

BLADE FACING WORKSTATION

Includes Add-ons **A1 | A2 | A5 | A6 | A7**

*General Guide | See Master Plan

EDITION CODE

BL-1 - BLADE Facing Workstation.....	1
Optional Surface Support.....	11
BLADE Conference	12

Add-Ons

A1 - BLADE Cable Tray (Leg Mounted).....	4
A2 - Surface Mounted Dividers	8
A5 - Laminate Surface-Height End Panels	15
A6 - Laminate Divider-Height End Panels.....	17
A7 - Steel Inset End Panels	19

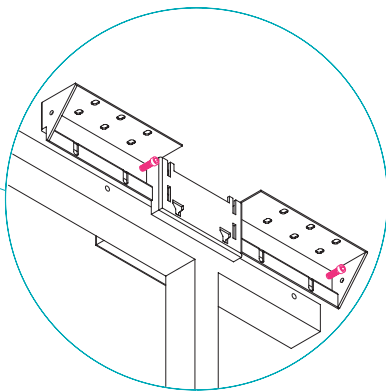
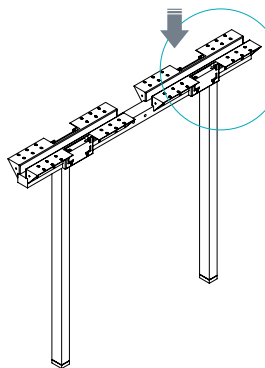
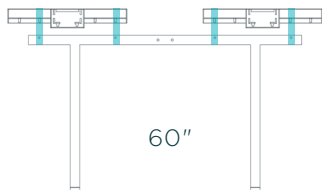
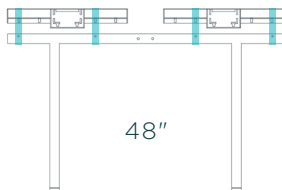
PARTS LIST

QTY	PRODUCT CODE
2	BL60
1	BL48INT
4	BLPB2/BLBB3
4	Main Surface
1	BASB72 (*will be added if surface is 72" or larger)

* Process will repeat for longer pods of workstations and is the same for conference tables

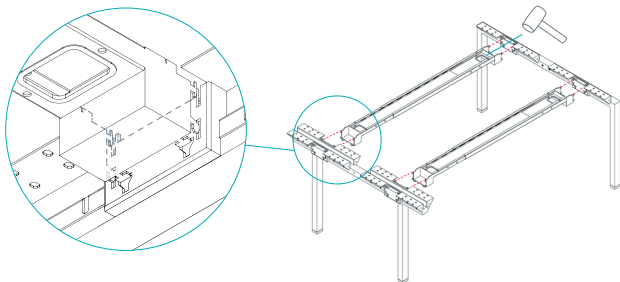
1 | ASSEMBLE INTERMEDIATE LEG

Align bracket with leg holes and bolt in place. Connect 4 brackets to the leg. Insert 2 bolts per bracket to secure in place.



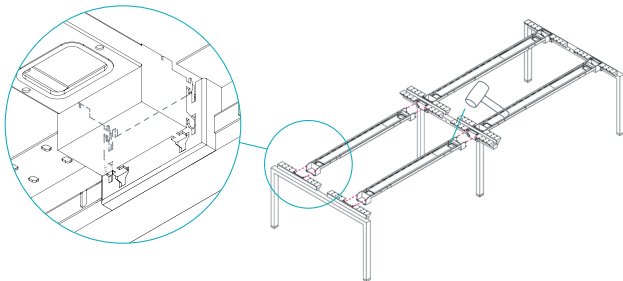
2 | JOIN END AND INTERMEDIATE LEG

Insert the beam tabs into the leg brackets. Guide the beam tabs into the bracket holes, there should be no gap between the beam and legs. Using a rubber mallet, hammer the beam to lock in place.



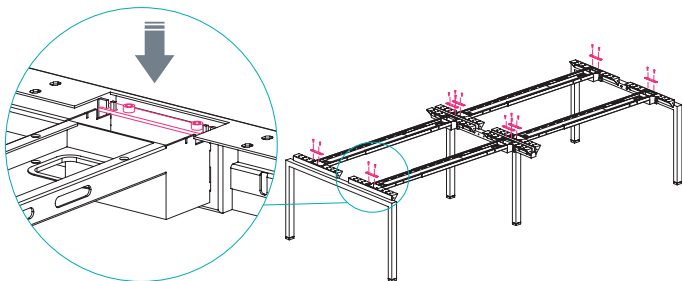
3 | JOIN SECOND END LEG TO INTERMEDIATE LEG

Insert the beam tabs into the leg brackets. Guide the beam tabs into the bracket holes, ensure that there is no gap between the beam and legs. Using a rubber mallet, hammer the beam to lock in place.



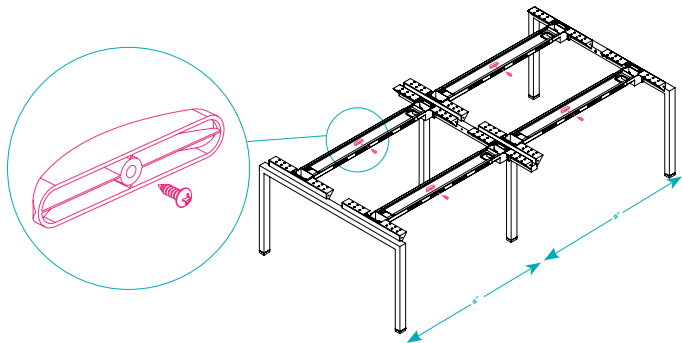
4 | BOLT DOWN BEAM-TO LEG LOCK PLATES

Note: The beam lock plates will not fit if there is a gap between the beam and the leg.

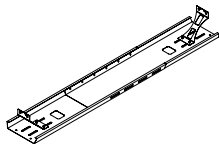


5 | MEASURE BEAM WIDTH AND LOCK

Measure from end leg to end leg until you find the approximate width of the worksurfaces. Insert the screw through the overlapping beam slots and into the black plastic piece. Slightly tighten the screw but **DO NOT** fully tighten. Insert Beam Grommet Covers.



PARTS LIST



QTY	PRODUCT CODE
1	BCTLM (set of 2)
1	BTEC or BNTEC (set of 2) *if applicable

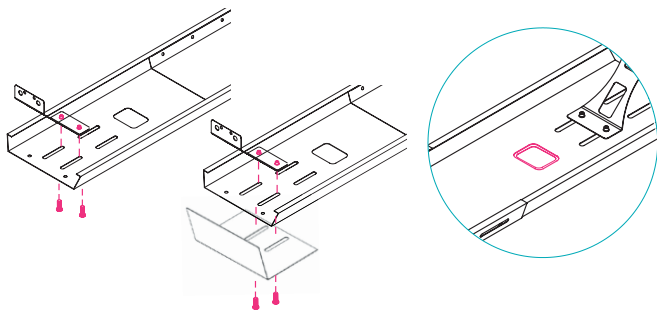


IF WORKSTATIONS HAVE POWER, REFER TO **BL-8** BLADE POWER GUIDE

1 | ATTACH CABLE TRAY HANGERS AND END CAPS*

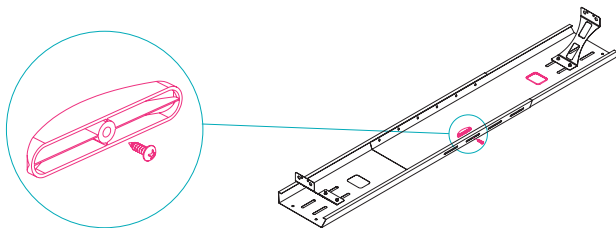
Align slots on the cable tray and secure with 2 bolts from the bottom. These hangers will mount to the workstation. Insert Beam Grommet Covers.

*NOTE: End Caps (BTEC) are optional, follow the same install process with or without end caps.



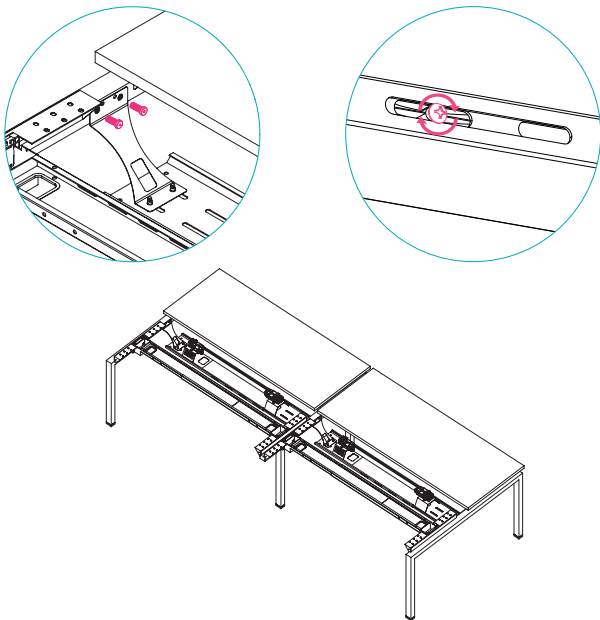
2 | INSERT BEAM LOCK

Adjust cable tray to approximate width of surface. Insert the screw through the overlapping beam slots and into the black plastic piece. Slightly tighten the screw with only a few turns. **DO NOT** fully tighten.



3 | LEG MOUNT CABLE TRAY

Bolt a hanger to both ends of the cable tray to mount to the workstation. Screw the cable tray hangers to the legs. Insert 2 screws per hanger. Tighten beam lock.



IF WORKSTATIONS HAVE POWER, REFER TO **BL-8** BLADE POWER GUIDE

6 | SURFACE INSTALLATION - RULES

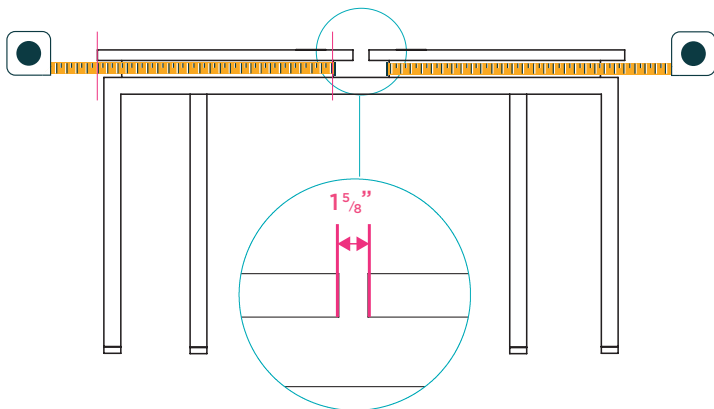
Measure from the inner surface of the leg bracket to the outer edge of the surface.

Option 1: If you are installing dividers to monitor arms, leave $1\frac{5}{8}"$ space between surfaces

- **24"** deep surfaces, measure $21\frac{7}{8}"$
- **30"** deep surfaces, measure $23\frac{7}{8}"$

Option 2: If you are **not** installing dividers of monitor arms leave **0"** space between surface

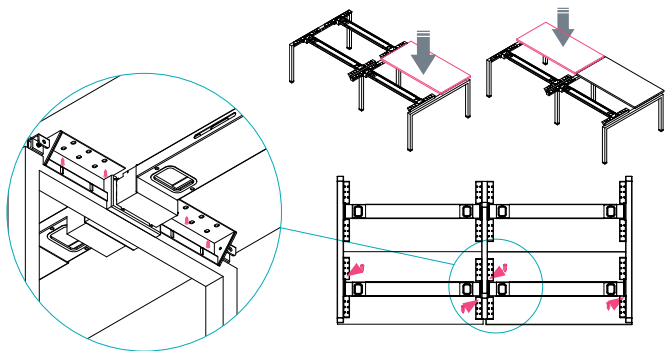
- **24"** deep surfaces, measure $23\frac{7}{8}"$
- **30"** deep surfaces, measure $23\frac{1}{16}"$



THESE MEASUREMENTS MAY VARY SLIGHTLY DUE TO PRODUCTION TOLERANCES.

7 | SECURE FIRST & SECOND SURFACE

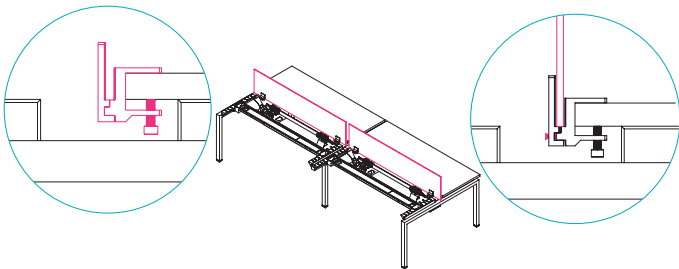
Place the surface on top of the frame and position according to the guidelines. Insert wood screws into the leg brackets and secure to the underside of the surface.



9 | PLACE BRACKETS ON FACING EDGE

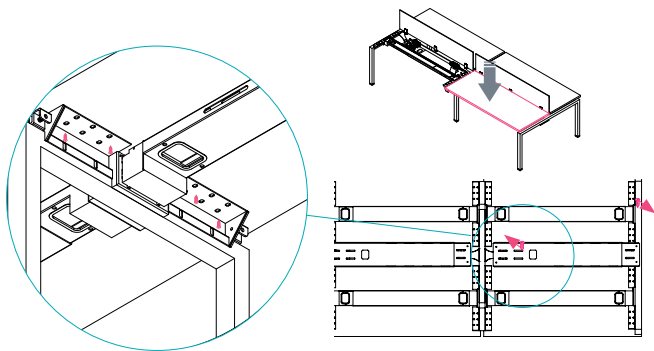
Clamp bracket to the surface's side edge and tighten the vertical bolt against the surface to secure the bracket. Repeat for all 4 brackets.

Lower screen into brackets and tighten horizontal bolt to clamp the brackets onto the screens.



10 | SECURE THIRD SURFACE

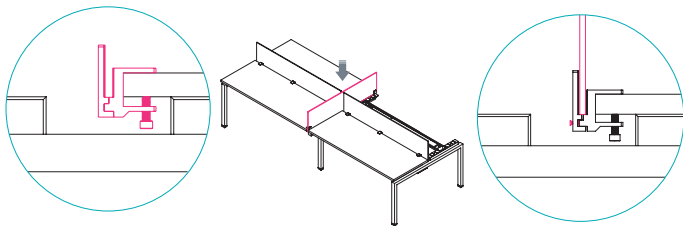
Place the surface on top of the frame and position according to the guidelines. Insert wood screws into the leg brackets and secure to the underside of the surface.



11 | CLAMP BRACKETS TO SIDE EDGES

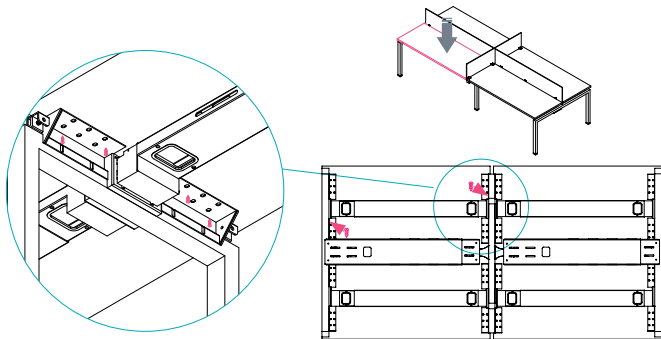
Clamp bracket to the surface's side edge and tighten the vertical bolt against the surface to secure the bracket. Repeat for all 3 brackets.

Lower screen into brackets and tighten horizontal bolt to clamp the brackets onto the screens.



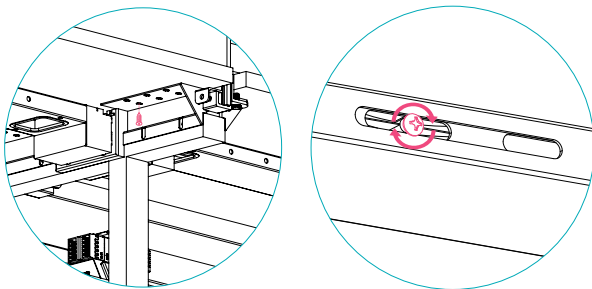
12 | SECURE FOURTH SURFACE

Place the surface on top of the frame and position according to the guidelines. Insert wood screws into the leg brackets and secure to the underside of the surface.



13 | FINAL STEPS

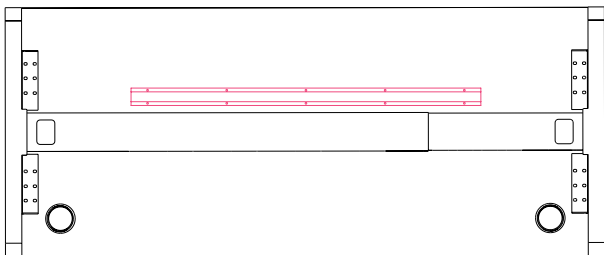
Insert final wood screws and tighten beam locks



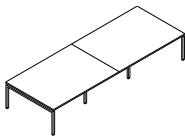
OPTIONAL | INSTALL ANTI-SAG BAR

If your surface is 72" or larger, use 10 wood screws to install the anti-sag bar to the underside of your surface.

Note: Repeat for across all workstations



CONFERENCE



PARTS LIST

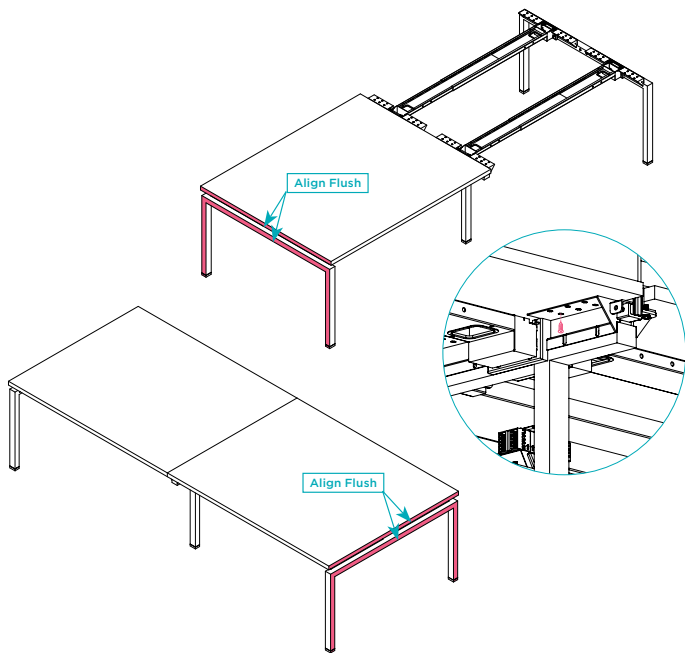
QTY	PRODUCT CODE
2	BL60
1	BL48INT
2	Main Surface

* Process will repeat for longer pods of workstations and is the same for conference tables

CONFERENCE INSTALLATION

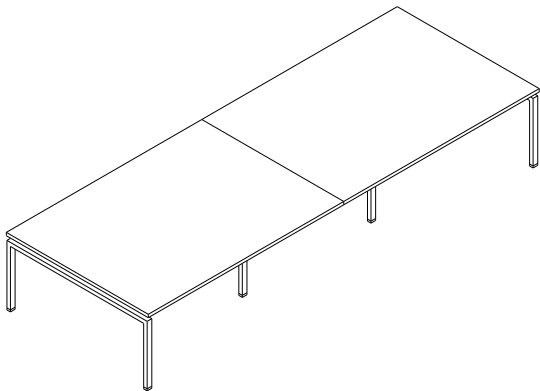
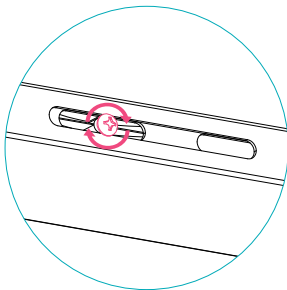
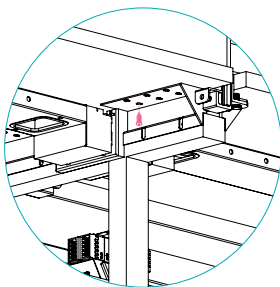
Follow **steps 1-5** for Facing Workstation Assembly. Replace surface with one or more surfaces to complete a conference table.

Align the outer sides of the surfaces flush and parallel with the outer sides of the end legs and secure with wood screws.

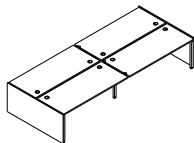


FINAL STEPS

Insert final wood screws and tighten beam locks



PARTS LIST



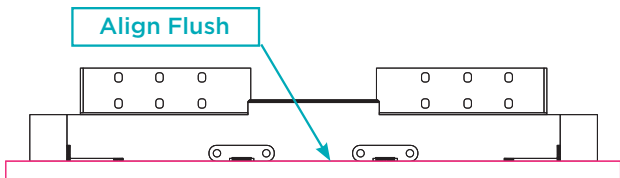
QTY	PRODUCT CODE
4	LEPBL1
1	GBEP## or WABEPIS.(A-D)

* Quantities are for one panel

1 | SECURE BRACKET FOR OUTER PANELS TO END LEGS

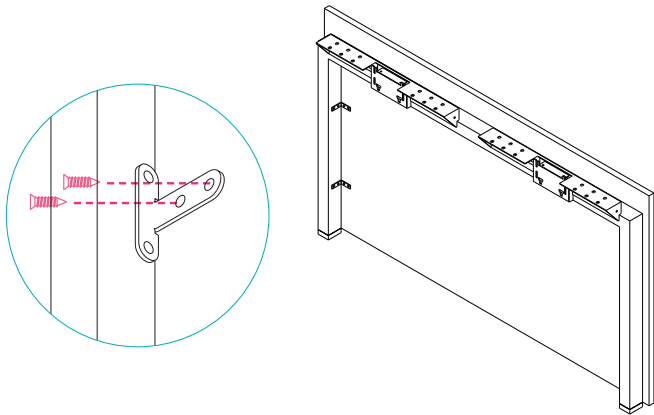
Attach four brackets to each BLADE end leg using the self-tapping screws.

The front of the bracket will align flush with outside edge of the leg.

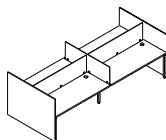


2 | ATTACH END PANEL

Slide end panels into place and adjust until flush with bracket. Use 2 wood screws to secure panel to each bracket.



PARTS LIST



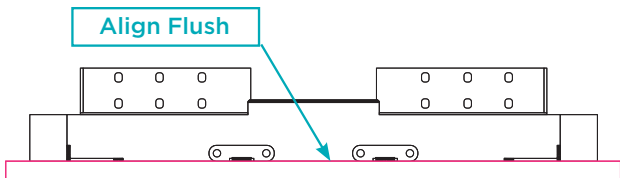
QTY	PRODUCT CODE
4	LEPBL1
1	GBEPSS## or WABEPDH.(A-D)

* Quantities are for one panel

1 | SECURE BRACKET FOR OUTER PANELS TO END LEGS

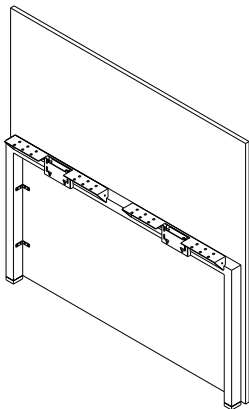
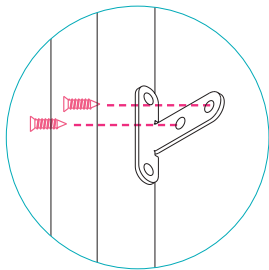
Attach 4 brackets to each BLADE end leg using the self-tapping screws.

The front of the bracket will align flush with outside edge of the leg.

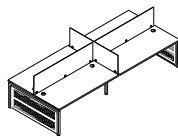


2 | ATTACH END PANEL

Slide end panels into place and adjust until flush with bracket. Use 2 wood screws to secure panel to each bracket.



PARTS LIST

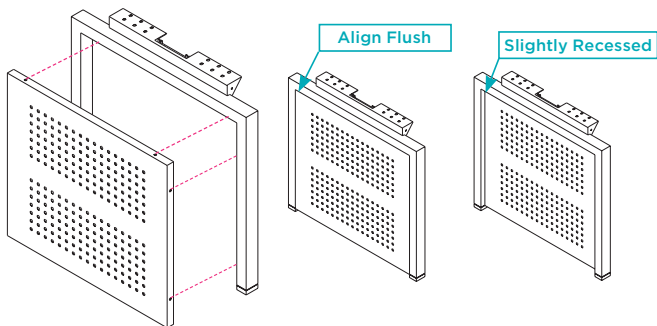


QTY	PRODUCT CODE
1	BEP## or BCEP##

* Quantity is for one panel

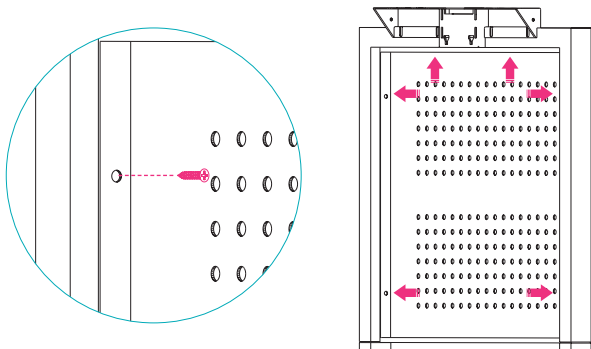
1 | SECURE PANELS TO END LEGS

Slide the end panel into place and adjust until either flush with outside of leg or slightly recessed.



2 | ATTACH END PANEL

Use 4-6 self-tapping screws to secure panel to each leg.





Workspace made easy

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