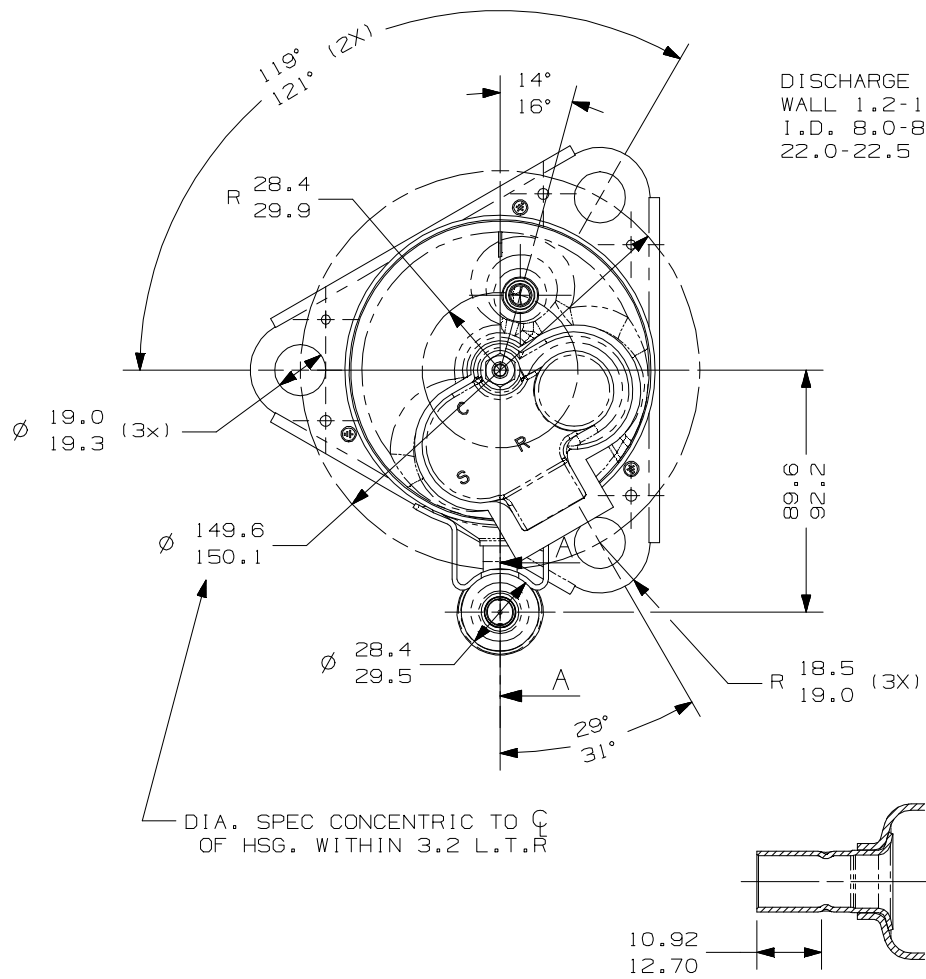


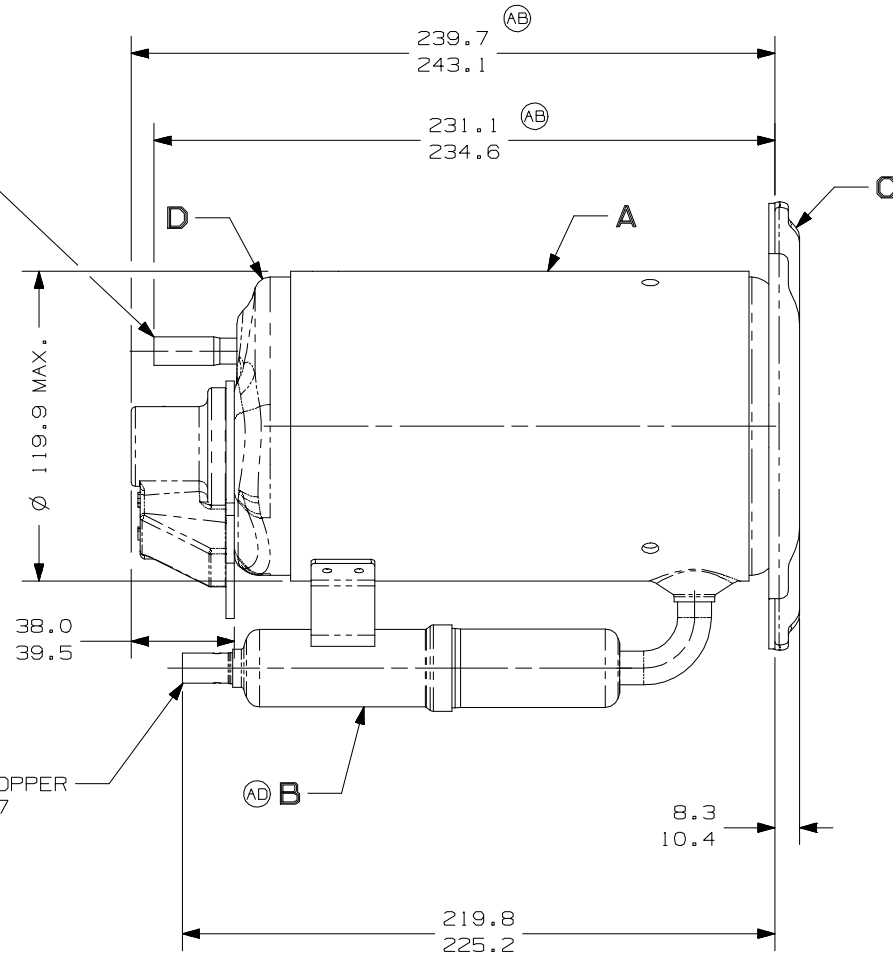
A	HOUSING ASS'Y	14963860	AB
B	ACCUMULATOR	BRA12108-3	AD
C	MOUNTING PLATE	28823	
D	TOP CAP ASS'Y	320-10274	AC



DISCHARGE - COPPER
WALL 1.2-1.3
I.D. 8.0-8.2
22.0-22.5 DEEP

SUCTION - COPPER
I.D. 9.6-9.7

SECTION A-A
SCALE 1:1



*RG5450/RG5456/RG5460

ECB1070 19-03-18 CADEM MS.	EC65153 20-10-15 CADEM	EC52919 11-02-14 MF	EC36836 09-12-11 MM LS	17/12/04 M.N./L.S.	DATE	CHANGE	LC	LT	THIS DRAWING OR PRINT (1:1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. (1:1) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREIN OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND THAT THE RECIPIENT SHALL NOT REPRODUCE, COPY, OR SPECIFICALLY APPROVE IN WRITING BY ANY MEANS, OR IN ANY MANNER, ANY INFORMATION CONTAINED HEREIN OR OTHERWISE. (1:1) IS BELONGING TO TECUMSEH DO BRASIL. (1:1) IS OUT OF TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1:1) SHALL BE RETURNED BY THE RECIPIENT LATTER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.
ACRESCENTADO CORTE A-A	ALTERADA LETRA DA TABELA	ALTERADA LETRA DA TABELA	REDUÇAO CARCACA ERA 239.4-242.0 ERA 247.1-250.4 ERA BRH680-31	CE9608/04 LIBERACAO					
A4	D5	D5	D/2 D/5	---					
AE	AD	AC	AB	-					

THIRD ANGLE PROJECTION		UNITS: mm		DRAWING SIZE: A3	
0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL		★ = CATEGORY I		▲ = CATEGORY II	
DATE		28/09/04		REF.	
DWN.		MARCO N.		APR.	
CK.		SCHIAVONE		A. ZANATTA	
PART NO.		SALES COMPRESSOR		BRDCRG001	
SCALE		1:2		PAGE	
FAMILY		RG		1/1	