

# SOFT EDGE 60 CHAIR

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 60 CHAIR

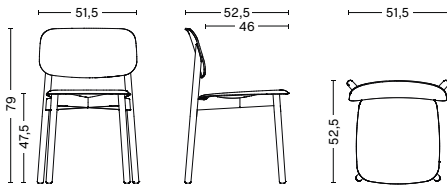
DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped seat and back seat, blending strong curves with extreme lightness to create a three-dimensionality that is not normally possible with 2D plywood. The result is a minimalistic design that optimises human-centric comfort for constant shifting and movement. With its wooden seat, back and base in a range of different finishes, Soft Edge 60 creates a seamless, unified expression that offers uncluttered aesthetics, stability and functionality. Its strength and stackability make it ideal for using in private, public and contract environments – from homes to corporate spaces and cafés. Also available with upholstered seat.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, stools and lounge chairs with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Available with seat upholstery in selected fabrics and leathers.
- Stackable up to 6 pcs. without upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



WIDTH 51,5 CM || 20.27"

DEPTH 52,5 CM || 20.66"

HEIGHT 79 CM || 31.10"

SEAT HEIGHT 47,5 CM || 18.70"

SEAT WIDTH 46 CM || 18.11"

### MATERIALS

#### SEAT AND BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### SEAT W. UPHOLSTERY

10 mm PU foam.

#### BASE

Solid oak legs.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors

CMHR foam (fire retardant).

### CONSTRUCTION

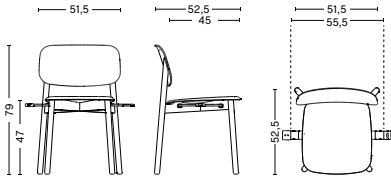
2D moulded plywood seat and back glued to the solid wood frame. The core of the plywood seat and back is made in beech, with the top veneer in oak. The base is solid oak with 4 x felt pads mounted to the frame for protection when stacking.

### COUNTRY OF ORIGIN

Latvia

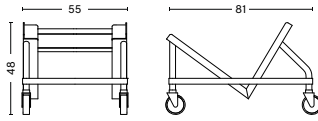
- SOFT EDGE 60 CHAIR -

**ACCESSORIES**



**LINKING DEVICE**

Soft Edge 60 Chair w. link has premounted brackets in black powder coated steel and linking devices in black plastic. The linking device cannot be retrofitted.



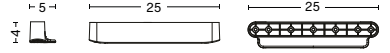
**SOFT EDGE CHAIR TROLLEY**

Black powder coated steel. Rear wheels with brake. Suitable for transportation and storage.

**TROLLEY CAPACITY**

Soft Edge 60 Chair max. 12 pcs.  
Please note stacking is not possible for Soft Edge 60 Chair w. upholstery.

[LINK TO CHAIR TROLLEY PRESENTATION](#)



**HANG UP BRACKET FOR SOFT EDGE**

Black plastic. Please note, the hang up bracket is not premounted to the frame. The hang up bracket is not available for upholstered versions.

[LINK TO HANG UP BRACKET OVERVIEW](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

	BASE	BLACK WATER-BASED LACQUERED OAK	SOFT BLACK WATER-BASED LACQUERED OAK	HUNTER WATER-BASED LACQUERED OAK	DUSTY GREEN WATER-BASED LACQUERED OAK	FALL RED WATER-BASED LACQUERED OAK	SOFT GREY WATER-BASED LACQUERED OAK	WATER-BASED LACQUERED OAK
		RAL 9005	RAL 9004	NCS S 8010 B90G	NCS S 6005 G20Y	NCS S 6030 R	NCS S 3500 N	
SEAT & BACK								
BLACK WATER-BASED LACQUERED OAK RAL 9005		●						
SOFT BLACK WATER-BASED LACQUERED OAK RAL 9004			●					
HUNTER WATER-BASED LACQUERED OAK NCS S 8010 B90G				●				
DUSTY GREEN WATER-BASED LACQUERED OAK NCS S 6005 G20Y					●			
FALL RED WATER-BASED LACQUERED OAK NCS S 6030 R						●		
SOFT GREY WATER-BASED LACQUERED OAK NCS S 3500 N							●	
WATER-BASED LACQUERED OAK								●
SMOKED WATER-BASED LACQUERED OAK								●

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



**FSC™ LABEL MIX**  
Made from FSC™-certified wood and other controlled materials.



**EU ECOLABEL**  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



**INDOOR ADVANTAGE™ GOLD**  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012  
American National Standard For Office Furnishings  
- Lounge and Public Seating - Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at [hay.com](http://hay.com).

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Image Bank at [hay.com](http://hay.com).

[LINK TO DIGITAL LIBRARY](#)