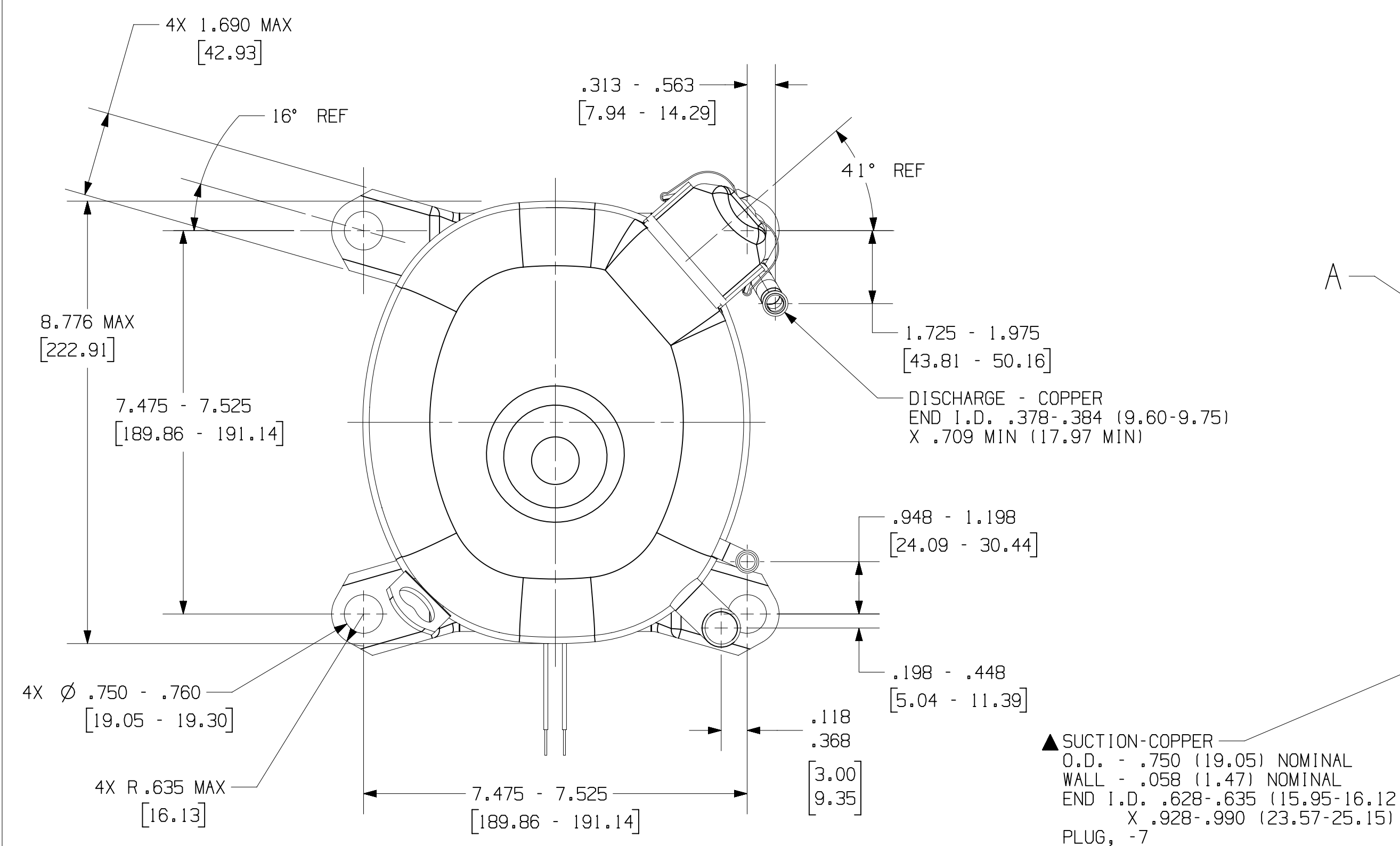
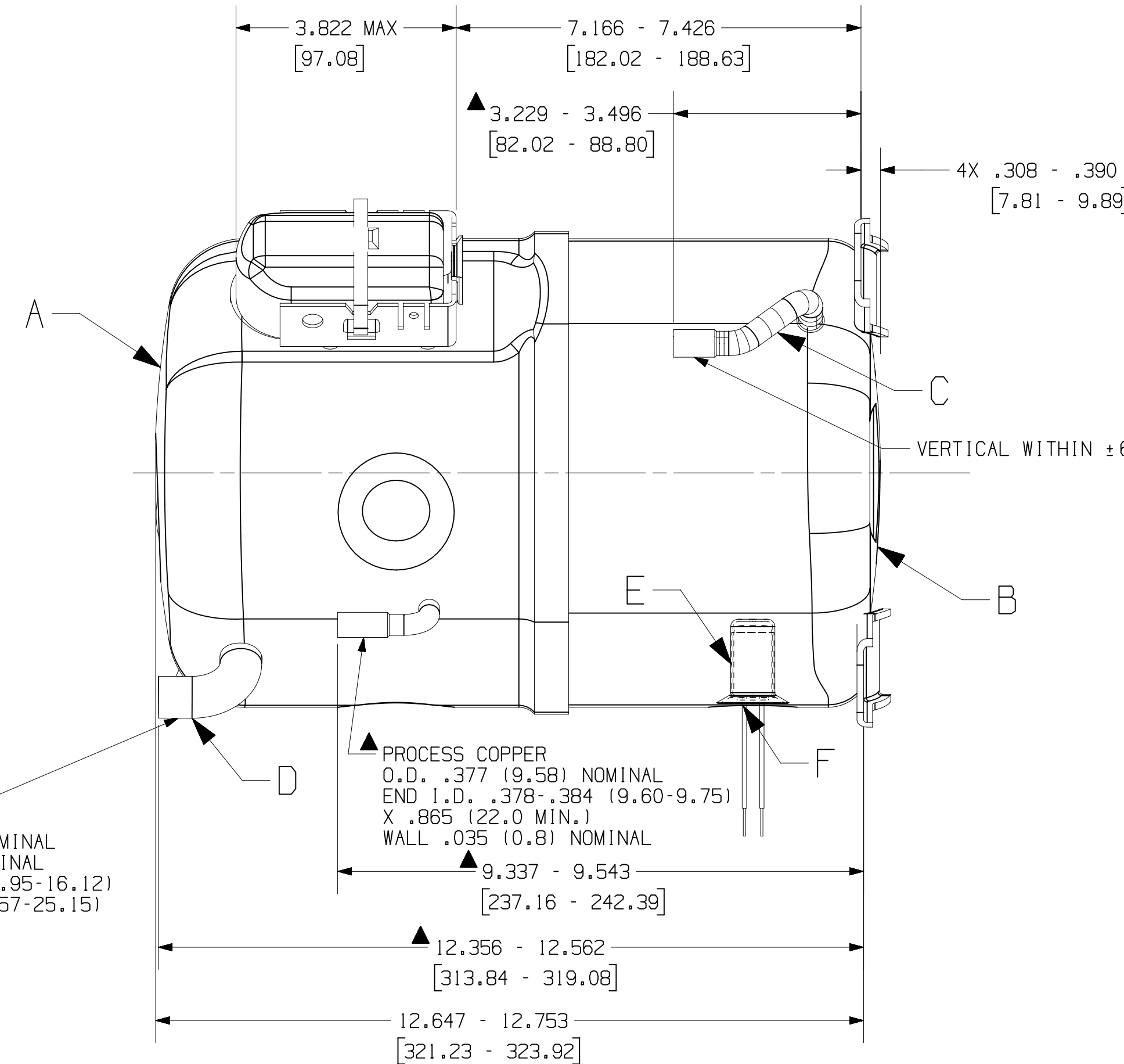




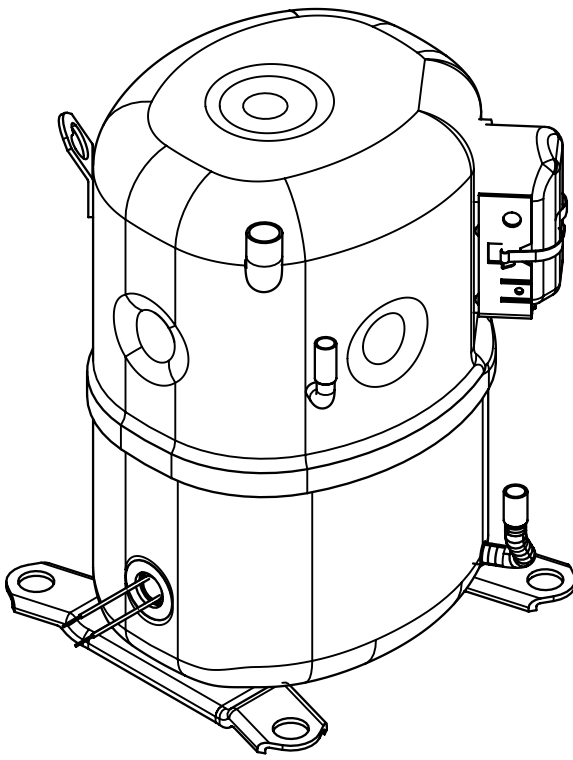
▲ SUCTION-COPPER
O.D. - .750 (19.05) NOMINAL
WALL - .058 (1.47) NOMINAL
END I.D. .628-.635 (15.95-16.12)
X .928-.990 (23.57-25.15)
PLUG, -7



- NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 2. SEE SPEC. "A-B" FOR PROCESSING.
 - ▲ 3. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.
 4. SEE DWG. #AHT3 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCK LOOP IN LOWER HOUSING.

DIMENSIONING = INCHES
[MILLIMETERS]

A	HA642-13
B	HA674-04
C	34867
D	34854
E	90706
F	28080-3



SCALE 1:4

3D,VNX10

ENGLISH

Q.A. SYMBOLS

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

= CATEGORY IV

AW

REL	LC	CHANGE	DATE	DIS.CODE	NAME	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
—	—	—	—	—	SALES COMPRESSOR	1:2 & NOTED	—
—	—	—	—	—	TECUMSEH PRODUCTS CO. ANN ARBOR, MICHIGAN	NOTED	DCAW174