-serviceable parts. Any reference to servicing in this User Manual will only apply to properly trained, certified technicians. Do not open the housing or attempt any repairs.



All applicable local codes and regulations apply to proper installation of this product.

#### Personal Safety

- Avoid direct eye exposure to the light source while the product is on.
- Always disconnect the product from the power source before cleaning.
- Always connect the product to a grounded circuit to avoid the risk of electrocution.
- Do not touch the product's housing when operating because it may be very hot.

#### Mounting and Rigging

- The luminaire is intended for professional use only.
- The product should be positioned so that prolonged staring into it at a distance closer than 3.3 ft (1 m) is not expected.
- Do not submerge this product (IP67). Temporary outdoor operation is fine.
- When using this product in an outdoor environment, use IP65 (or higher) rated power and data cables. Secure unused power and data ports with attached IP65 covers.
- CAUTION: When transferring product from extreme temperature environments, (e.g., cold truck to warm, humid ballroom) condensation may form on the internal electronics of the product. To avoid causing a failure, allow product to fully acclimate to the surrounding environment before connecting it to power.
- Not for permanent outdoor installation in locations with extreme environmental conditions. This includes, but is not limited to:
  - Exposure to a marine/saline environment (within 3 miles of a saltwater body of water).
  - Locations where the normal high or low temperatures exceed the temperature ranges in this manual.
  - Locations that are prone to flooding or being buried in snow.
  - Areas where the product will be subjected to extreme radiation or caustic substances.
- Mount this product in a location with adequate ventilation, at least 20 in (50 cm) from adjacent surfaces.
- Make sure there are no flammable materials close to the product when operating.
- When hanging this product, always secure to a fastening device using a safety cable.

#### Power and Wiring

- Make sure the power cord is not crimped or damaged.
- Always make sure you are connecting this product to the proper voltage in accordance with the specifications in this manual or on the product's specification label.
- To eliminate unnecessary wear and improve its lifespan, during periods of non-use completely disconnect the product from power via breaker or by unplugging it.
- Never connect this product to a dimmer pack or rheostat.
- Make sure to replace the fuse with another of the same type and rating.
- Never disconnect this product by pulling or tugging on the power cable.
- If the external flexible cable or cord of this product is damaged, it shall be replaced with a special cable or cord exclusively available from the manufacturer or its service agent.
- The light source contained in this luminaire shall only be replaced by the manufacturer, its service agent, or a similarly qualified person.

#### Operation

- Do not operate this product if there is damage on the housing, lenses, or cables. Have the damaged parts replaced by an authorized technician at once.
- Do not cover the ventilation slots when operating to avoid internal overheating.
- The startup temperature range is -4 °F to 113 °F (-20 °C to 45 °C). The operating temperature range is -40 °F to 113 °F (-40 °C to 45 °C).
- The storage temperature range is -40 °F to 167 °F (-40 °C to 75 °C).
- Do not start, operate, or store the product outside of the above temperature ranges.
- In the event of a serious operation problem, stop using this product immediately!



If your Chauvet product requires service, contact Chauvet Technical Support.

### **Expected LED Lifespan**

Over time, use and heat will gradually reduce LED brightness. Clustered LEDs produce more heat than single LEDs, contributing to shorter lifespans if always used at full intensity. The average LED lifespan is 40,000 to 50,000 hours. To extend LED lifespan, maintain proper ventilation around the product, and limit the overall intensity.

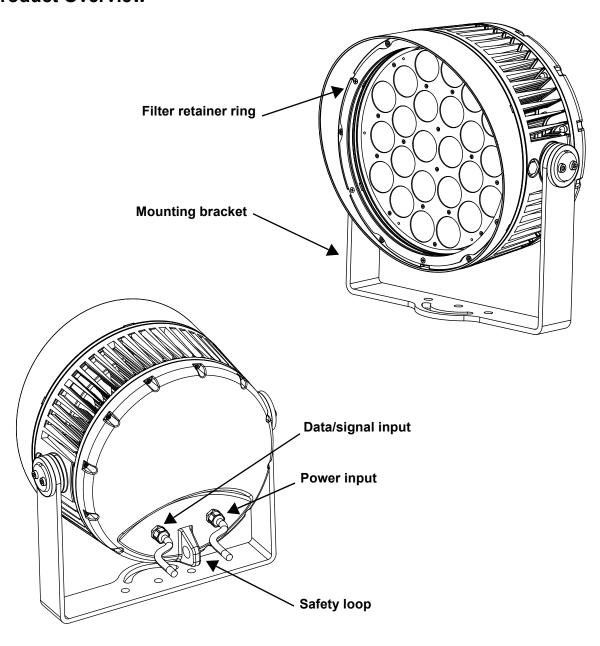
ILUMINARC. Introduction

### 2. Introduction

#### **Description**

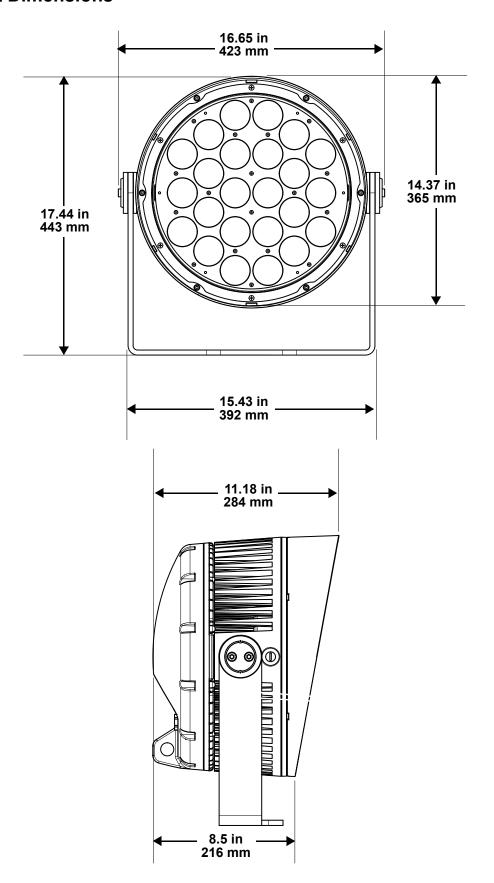
The Ilumipod LL from Iluminarc fuses plug-and-play installation with precision optics to create seamless splashes of light and color. Bringing energy to any architectural project in any weather conditions, it has a sleek, low-profile form factor and four-in-one LED optics. The advanced RGBL color mixing unlocks true whites from crisp and cool tones to warm incandescent ambers, as well as raucous, saturated shades.

#### **Product Overview**



Introduction ILUMINARC.

### **Product Dimensions**



Setup **ILUMINARC** 

### 3. Setup

#### **AC Power**

The Ilumipod LL has an auto-ranging power supply, and it can work with an input voltage range of 100 to 277 VAC, 50/60 Hz.

To determine the product's power requirements (circuit breaker, power outlet, and wiring), use the current value listed on the label affixed to the product's back panel, or refer to the product's specifications chart. The listed current rating indicates the product's average current draw under normal conditions.

Always connect the product to a protected circuit (a circuit breaker or fuse). Make sure the product has an appropriate electrical ground to avoid the risk of electrocution or fire.



- To eliminate unnecessary wear and improve its lifespan, during periods of non-use completely disconnect the product from power via breaker or by unplugging it.
- Use only proprietary IP67 waterproof cables and secure unused ports with attached IP67 covers.



Never connect the product to a rheostat (variable resistor) or dimmer circuit, even if the rheostat or dimmer channel serves only as a 0 to 100% switch.

#### AC Plug

The Ilumipod LL comes with a bare-ended power input cord. Use the table below to wire a plug.

Connection	Wire (U.S.)	Wire (Europe)	Screw Color
AC Live	Black	Brown	Yellow or Brass
AC Neutral	White	Blue	Silver
AC Ground	Green/Yellow	Green/Yellow	Green

#### **DMX Linking**

The Ilumipod LL will work with a DMX controller using a standard DMX serial connection. A DMX Primer is available from www.iluminarc.com.

#### **DMX Output**

# Signal Connector



- 1. Ground
- 2. Data -
- 3. Data +

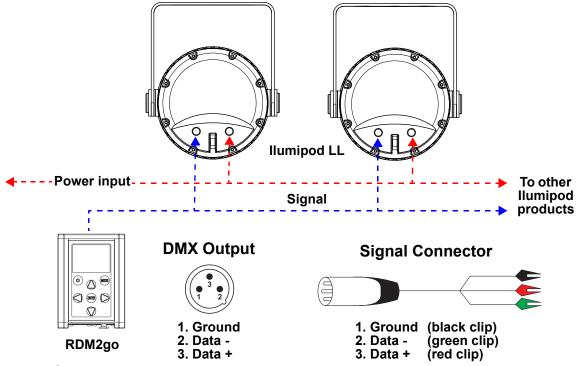


1. Ground (black clip) (green clip) 2. Data -3. Data + (red clip)

Setup ILUMINARC.

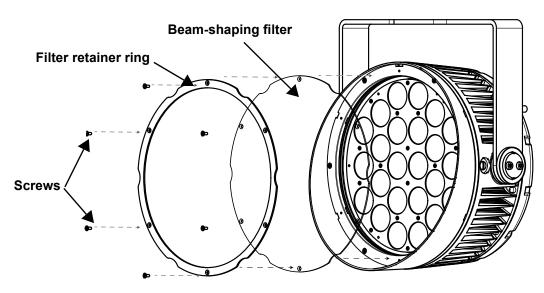
#### Remote Device Management (RDM)

Remote Device Management, or RDM, is a standard for allowing DMX-enabled devices to communicate bi-directionally along existing DMX cabling. Check the DMX controller's User Manual or with the manufacturer as not all DMX controllers have this capability. The Ilumipod LL supports RDM protocol that allows feedback to make changes to menu map options.



#### **Beam-Shaping Filters**

The Ilumipod LL can be used with the medium, wide, very wide, or asymmetrical beam-shaping filters (sold separately).



Follow the instructions below to install the optional filters:

- 1. Detach the filter retainer ring by removing the screws attaching it to the fixture.
- 2. Place the beam-shaping filter on top of the lenses. Ensure the glossy side of the filter is facing OUT.
- 3. Place back the filter retainer ring on top of the beam-shaping filter.
- 4. Screw the filter and the retainer ring back in place.

ILUMINARC. Setup

#### Mounting

Before mounting the product, read and follow the safety recommendations indicated in the Safety Notes.

#### Orientation

Always mount this product in a safe position, making sure there is adequate room for ventilation, configuration, and maintenance.

#### Rigging

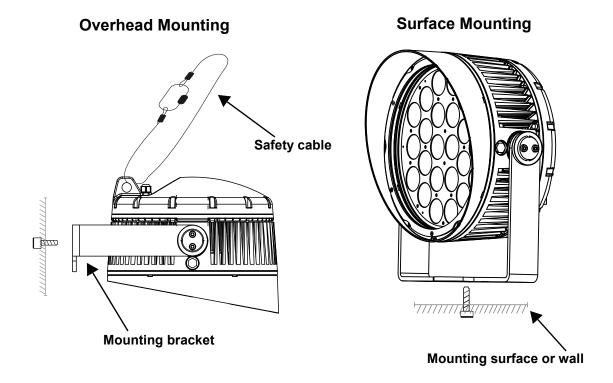
Chauvet recommends using the following general guidelines when mounting this product.

- Before deciding on a location for the product, make sure there is easy access to the product for maintenance and programming purposes.
- Make sure that the structure onto which you are mounting the product can support the product's weight (see the <u>Technical Specifications</u> for weight information).
- When mounting the product overhead, always use a safety cable. Mount the product securely to a rigging point, whether an elevated platform or a truss.
- When rigging the product onto a truss, use hardware of appropriate weight capacity.

#### **Procedure**

The Ilumipod LL comes with two adjustable brackets which can be secured directly to a mounting surface. Make sure the mounting surface and hardware are capable of supporting the weight of this product. Use at least one mounting point per product.

#### Mounting Diagram



Operation \_\_\_\_\_ILUMINARC.

### 4. Operation

### **RDM2go Control**

The Ilumipod LL requires an external controller, such as the RDM2go (from Chauvet Professional), to change its configuration.

#### Menu Map

Refer to the Ilumipod LL product page on <a href="www.iluminarc.com">www.iluminarc.com</a> for the latest menu map. The Ilumicode section of the RDM2go (from Chauvet Professional) is required to access the full menu of options. For more information, download the RDM2go User Manual from <a href="www.chauvetprofessional.com">www.chauvetprofessional.com</a>.

Main Level	Progr	amming Lo	evels	Description	
STATIC	RED GREEN BLUE COOL SOLID STROBE		000–255	Configures the static color and effect	
		OFF		Dimmer works in linear mode	
DIMMER		DIM1-4		Dimmer works in non-linear mode, from fastest (DIM1) to slowest (DIM4)	
CALIB	WHITE (1–11)	RED GREEN	000–255	Determines the white balance for the color macros	
OALID	RGBTOW	BLUE COOL		Determines the white balance when RGBTOW is active	
	ARC1		1	3-channel: RGB control	
	ARC1+D			4-channel: dimmer, RGB control	
	ARC2			4-channel: RGBL control	
	ARC2+D			5-channel: dimmer, RGBL control	
PERSON	ARC FULL			8-channel: dimmer, RGB control, preset colors, color temperature, strobe, dimmer speed	
	SOLID			1-channel: LED control	
	SPECIAL 1			11-channel: dimmer, strobe, dimmer speed, RGBL1, RGBL2	
	SPECIAL2			9-channel: dimmer, RGBL control, preset colors, color temperature, strobe, dimmer speed	
DMX		001–512		Selects DMX address (highest channel restricted to personality chosen)	
UC-CALIB	RED GREEN 000-255 BLUE		000–255	Universal color calibration	
		OF	F	Maximum output, unbalanced white	
	COLOR	RGB	TOW	White output is determined by the <b>CALIB</b> > <b>RGBTOW</b> settings	
SETTINGS		UC		Output matches that of product's previous versions	
	RESET NO YES			Resets unit to factory default settings	

ILUMINARC. Operation

### **Configuration (DMX)**

Use control configurations to operate the product with a DMX controller.

#### **Control Personalities**

To set the control personality:

- 1. Go to the **PERSON** main level.
- 2. Select the desired personality, from ARC1, ARC1+D, ARC2, ARC2+D, ARC FULL, SOLID, SPECIAL1, or SPECIAL2.



- See the <u>Starting Address</u> section for the highest starting address you can select for each personality.
- Make sure that the starting addresses on the various products do not overlap due to the new personality setting.

#### **Starting Address**

Each product will respond to a unique starting address from the controller. All products with the same starting address will respond in unison. To set the starting address:

- 1. Go to the **DMX** main level.
- 2. Select the starting address (001-512).

Personality	Channels	<b>Highest Starting Address</b>
ARC1	3	510
ARC1+D	4	509
ARC2	4	509
ARC2+D	5	508
ARC FULL	8	505
SOLID	1	512
SPECIAL1	11	502
SPECIAL2	9	504

# **Control Channel Assignments and Values ARC**

1	1+D	2	2+D	FULL	Function	Value	Percent/Setting
-	1	_	1	1	Dimmer	000 ⇔ 255	0–100%
1	2	1	2	2	Red	000 ⇔ 255	0–100%
2	3	2	3	3	Green	000 ⇔ 255	0–100%
3	4	3	4	4	Blue	000 ⇔ 255	0–100%
_	_	4	5	_	Lime	000 ⇔ 255	0–100%
_	_	_	_	5	Preset colors	000 ⇔ 255	See Preset Colors Chart
_	_	_	_	6	Color temperature	000 ⇔ 255	See Color Temperature Chart
			_	7	Strobe	000 ⇔ 009	No function
_	_	_	_	'	Strobe	010 ⇔ 255	Strobe, slow to fast
						000 🖘 009	No function
						010  029	Off
				8	Dimmer speed	030 ⇔ 069	DIM1 (Fastest)
_	_	_	_	0	Diffiller Speed	070 ⇔ 129	DIM2
						130 ⇔ 189	DIM3
						190 ⇔ 255	DIM4 (Slowest)
	1	ı	1	l .	II.	1	Į.

#### SOLID (1 Channel)

Channel	Function	Value	Percent/Setting
1	Dimmer	000 ⇔ 255	All LEDs (0–100%)

Operation ILUMINARC.

### SPECIAL1 (11 Channels)

Channel	Function	Value	Percent/Setting
1	Dimmer	000 ⇔ 255	0–100%
2	Strobe	000 🗢 009	No function
2	Strobe	010 ⇔ 255	Strobe, 1–25 Hz
		000 🖘 009	No function
		010 🗢 029	Dimmer speed OFF
3	Dimmer speed	030  069	Dimmer speed 1 (fastest)
3	Diffiller Speed	070 ⇔ 129	Dimmer speed 2
		130 ⇔ 189	Dimmer speed 3
		190 ⇔ 255	Dimmer speed 4 (slowest)
4	Red (Group 1)	000 ⇔ 255	0–100%
5	Green (Group 1)	000 ⇔ 255	0–100%
6	Blue (Group 1)	000 <code-block></code-block>	0–100%
7	Lime (Group 1)	000 ⇔ 255	0–100%
8	Red (Group 2)	000 ⇔ 255	0–100%
9	Green (Group 2)	000 <code-block></code-block>	0–100%
10	Blue (Group 2)	000 ⇔ 255	0–100%
11	Lime (Group 2)	000 ⇔ 255	0–100%

### SPECIAL2 (9 Channels)

Channel	Function	Value	Percent/Setting
1	Dimmer	000 ⇔ 255	0–100%
2	Red	000 ⇔ 255	0–100%
3	Green	000 <code-block></code-block>	0–100%
4	Blue	000 <code-block></code-block>	0–100%
5	Lime	000 <code-block></code-block>	0–100%
6	Preset color	000 ⇔ 255	see Preset Colors Chart
7	Color temperature	000 ⇔ 255	see Color Temperature Chart
8	Strobe	000 🖘 009	No function
U	Strobe	010 <code-block></code-block>	Strobe, 1–25 Hz
-		000 🖘 009	No function
		010 🖘 029	Dimmer speed OFF
9	Dimmer speed	030 🖘 069	Dimmer speed 1 (fastest)
3		070 ⇔ 129	Dimmer speed 2
		130 ⇔ 189	Dimmer speed 3
		190 ⇔ 255	Dimmer speed 4 (slowest)

ILUMINARC. Operation

### **Preset Colors Chart**

DMX Channel	Preset Color	DMX Channel	Preset Color
000 ⇔ 010	No function	121 ⇔ 140	Steel Green
011 ⇔ 020	Light Salmon	141 ⇔ 145	Steel Blue
021 ⇔ 025	Scarlet	146 ⇔ 150	Special Steel Blue
026 ⇔ 030	Flame Red	151 ⇔ 160	New Color Blue
031 ⇔ 045	Dark Salmon	161 ⇔ 165	Dark Steel Blue
046 ⇔ 050	Sunset Red	166 ⇔ 185	Pale Violet
051 ⇔ 060	CID (to Tungsten)	186 ⇔ 200	Pretty 'n Pink
061 ⇔ 065	Soft Golden Amber	201 ⇔ 205	Follies Pink
066 ⇔ 070	Urban Sodium	206 ⇔ 220	Smokey Pink
071 ⇔ 080	LEE Yellow	221 ⇔ 225	Flesh Pink
081 ⇔ 085	Ice And A Slice	226  240	Pink
086 ⇔ 110	Dark Yellow Green	241 ⇔ 255	Cherry Rose
111 ⇔ 120	Turquoise		

### **Color Temperature Chart**

DMX Channel	Color Temperature	DMX Channel	Color Temperature
000 🗢 009	No function	100 ⇔ 115	4500–5000K linear transition
010	1800K	115	5000K
010 ⇔ 025	1800–2200K linear transition	115 ⇔ 130	5000–5600K linear transition
025	2200K	130	5600K
025 ⇔ 040	2200–2700K linear transition	130 ⇔ 145	5600–6000K linear transition
040	2700K	145	6000K
040 ⇔ 055	2700–3000K linear transition	145 ⇔ 160	6000–6500K linear transition
055	3000K	160	6500K
055 ⇔ 070	3000–3200K linear transition	160 ⇔ 175	6500–7000K linear transition
070	3200K	175	7000K
070 ⇔ 085	3200–4000K linear transition	175 ⇔ 190	7000–8000K linear transition
085	4000K	190	8000K
085 ⇔ 100	4000–4500K linear transition	190 ⇔ 205	8000–10000K linear transition
100	4500K	205 ⇔ 255	100000K

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#### **Configuration (Static Mode)**

To set the Ilumipod LL to operate in a static or strobing color without DMX:

- 1. Go to the STATIC main level.
- 2. Select the parameter to configure, from:
  - RED
  - GREEN,
  - BLUE,
  - COOL (lime),
  - SOLID (no function), or
  - STROBE
- 3. Set the selected parameter to the desired level, from 000-255.
- 4. Repeat until the static mode is set as desired.

### **Configuration (Settings)**

#### **Dimmer Speed**

To set the dimmer speed:

- 1. Go to the **DIMMER** main level.
- Select the dimmer speed from OFF (linear dimmer), DIM1 (fastest), DIM2, DIM3, or DIM4 (slowest).

#### **Color Calibration**

There are 4 color calibration options for the Ilumipod LL: **OFF** (maximum output/unbalanced white), **RGBTOW** (quad-color calibration), **UC** ("universal", tri-color calibration to match legacy products), and the color macro **WHITE 1–11** settings.

To select the color calibration mode:

- 1. Go to the **SETTINGS** main level.
- 2. Select the COLOR option.
- 3. Select the calibration mode, from OFF, RGBTOW, or UC.

#### **Color Macro White Balance**

To adjust the color macro white balance:

- 1. Go to the CALIB main level.
- 2. Select the macro to adjust, from WHITE 1-11.
- 3. Select the color level to adjust, from RED, GREEN, BLUE, or COOL (lime).
- 4. Set the level of the selected color, from **000–255**.
- 5. Repeat until the white balances are set as desired.

#### **RGBTOW Mode**

To adjust the color calibration in **RGBTOW** mode:

- 1. Go to the CALIB main level.
- 2. Select the RGBTOW option.
- 3. Select the color level to adjust, from RED, GREEN, BLUE, or COOL (lime).
- 4. Set the level of the selected color, from 000-255.
- 5. Repeat until the calibration is set as desired.

#### Universal Calibration

To adjust the color calibration in **UC** mode:

- 1. Go to the **UC-CALIB** main level.
- 2. Select the color level to adjust, from RED, GREEN, or BLUE.
- 3. Set the level of the selected color, from 000-255.
- 4. Repeat until the calibration is set as desired.

#### **Factory Reset**

To reset the product to factory default settings:

- 1. Go to the **SETTINGS** main level.
- 2. Select the **RESET** option.
- 3. Select from NO (cancel) or YES (reset).

ILUMINARC. Maintenance

### 5. Maintenance

#### **Product Maintenance**

Dust build-up reduces light output performance and can cause overheating. This can lead to reduction of the light source's life and/or mechanical wear. To maintain optimum performance and minimize wear, clean your lighting products at least twice a month. However, be aware that usage and environmental conditions could be contributing factors to increase the cleaning frequency.

To clean the product, follow the instructions below:

- 1. Unplug the product from power.
- 2. Wait until the product is at room temperature.
- 3. Use a vacuum (or dry compressed air) and a soft brush to remove dust collected on the external surface/vents.
- 4. Clean all transparent surfaces with a mild soap solution, ammonia-free glass cleaner, or isopropyl alcohol.
- 5. Apply the solution directly to a soft, lint free cotton cloth or a lens cleaning tissue.
- 6. Softly drag any dirt or grime to the outside of the transparent surface.
- 7. Gently polish the transparent surfaces until they are free of haze and lint.



Always dry the transparent surfaces carefully after cleaning them.

### 6. Technical Specifications

**Dimensions and Weight** 

 Length
 Width
 Height
 Weight

 11.29 in (287 mm)
 9.68 in (246 mm)
 11.14 in (283 mm)
 18 lb (8.2 kg)

Note: Dimensions in inches are rounded.

**Power** 

Power Supply Type			Range		Voltage Selection	
Switching	(internal)	100 to 277 VAC, 50/60 Hz		VAC, 50/60 Hz Auto-ranging		ging
Parameter	100 V, PF: 99	120 V, PF: 98	208 V, PF: 92	230 V, PF: 91	240 V, PF: 90	277 V, PF: 83
Consumption	80 W	81 W	76 W	76 W	76 W	77 W
Operating current	0.82 A	0.69 A	0.41 A	0.37 A	0.36 A	0.37 A
D	1/0		0.04/		111/15	

Power I/O U.S./Worldwide UK/Europe
Power input connector Bare-ended power input cord Bare-ended power input cord

Power Connection Recommended Cable

6.25 ft (1.9 m) waterproof cable

Power and data interface (14 AWG)

**Light Source** 

Type	Color	Quantity	Power	Current	Lifespan
LED	Quad-color RGBL	8	20 W	1 A	50,000 hours

#### **Photometrics**

Parameter	Installed Optics	Medium Filter	Wide Filter	Very Wide Filter	Asymmetrical Filter
Beam Angle	6.7°	20°	34.4°	31.9°	20.2° x 13.9°
Field Angle	11.9°	40.2°	73.2°	64.4°	44.1° x 32.4°
Cutoff Angle	19.4°	60.9°	153.8°	142.6°	68.2° x 55.8°
Illuminance	8,152 lux	812 lux	171 lux	237 lux	611 lux

**Thermal** 

Startup Temperature Range	Operating Temperature Range	Cooling System
-4 °F–113 °F (-20 °C–45 °C)	-40 °F–113 °F (-40 °C–45 °C)	Convection

**DMX** 

I/O Connector	Channel Range
USITT DMX-512a	1, 3, 4, 4, 5, 8, or 9 channels

Ordering

Product Name	Item Name	Item Code	UPC Number
llumipod LL	ILUMIPODLL	01631639	781462219871







ILUMINARC. Returns

#### Returns

Send the product prepaid, in the original box, and with the original packing and accessories. Iluminarc will not issue call tags.

Call Iluminarc and request a Return Merchandise Authorization (RMA) number before shipping the product. Be prepared to provide the model number, serial number, and a brief description of the cause(s) for the return.

To submit a service request online, go to <a href="https://www.chauvetprofessional.com/service-request">www.chauvetprofessional.com/service-request</a>.

Clearly label the package with an RMA number. Iluminarc will refuse any product returned without an RMA number.



Write the RMA number on a properly affixed label. DO NOT write the RMA number directly on the box.

Before sending the product, clearly write the following information on a piece of paper and place it inside the box:

- Your name
- Your address
- Your phone number
- RMA number
- · A brief description of the problem

Be sure to pack the product properly. Any shipping damage resulting from inadequate packaging will be your responsibility. FedEx packing or double-boxing are recommended.



Iluminarc reserves the right to use its own discretion to repair or replace returned product(s).

Contact Us ILUMINARC.

### **Contact Us**

General Information	Technical Support
Chauvet World Headquarters	
Address: 5200 NW 108th Ave.	Voice: (844) 393-7575
Sunrise, FL 33351	Fax: (954) 756-8015
Voice: (954) 577-4455	Email: <a href="mailto:support@iluminarc.com">support@iluminarc.com</a>
Fax: (954) 929-5560	
Toll Free: (800) 762-1084	Website: www.iluminarc.com
Chauvet U.K.	
Address: Unit 1C	Email: <u>UKtech@chauvetlighting.eu</u>
Brookhill Road Industrial Estate	
Pinxton, Nottingham, UK	Website: www.iluminarc.com
NG16 6NT	
Voice: +44 (0) 1773 511115	
Fax: +44 (0) 1773 511110	
Chauvet Benelux	
Address: Stokstraat 18	Email: BNLtech@chauvetlighting.eu
9770 Kruishoutem	
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Voice: +32 9 388 93 97	
Chauvet France	
Address: 3, Rue Ampère 91380 Chilly-Mazarin	Email: FRtech@chauvetlighting.fr
France	Website: www.iluminarc.com
Voice: +33 1 78 85 33 59	
Chauvet Germany	
Address: Bruno-Bürgel-Str. 11 28759 Bremen	Email: <u>DEtech@chauvetlighting.de</u>
Germany	Website: www.iluminarc.com
Voice: +49 421 62 60 20	
Chauvet Mexico	
Address: Av. de las Partidas 34 - 3B (Entrance by Calle 2)	Email: servicio@chauvet.com.mx
Zona Industrial Lerma	Website: www.iluminarc.com
Lerma, Edo. de México, CP 52000	
Voice: +52 (728) 690-2010	

Visit the applicable website above to verify our contact information and instructions to request support. Outside the U.S., U.K., Ireland, Benelux, France, Germany, or Mexico, contact the dealer of record.