



Be sure to write your model number and serial number here for future reference. You can find these numbers printed on the bottom of the table.

MODEL NO.: T8631F
DATE CODE : CPSIA#2-T8631F-____-SY
PURCHASE DATE : _____

OWNER'S MANUAL

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts slightly loose until you are instructed to tighten them.
4. **Tools required for assembly:** Allen Wrench T1 & Wrench T2(included), 10mm Wrench is helpful and Phillips Screwdriver.
5. **An electric screwdriver is recommended in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.**
6. To make assembly as easy as possible, place all parts of the table tennis table in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
7. Avoid scratching table tennis top and metal tube parts during the assembly process.
8. Assemble product on a clean, level and flat surface.
9. **Take time to correctly orientate parts exactly as per each assembly diagram.**
10. **Save this instruction in the event that the manufacturer has to be contacted for replacement parts.**

CAUTION:
READ ASSEMBLY, OPERATING AND SAFETY INSTRUCTIONS CAREFULLY! AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER!

Thank you for buying our product. We try hard to ensure that our products are of high quality and free of problems, such as Manufacturing defects or missing parts. However, if you have any problems with your new product, please **DO NOT RETURN IT TO THE STORE!**

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-800-467-1421 Toll-Free! Fax: 1-866-873-3533 Toll-Free! E-mail: tabletennis@escaladesports.com	<u>Mailing Address</u> <u>(correspondence only):</u> Escalade Sports PO Box 889, Evansville, IN 47706	<u>Physical Location:</u> Escalade Sports 817 Maxwell Ave. Evansville, IN 47711
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Please provide model number and/or part number of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

Please visit our website at: www.escaladesports.com

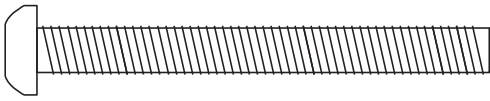
- | | |
|--|----------------------------|
| ON-LINE TROUBLE SHOOTING | TECHNICAL ASSISTANCE |
| ON-LINE PARTS REQUESTS | FREQUENTLY ASKED QUESTIONS |
| ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMANTION | |



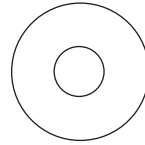
Escalade® Sport products may be manufactured and/or licensed under the following patents.
6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563

Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

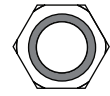
HARDWARE IDENTIFIER (To Scale)



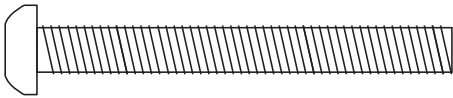
H1 - 6mm x 60mm
Allen Head Bolt
(8 pcs)



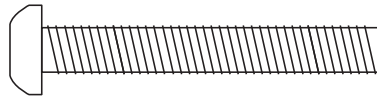
H2 - 6mm x 18mm
Flat Washer
(36 pcs)



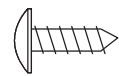
H3 - 6mm
Lock Nut
(18 pcs)



H4 - 6mm x 55mm
Allen Head Bolt
(8 pcs)



H5 - 6mm x 45mm
Allen Head Bolt
(2 pcs)



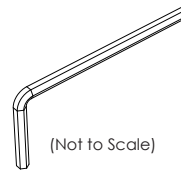
H6 - 5mm x 13mm
Phillips Round Head
Screw (36 pcs)



H7 - 6mm x 10mm
Plastic Spacer
(8 pcs)

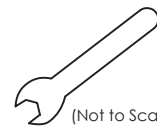


H8 - Shoulder Washer
(2 pcs)



(Not to Scale)

T1 - Allen
Wrench (1 pc)



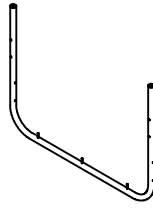
(Not to Scale)

T2 - Wrench (1 pc)

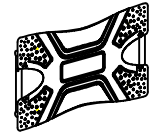
PARTS IDENTIFIER (Not to Scale)



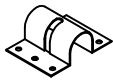
P1 - Half Table Tennis
Table Assembled
(2 pcs)



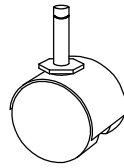
P2 - Inner U-Support
with Caster Sockets
installed (2 pcs)



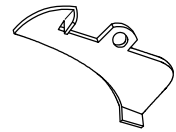
P3 - Plastic Leg Panel
with Frame (2 pcs)



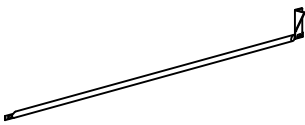
P4 - U-Clip Bracket
(6 pcs)



P5 - Caster without Lock
(4 pcs)



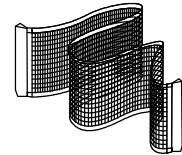
P6 - Safety Latch
(2 pcs)



P7 - Linkage Tube with
Stop Bracket (2 pcs)



P8 - Linkage Tube
(2 pcs)



P9 - Net
(1 pc)



P10 - Net Post
(2 pcs)

IMPORTANT NOTE: Table halves must be laid on a clean flat surface for correct assembly and to prevent any scratches or blemishes to playing surface. As bottom of table halves have many predrilled pilot holes - please make sure to match all parts to the correct pilot holes.

NOTICE:

WHEN ASSEMBLING TABLE, IT IS EXTREMELY IMPORTANT THAT THE P4 U-CLIPS BRACKET BE TURNED AS SHOWN IN FIGURE 1 & DETAIL A.

IF U-CLIPS ARE TURN INCORRECTLY, YOU WILL DO IRREPARABLE DAMAGE TO YOUR TABLE WHEN YOU ATTEMPT TO OPEN IT TO THE PLAYING POSITION.

IMPORTANT NOTE:

1. BE SURE THAT SLOT IN THE THREE P4 U-CLIP BRACKETS ALL FACE THE SAME DIRECTION (TOWARD THE MIDDLE OF THE TABLE) AS SHOWN IN FIGURE 1 & DETAIL A.
2. BE SURE TO ALIGN THE THREE P4 U-CLIP BRACKETS WITH PRE-DRILLED PILOT HOLES IN TABLE TOP ASSEMBLY BEFORE SECURING WITH H6 SCREWS.
3. BE SURE THE THREE P4 U-CLIP BRACKETS ATTACH TO THE SMALL LOCATING PIN ON P2 U-SUPPORT AS SHOWN IN FIGURE 1 & DETAIL B.

PARTS REQUIRED

36 pcs - H6 Phillips Round Head Screw
 2 pcs - P1 Half Table Tennis Table
 2 pcs - P2 Inner U-Support with Caster Socket Installed
 6 pcs - P4 U-Clip Bracket

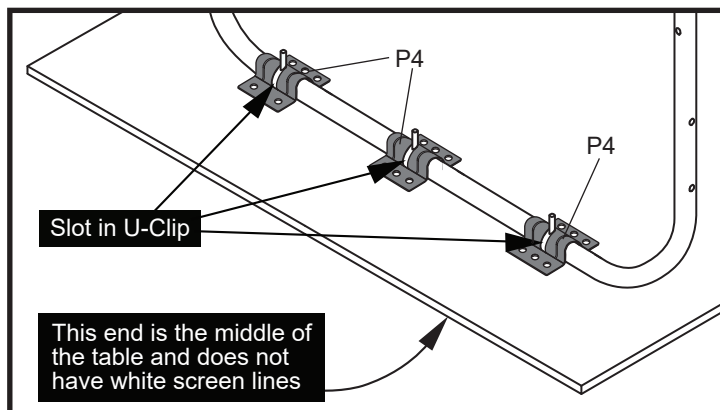
STEP 1:

Attach each P2 Inner U-Support Leg to P1 Table using three pieces P4 U-Clip Brackets and pre-drilled pilot holes with H6 Screws.

Repeat procedure for the other table half assembly.

Note: Be careful not to strip these screws - All H6 screws must be tight - but not stripped.

DETAIL A



DETAIL B

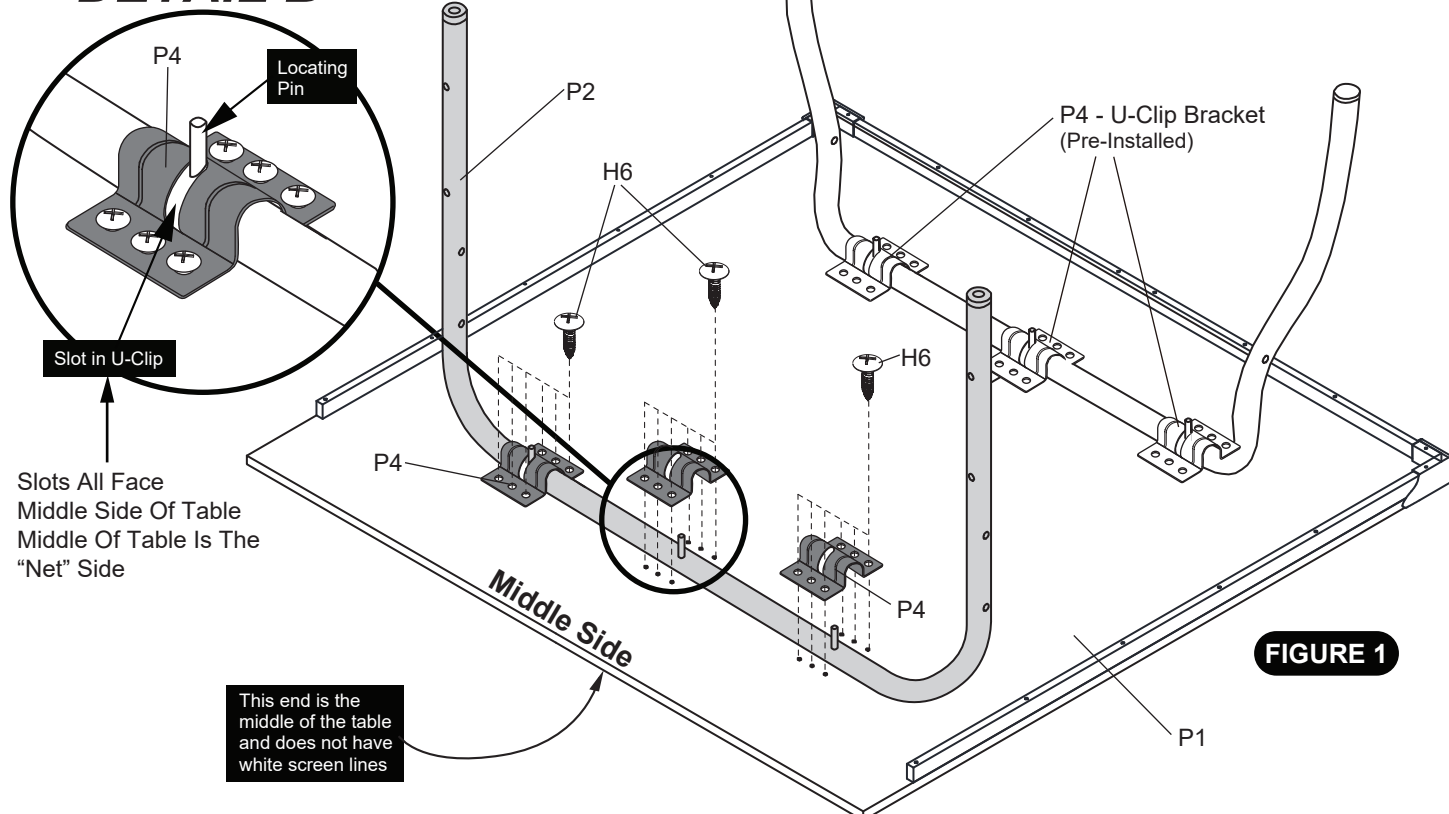


FIGURE 1

PARTS REQUIRED

8 pcs - **H4** 6mm x 55mm
Allen Head Bolt

16 pcs - **H2** Flat Washer
8 pcs - **H7** Plastic Spacer
8 pcs - **H3** Lock Nut

2 pcs - **P7** Linkage Tube with Stop Bracket
2 pcs - **P8** Linkage Tube
1 pc - **T1** Allen Wrench
1 pc - **T2** Wrench

STEP 2:

Attach one end of **P7** Linkage Tube with Stop Bracket to **OUTSIDE** of **P2** Inner U-Support using **H4** Bolt, **H2** Flat Washers, **H7** Plastic Spacer and **H3** Lock Nut as shown in **DETAIL C**.

Attach one end of **P8** Linkage Tube to **OUTSIDE** of **P2** Inner U-Support using **H4** Bolt, **H2** Flat Washers, **H7** Plastic Spacer and **H3** Lock Nut as shown in **FIGURE 2**.

Attach the other end of **P7** Linkage Tube with Stop Bracket to **INSIDE** of **C2** Outer Curved Leg using **H4** Bolt, **H2** Flat Washers, **H7** Plastic Spacer and **H3** Lock Nuts as shown in **DETAIL D**.

Attach the other end of **P8** Linkage Tube to **INSIDE** of **C2** Outer Curved Leg using **H4** Bolt, **H2** Flat Washers, **H7** Plastic Spacer and **H3** Lock Nuts as shown in **FIGURE 2**.

Repeat procedure for the other table half assembly.

IMPORTANT NOTE:

- Be sure to use the "bottom hole" in **P2** U-Support for **H4/P7** and **P8** assembly.
- Tighten hardware snug enough to keep table stable but do not overtighten. Tubes must pivot freely.

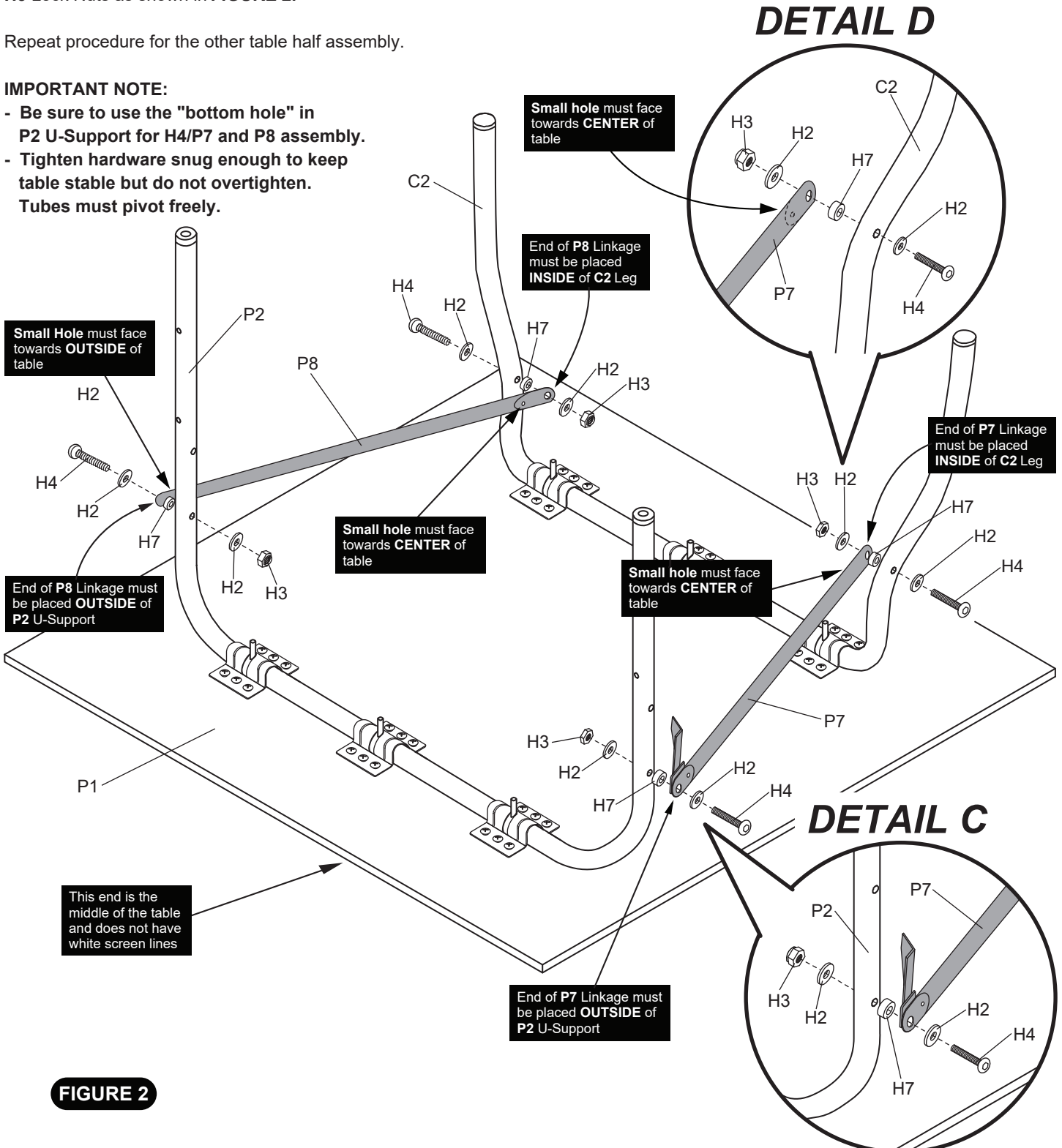


FIGURE 2

PARTS REQUIRED

4 pcs - H1 Allen Head Bolt	4 pcs - P5 Caster without Lock
8 pcs - H2 Flat Washer	2 pcs - P3 Plastic Leg Panel with Frame
4 pcs - H3 Lock Nut	

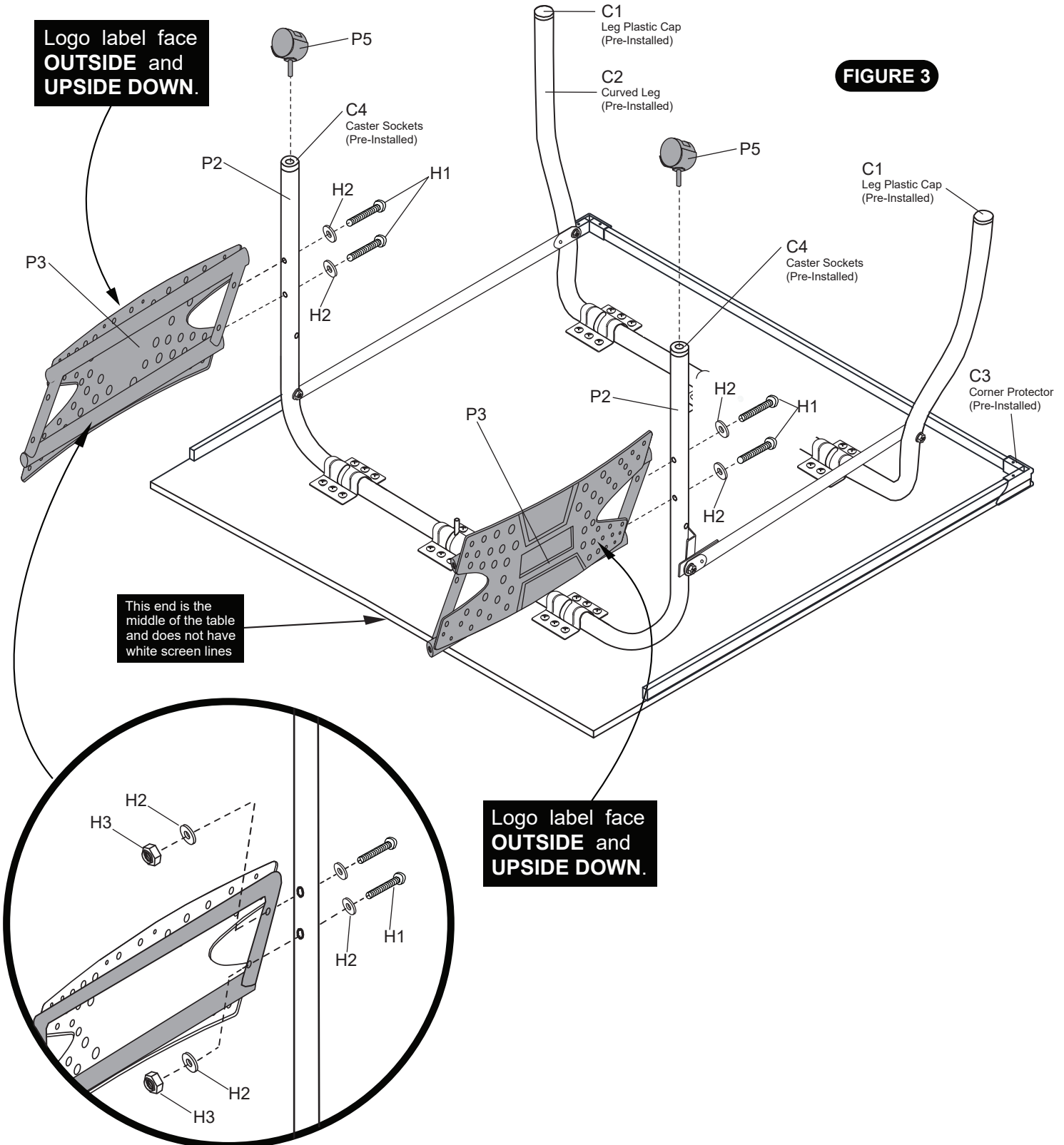
STEP 3:

Insert two pieces **P5** Casters into each **C4** Caster Socket as shown in **FIGURE 3**. Caster must “snap” down into Caster Socket. Repeat procedure for the other table half assembly.

Note: Be sure P5 Casters are installed completely into C4 Caster Sockets.

Attach two pieces **P3** Plastic Leg Panel with Frame to the **P2** U-Support using **H1** Allen Head Bolts with **H2** Flat Washers and **H3** Lock Nuts as shown in **FIGURE 3**.

Note: Logo label face outside and is upside down at this point of assembly.



! WARNING:

**THIS STEP REQUIRES THREE OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS.
BE CAREFUL, THE TABLE IS VERY HEAVY.**

PARTS REQUIRED

4 pcs - **H1** Allen Head Bolt
8 pcs - **H2** Flat Washer
4 pcs - **H3** Lock Nut

STEP 4:

Make sure the legs on one table top half (the half with **P3** Plastic Leg Panel attached) are open.

With one person on each side of the table, lift and set table half on its legs. Place table against a wall as shown to help stabilize table top half while another table half (the half without **P3** Plastic Leg Panel) is being attached.

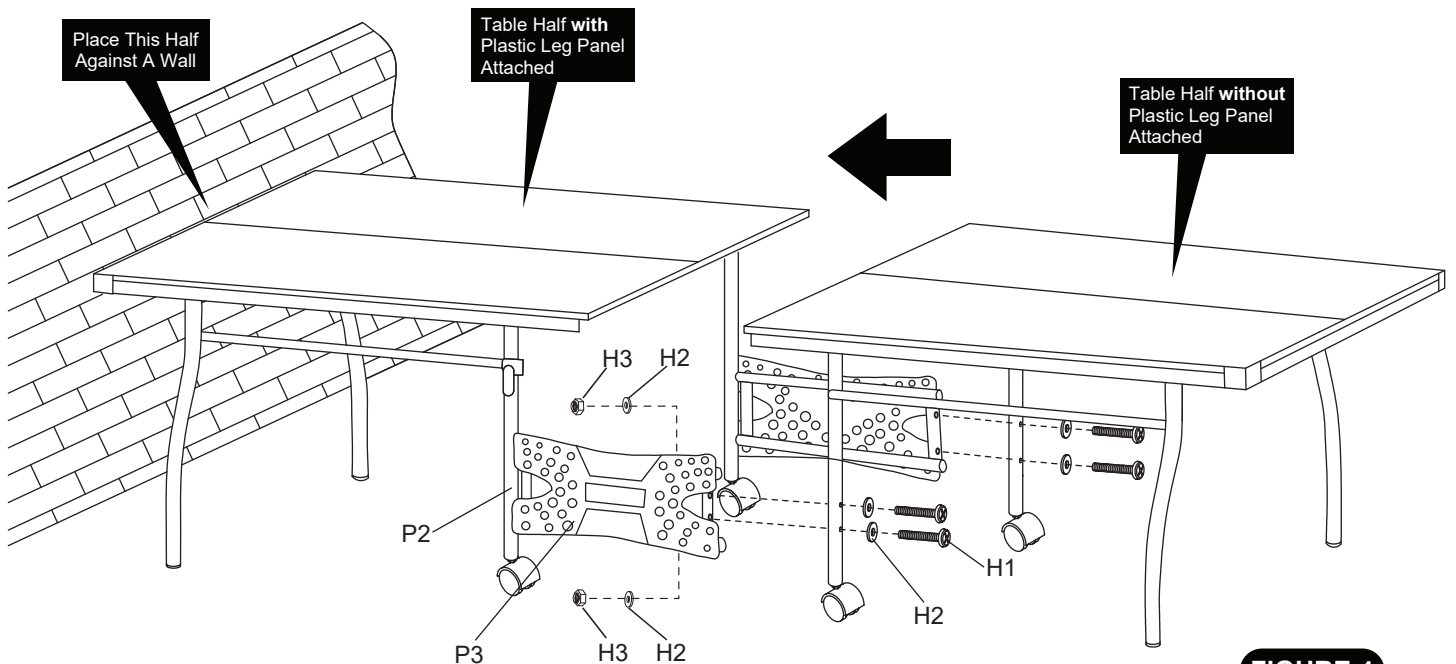
Be sure there is enough room to connect table half without **P3** Plastic Leg Panel.

! CAUTION: BE SURE TABLE HALF WITH **P3** PLASTIC LEG PANEL IS STABLE AND AGAINST A WALL. DO NOT LEAVE TABLE HALF STANDING UNATTENDED.

Next, With a person on both sides of the table half without **P3** Plastic Leg Panel, slide the table half without **P3** Plastic Leg Panel against the table half with **P3** Plastic Leg Panel attached.

! CAUTION: UNTIL THE TABLE HALVES ARE CONNECTED THEY WILL NOT STAND ON THEIR OWN. IT IS RECOMMENDED TO HAVE THREE PEOPLE TO CONNECT TABLE HALVES. TWO TO STABILIZE TABLE AND ONE TO BOLT TABLE TOGETHER.

Next, Secure the table half together using four pieces **H1** Allen Head Bolts with **H2** Flat Washers and **H3** Lock Nuts as shown in **FIGURE 4**. Tighten all **H1** bolts on this time.



! CAUTION:

**INSTALL P6 - SAFETY LATCHES AS SHOWN FOR PROPER USE OF TABLE!
DO NOT SKIP THIS STEP! DO NOT OPERATE TABLE UNTIL SAFETY LATCHES ARE
INSTALLED AND ASSEMBLY IS COMPLETE!**

PARTS REQUIRED

2 pcs - H5 Allen Head Bolt	2 pcs - H8 Shoulder Washer	1 pc - P10 Net Post
4 pcs - H2 Flat Washer	2 pcs - P6 Safety Latch	1 pc - T1 Allen Wrench
2 pcs - H3 Lock Nut	2 pcs - P9 Net	1 pc - T2 Wrench

STEP 5:

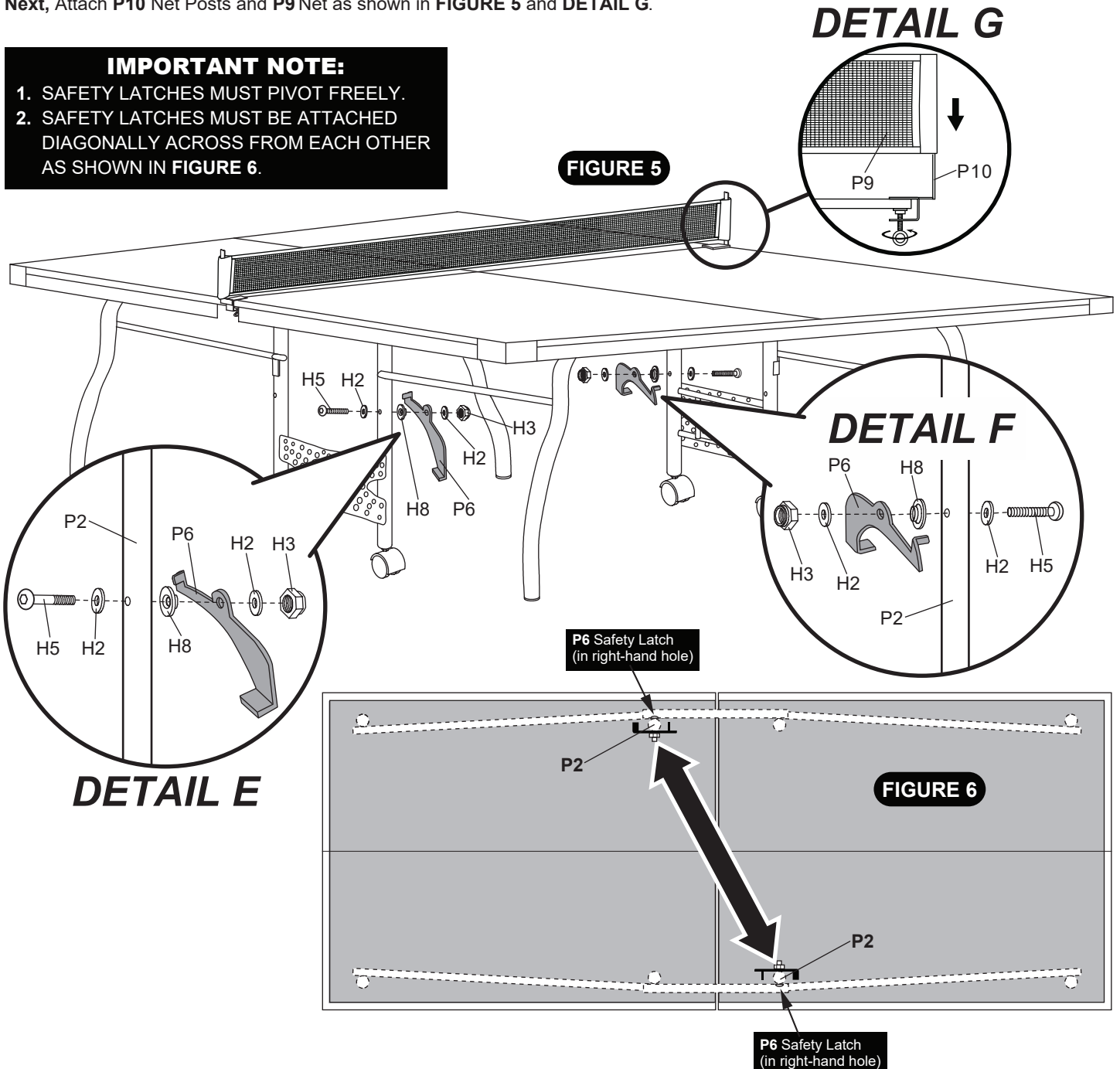
Attach one piece **P6** Safety Latch into the right-hand hole on the **P2** Inner U-Support using one piece **H5** Bolt, two pieces **H2** Washers, one piece **H8** Shoulder Washer and one piece **H3** Lock Nut as shown in **FIGURE 5**, **FIGURE 6** and **DETAIL E**.

Next, Go to the other side of the table and attach the second **P6** Safety Latch into the right-hand hole on the other **P2** Inner U-Support using one piece **H5** Bolt, two pieces **H2** Washers, one piece **H8** Shoulder Washer and one piece **H3** Lock Nut as shown in **FIGURE 5**, **FIGURE 6** and **DETAIL F**.

Next, Attach **P10** Net Posts and **P9** Net as shown in **FIGURE 5** and **DETAIL G**.

IMPORTANT NOTE:

1. SAFETY LATCHES MUST PIVOT FREELY.
2. SAFETY LATCHES MUST BE ATTACHED DIAGONALLY ACROSS FROM EACH OTHER AS SHOWN IN **FIGURE 6**.



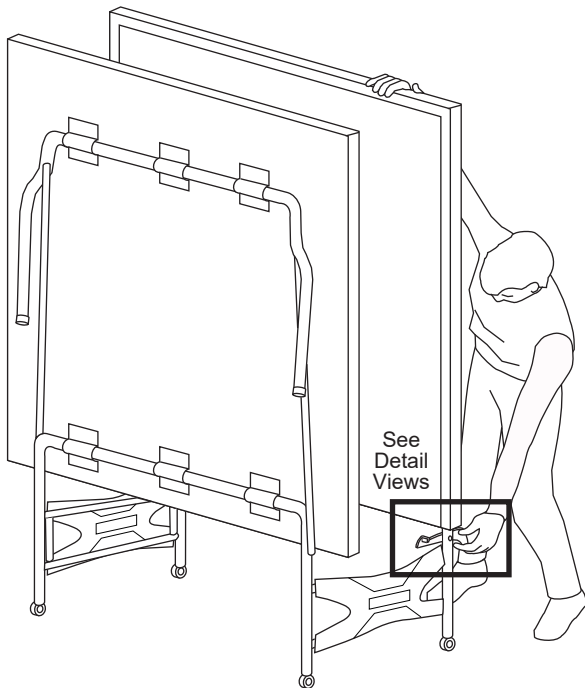
OPENING AND CLOSING INSTRUCTIONS

⚠ CAUTION:

READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE! DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPER DAMAGE.

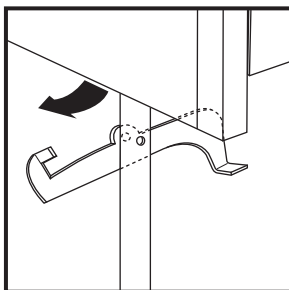
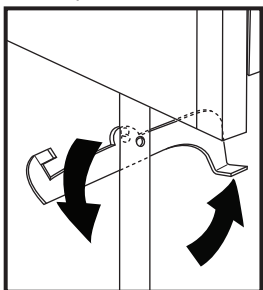
TO OPEN:

1. Pull both legs away from table slightly.
2. Stand behind the table near the safety latch.
3. Hold table half with one hand and pivot safety latch enough to allow the edge of the table half to pass over it.
4. While keeping an eye on the safety latch, pivot table half until it moves past the safety latch. Once edge of table has passed over safety latch, stop pivoting table half.
5. With both hands on the table half, center yourself along the table half and lower the table half to the floor.
6. Repeat for the other table half.



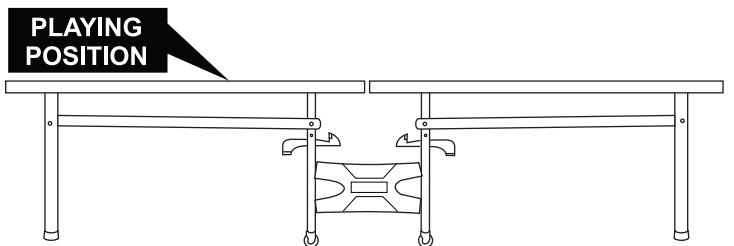
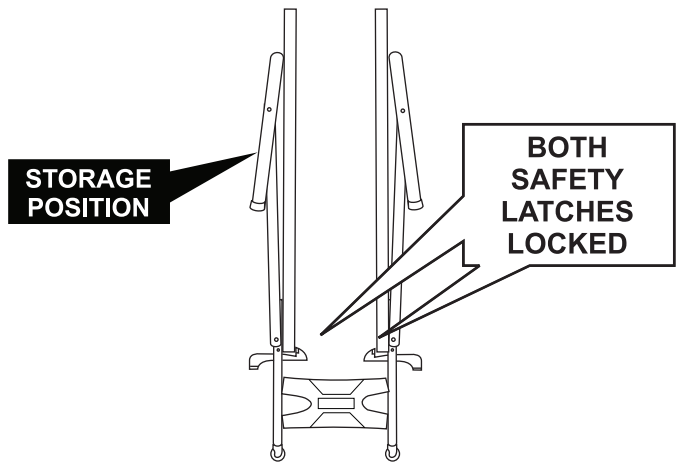
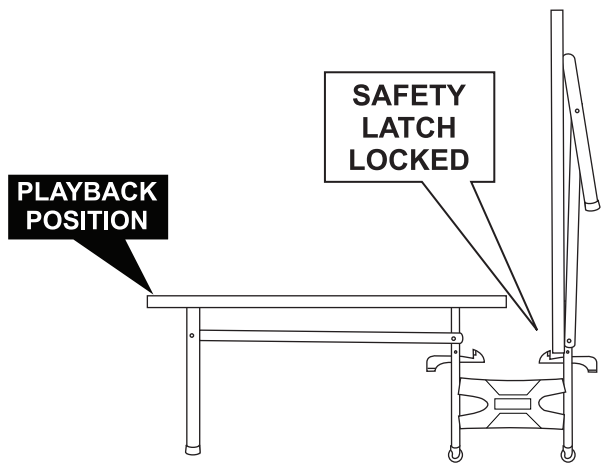
Pivot safety latch until table edge can pass over it.

Table edge passes over safety latch.



TO CLOSE:

1. Lift table half upward and inward to vertical position.
2. Check to be sure the table half is locked in the safety latch.
3. Repeat for the other table half.



⚠ CAUTION:

THIS IS GAME TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON THE TABLE! FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

THE TABLE TOP

The top (playing surface) of your table is made of Mid-Density Board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in a dry area when table is not in use.

STORAGE OF YOUR TABLE

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be stored in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table.

CLEANING YOUR TABLE

To clean your table use a soft, damp (NOT WET) cloth only. To prevent damage to your table's playing surface, DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS on your table's playing surface.

MAINTENANCE OF YOUR TABLE

Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

UNLEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer curved legs.

PRODUCT PARTS LIST - T8631

Key#	Part#	Description	Qty.	Key#	Part#	Description	Qty.
H1	T8631SYH1	6mm x 60mm Allen Head Bolt	8	P1	T8631SYP1	Table Tennis Table Assembly	2
H2	T8631SYH2	6mm x 18mm Flat Washer	36	P2	T8631SYP2	Inner U-Support with Caster Sockets Installed	2
H3	T8631SYH3	6mm Lock Nut	18	P3	T8631SYP3	Plastic Leg Panel with Frame	2
H4	T8631SYH4	6mm x 55mm Allen Head Bolt	8	P4	T8631SYP4	U-Clip Bracket	6
H5	T8631SYH5	6mm x 45mm Allen Head Bolt	2	P5	T8631SYP5	Caster without Lock	4
H6	T8631SYH6	5mm x 12mm Phillips Round Head Screw	36	P6	T8631SYP6	Safety Latch	2
H7	T8631SYH7	6mm x 10mm Plastic Spacer	8	P7	T8631SYP7	Linkage Tube with Stop Bracket	2
H8	T8631SYH8	Shoulder Washer	2	P8	T8631SYP8	Linkage Tube	2
T1	T8631SYT1	Allen Wrench	1	P9	T8631SYP9	Net	1
T2	T8631SYT2	Wrench	1	P10	T8631SYP10	Net Post	2
				C1	T8631SYC1	Leg Plastic Cap (Pre-Installed)	4
				C2	T8631SYC2	Curved Leg (Pre-Installed)	2
				C3	T8631SYC3	Corner Protector (Pre-Installed)	4
				C4	T8631SYC4	Caster Socket (Pre-Installed)	4
				M1	T8631SYM1	Owner's Manual	1
				K1	T8631SYK1	Hardware Kit	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of ninety (90) days from the original purchase.

WARRANTY COVERAGE: ESCALADE® SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ninety (90) day warranty period, ESCALADE® SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE NINETY (90) DAY WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty give you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY:

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities.
- Any product subjected to Non-residential abuse, negligence, improper installatin, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.