

BLADE L-SHAPE WORKSTATION

Includes Add-ons **A1 | A4 | A5 | A6 | A7 | A8 | A9**

*General Guide | See Master Plan

EDITION CODE

BL-5-1 - BLADE L-Shape	1
BL-5-2 - BLADE L-Shape with 72" Surfaces.....	5
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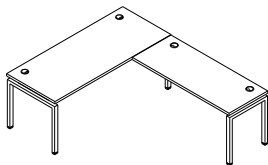
Add-Ons

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BLADE L-SHAPE

BL-5-1

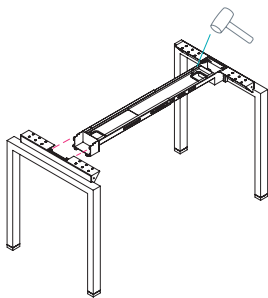
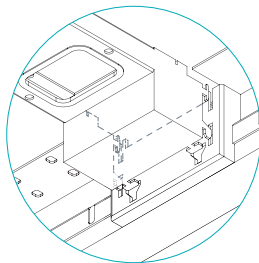
PARTS LIST



QTY	PRODUCT CODE
2	BL30/BL24
1	BL24
1	BLPB#
1	Main Surface
1	Return Surface
1	BASB72 (*will be added if surface is 72" or larger)
2	BFB1

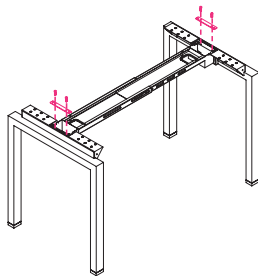
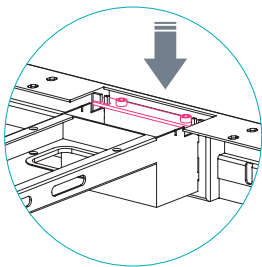
1 | JOIN END LEGS WITH BEAM

Insert the beam tabs into the leg brackets. Guide the beam tabs into the bracket holes, there should be no gap between the beam and legs. Using a rubber mallet, hammer the beam to lock in place.



2 | BOLT DOWN BEAM-TO-LEG LOCK PLATE

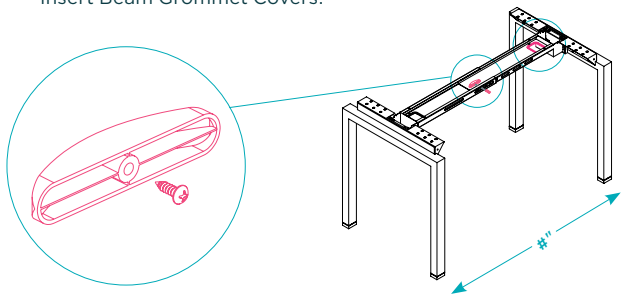
Note: The beam lock plates will not fit if there is a gap between the beam and the leg.



3 | MEASURE AND ADJUST BEAM WIDTH

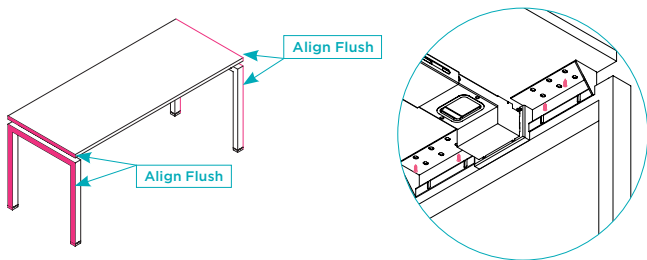
Measure from end leg to end leg until you find the approximate width of the work surface. Insert the screws through the overlapping beam slots and into the black plastic piece. Slightly tighten the screw, **DO NOT** fully tighten.

Insert Beam Grommet Covers.



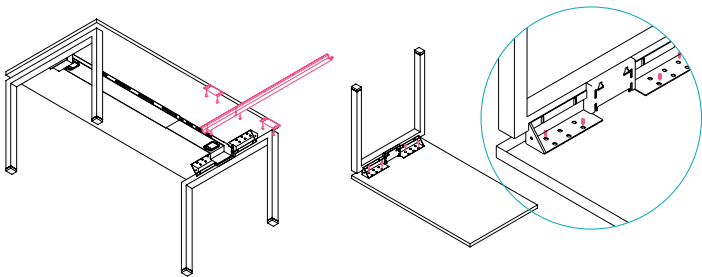
4 | SECURE THE SURFACE

Position the surface on the desk frame. Align the outer sides of the surface flush and parallel with the outer sides of the end legs, adjust if not flush. Insert wood screws into the leg brackets and secure to the underside of the surface.



5 | SECURE HARDWARE AND ASSEMBLE RETURN

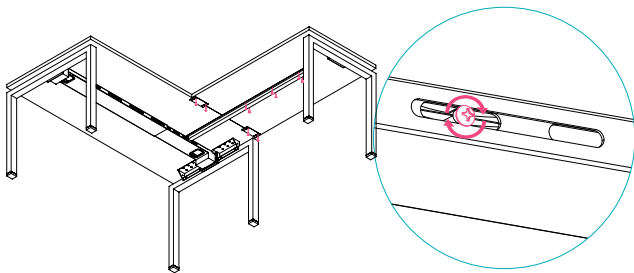
Using 2 wood screws, secure the flat plates to the edge of the main surface with half of the plate extended over the edge of the surface. Using 4 wood screws, secure the support bar to the underside of the surface centered between the flat plates. Assemble the return surface by securing BL24 leg to the underside of the laminate surface with wood screws.



6 | ATTACH RETURN TO MAIN DESK

Align return surface with the back of the main desk and secure the flat plates and support bar with wood screws into the underside of the surface.

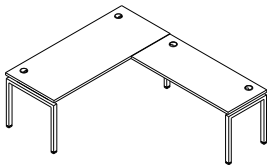
Tighten the screw on the main profile beam.



BLADE L-SHAPE

BL-5-2

PARTS LIST



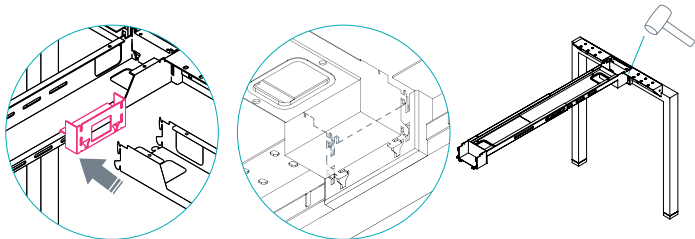
QTY	PRODUCT CODE
2	BL30/BL24
1	BL24
1	BLPB2
1	BB3 & BBC1 - Beam to Beam Connector Bracket
2	BASB72 (*will be added if surface is 72" or larger)
2	BFB1
1	Main Surface
1	Return Surface



REFER TO **PAGES 1&2** TO COMPLETE **STEPS 1-3** OF BLADE FRAME ASSEMBLY

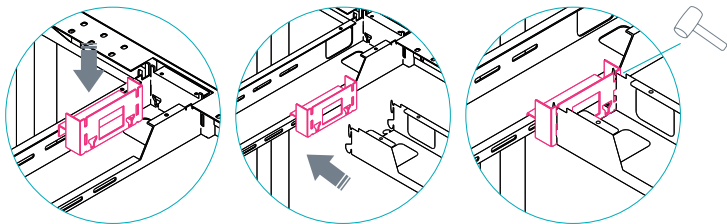
1 | JOIN THIRD END LEGS WITH BEAM

Guide the beam tabs into the bracket holes, there should be no gap between the beam and legs. Using a rubber mallet, hammer the beam to lock in place.



2 | ATTACH BB3 BEAM TO CONNECTOR BRACKET

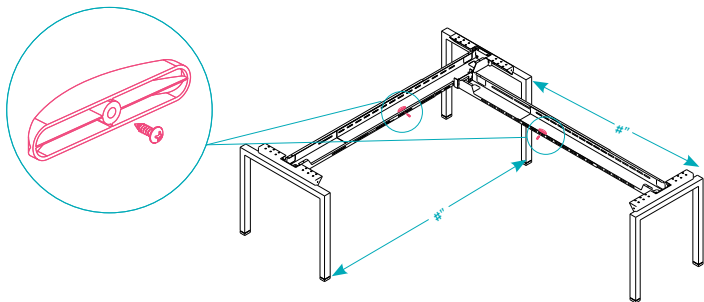
Slide connector bracket over the side of the BLADE beam of the fully assembled workstation. Once seated, guide the beam tabs into the bracket holes, ensure that there is no gap between the beam and legs. Using a rubber mallet, hammer the beam to lock in place.



3 | MEASURE WIDTH AND LOCK INTO POSITION

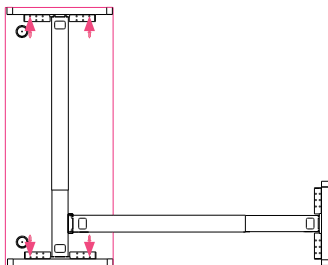
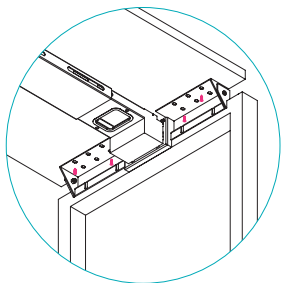
Measure from end leg to end leg until you find the approximate width of the worksurface. To find the optimal placement for locking, insert the screw through the overlapping beam slots and into the black plastic piece.

Slightly tighten the screw with only a few turns. **DO NOT** fully tighten.



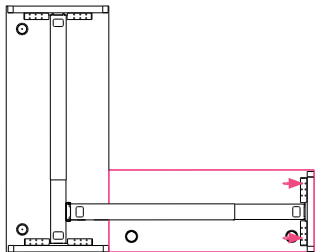
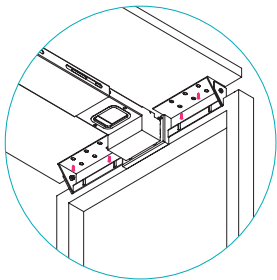
4 | SECURE FIRST SURFACE

Position the surface on the desk frame. Align the outer sides of the surface flush and parallel with the outer sides of the end legs. Adjust beam positions if sides are not flush. Fasten the surface to the desk frame with wood screws through the leg brackets into the underside of the surface.



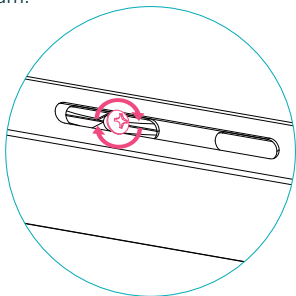
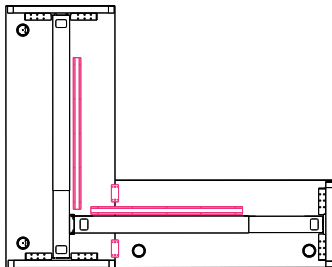
5 | SECURE SECOND SURFACE

Position the surface on the desk frame. Align the outer sides of the surface flush and parallel with the outer sides of the end legs. Adjust beam positions if sides are not flush. Fasten the surface to the desk frame with wood screws through the leg brackets into the underside of the surface.



6 | SECURE SAG BAR, BRACKETS AND FINISH

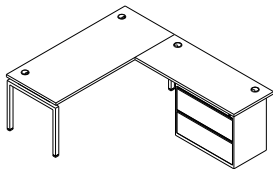
Secure the flat plates to the end of the return and side of main surface with wood screws. Place anti-sag bars as shown below and secure to underside of surface using wood screws. Tighten the screw on the main profile beam.



BLADE L-SHAPE

BL-5-3

PARTS LIST

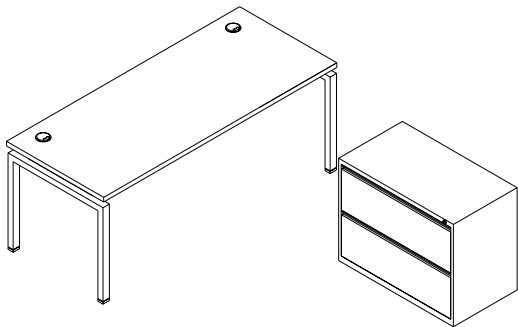


QTY	PRODUCT CODE
2	BL30/BL24
1	BLPB2
2	BASB72 (*will be added if surface is 72" or larger)
2	BFB1
1	Main Surface
1	Return Surface
1	Steel Lateral Storage



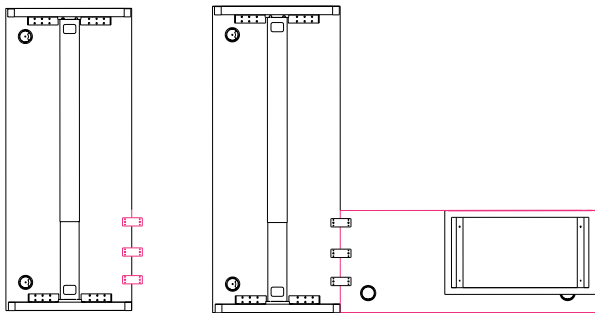
REFER TO **PAGES 1&2** TO COMPLETE **STEPS 1-3** OF BLADE FRAME ASSEMBLY

1 | PLACE STORAGE PIECE AND DESK IN POSITION



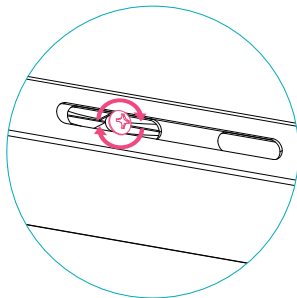
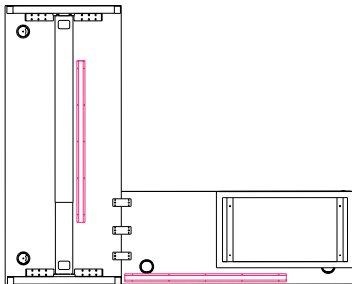
2 | SECURE FLAT BRACKETS

Secure the flat plates to the underside of the main surface using 2 woodscrews, half of the bracket should extend over the edge. Align the return surface and secure the flat plates using wood screws.

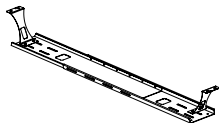


3 | SECURE ANTI-SAG BARS AND FINAL SCREWS

Secure the support bar to the edge of the main surface. Insert wood screws through the support bar and into the underside of the surface. Tighten the screw on the main profile beam.



PARTS LIST



QTY	PRODUCT CODE
1	BCTSM (set of 2)
1	BTEC or BNTEC (set of 2) *if applicable

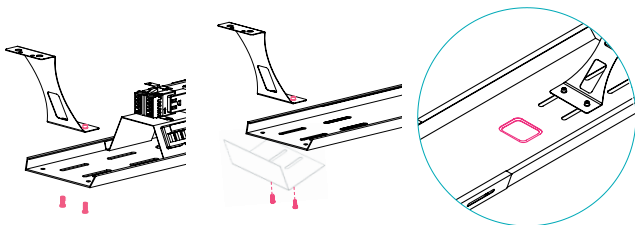


IF WORKSTATIONS HAVE POWER, REFER TO **BL-8** BLADE POWER GUIDE

1 | ATTACH TRAY HANGERS AND END CAPS*

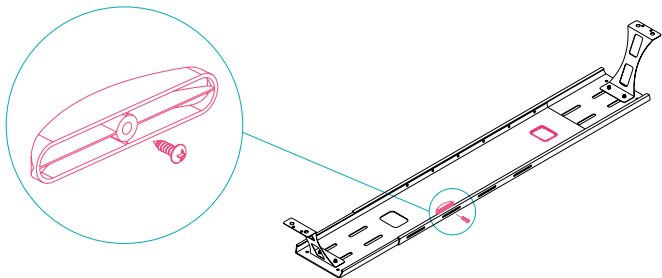
Align slots on the cable tray and secure with two bolts from the bottom. These hangers will mount to a the workstation. Insert Beam Grommet Covers.

***NOTE:** End Caps (BTEC) are optional, follow the same install process with or without end caps.



2 | INSERT BEAM LOCK

Adjust cable tray to approximate width of surface. Insert the screw through the overlapping beam slots and into the black plastic piece. Slightly tighten the screw with only a few turns. **DO NOT** fully tighten.

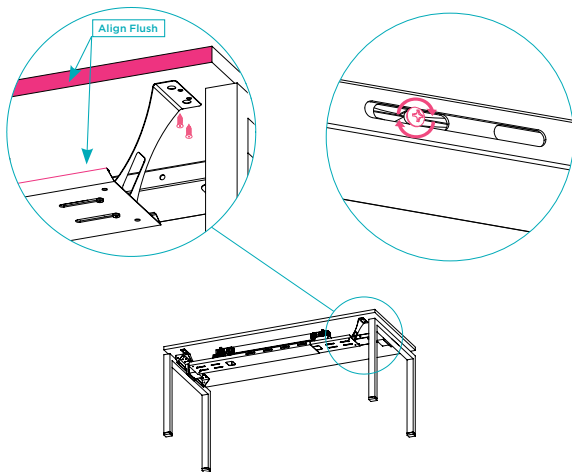


3 | SURFACE MOUNT CABLE TRAY

Align cable tray flush to the edge of the surface (on 24" or 30" surfaces). Insert wood screws through the hangers and into the underside of the surface.

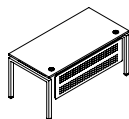
Tighten beam lock.

NOTE: Position may be affected if modesty panel is being installed.



IF WORKSTATIONS HAVE POWER, REFER TO **BL-8** BLADE POWER GUIDE

PARTS LIST



QTY	PRODUCT CODE
1	Bracket (one set)
1	BMP##/GLMP##

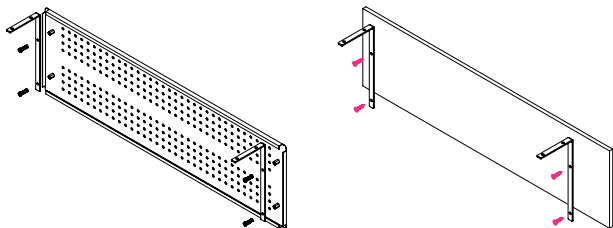
* Process is the same for steel and laminate

1 | SECURE BRACKET TO MODESTY PANEL

Using 4 machine screws, secure brackets to the back of the steel modesty panel.

Using 4 wood screws, secure brackets to the back of the laminate modesty panel.

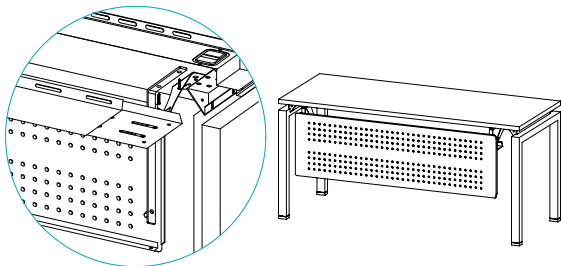
NOTE: Holes are not pre-drilled on laminate panels.



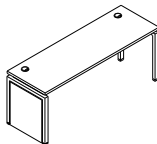
2 | ATTACH MODESTY PANEL TO WORKSTATION

Center the panel in reference to the width of the surface and screw modesty panel directly to the bottom of your surface with wood screws.

NOTE: Bracket may pass under the grommet, in this case, use wood screws at the end of the bracket.



PARTS LIST



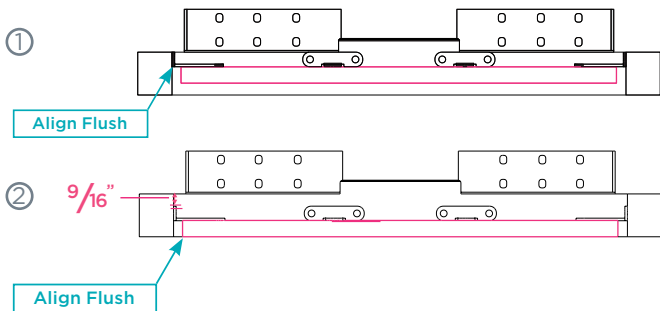
QTY	PRODUCT CODE
4	LEPBL1
1	GBEP##

* Quantities are for one panel

1 | SECURE BRACKET TO END LEGS

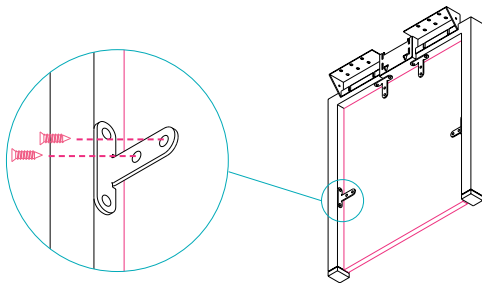
Attach two brackets to each BLADE end leg using the self-tapping screws.

1. Inset – The back of the bracket will align flush with edge of the leg.
2. Flush – The back of the bracket will be $\frac{9}{16}$ " from the edge back edge of the leg.



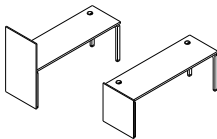
2 | ATTACH END PANEL

Slide end panels into place and adjust until flush with bracket. Use 2 wood screws to secure panel to each bracket.



END PANELS

BL-5 | A6 & A7



PARTS LIST

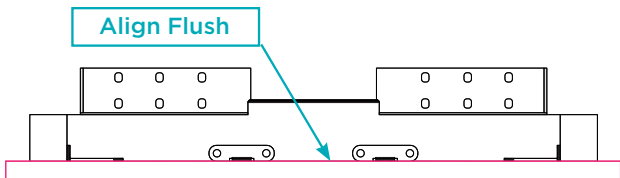
QTY	PRODUCT CODE
4	LEPBL1
1	GBEPLH## or GBEPSS##

* Quantities are for one panel

1 | SECURE BRACKET FOR OUTER PANELS TO END LEGS

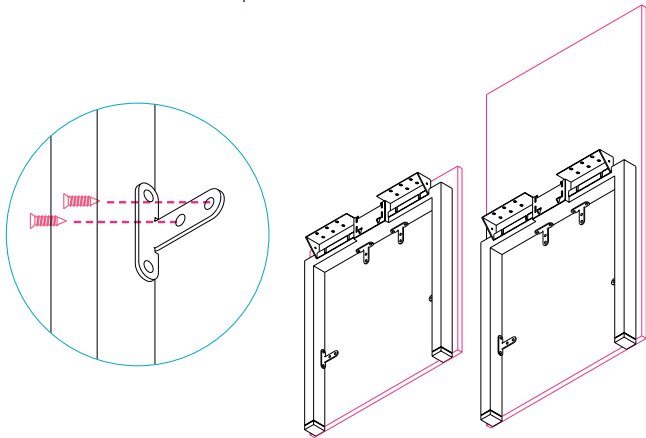
Attach 4 brackets to each BLADE end leg using the self-tapping screws.

The front of the bracket will align flush with outside edge of the leg.

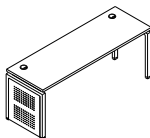


2 | ATTACH END PANEL

Slide end panels into place and adjust until flush with bracket. Use 2 wood screws to secure panel to each bracket.



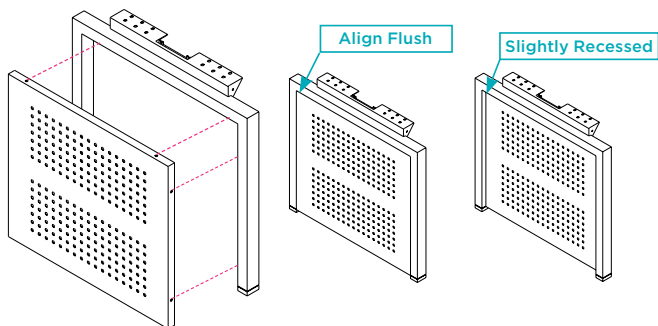
PARTS LIST



QTY	PRODUCT CODE
1	BEP##

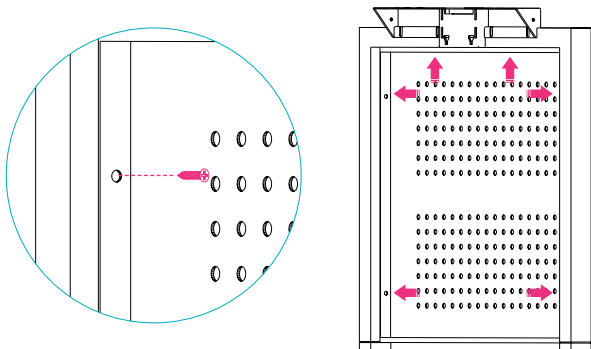
1 | SECURE PANELS TO END LEGS

Slide the end panel into place and adjust until either flush with outside of leg or slightly recessed.

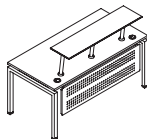


2 | ATTACH END PANEL

Use 4-6 self-tapping screws to secure panel to each leg.



PARTS LIST

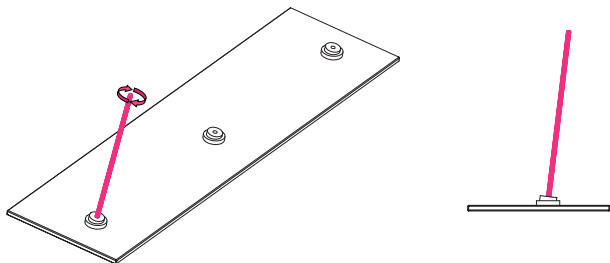


QTY	PRODUCT CODE
1	<p>KIT-GTC1259</p> <p>Includes: 1 Frosted Iass Transaction Counter, 1 Threaded Rod, 3 Stainless Steel Tubes, 3 C-Cover, 3 C-Bases</p>

1 | THREAD ROD INTO GLASS

Place glass facing upward and thread the rod into the pre-installed glass fittings.

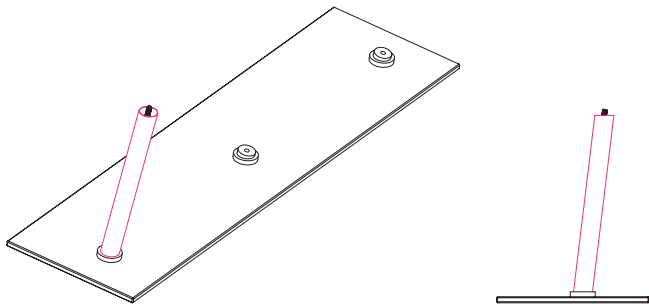
NOTE: Repeat for all three rods.



2 | SLIDE STAINLESS STEEL TUBE OVER ROD

Lower the tube over the threaded rod and position the to rest flush over the glass fitting.

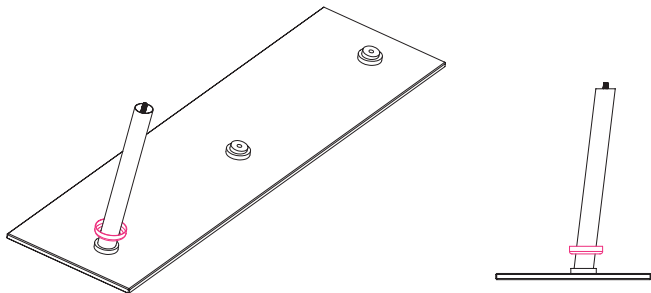
NOTE: Repeat for all three stainless steel tubes.



3 | SLIDE BASE COVER OVER TUBE

Lower the base cover over the tube and let it rest on top of the glass fitting.

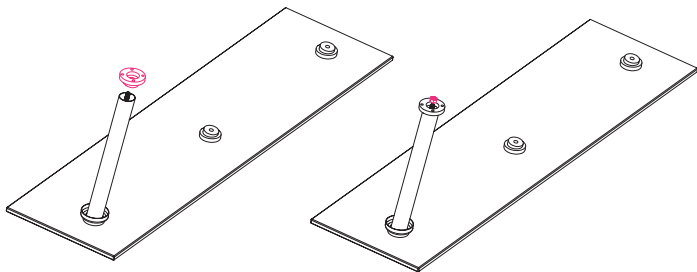
NOTE: Repeat for all three base covers.



4 | SLIDE BASE INTO TUBE AND TIGHTEN

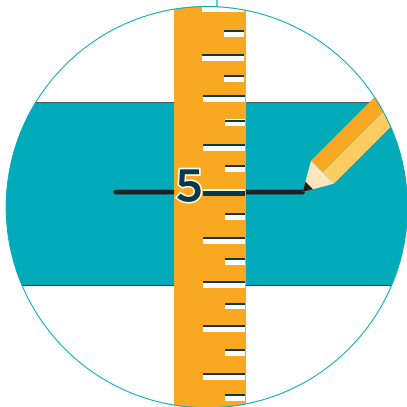
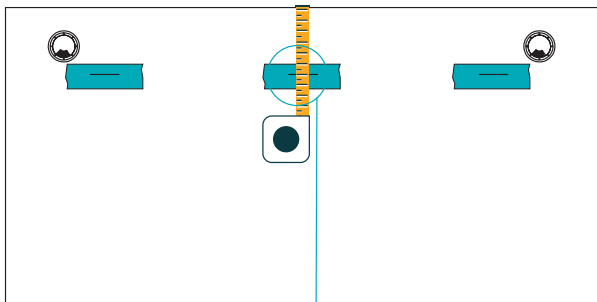
Place the base fitting into the end of the tube, make sure it is flush. Thread the nut onto the exposed threaded rod and tighten.

NOTE: Repeat for all three base fittings.



5 | MARK PLACEMENT OF COUNTER

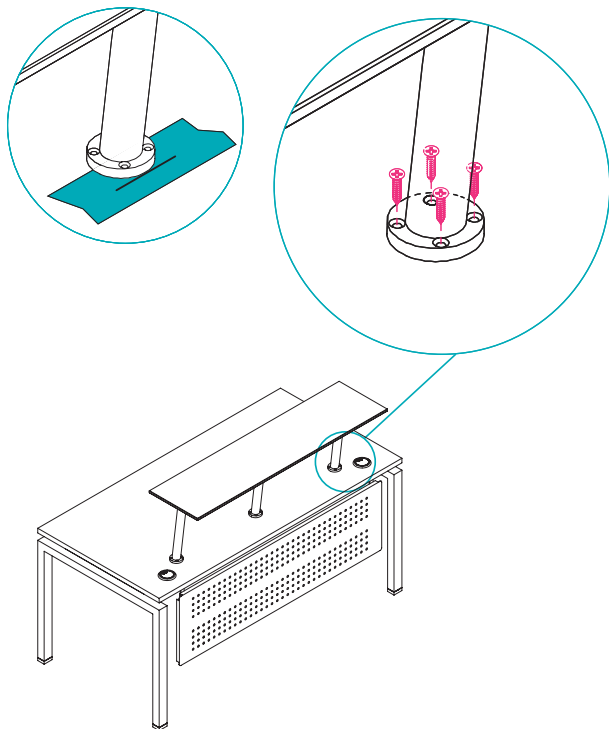
Align counter to center of surface and mark approximate area for mounts using 3 strips of tape. Use a measuring tape to mark 5" from the surface edge on each piece of tape.



6 | PLACE STAND ON TAPE MARKS AND ALIGN

Align the front edges of the stand bases with the marks on the tape. Insert 1 wood screw through the center stand and remove tape. Reposition the two outer stands to their aligned marks (if needed).

Secure each stand with 4 wood screws each.





Workspace made easy

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