

**WORLD OF WATERSPORTS**

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TOWABLE OWNER'S MANUAL

**IMPORTANT SAFETY INSTRUCTIONS READ AND FOLLOW ALL INSTRUCTIONS**



**WARNING**



**USE OF THIS PRODUCT AND PARTICIPATION IN THE SPORT INVOLVES INHERENT RISKS OF INJURY OR DEATH**

Follow all instructions, safety information below and in owner's manual. To reduce risks:  
DRIVER IS RESPONSIBLE FOR SAFETY. TUBE CANNOT BE CONTROLLED BY RIDER!

- Always wear a properly fitted life jacket (PFD) approved by your country's agency, USCG Type III, ISO, etc.
- Tube is not a Personal Flotation device.
- Never tow in shallow water or near shore, docks, pilings, swimmers, watercrafts or other obstacles.
- Always ensure tow rope is clear of all body parts prior to and during use.
- Never place any body part through handles, under cover, bladder, towing harness or tie rider to tube.
- Always have a person other than the driver as an observer to watch the rider.
- Always supervise children while using this tube.
- Never operate watercraft, ski or ride under the influence of alcohol or drugs.
- Never make fast or sharp turns which may cause the tube to flip over.
- Never exceed skill of the rider; never exceed 20 mph for adults, 15 mph for children.
- Never make sharp turns that may cause a slingshot effect on the tube's speed.
- Always comply with manufacturer's recommended number of riders, weight for tube, and strength of rope.
- NOTE TO THE BOAT DRIVER AND TUBE RIDER use in the center of a clear boat path 200 feet (61meters) wide.
- Do not swim underneath this product at anytime.
- Do not use this item as a baby or pet float.
- Do not use this item as a fishing vessel.

## RELEASE OF LIABILITY:

By assembling and inflating this product, you agree that you have read and understand the entire World of Watersports' product manual, including all instructions and warnings contained in that material prior to using this product. You additionally agree that you will ensure any additional or subsequent users of this product will read and understand the entire owner's manual. Misuse or improper use of this product could result in risks, dangers and hazards which can result in serious injury or death. The risks and dangers that can be encountered through the improper use of this product can be avoided by reading and following the warning guidelines listed within the owner's manual and by proper use of this product. Your assembly and use of this product shall be evidence of your agreement, to the fullest extent permitted by law, to properly follow the instructions and abide by the warnings set forth within the product manual. Your assembly and use of this product shall also constitute a release, to the extent permitted by law, by you and by any third party permitted by you to use, in any manner, this product, to World of Watersports from any and all liability for any loss, damage, injury and/or expense that you or any user of this product may suffer as a result of the use of this product. This release shall extend to any loss, damage, injury or expense due to any cause whatsoever, including negligence or breach of contract on the part of World of Watersports and/or any party participating in the design and/or manufacture of this product. The terms of this release shall be effective and binding upon you, your heirs, next of kin, executors, administrators, assigns and representatives. Your assembly and use of this product shall constitute your agreement to assume and accept any or all known or unknown risks of injury to you and/or to third parties through the use of this product. World of Watersports and related parties have not made and hereby expressly deny any oral or written representation and/or warranty, including warranty for a particular purpose, other than what is set forth herein and in the World of Watersports' owner's manual.

**This WOW Product Manual applies to the following item listed below please read and follow all warnings and information:**

Product Name	Model#	Approximate Inflated Size	Riders	Approximate Weight Limit
XO XTREME	12-1030	84 x 70 x 64 inch 213 x 177 x 162 cm	1-3	170-510 lbs. 77-230 kg.

## ASSEMBLY AND INSTALLATION:

1. Locate the valve on the main tube (You may have to open valve cover on the nylon cover).
2. Inflate the safety chamber (where applies).
3. Inflate the main chamber until it is firm and the cover is wrinkle free and taut. (Please see the PROPER INFLATION section on the following page for proper inflation instruction).
4. Close valve completely. Zip close valve cover.

## PROPER INFLATION:

Proper inflation is the key to optimum performance and durability of this product. While in use, the cover should be taught with few wrinkles. Once inflated you should test whether there is enough air in the tube by having an adult stand on top of the tube. If the tube is properly inflated, then the adult will barely sink into the tube while standing on top of it. If the tube is under inflated damage can occur to the tube while it is being towed and the warranty will be voided. It is important to monitor the amount of air in the product once the item is in use. Continue to make sure that the tube is properly inflated. When not in use, be sure to remove some air from the tube and put in a shaded area. If you leave a full tube sitting in the sun it will cause the air inside to expand, causing serious damage to the seams and I-beams of the tube. Check and adjust inflation levels each time you use the tube.

## THE BEST AIR PUMPS TO USE TO INFLATE YOUR TUBE ARE THE FOLLOWING:

- 110v electric: 2.5 psi or 3.0 psi.
- Hand/foot pump specifically designed for towables.
- 12v pumps can also be used but their maximum output is only .8 psi so a secondary pump such a hand pump or foot pump will need to be used.
- Leaf Blower
- Vacuum with two-way switch

## ASSEMBLY INSTRUCTIONS:

1. Lay the product out on a flat surface without sharp objects that could puncture the PVC bladder or cover. If the product has an outer cover make sure the inside PVC bladder is unfolded and the valves are in the correct position, aligned with the cover valve openings.
2. Inflate the product to about 50% full. If your product has a cover, re-check to make sure it is correctly aligned with the PVC bladder and valves. If there is more than one chamber in the bladder, inflate the outer chamber first. After the cover is aligned with the PVC bladder, inflate the chambers to 100% starting with the outer chamber.

## MAINTENANCE:

- You may clean your towable using soap and water or mild detergent.
- Never use strong cleaning agents.
- The towable, when clean and dry, can be deflated and stored in a cool, dry area out of direct sunlight.
- To deflate, simply unfasten the entire valve from the base.
- Avoid storing this product in areas of extreme temperatures and please take precautions against animals and rodents.
- Bright colored fabric covers used on the towable may bleed or fade when initially wet. Protect all boat interiors and all other surfaces from possible staining.

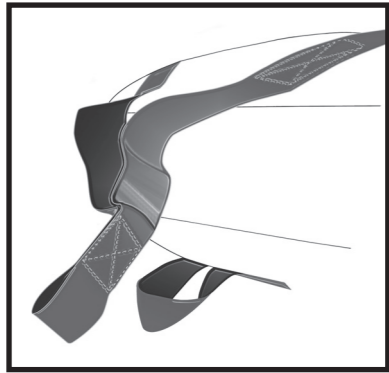
## TOW ROPE RECOMMENDATIONS FOR THE WOW XO XTREME:

The watercraft owner/operator is responsible for informing all the persons riding or using tow ropes of the WSIA (Water Sport Industry Association) recommendations for tow ropes. Improper use of your tube and rope could result in serious injury or death.

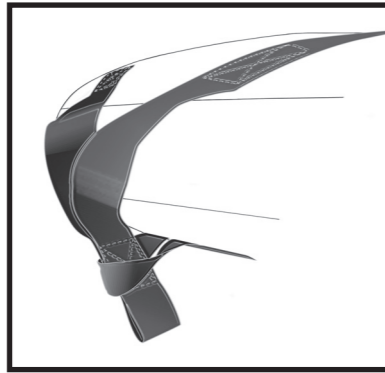
### • Following is the WSIA recommendations for tow ropes:

Number of Riders 1 to 3	Maximum Weight of Riders 510 lbs. 230 kg.	Rope Tensile Strength 4100 lbs. 1859 kg.
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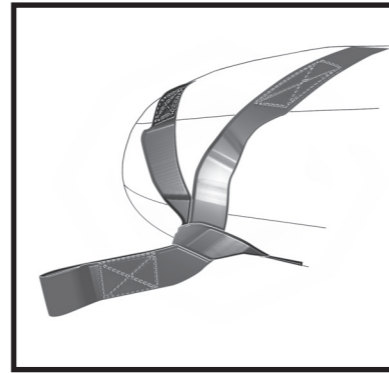
- A standard tow rope should be at least 50 feet (15.24 meters) in length but not exceed 65 feet (19.81 meters).
- The tow rope should be assembled in a manner appropriate for the watercraft and tow tube.
- Please check all rope connections for frays, cuts, sharp edges, knots and wear and tear before each use. Discard any ropes that appear to be worn. It is recommended that you replace each tow rope at the beginning of the boating season.
- Tow ropes are subject to stretching during use. Please warn riders and persons in the boat/watercraft of the danger of ropes recoiling.
- DO NOT place arms, legs or head in the handle section as serious injury may result.
- Ensure that the tow rope is free from all body parts prior to towing any rider(s).
- Do not use a tow rope with a bungee material to pull skiers or riders. This type of apparatus could also result in serious injury or death to the tube rider or passengers in the boat/watercraft.
- Ropes will deteriorate with direct sunlight exposure. Please store away from direct sunlight and discard any rope that is frayed, discolored or raveling.
- Do not add hardware to this product that is not supplied by World of Watersports.
- Avoid the propeller and engine at all times. Should the rope become tangled in the propeller, shut off the engine and remove key from ignition before retrieving rope from propeller.
- The stress on the rope is different from the stress on the tube, and will vary with the weight of the passengers, design, and surface area of the tube.
- When in the boat, keep away from tow rope to avoid injury. Passengers can be hit, or become entangled in the rope.
- Use proper tow rope for the activity.
- Ensure tow rope is clear of all body parts prior to starting out or during use.



**1: TOW SYSTEM.** Put the top tow strap down through the bottom loop strap that is sewn to the bottom of the product.



**2: TOW SYSTEM.** Note to pull tautly on the tow strap.

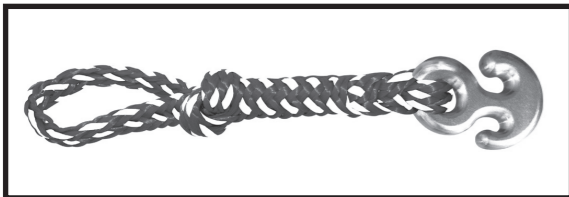


**3: TOW SYSTEM.** Now hook up your 4K EZ Tow Aluminum Connector that comes with your product. Please see the diagram below how to hook up your 4K EZ Tow Aluminum Connector.

Your WOW XO XTREME comes with a 11 inch 4K EZ TOW ALUMINUM CONNECTOR see how to connect it properly to your towable's tow system illustrated below.

- Note this **4K EZ TOW ALUMINUM CONNECTOR** can be paired with a 4K tow rope and can tow up to 3 riders with a maximum weight of 510 lbs. (230 kg.)

The WOW XO XTREME comes with a 4K EZ TOW ALUMINUM CONNECTOR See Tow Rope Connection Setup Section:

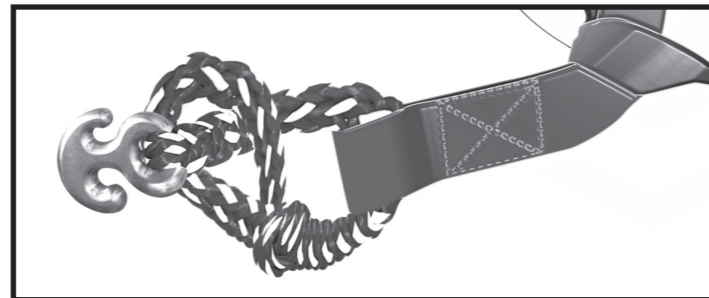


**WOW 11 inch 4K EZ TOW ALUMINUM CONNECTOR:**

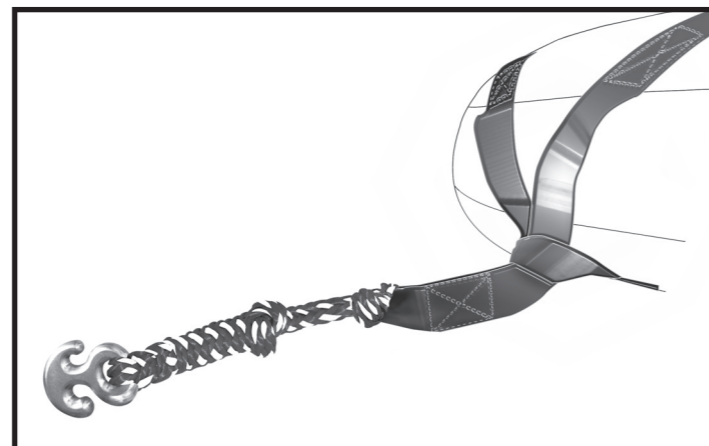
- This 4K EZ Tow Aluminum Connector makes it easy to attach and detach tow ropes to any towable.
- 4100 lbs. (1.86 Mg.) Break Strength
  - 11 inch length rope with EZ Tow Aluminum Connector
  - Manufactured with Minimum Stretch Design



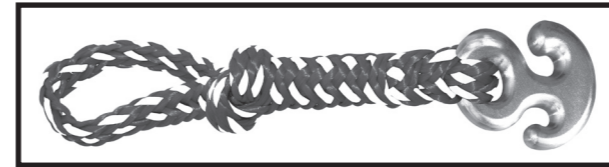
**1:** Locate the loop on the towable tow strap that is sewn to the towable. Put the 4K EZ Tow Aluminum Connector through the towable strap loop as shown above.



**2:** Loop the Aluminum Connector down around and through the bottom loop in diagram 1: and pull the Aluminum Connector through the loop. Note to pull until taut as shown below in 3:



**3:** Pull the 4K EZ Tow Aluminum Connector until taut to tow strap.



**WOW 11 inch 4K EZ TOW ALUMINUM CONNECTOR:**

This 4K EZ Tow Aluminum Connector makes it easy to attach and detach tow ropes to any towable.

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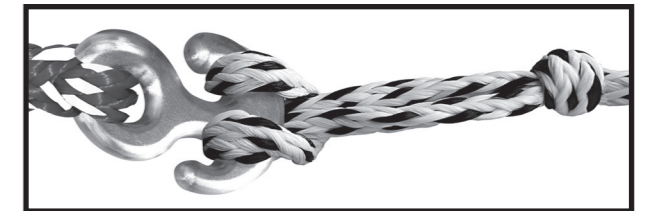
**1:** Locate the loop on the end of the tow rope



**2:** Take the tow rope put the end of the loop under itself, back towards the knot



**3:** Then slide the loops constructed in number 2: over the ends of the EZ Tow Aluminum Connector



**4:** Finally Pull the tow rope tight and your ready to go

**WARNING! GENERAL USE AND SAFETY:**

- When using a World of Watersports product, you are engaging in an exciting recreational activity with inherent risks. Act responsibly and only use your product with the awareness of and willingness to accept the risks involved.
- Teach anyone using your tube how to attach it to the rope, how to ride it, and how to maintain it.
- Read all instructions and warnings provided to you in this owner's manual and those printed on the product. Do not discard this manual.
- As in any recreational activity, reckless use, misuse, inexperience and/or neglect of the proper equipment used may result in serious injury or death.
- Visually inspect the towable and tow rope before each use. Do not use if product or tow rope is damaged in any way.
- This product should never be used by children except under adult supervision.
- Never leave children unattended.
- World of Watersports products are NOT to be used for rental use.
- Do not consume alcohol or other drugs while using this product. Even small quantities of alcohol and other drugs can impair judgment, balance, and coordination which can greatly affects one's performance.
- Make sure all riders are wearing a U.S. Coast Guard Type III (PFD) approved life vest at all times.
- Be conscious of the weather conditions as weather changes can occur very quickly.
- Check with your state or local government to learn their specific legal requirements concerning towables and towing.
- Use tow ropes that are designed specifically for towables with WSIA (Water Sports Industry Association) break strength guidelines.

**WARNING! BOAT DRIVERS NOTICE:**

- The boat/watercraft driver has the ultimate responsibility for the safety of the riders.
- Carefully survey the water before you begin towing riders.
- Do not pull a towable without a rider. A towable is designed to have a rider in order to balance the weight distribution of the product.
- Be aware of water conditions along with changes in the weather. The condition of the water greatly influences the type of ride the rider will have. Please take into consideration the age and physical ability of your rider.

- It is the boat/watercraft driver’s responsibility to instruct the riders how to ride a tow-able. The boat/watercraft driver should carefully instruct the riders of potential risks and possible injury that may occur if they partake in careless behavior.
- At the beginning of the ride, carefully take the slack out of the tow rope. Never jerk start a towable. After the rider has signaled that he/she is ready, the driver can slowly bring the towable to a planning point.
- Most towables will plane out at 10 to 20 mph (16 to 32 km/h), depending on the weight of the rider(s). It is important to keep the nose of the item up until the item is planning.
- The resistance of the product varies widely with these factors: boat speed, turns, water conditions, number of riders and their weight, towable size, shape and function. The boat/watercraft driver should adjust the boat speed to fit these situations to minimize resistance of the towable.
- Do not tow in shallow water or within 100 feet (31 meters) of shore, docks, pilings, swimmers or other boats and obstructions. Use in the center of a clear boat path 200 feet (61 meters) wide. Most accidents happen on turns and in congested areas.
- The boat/watercraft driver determines the speed and the action of the towable in turns and when crossing the boat/watercraft wake. In the straight-a-ways, the boat/watercraft towing speed is the same as the towable speed. The towable speed will increase when the boat/watercraft makes a 90 to 180 degree turn without increasing the boat/watercraft speed. If the boat/watercraft speed is 20 mph (32 km/h), the tow-able speed can be 30-40 mph (48-64 km/h) The “slingshot effect” sends the user outward from the center of the towable. Be aware of the limitations of the rider.
- Large wakes combined with the wave action and speed can contribute to a rough ride. Use a safe speed that enables the towable to plane out. The boat/watercraft driver should adjust the boat/watercraft speed and turns to fit the water conditions and the age, experience, skill and physical strength of the rider(s).
- Excessive speed or sharp turns might cause the tube to flip over abruptly, possibly causing serious injury to rider.
- If the towable overturns, the boat/watercraft driver should not exceed 5 mph (8 km/h) until the towable is upright again.
- Driver must use extra caution approaching a fallen skier/rider and keep eye contact on fallen skier/rider at all times.
- Under normal conditions, the maximum safe speed for adults is 20 mph (32 km/h) Safe speeds for children are less than 15 mph (24 km/h), depending on the age and physical capability of the child.
- Please make sure your boat/watercraft is tow-worthy and has the appropriate horsepower to pull rider(s) and the tow tube. Do not exceed the boat/watercraft passenger capacity.
- Put the boat in neutral when near a fallen skier/rider. Turn the engine off when people are getting into or out of the boat, or in the water near the boat.

**WARNING! BOAT OWNERS WITH HIGH TOWER AND PYLONS:**

- Tow/Ski towers are not designed for use with any inflatable tube towing.
- Use only lifting eyes/transoms on the boat for towing tubes with 2 or more riders.
- Do not tow any inflatable from a ski pylon or ski eye.
- Any tow pylon or ski pylons installed after market are not intended for inflatable tube towing.
- Always use a spotter (observer) in the boat to communicate the needs of the rider to the driver.
- The spotter must be the eyes of the driver and the rider, always alert to recognize possible danger so proper action can be taken to avoid any risk to the rider.
- If the towable overturns, the boat/watercraft driver should not exceed 5 mph (8 km/h) until the towable is upright again.
- The spotter should hold up a safety flag cautioning all other boaters that riders are in the water.

**WARNING! SPOTTERS NOTICE:**

- Always use a spotter (observer) in the boat to communicate the needs of the rider to the driver.
- The spotter must be the eyes of the driver and the rider, always alert to recognize possible danger so proper action can be taken to avoid any risks to the rider.
- If the towable overturns, the boat/watercraft driver should not exceed 5 mph (8km/h) until the towable is upright again.
- The spotter should hold up a safety flag cautioning all other boaters that riders are in the water.

**WARNING! RIDERS NOTICE:**

- Do not use this item as a personal flotation device.
- Do not exceed the manufacturers recommended number of riders for your particular tube.
- Use a tow rope of at least 1500 lbs. (680 kg.) average tensile strength for pulling a single person, 2375 lbs. (1080 kg.) average tensile strength for pulling two people, 3350 lbs. (1520 kg.) average tensile strength for pulling three people, 4100 lbs. (1860 kg.) average tensile strength for pulling four people, and 6100 lbs. (2766 kg.) average tensile strength for pulling 5 or 6 people on an inflatable tube. The tow rope should be at least 50 feet (15.24 meters) in length but not exceed 65 feet (19.81 meters).
- Only use this product with a responsible boat/watercraft operator who knows how to effectively operate the equipment.
- This product should be used in water only. Do not launch from dock or land.
- Rope Storage Flap should be empty at all times when a rider is being towed.
- Do not use near piling, docks, shores or shallow water or other obstructions that could cause serious injury to the rider.
- Carefully instruct the other riders the proper way to attach rope and operate the towable.
- DO NOT strap or attach arms or legs to cover or tube. Never place hands or feet in between the tube and cover.
- Do not attempt stunts, aerial tricks or jumps as they can increase the risk of being seriously injured. Use good common sense to prevent serious injury at all times.
- If more than one tube is being towed, avoid collisions with other tubes.
- This item has no braking or steering mechanism and can develop high speeds under certain towing conditions. Use at your own risk!
- This product is not a life saving device.
- Take necessary breaks when you are tired.
- On a multi-rider towable, please take the necessary precautions and utilize common sense to avoid collisions with other riders.
- Never get near the propeller with the engine running, even if it is in neutral.
- Store the leashes in the leash lockers when not in use.

**WATERSPORTS SAFETY CODE:**

Watersports are fun and challenging but involve inherent risks of injury or death. To increase your enjoyment of the sport and to reduce your risks, use common sense and follow these rules:

**PLEASE NOTE BEFORE YOU START:**

- Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment.
- Know the waterways.
- Always have a person other than the driver as an observer.
- Skier/rider, observer and driver must agree on hand signals.
- Never start out until skier/rider signals he/she is ready.
- Carbon Monoxide (CO) poisoning from engine exhaust may cause injury or death. Do not sit on the boat transom or swim platform while the engine is running. These activities may lead to excessive CO exposure which may cause injury or death. If you can smell engine exhaust while in the boat, do not stay seated in that position for prolonged periods. Never “Platform Drag” by holding onto the swim platform or be dragged directly behind the boat. An improperly tuned engine will produce excessive exhaust. Have your engine checked and corrected by a mechanic. Changing boat speed or direction relative to the wind can reduce or increase boat exhaust from accumulating near the boat and rider. Consult your boat Owners Manual, or the United States Coast Guard’s website: [www.uscgboating.org](http://www.uscgboating.org) for more information on how to help protect others and yourself from the dangers of CO poisoning
- Use caution and common sense.
- Do not exceed the weight guidelines of your boat. Only use water ballast and people for additional weight. Do not allow passengers to hang outside the boat or sit on the gunwales outside the normal seating area of the boat. Uneven weight distribution or additional weight may affect the handling of the boat. Never allow water to overflow the gunwales of your boat.

**THE WARNINGS AND PRACTICES SET FORTH ABOVE IN THE WATERSPORTS SAFETY CODE REPRESENT SOME COMMON RISKS ENCOUNTERED BY USERS. THE CODE DOES NOT PURPORT TO COVER ALL INSTANCES OF RISK OR DANGER. PLEASE USE COMMON SENSE AND GOOD JUDGMENT.**

**Warranty Policy:**

World of Watersports warrants, to the original purchaser only, that their high performance products, when used for normal recreational purposes, are free from defects in material and workmanship for a period of ninety (90) days from the date of purchase. Any implied warranties are also limited in duration to the 90 day period from the original date of purchase. Our warranty excludes products for rental, for hire, and other uses not considered normal recreational purposes. World of Watersports will not be held liable for incidental or consequential damages.

**The World of Watersports warranty does not cover:**

- Failures caused by over-inflation and under-inflation
- Snags, tears, cuts and punctures obtained during normal use
- Items involved in accidents
- Fading from exposure to sunlight or weathering
- Misuse, abuse and neglect
- Improper storage

There are no warranties that extend beyond the description listed above. World of Watersports should not be held responsible in any way for any incidental and/or consequential damages.

This warranty is in lieu of all other warranties.

**You should contact the retail store that you purchased the item from for warranty replacements.  
If you have questions you may contact World of Watersports at [customerservice@wowwatersports.com](mailto:customerservice@wowwatersports.com)**