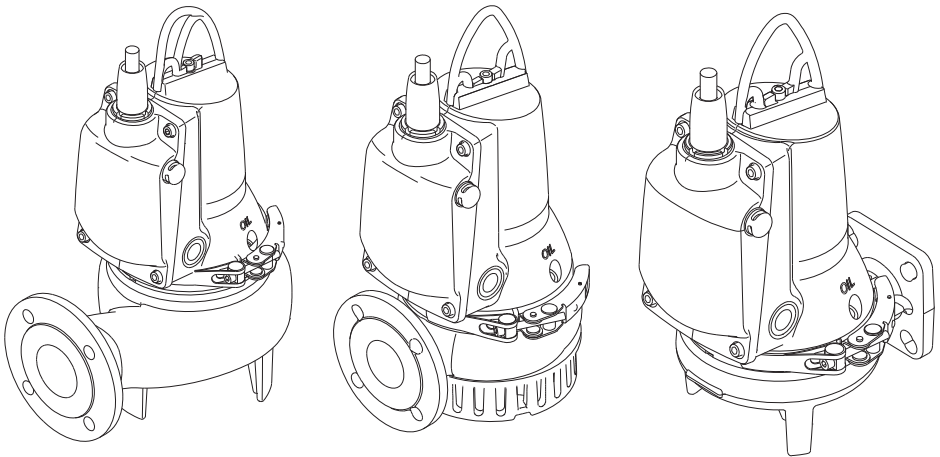


# DP, EF, SL1, SLV and SEG AUTO<sub>ADAPT</sub>

Level sensor

Service kit instructions



## English (GB) Service kit instructions

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### Original service kit instructions

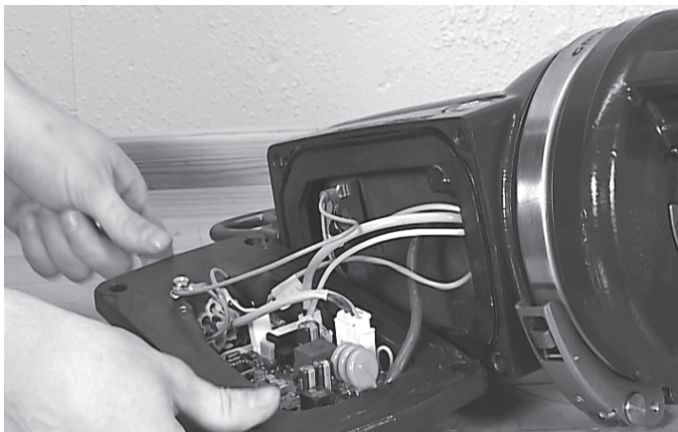
### Instructions

1. Lay the pump on the side with the level sensor upwards.



TMO47581

2. Clean the contact surfaces of the stator housing and the electronic unit, and the O-ring groove.



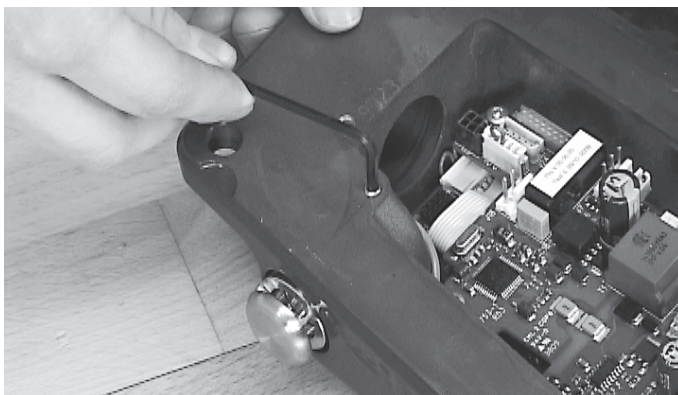
TMO47582

3. Remove the sensor wire from the PC board.



TM047340

4. Remove set screw.



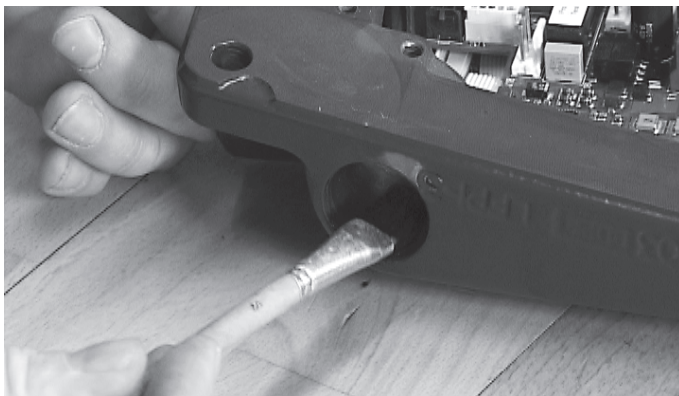
TM049022

5. Press the sensor out of the electronic unit.



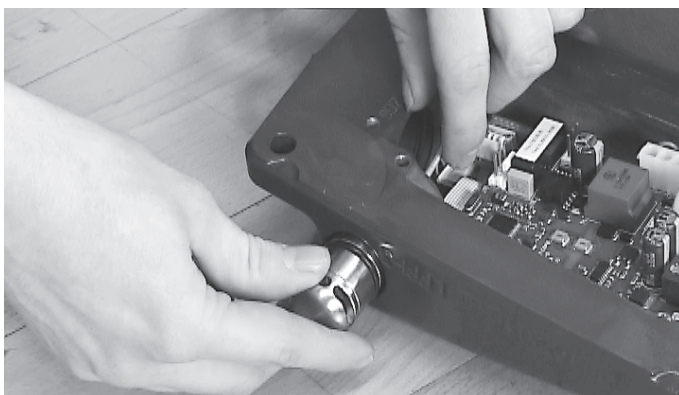
TM049023

6. Clean the sensor hole and lubricate the sensor hole.



TM049099

7. Mount, lubricate and fit the O-ring.



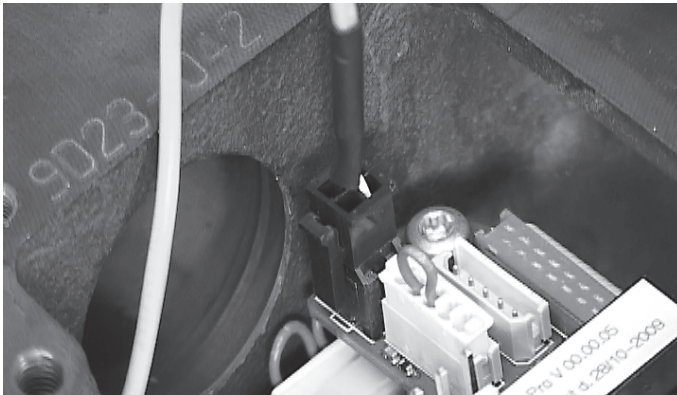
TM049025

8. Press the sensor home in the electronic unit.



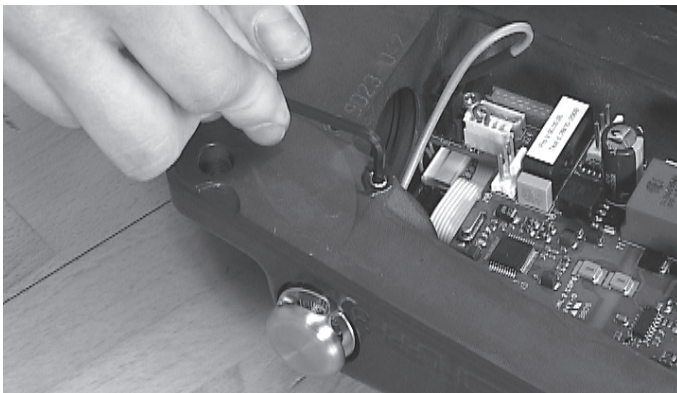
TM049026

9. Connect the sensor wire to the PC board.



TM047349

10. Fit a new set screw.



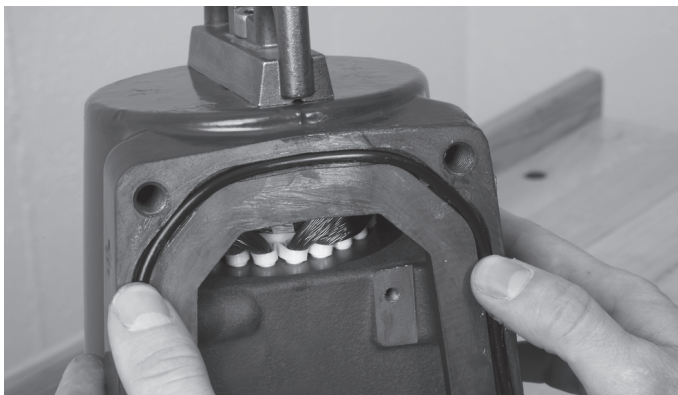
TM049027

11. Lubricate the new O-ring and the contact surfaces of the stator housing and electronic unit.



TM047583

12. Mount the new O-ring.



TMO48057

13. Place the wires in the hollow space.



TMO47584

14. Fit the electronic unit on the stator housing.



TM047585

15. Tighten the four bolts - Moment 35 [Nm].



TM047586

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