

# AT202E

## ACT.O ELECTRIC COMBI OVEN 20 X GN 2/1 WITH AUTOMATIC WASHING

Multifunction mixed oven with advanced technology. Control panel 10", 100% touchscreen, high resolution. Customizable control panel. Extensive program library. Multi-point core cooking probe 5 monitoring points. Immediate steam production in a controlled and modulated overpressure environment. Manual, automatic or memorized cooking programs. Special Cooking: Low Temperature, Delta T, Reheat, Dehydrate, Hot and Cold smoke, Pasteurization, Vacuum and Sous Vide. Compatible with smoker accessory. Double fan rotation direction with 6 speeds. Washing and automatic descaling system of the cooking chamber through adding of Power Pearls micro-granules. AISI304 and AISI316L stainless steel construction for the upper and lower parts of the cooking chamber, fan and container rack.

 Automatic washing with micro-granules



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Automatic cooking	Yes	Automatic washing	high-efficiency water and detergent recirculation pump
Capacity in GN containers	20 x 2/1GN - 40 x 1/1GN	Chemical products to be used	Detergent and descaling liquid or detergent in Power Pearls microgranules and descaling
Display	10" capacitive touchscreen with scroller selector	Door knob	right-hand opening even with full hands
Door opening	from left to right	Energy Control	Pre-Setting for remote control of power peaks
Portions for cooking process	n° 560	Power supply	Electric
Product core probe	Multipoint, standard	Simultaneous cooking	Automatic and Multi-timer

### Functional features

- Multi-Function Combi Oven with high definition 10" touchscreen control panel.
- Two modes of access to function and data selection: either via the touchscreen or using the convenient knob, with press to confirm.
- Easy, intuitive control function navigation.
- User profiles can be configured with hierarchical access levels or restricted access depending on operator category. The administrator has a password granting access to all functions. Ordinary users have limited access to the functions assigned to them by the administrator.
- Personalization of home pages for different users
- "Weekly scheduler" function integrated in the control software, for entering recurrent, personal or working commitments, with alerts on the oven display as they come due, with direct entry to the cooking or washing processes put in the scheduler; automatic start of cooking and washing processes can be programmed.
- Three cooking control modes. 1. Manual: the user can set up to 5 different cooking phases; 2. Memorization of up to 18 consecutive phases: the user selects a stored program and can edit it; 3. Automatic: the oven offers cooking cycles by category of food and the user can personalize the result required.
- The main cooking modes are convection, steam and combined.

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- CONVECTION COOKING: from 10 to 300°C, with active control of cooking humidity from 0 to 100%, in 5% steps.
- STEAM COOKING: from 30 to 125°C with three separate steam generation levels, selected to suit the cooking result required.
- COMBINED COOKING: from 30 to 250°C, with active control of cooking humidity from 10 to 90%, in 5% steps.
- Chamber humidity monitoring, with evaluation of the humidity produced by foods during cooking (in convection and combined modes) plus that produced by the oven (in combined mode), with patented "DCR" sensors installed in the cooking chamber.
- Active control of cooking environment by "AOC" balanced cooking chamber closure system, for effective saturation in a closed environment during steam cooking, or active management of excessive cooking vapour removal in combined mode.
- "RDC+EVOS" high efficiency steam generation system with low operating costs. Instantaneous steam production in an enclosed environment at controlled, modulated pressure.
- Special Cooking Functions: Holding, Delta T, Reheating, Banqueting, Low Temperature, In-Jar Pasteurisation, Smoking, Vacuum and Drying.
- Cooking programme library: 274 processes in the MULTI.ACTO menu, 105 processes in the AUTOMATIC COOKING menu, 77 processes in the MULTI-PHASE COOKING menu, 48 processes in the SPECIAL COOKING menu. Each stored cooking process includes a written recipe and an image of the mise en place. This function also applies to new cooking programmes entered directly by the user.
- Automatic warning for periodic maintenance.
- MULTI.ACT.O function: simultaneous control of several dishes cooked in different compatible modes. A name can be assigned to every cooking cycle. MULTI-ACT.O offers a library of 200 editable stored cooking processes classified in 11 families. My-Menu customisation function.
- MULTI.TIMER function (up to 20 different times): control of simultaneous cooking operations with the same cooking mode and different times.
- PLUS function to boost power during cooking.
- ECO function to reduce energy and water consumption during both cooking and washing.
- "Continue Cooking" function offered at the end of the cooking process, which maintains the settings.
- Manual timed steam injection (1 to 59 seconds).
- Cooking process execution times 0 to 24 hours, with option of cooking time control by the second.
- Simultaneous control of cooking with 2 core probes - (multipoint probe supplied as standard plus optional additional vacuum or multipoint probe).
- 6 fan speed settings, including one semi-static. Alternating fan rotation.
- Provision for remote control of the oven - using the network produced within the facility by the router - by means of a highly reliable mirror software package, with reproduction of the display on iOS, Android and Windows devices.
- Provision for remote communication via Internet connection (Wi-Fi or Ethernet) using the IOT (Internet Of Things) technology, to send and receive data from the secure access cloud using the portal APO.LINK. The operator can view the cooking and washing data log, the HACCP data, the efficiency parameters (KPI) and the alarms, and send cooking programs to the oven.
- Download and upload functions (cooking programs, software updates, HACCP data, oven backup) via USB.
- Automatic, high efficiency washing and descaling system with water and detergent recycled inside the cooking chamber (patent pending), the breather pipe and the heat exchanger/fan compartment, with 4 automatic washing programs, 2 automatic descaling programs and 1 rinsing process.
- Effective, powerful, uniform washing even with low inlet water pressure.
- Washing with automatic dispenser for liquid detergent and descaling. Otherwise it is possible to use microgranules POWER PEARLS as standard.
- Oven can be programmed with a washing alert.
- Alarms reset button. Self-diagnosis with malfunction alarms.
- Multilingual.
- Automatic cooling and preheating.
- Provision for remote peak power cut.
- Switch-on time setting.

## Constructional features

- Constructed in stainless steel, with cooking chamber polished to mirror finish, top and bottom in AISI 316L (0.047"), side surface in AISI 304 and joint-free rounded edges.
- Removable container rack structure in electropolished AISI 304 stainless steel, useful to GN 2/1 and GN 1/1 containers and grids without connecting shelf.
- Roll-in rack trolley, easy removable, with twin wheels.
- Indirect gas heat exchanger, in cooking chamber, in AISI 301S and AISI 316L. Blown air burners with modulated intake and flame control with electronic processor for self-diagnosis and automatic reset.
- High aerodynamic efficiency cooking chamber fan, and AISI 316 "RDC" steam generator.
- Lighting in the cooking chamber with LED lights.
- Control panel with capacitive touchscreen protected by 0.157" tempered glass.
- "Folding" partition between cooking chamber and heat exchanger compartment, with easily accessed fixing system.
- Door with intermediate stop positions at 90° and 130°, open cavity 0.236" + 0.236" tempered glass double glazing and low emissivity removable inner glass.
- Cooking chamber completely insulated with a 1.18" layer of glass wool with radiant heat barrier.
- Component section shielded from heat by two insulating panels, in glass wool (0.79" + 1.18").
- Nickel plated metal knob.
- Handle with nickel plated trims and thermally insulated inserts.
- High-strength silicone door seal with two heat barrier lines.
- Condensate collection container integrated to the roll-in rack structure.
- Technical compartment with all functional components, accessible from left-hand side of oven. Forced cooling with expanded

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- polyurethane air filter.
- Cooking chamber drain in bottom with trap, ventilated and with system to prevent liquid/odour flow-back.
- Provision for installation of connector for second core cooking probe, to take either multi-point or vacuum probe.
- Provision for smoking kit (SMOK).
- Provision for accessory for advanced control of pasteurization process in jar (FMP), with multi-point core cooking probe.
- Automatic washing system with water and detergent recycling. Bottom collection tank in AISI 304 stainless steel with high efficiency recycling pump.
- Automatic dispenser for feeding of liquid chemicals (single washing detergent and separate descaler product).
- Prefitted to take Wi-Fi connection kit accessory (KIOT).
- LCS (Lap Closing System) automatic closing system on the oven door when the trolley structure is not inserted: no waste of energy, and unnecessary loss of heat and steam are avoided.

## Safety equipment and approvals

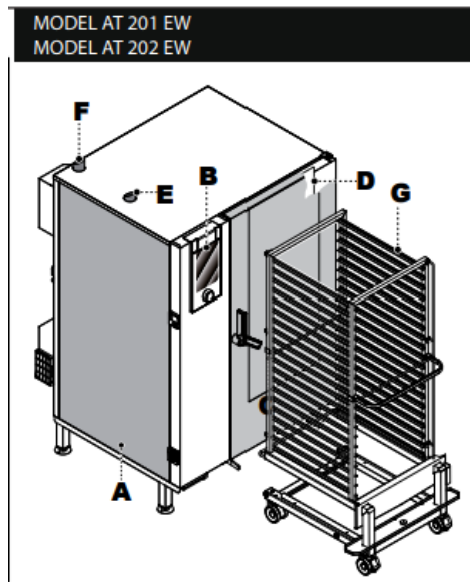
- Thermal protection and safety thermostats, connected to relative alarms, for fan motor, cooking chamber, control circuit board and inverter.
- Automatic cooling of the cooking chamber with door closed.
- Magnetic door micro-switch.
- Self-diagnosis with alarms for motor cut-out due to water supply failure or other reasons. Alarm decoding on control panel.
- Fan rotation cutout when door is opened.
- IPX5 protection rating.

## Standard equipment

- Removable container rack, capacity 20 x GN 2/1 or 40 x GN 1/1 containers, level interspace 2.60".
- Feet h 8.86" finished with AISI 304, with adjustable height.
- User manual with cooking advice.
- After-sales service data.
- Sachets of Power Pearls detergent.

## Technical Data

<i>Working voltage</i>	208V 3Ph~ /60Hz 145 Amp 480V 3Ph~ /60Hz 655 Amp	<i>Electric Power</i>	52 kW 52 kW
<i>Net Weight</i>	925 LBS	<i>Dimensions</i>	47.24" X 46.06" X 74.41"
<i>Gross Weight</i>	993 LBS	<i>Packing</i>	51.57" X 48.82" X 83.46"



### Main Parts

- A) Electrical component compartment panel
- B) Control board
- C) Oven door
- D) Cooking chamber
- E) Air intake and steam exhaust pipe
- F) Steam exhaust pipe
- G) Container trolley ( for versions AT201 e AT202 only).

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