


## Adjusting Matrix

ABS contact reference	Contact size	Wire gauge	Stripping length in mm (+/-0,2mm)	RENNSTEIG crimping tool without locator turret / color for wire gauge	Rennsteig locator turret	RENNSTEIG crimping tool with locator turret / color for wire gauge	Positioning pin	Insert / extraction tool	Electrical crimp GO/NOGO tool	Sealing crimp GO/NOGO tool
ABS1380-08M1618 ABS1381-03F1618 ABS1381-09F1618 ABS1380-18M1618 ABS1380-16M1618 ABS1381-19F1618	16	18	4.2	8510 0000 6 / Brown Rev. - Rev. A(*)	8510 0503 0 (2) 8510 0508 0 (1)	8510 0503 6 (1) / Brown 8510 0508 6 (1) / Brown	T25 T26	M81969/14-03	8591 0018 0 L8593 0018 0	8592 0018 0 L8594 0018 0
ABS1380-08M1620 ABS1380-16M1620 ABS1380-18M1620 ABS1381-03F1620 ABS1381-09F1620 ABS1381-19F1620 ABS1380-14M2020 ABS1381-15F2020 ABS1380-14M2020 ABS1380-08M2020 ABS1380-18M2020 ABS1381-09F2020 ABS1381-19F2020	16 20	20	4.2	8510 0000 6 / Red Rev. - Rev. A(*)	8510 0502 0 (2) 8510 0507 0 (1)	8510 0502 6 (2) / Red 8510 0507 6 (1) / Red	T22 T16 T19 T14	M81969/14-03 M81969/39-01 M81969/14-11	8591 0020 0 L8593 0020 0	8592 0020 0 L8594 0020 0
					8510 0507 0 (1)	8510 0507 6 (1) / Red				
					8510 0502 0 (2) 8510 0507 0 (1)	8510 0502 6 (2) / Red 8510 0507 6 (1) / Red				
					8510 0507 0 (1)	8510 0507 6 (1) / Red				

(\*)NOTE: Rev. A on crimping tool gauge 20/18 corresponds to a blocked adjusting knob for a mono-gauge use (only gauge 20 or only gauge 18).  
The use of both revisions (Rev. - or Rev. A) is authorized.

- (1) Locator turrets to be used for all programs, A350 included  
(2) Locator turrets to be used for all programs except A350

Uncontrolled document		Note	
Will not be updated			
Scale		Title	
1 : 1.25		Four Indent Aluminium Crimp Tool for AWG 20 / 18	
		PN	8510 05xx 6
		Sheet	1 / 1
		Rev	2016-09-21