



A CSW Industrials Company

PRODUCT DATA SHEET

CLEAR™ PR-2L

Low-VOC, PVC & CPVC Hi-Etch Primer

Description

Clear PR-2L is a high-etch primer for use on both PVC and CPVC pipe, tubing and socket-type fittings. Clear PR-2L is clear. Max VOC per SCAQMD 1168/368A or BAAQMD Method 40: 550 g/l.

Instructions

- 1. Store and apply between 40°F and 110°F. Use below 40°F only with proper solvent cement and with extreme care. Protect from freezing.
2. Wear non-permeable gloves during application to avoid skin contact.
3. Clean fitting socket and pipe, and check for proper fit.
4. Using supplied dauber applicator, apply primer evenly and freely to socket and then to pipe end for length of socket depth. Then apply again to socket. Avoid puddling. For pipe greater than 2" diameter use natural-bristle brush sized to 1/2 of the pipe diameter.
5. Temperature and humidity conditions may require repeated applications to one or both surfaces to avoid drying. While still wet, quickly apply proper solvent cement and make up pipe joint in accordance with the solvent cement's instructions.

For additional technical information, call Toll Free 1-800-231-3345.

Applications

Clear PR-2L is specifically formulated for all PVC and CPVC pipe applications such as potable water, pressure pipes, conduit, sewers and drain, waste and vent (DWV).

For use on all sizes and classes in both schedule 40 and schedule 80.



Characteristics | Features

- NSF approved for potable water systems
• Meets ASTM F656 specifications
• Fast acting, hi-etch primer prepares the surfaces for superior bonding strength
• LEED Compliant

Packaging

Table with 5 columns: Code, Size, Qty. per Case, Lbs. per Case, Cubic Ft per Case. Rows include Pint Dauber top (473 ml), Quart Dauber top (946 ml), and Gallon can (3.8 L).

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Specifications

Wt/Gal @ 77°F	6.9 lbs./gal.
Flash Point	-17°C (1.4°F) TCC based on Acetone
Density	0.857 g/cm ³ at 73°F
Color	Clear
Shelf Life	3 years



pw-dwv-sw

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty



For more information on our product limited warranty, visit RectorSeal.com

Manufactured for

RectorSeal, LLC

2601 Spenwick Drive • Houston, TX 77055, USA • 800-231-3345 • Fax 800-441-0051 • rectorseal.com

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