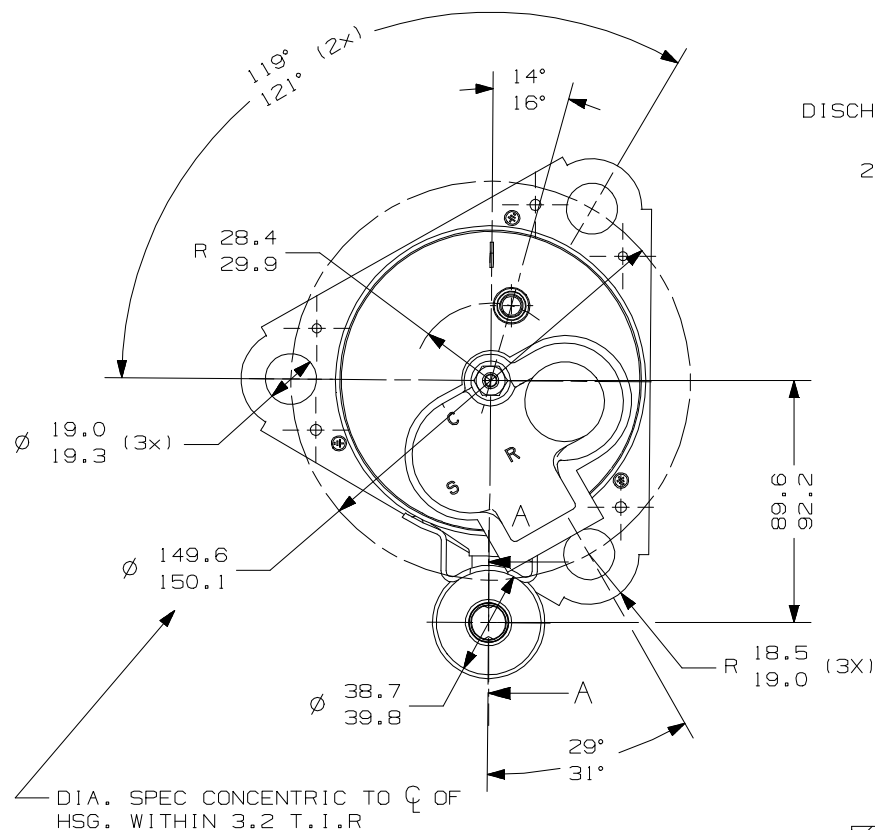
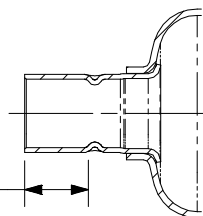


A	HOUSING ASS'Y	14963864
B	ACCUMULATOR	BRAI2109-5
C	MOUNTING PLATE	28823
D	TOP CAP ASS'Y	320-10274

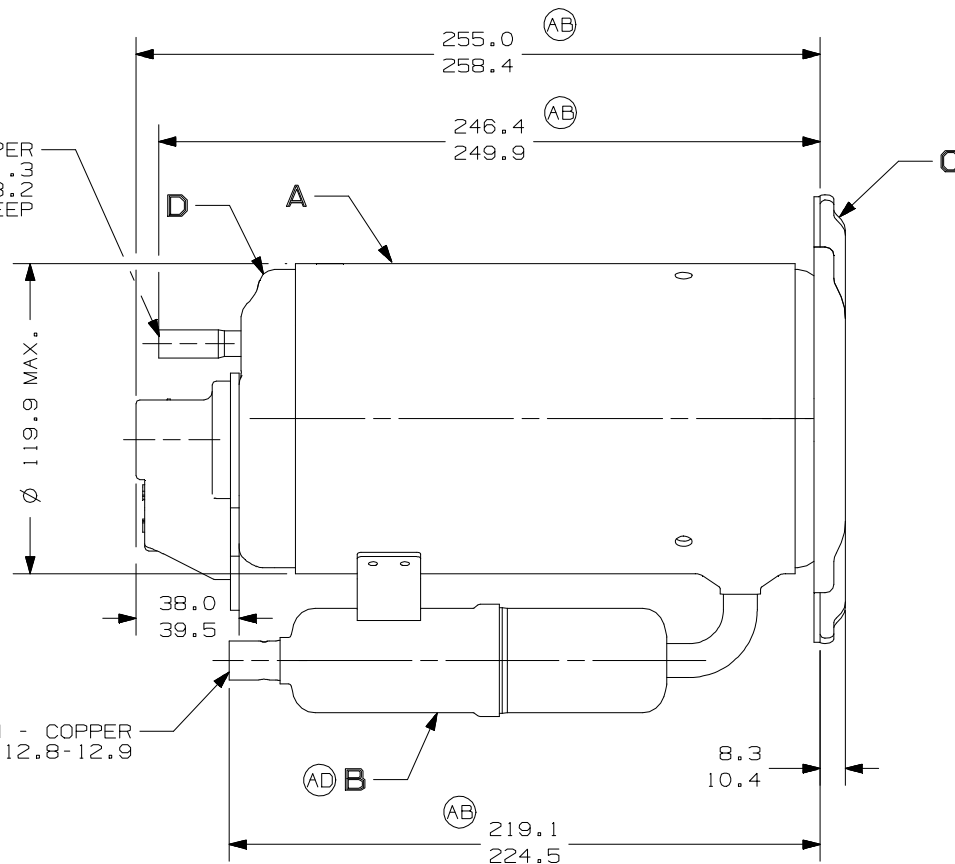


DISCHARGE - COPPER
WALL 1.2-1.3
I.D. 8.0-8.2
22.0-22.5 DEEP

SUCTION - COPPER
I.D. 12.8-12.9



SECTION A-A
SCALE 1:1



RG5510

ECB1070
19-03-18
CADEM MS.

EC65153
20-10-15

EC52919
11-02-14
AMP MF

EC41455
30-11-11
PS MS.

17/12/04
M.N./L.S.

DATE

CHANGE

LC

LT

THIS DRAWING OR PRINT (1:1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. (1:1) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREIN OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND THAT IT SHALL BE KEPT IN STRICTLY CONFIDENTIAL AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH DO BRASIL AND NOT OTHERWISE. (1:1) BELONGING TO TECUMSEH DO BRASIL. (1:1) IS OUT OF TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1:1) SHALL BE RETURNED BY THE RECIPIENT LATTER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.

DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

Q. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

□ = CATEGORY IV

NAME

DWN.

DATE

CK.

APR.

REF.

PART NO.

SCALE

PAGE

FAMILY

RG

SALES COMPRESSOR

BRDCRG006

1:2

1/1

BRDCRG554 LC: F

MARKO N.

SCHIAVONE

A. ZANATTA

29/09/04

REF.

BRDCRG554 LC: F

BRDCRG006

1:2

1/1

BRDCRG554 LC: F

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